

FROM SIKA CLEANING PRODUCTS TO PREMIUM ADHESIVES, WE ENSURE AN EFFICIENT PROCESS RIGHT FROM THE BEGINNING. AUTO GLASS PROFESSIONALS BENEFIT FROM AN EXCELLENT WORKFLOW WITH WELL-MATCHED PRODUCTS.

ADHESIVES	SikaTack® ELITE Designed for PowerCure	SikaTack® PRO	SikaTack® DRIVE
Technology			
Accelerated polyurethane	✓		
One-component polyurethane		✓	✓
Pre-treatment process			
Black Primerless		✓	✓
All Black	✓	✓	✓
Properties			
Cold-applied	✓	✓	✓
SDAT	30 min	30 min	60 min
SDAT test standard	95 th percentile FMVSS 212	95 th percentile FMVSS 212	95 th percentile FMVSS 212
Cured to OEM level	60 min	--	--
Working time	10 min	8 min	12 min
All-in-one modulus	✓	✓	✓

PRE-TREATMENT PROCEDURES	Black-Primerless process	All-Black process
Float glass and ceramic coated glass	●	●
Bare metal scratches < 5 cm ²	● ●	●
Bare metal scratches 5 cm ² to 150 cm ²	● ● ●	● ●
Intact OEM and aftermarket paint*	● ●	●
PVC and RIM encapsulation	● ●	●
Trimmed residual bead	●	optional/ ●
Pre-applied adhesive system	●	optional/ ●
PMMA/PC**	● ●	●

- Sika® Aktivator PRO
- Sika® Primer-207

*after complete curing of the paint

**additional UV protection required

For details check installation process charts (available separately)