

PRODUCT INFORMATION

Chemical Base	Epoxy		
Packaging	Part A	21.25 kg containers	
	Part B	3.75 kg containers	
	Part A+B	25 kg ready to mix units	
Appearance / Colour	Resin - part A	coloured, liquid	
	Hardener - part B	white, liquid	
	<p>Almost unlimited choice of colour shades. Due to the nature of the carbon fibers providing the conductivity, it is not possible to achieve exact colour matching. With very bright colours (such as yellow and orange), this effect is increased. Under direct sun radiation there may be some discolouration and colour deviation, this has no influence on the function and 2 Sikafloor®-390 ECF 2/7 performance of the coating.</p>		
Shelf Life	12 months from date of production		
Storage Conditions	The packaging must be stored properly in original, unopened and undamaged sealed packaging, in dry conditions at temperatures between +5°C and +30°C.		
Density	Part A	~ 1.73 kg/l	(DIN EN ISO 2811-1)
	Part B	~ 1.05 kg/l	
	Mixed resin	~ 1.6 kg/l	
	All Density values at +23°C		
Solid Content	~ 100% (by volume) / ~100% (by weight)		

TECHNICAL INFORMATION

Shore Hardness	Shore D: ~ 60 (after 14 days / +23°C)		(DIN 53 505)
Abrasion Resistance	~ 75 mg (CS 10 wheel/1000 g/1000 cycles) (8 days/+23°C)		(DIN 53 109) (Taber Abraser Test)
Flexural Strength	~ 10 N/mm ² (8 days/+23°C)		(DIN 53455)
Elongation at Break	~ 20% (8 days/+23°C)		(DIN 53455)
Tensile Adhesion Strength	> 1.5 N/mm ² (failure in concrete)		(ISO 4624)
Chemical Resistance	Resistant to many chemicals. Please ask for detailed chemical resistance table.		
Thermal Resistance	Exposure*	Dry heat	
	Permanent	+50°C	
	Short-term max. 7 d	+80°C	
	Short-term max. 12 h	+100°C	
	Short-term moist/wet heat* up to +80°C where exposure is only occasional (i.e. during steam cleaning etc.) *No simultaneous chemical and mechanical exposure.		
Electrostatic Behaviour	Resistance to ground ¹⁾	$R_g < 10^9 \Omega$	(IEC 61340-4-1)
	Typical average resistance to ground ²⁾	$R_g < 10^6 \Omega$	(DIN EN 1081)
	<p>¹⁾ This product fulfils the requirements of ATEX 137 ²⁾ Readings may vary, depending on ambient conditions (i.e. temperature, humidity) and measurement equipment.</p>		

SYSTEM INFORMATION

Systems

Please refer to the System Data Sheet of:

Sikafloor® Multidur ES-39 ECF	Smooth, tough-elastic, unicolour conductive epoxy floor covering with high chemical resistance
Sikafloor® Multidur ES-39 ECF/V	Smooth, tough-elastic, Chemically Resistant Conductive epoxy floor covering for vertical areas
Sikafloor® Multidur EB-39 ECF	Broadcast, unicolour conductive epoxy floor covering with high chemical resistance and slip resistance

Note: The system configurations as described must be fully complied with and may not be changed.

APPLICATION INFORMATION

Mixing Ratio

Part A : part B = 85 : 15 (by weight)

Consumption

Coating System	Product	Consumption
Wearing course horizontal areas (Film thickness ~ 1.5 mm)	Sikafloor®-390 ECF	2.5 kg/m ²
Wearing course vertical areas (Film thickness ~ 1.5 mm)	Sikafloor®-390 ECF + 2.5 - 4 wt.-% Extender T	2 x 1.25 kg/m ²
Wearing course with slip resistance (Film thickness ~ 2.5 mm)	Sikafloor®-390 ECF, broadcast to excess with Silicon Carbide 0.5-1.0 mm	1.6 kg/m ² Binder without filling Silicon Carbide 0.5 - 1.0 mm (5-6 kg/m ²)

These figures are theoretical and do not allow for any additional material due to surface porosity, surface profile, variations in level or wastage etc.

Ambient Air Temperature

+10°C min./+30°C max.

Relative Air Humidity

80% r.h. max.

Dew Point

Beware of condensation!
The substrate and uncured floor must be at least 3°C above dew point to reduce the risk of condensation or blooming on the floor finish.

Substrate Temperature

+10°C min./+30°C max.

Substrate Moisture Content

< 4% pbw moisture content. Test method: Sika®-Tramex meter, CM - measurement or Oven-dry-method. No rising moisture according to ASTM (Polyethylene-sheet).

Pot Life

Temperatures	Time
+10°C	~ 60 minutes
+20°C	~ 30 minutes
+30°C	~ 10 minutes

Curing Time

Before applying Sikafloor®-220 W Conductive on Sikafloor®-390 ECF allow:

Substrate temperature	Minimum	Maximum
+10°C	48 hours	6 days
+20°C	24 hours	4 days
+30°C	18 hours	2 days

Times are approximate and will be affected by changing ambient conditions particularly temperature and relative humidity.

Applied Product Ready for Use

Temperature	Foot traffic	Light traffic	Full cure
+10°C	~ 48 hours	~ 6 days	~ 14 days
+20°C	~ 30 hours	~ 4 days	~ 10 days
+30°C	~ 20 hours	~ 3 days	~ 7 days

Note: Times are approximate and will be affected by changing ambient conditions. For traffic with solid / hard wheeled lift trucks allow 3 weeks curing time.

APPLICATION INSTRUCTIONS

SUBSTRATE QUALITY / PRE-TREATMENT

The concrete substrate must be sound and of sufficient compressive strength (minimum 25 N/mm²) with a minimum pull off strength of 1.5 N/mm².

The substrate must be clean, dry and free of all contaminants such as dirt, oil, grease, coatings and surface treatments, etc.

If in doubt apply a test area first.

Concrete substrates must be prepared mechanically using abrasive blast cleaning or scarifying equipment to remove cement laitance and achieve an open textured surface.

Weak concrete must be removed and surface defects such as blowholes and voids must be fully exposed. Repairs to the substrate, filling of blowholes/voids and surface levelling must be carried out using appropriate products from the Sikafloor®, SikaDur® and SikaGard® range of materials.

The concrete or screed substrate has to be primed or levelled in order to achieve an even surface.

High spots must be removed by e.g. grinding.

All dust, loose and friable material must be completely removed from all surfaces before application of the product, preferably by brush and/or vacuum.

MIXING

Prior to mixing, stir part A mechanically. When all of part B has been added to part A, mix continuously for 3 minutes until a uniform mix has been achieved. To ensure thorough mixing pour materials into another container and mix again to achieve a consistent mix. Over mixing must be avoided to minimise air entrainment. Sikafloor®-390 ECF must be thoroughly mixed using a low speed electric stirrer (300 - 400 rpm) or other suitable equipment.

APPLICATION

Wearing course (horizontal areas):

Sikafloor®-390 ECF is poured, spread evenly by means of a serrated trowel e.g. Large-Surface Scraper No. 656, Toothed blades No. 25 (www.polyplan.com).

After spreading the material evenly, turn the serrated trowel and smooth the surface in order to achieve an aesthetically higher grade of finish. Roll immediately (within max. 10 minutes of application) in two directions with a steel spiked roller to ensure even thickness and to remove entrapped air. To obtain the highest level of aesthetic finish, spike roll in two directions at a 90 degree angle, passing only once in each direction.

Wearing course (vertical areas):

The first layer of Sikafloor®-390 ECF, mixed with 2.5 - 4

wt.-% Extender T, has to be applied by trowel. After placing of the earthing plates and application of the conductivity layer, apply the second layer of Sikafloor®-390 ECF, mixed with 2.5 - 4 wt.-% Extender T, by trowel.

Wearing course with slip resistance:

Sikafloor®-390 ECF is poured, spread evenly by means of a serrated trowel e.g. Large-Surface Scraper No. 656, Toothed blades No. 25 (www.polyplan.com) and the fresh layer is broadcasted to excess with silicon carbide 0.5 - 1.0 mm. After final drying the surplus silicon carbide must be swept off and the surface must be vacuumed.

CLEANING OF TOOLS

Clean all tools and application equipment with Thinner C immediately after use. Hardened and/or cured material can only be removed mechanically.

MAINTENANCE

To maintain the appearance of the floor after application, Sikafloor®-390 ECF must have all spillages removed immediately and must be regularly cleaned using rotary brush, mechanical scrubbers, scrubber dryer, high pressure washer, wash and vacuum techniques etc. using suitable detergents and waxes. For further details please refer to the Information Manual "Cleaning & Maintenance of Sikafloor® Systems".

FURTHER DOCUMENTS

Substrate quality & Preparation

Please refer to Sika Information Manual: "EVALUATION AND PREPARATION OF SURFACES FOR FLOORING SYSTEMS".

Application instructions

Please refer to Sika Information Manual: "MIXING & APPLICATION OF FLOORING SYSTEMS".

Maintenance

Please refer to "Sikafloor®- CLEANING REGIME".

LIMITATIONS

- This product may only be used by experienced professionals.
- Prior to application, confirm substrate moisture content, r.h. and dew point. If > 4% pbw moisture content, Sikafloor® EpoCem® may be applied as a T.M.B. (temporary moisture barrier) system.
- Levelling: Rough surfaces need to be levelled first because varying thickness of the Sikafloor®-390 ECF wearing course will influence the conductivity and aesthetic appearance. Therefore use Sikafloor®-156 / -161 levelling mortar (see PDS).
- Do not apply Sikafloor®-390 ECF on substrates with

rising moisture.

- Do not blind the primer coat.
- Freshly applied Sikafloor®-390 ECF must be protected from damp, condensation and water for at least 24 hours.
- Only start application of Sikafloor® conductive primer after the priming coat has dried tack-free all over. Otherwise there is a risk of wrinkling or impairing of the conductive properties.
- Layer thickness of wearing layer: ~ 1.5 mm. Excessive thickness (more than 2.5 kg/m²) causes reduced conductivity.
- Due to the nature of carbon fibres providing the conductivity, surface irregularities might be possible. This has no influence on the function and performance of the coating.
- Before the application of a conductive flooring system, a reference area has to be applied. This reference area must be assessed and accepted from the contractor/client.
- The incorrect assessment and treatment of cracks may lead to a reduced service life and reflective cracking - reducing or breaking conductivity.
- For exact colour matching, ensure the Sikafloor®-390 ECF in each area is applied from the same control batch numbers.
- Under certain conditions, underfloor heating or high ambient temperatures combined with high point loading, may lead to imprints in the resin.
- If heating is required do not use gas, oil, paraffin or other fossil fuel heaters, these produce large quantities of both CO² and H₂O water vapour, which may adversely affect the finish. For heating use only electric powered warm air blower systems.

VALUE BASE

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

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ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

DIRECTIVE 2004/42/CE - LIMITATION OF EMISSIONS OF VOC

According to the EU-Directive 2004/42, the maximum allowed content of VOC (Product category IIA / j type sb) is 500 g/l (Limits 2010) for the ready to use product.

The maximum content of Sikafloor®-390 ECF is < 500 g/l VOC for the ready to use product.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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