


PROTECTIVE COATINGS

APPLICATION PROCEDURE

LITRE CANS			AEROSOL CANS		
1. 	Surface must be clean, dry and free of rust, dust and grease	4.  20 - 30 cm	Spray from a distance of 20 - 30 cm	1. 	Surface must be clean, dry and free of rust, dust and grease
2.  ~40 x	Shake can approx. 40 times upside down before use	5.  >1 x	Spray in an X motion several times to build up a continuous coat	2.  ~40 x	Shake can approx. 40 times upside down before use
3.  3 - 6 bar	Use an air pressure of approx. 3 - 6 bar	6. 	Clean gun after use		5.  After use, invert can and spray in short bursts to clear nozzle
 15 - 25 °C	Apply product at room temperature		Do not spray on parts of the brake or exhaust system		Do not spray on parts of the engine
					Product is suitable for engine conservation (only valid for Sikagard®-6250)

For more details please consult most current local Product Data Sheet prior to any use.

¹⁾ All time indications are related to 23°C (ambient and substrate). Product curing behavior is temperature dependent and increases with higher temperature and vice versa. Cure time may be accelerated by applying heat up to 85°C using infrared lamps, heating blankets or ovens. Consult curing information on product label or contact Sika Technical Service.

Our most current General Sales Conditions shall apply.
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