



## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

Trade name : Sika® Aktivator

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Pretreatment agent

### 1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Limited  
Watchmead Welwyn Garden City  
Hertfordshire. AL7 1BQ  
Telephone : +44 (0)1707 394444  
Telefax : +44 (0)1707 329129  
E-mail address of person : EHS@uk.sika.com  
responsible for the SDS

### 1.4 Emergency telephone number

+44 (0)1707 363899 (available during office hours).

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## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

#### Classification (REGULATION (EC) No 1272/2008)

Flammable liquids, Category 2	H225: Highly flammable liquid and vapour.
Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Specific target organ toxicity - single exposure, Category 3, Central nervous system	H336: May cause drowsiness or dizziness.
Aspiration hazard, Category 1	H304: May be fatal if swallowed and enters airways.
Short-term (acute) aquatic hazard, Category 1	H400: Very toxic to aquatic life.
Long-term (chronic) aquatic hazard, Category 1	H410: Very toxic to aquatic life with long lasting effects.

## 2.2 Label elements

### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

Hazard statements : H225 Highly flammable liquid and vapour.  
H304 May be fatal if swallowed and enters airways.  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H336 May cause drowsiness or dizziness.  
H410 Very toxic to aquatic life with long lasting effects.

Precautionary statements :

#### Prevention:

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P233 Keep container tightly closed.  
P280 Wear protective gloves/ eye protection/ face protection.

#### Response:

P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.  
P331 Do NOT induce vomiting.  
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Hazardous components which must be listed on the label:

- Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics
- N-(3-(trimethoxysilyl)propyl)ethylenediamine

## 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures

#### Components

Chemical name	CAS-No. EC-No.	Classification	Concentration (% w/w)
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	Registration number		
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics Contains: cyclohexane >= 2 %	Not Assigned 927-510-4 265-151-9 01-2119475515-33-XXXX [corresponding group CAS 64742-49-0]	Flam. Liq. 2; H225 Skin Irrit. 2; H315 STOT SE 3; H336 Asp. Tox. 1; H304 Aquatic Chronic 2; H411	>= 40 - < 60
n-heptane	142-82-5 205-563-8 01-2119457603-38-XXXX	Flam. Liq. 2; H225 Skin Irrit. 2; H315 STOT SE 3; H336 Asp. Tox. 1; H304 Aquatic Acute 1; H400 Aquatic Chronic 1; H410	>= 25 - < 40
ethanol	64-17-5 200-578-6 01-2119457610-43-XXXX	Flam. Liq. 2; H225 Eye Irrit. 2; H319	>= 5 - < 10
N-(3-(trimethoxysilyl)propyl)ethylenediamine Contains: 1,2-Ethanediamine, N,N-bis[3-(trimethoxysilyl)propyl]- >= 5 - <= 10 % N,N'-bis[3-(trimethoxysilyl)propyl]ethylenediamine >= 5 - <= 10 %	1760-24-3 217-164-6 01-2119970215-39-XXXX	Acute Tox. 4; H332 Eye Dam. 1; H318 Skin Sens. 1; H317	>= 2,5 - < 3
tris(dodecylbenzenesulphonato-O)(propan-2-olato)titanium	61417-55-8 262-777-4	Acute Tox. 4; H302 Skin Irrit. 2; H315 Eye Irrit. 2; H319 STOT SE 3; H335	>= 2,5 - < 5

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.



- Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.  
Rinse mouth with water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.

#### 4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Aspiration may cause pulmonary oedema and pneumonitis.  
Allergic reactions  
Excessive lachrymation  
Erythema  
Dermatitis  
Loss of balance  
Vertigo  
See Section 11 for more detailed information on health effects and symptoms.
- Risks : Risk of serious damage to the lungs (by aspiration).  
irritant effects  
sensitising effects
- May be fatal if swallowed and enters airways.  
Causes skin irritation.  
May cause an allergic skin reaction.  
Causes serious eye irritation.  
May cause drowsiness or dizziness.

#### 4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.

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### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

- Suitable extinguishing media : Alcohol-resistant foam  
Carbon dioxide (CO<sub>2</sub>)  
Dry chemical
- Unsuitable extinguishing media : Water  
High volume water jet

#### 5.2 Special hazards arising from the substance or mixture

- Specific hazards during fire-fighting : Do not use a solid water stream as it may scatter and spread fire.  
Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion prod- : No hazardous combustion products are known



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### 5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Use water spray to cool unopened containers.  
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

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## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.  
Remove all sources of ignition.  
Deny access to unprotected persons.

Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

### 6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.  
If the product contaminates rivers and lakes or drains inform respective authorities.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

### 6.4 Reference to other sections

For personal protection see section 8.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Do not breathe vapours or spray mist.  
Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being



used.  
Smoking, eating and drinking should be prohibited in the application area.  
Take precautionary measures against static discharge.  
Open drum carefully as content may be under pressure.  
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours).  
Follow standard hygiene measures when handling chemical products

- Advice on protection against fire and explosion : Use explosion-proof equipment. Keep away from heat/sparks/open flames/hot surfaces. No smoking. Take precautionary measures against electrostatic discharges.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

**7.2 Conditions for safe storage, including any incompatibilities**

- Requirements for storage areas and containers : Store in cool place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.
- Further information on storage stability : No decomposition if stored and applied as directed.

**7.3 Specific end use(s)**

- Specific use(s) : Consult most current local Product Data Sheet prior to any use.

**SECTION 8: Exposure controls/personal protection**

**8.1 Control parameters**

**Occupational Exposure Limits**

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
n-heptane	142-82-5	TWA	500 ppm 2.085 mg/m3	2000/39/EC
Further information	Indicative			
		TWA	500 ppm	GB EH40
Further information	Where no specific short-term exposure limit is listed, a figure three times the long-term exposure should be used			
ethanol	64-17-5	TWA	1.000 ppm 1.920 mg/m3	GB EH40
Further information	Where no specific short-term exposure limit is listed, a figure three times the long-term exposure should be used			

\*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

**Occupational exposure limits of decomposition products**

Components	CAS-No.	Value type (Form	Control parame-	Basis *
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		of exposure)	ters *	
methanol	67-56-1	TWA	200 ppm 260 mg/m3	2006/15/EC
Further information	Indicative, Identifies the possibility of significant uptake through the skin			
		TWA	200 ppm 266 mg/m3	GB EH40
Further information	Can be absorbed through skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			
		STEL	250 ppm 333 mg/m3	GB EH40
Further information	Can be absorbed through skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			

\*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

## 8.2 Exposure controls

### Personal protective equipment

- Eye protection : Safety glasses with side-shields conforming to EN166  
 Eye wash bottle with pure water
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
- Suitable for short time use or protection against splashes:  
 Butyl rubber/nitrile rubber gloves (0,4 mm)  
 Contaminated gloves should be removed.
- Suitable for permanent exposure:  
 Viton gloves (0.4 mm),  
 breakthrough time >30 min.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.  
 organic vapor filter (Type A)  
 A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm  
 Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

### Environmental exposure controls

- General advice : Prevent product from entering drains.  
 If the product contaminates rivers and lakes or drains inform



respective authorities.

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## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

Appearance	:	liquid
Colour	:	colourless
Odour	:	hydrocarbon-like
Odour Threshold	:	No data available
pH	:	No data available
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	ca. 78 °C
Flash point	:	ca. -4 °C Method: closed cup
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	7 %(V)
Lower explosion limit / Lower flammability limit	:	0,6 %(V)
Vapour pressure	:	75,9935 hPa
Relative vapour density	:	No data available
Density	:	ca. 0,727 g/cm <sup>3</sup> (20 °C)
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Auto-ignition temperature	:	200 °C
Decomposition temperature	:	No data available
Viscosity		





Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	< 20,5 mm <sup>2</sup> /s (40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available

## 9.2 Other information

No data available

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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

### 10.2 Chemical stability

The product is chemically stable.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.  
Vapours may form explosive mixture with air.

### 10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.

### 10.5 Incompatible materials

Materials to avoid : No data available

### 10.6 Hazardous decomposition products

Hazardous decomposition products : methanol

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## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

#### Acute toxicity

Not classified based on available information.

#### Components:

#### || N-(3-(trimethoxysilyl)propyl)ethylenediamine:

Acute oral toxicity : LD50 Oral (Rat): ca. 2.400 mg/kg

Acute inhalation toxicity : LC50: 1,49 mg/l  
Exposure time: 4 h



Test atmosphere: dust/mist

Acute dermal toxicity : LD50 Dermal (Rat): > 2.000 mg/kg

**Skin corrosion/irritation**

Causes skin irritation.

**Serious eye damage/eye irritation**

Causes serious eye irritation.

**Respiratory or skin sensitisation**

**Skin sensitisation**

May cause an allergic skin reaction.

**Respiratory sensitisation**

Not classified based on available information.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.

**Reproductive toxicity**

Not classified based on available information.

**STOT - single exposure**

May cause drowsiness or dizziness.

**STOT - repeated exposure**

Not classified based on available information.

**Aspiration toxicity**

May be fatal if swallowed and enters airways.

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**SECTION 12: Ecological information**

**12.1 Toxicity**

No data available

**12.2 Persistence and degradability**

No data available

**12.3 Bioaccumulative potential**

No data available

**12.4 Mobility in soil**

No data available

**12.5 Results of PBT and vPvB assessment**

**Product:**

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or



very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

## 12.6 Other adverse effects

### Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Very toxic to aquatic life with long lasting effects.

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## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.  
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.  
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.  
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

European Waste Catalogue : 08 01 11\* waste paint and varnish containing organic solvents or other dangerous substances

Contaminated packaging : 15 01 10\* packaging containing residues of or contaminated by dangerous substances

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## SECTION 14: Transport information

### 14.1 UN number

ADR : UN 1866

IMDG : UN 1866

IATA : UN 1866

### 14.2 UN proper shipping name

ADR : RESIN SOLUTION

IMDG : RESIN SOLUTION  
(n-heptane)

IATA : Resin solution

### 14.3 Transport hazard class(es)



**ADR** : 3  
**IMDG** : 3  
**IATA** : 3

#### 14.4 Packing group

**ADR**  
Packing group : II  
Classification Code : F1  
Hazard Identification Number : 33  
Labels : 3  
Tunnel restriction code : (D/E)

**IMDG**  
Packing group : II  
Labels : 3  
EmS Code : F-E, S-E

**IATA (Cargo)**  
Packing instruction (cargo aircraft) : 364  
Packing instruction (LQ) : Y341  
Packing group : II  
Labels : Flammable Liquids

**IATA (Passenger)**  
Packing instruction (passenger aircraft) : 353  
Packing instruction (LQ) : Y341  
Packing group : II  
Labels : Flammable Liquids

#### 14.5 Environmental hazards

**ADR**  
Environmentally hazardous : yes

**IMDG**  
Marine pollutant : yes

**IATA (Passenger)**  
Environmentally hazardous : yes

**IATA (Cargo)**  
Environmentally hazardous : yes

#### 14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

#### 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.



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## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors	:	Not applicable
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	:	None of the components are listed (= > 0.1 %).
REACH - List of substances subject to authorisation (Annex XIV)	:	Not applicable
Regulation (EC) No 1005/2009 on substances that deplete the ozone layer	:	Not applicable
Regulation (EC) No 850/2004 on persistent organic pollutants	:	Not applicable
Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals	:	Not applicable

REACH Information: All substances contained in our Products are  
- registered by our upstream suppliers, and/or  
- registered by us, and/or  
- excluded from the regulation, and/or  
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

P5c FLAMMABLE LIQUIDS

E1 ENVIRONMENTAL HAZARDS

34 Petroleum products: (a) gasolines and naphthas, (b) kerosenes (including jet fuels), (c) gas oils (including diesel fuels, home heating oils and gas oil blending streams),(d) heavy fuel oils (e) alternative fuels serving the same purposes and with similar properties as regards flammability and environmental hazards as the products referred to in points (a) to (d)

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)  
Volatile organic compounds (VOC) content: 94,09 %  
  
Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)  
Volatile organic compounds (VOC) content: 97,08 %

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.



Health, safety and environmental regulation/legislation specific for the substance or mixture: : Environmental Protection Act 1990 & Subsidiary Regulations  
Health and Safety at Work Act 1974 & Subsidiary Regulations  
Control of Substances Hazardous to Health Regulations (COSHH)  
May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.

### 15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

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## SECTION 16: Other information

### Full text of H-Statements

H225 : Highly flammable liquid and vapour.  
H302 : Harmful if swallowed.  
H304 : May be fatal if swallowed and enters airways.  
H315 : Causes skin irritation.  
H317 : May cause an allergic skin reaction.  
H318 : Causes serious eye damage.  
H319 : Causes serious eye irritation.  
H332 : Harmful if inhaled.  
H335 : May cause respiratory irritation.  
H336 : May cause drowsiness or dizziness.  
H400 : Very toxic to aquatic life.  
H410 : Very toxic to aquatic life with long lasting effects.  
H411 : Toxic to aquatic life with long lasting effects.

### Full text of other abbreviations

Acute Tox. : Acute toxicity  
Aquatic Acute : Short-term (acute) aquatic hazard  
Aquatic Chronic : Long-term (chronic) aquatic hazard  
Asp. Tox. : Aspiration hazard  
Eye Dam. : Serious eye damage  
Eye Irrit. : Eye irritation  
Flam. Liq. : Flammable liquids  
Skin Irrit. : Skin irritation  
Skin Sens. : Skin sensitisation  
STOT SE : Specific target organ toxicity - single exposure  
2000/39/EC : Europe. Commission Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values  
2006/15/EC : Europe. Indicative occupational exposure limit values  
GB EH40 : UK. EH40 WEL - Workplace Exposure Limits  
2000/39/EC / TWA : Limit Value - eight hours  
2006/15/EC / TWA : Limit Value - eight hours  
GB EH40 / TWA : Long-term exposure limit (8-hour TWA reference period)  
GB EH40 / STEL : Short-term exposure limit (15-minute reference period)  
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road  
CAS : Chemical Abstracts Service  
DNEL : Derived no-effect level  
EC50 : Half maximal effective concentration



GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

**Further information**

**Classification of the mixture:**

Flam. Liq. 2	H225
Skin Irrit. 2	H315
Eye Irrit. 2	H319
Skin Sens. 1	H317
STOT SE 3	H336
Asp. Tox. 1	H304
Aquatic Acute 1	H400
Aquatic Chronic 1	H410

**Classification procedure:**

Based on product data or assessment
Calculation method
Calculation method
Calculation method
Calculation method
Based on product data or assessment
Calculation method
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !

GB / EN