

BUILDING TRUST

PRODUCT DATA SHEET SikaPlast[®]-15 RM (GB)

Water Reducing/Superplasticising Concrete Admixture

PRODUCT DESCRIPTION

SikaPlast®-15 RM (GB) is a liquid admixture for concrete which is used as a midrange water reducer/plasticiser.

USES

- SikaPlast*-15 RM (GB) is a unique product that is suitable for the production of ready mixed concrete
- Applications that require high quality concreteApplications that require improved consistence re-
- tention • High performance concrete
- Self compacting concrete

CHARACTERISTICS / ADVANTAGES

- High-range water reductions resulting in higher strengths and densities
- Efficient at lower dosages
- Flexible application as both WRA and HRWR
- Less sensitive to variations in cement and aggregate
- types • Improved cohesion properties
- Improved early and ultimate strengths
- Improved rheology
- Improved durability
- Reduced segregation and bleeding
- Reduced drying shrinkage
- Reduced mix costs

APPROVALS / STANDARDS

Conforms to the requirements of BS EN 934-2 Tables 3.1 & 3.2

DoP 96929015, certified by Factory Production Control Body 1029 and provided with the CE mark DoP 78555414, certified by Factory Production Control Body 0120 and provided with the UKCA mark

PRODUCT INFORMATION

Chemical Base	Modified polycarboxylate	
Packaging	20 litre drum, 1000 litre IBC	
Appearance / Colour	Red-Brown liquid	
Shelf Life	12 months from date of production if stored properly in undamaged con- tainers.	
Storage Conditions	Store in dry conditions at temperatures between +5°C and +25°C. Protect from direct sunlight and frost.	
Density	1.05 kg/l (at +20°C)	
pH-Value	3.5 - 4.0 +/- 1.0	

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<0.25% w/w (alkali content)

Equivalent Sodium Oxide

TECHNICAL INFORMATION

Specific Advice	Freezing Point: +1°C
	Air Entrainment: Negligible
	Effect on Setting: Slight extension to normal setting
	Effect of Overdosing: Increased workability and segregation

APPLICATION INFORMATION

Recommended Dosage	 0.3 – 1.0 % by weight of cement as mid-range water reducer 0.5 – 1.5 % by weight of cement as high range water reducer Sika®Admixtures: Compatibility information available on request Cements: All cement combination 	
Compatibility		

VALUE BASE

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

FURTHER DOCUMENTS

Compressive Strength - Typical Data - SikaPlast®-15 RM (GB)

	Control	SikaPlast®-15 RM (GB)
Dose (% w/w)	None	0.70
w/c ratio	0.56	0.47
Consistence	70	70
Slump (mm)		
Air cont %	0.6	1.4
28 day Com- pressive Strength N/mm ²	55.3	71.1

Application Method/Tools:

- When using SikaPlast[®]-15 RM (GB) a suitable mix design is required and local material sources should be evaluated.
- Support from our Technical Department is recommended

Notes on Application / Limitations

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

ECOLOGY, HEALTH AND SAFETY

REGULATION (EC) NO 1907/2006 - REACH

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

APPLICATION INSTRUCTIONS

DISPENSING

- SikaPlast[®]-15 RM (GB) should be dispensed through suitable calibrated dosing equipment.
- The standard rules of good concreting practice, concerning production as well as placing, are to be followed. Refer to relevant standards. Fresh concrete must be cured properly.
- SikaPlast[®]-15 RM (GB) should not be added to dry cement
- SikaPlast®-15 RM (GB) should be added with the mixing water

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

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LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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