



Sika® Primer-207

THE ALL-BLACK PRETREATMENT SOLUTION FOR AUTO GLASS REPLACEMENT

- Quick drying – only 3 minutes year-round
- One product – simplifies work procedures
- One solution for typical substrates in AGR* – smaller inventory

* Glass, ceramic frit, OEM and Aftermarket paints, treatment of bare metal scratches and patches, PVC and PUR-RIM encapsulation

BUILDING TRUST



Sika® Primer-207 SPEEDS UP YOUR INSTALLATION AND REDUCES YOUR INVENTORY

Sika® Primer-207 is the all-in-one pretreatment solution for auto glass replacements. Sika® Primer-207 bonds to clean and dry substrates such as float glass and ceramic-coated windscreens, OEM and Aftermarket paints, PVC and PU-RIM encapsulation. It can also be used to treat bare metal scratches and patches. It dries to the touch much faster than similar products and is very convenient to apply with a brush, felt or foam applicator. Sika® Primer-207 can be used as a stand-alone pretreatment solution or in combination with Sika's black primerless pretreatment process using Sika® Aktivator PRO.

RECOMMENDATION FOR USE

General recommendation for Aftermarket use only. For detailed instruction in using Sika products in auto glass replacement, consult the "Sika technicians' handbook for passenger car glass replacement".

BONDING SURFACE	ALL-BLACK PROCESS	BLACK PRIMERLESS PROCESS
Float Glass and Ceramic coated Glass*	●	●
Bare Metal Scratch < 5cm ²	●	● ●
Bare Metal 5 cm ² to 150cm ²	● ●	● ● ●
Intact OEM Paint	●	● ●
Repair Paint (after complete curing of paint)	●	● ●
PVC/RIM Encapsulation	●	● ●
Fresh Cut Bead	Optional / ●	●
Pre-applied adhesive system	Optional / ●	●
Polycarbonate**	●	● ●
PMMA**	●	● ●



* Glass pad must be clean of dirt and dust. Potential contamination must be removed, eg. by using Sika®PowerClean Aid.

** Coating must be removed prior to use, only for temporary glazing, UV-protection required.

● = Sika® Primer-207 ● = Sika® Aktivator PRO

LEGAL NOTE

The information contained herein and any other advice are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. The information only applies to the application(s) and product(s) expressly referred to herein. In case of changes in the parameters of the application, such as changes in substrates etc., or in case of a different application, consult Sika's Technical Service prior to using Sika products. The information contained herein does not relieve the user of the products from testing them for the intended application and purpose. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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