

## PRODUCT DATA SHEET

# EVERBUILD® P20 Plumbers Flux

soft paste applied to joint areas prior to soldering

### PRODUCT DESCRIPTION

EVERBUILD® P20 Plumbers Flux is a soft paste which is applied to joint areas prior to soldering. It is suitable for use with most metal types. It is self-cleaning and can be used with potable water.

### USES

- All common types of metal pipes.
- Hot/cold water pipes.

### PRODUCT INFORMATION

<b>Packaging</b>	140g tub
<b>Colour</b>	Off White
<b>Shelf Life</b>	24 months in original unopened containers.
<b>Storage Conditions</b>	Store between 5 and 25°C in original container away from frost in a dry area.

### CHARACTERISTICS / ADVANTAGES

- Easy to apply
- Suitable for use with potable water
- For use with most types of metals

### APPLICATION INSTRUCTIONS

#### SUBSTRATE PREPARATION

Before applying EVERBUILD® P20 Plumbers Flux clean all surfaces, ensuring they are free from oil, grease, dirt and rust.

#### APPLICATION METHOD / TOOLS

Apply a thin layer of EVERBUILD® P20 Plumbers Flux directly onto the pipe ends, avoid getting any flux inside the pipes. Then heat the pipes with an iron/ blow lamp until it reaches the correct temperature for welding. Excess product should be removed with a damp cloth.

After use it is recommended that the system be flushed out with water and P11 Central Heating System Cleanser to remove all residue of Flux.

### LIMITATIONS

Use only as directed.

### VALUE BASE

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

### LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for exact product data and uses.

## ECOLOGY, HEALTH AND SAFETY

Consult MSDS for full list of hazards.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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### Product Data Sheet

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