

## PRODUCT DATA SHEET

# Retardan<sup>®</sup>-200 L

Sika Retardan 200 L is a liquid retarder which is suitable for all calcium sulphate binders.

### PRODUCT DESCRIPTION

Retardan<sup>®</sup>-200 L is a liquid high-performance set retarder for calcium sulfate (gypsum) based binders.

### USES

Retardan<sup>®</sup>-200 L provides excellent performance in the adjustment of setting time and workability of calcium sulfate binders.

The product is especially suitable for the following application fields:

- Production of gypsum boards (plasterboards / wallboards), fiber boards, partition panels, ceiling tiles and gypsum blocks
- Ready-mix production of floor screeds and self-leveling screeds based on calcium sulfate binder

### CHARACTERISTICS / ADVANTAGES

The benefits of Retardan<sup>®</sup>-200 L include, but are not limited to the following:

- Very efficient set retardation, already at very low dosages
- Allows adjustment of the setting time to the needs of the manufacturing process
- Compatible to a variety of calcium sulfate binder types and to other additives, such as Sika<sup>®</sup> ViscoCrete<sup>®</sup> superplasticizers
- Retardan<sup>®</sup>-200 L allows the preparation of large mixes and thus reduces the application costs
- No reduction of final strength of gypsum products (unlike several fruit acids)
- Uniform quality ensures a stable manufacturing process run as well as uniformity and homogeneity of the final gypsum product
- Ecologically unproblematic, free of formaldehyde

### PRODUCT INFORMATION

<b>Chemical Base</b>	Aqueous solution of modified amino acid
<b>Packaging</b>	1100 kg IBC
<b>Shelf Life</b>	12 months shelf life from date of production if stored properly in undamaged, unopened, original sealed packaging.
<b>Storage Conditions</b>	Storage at temperatures between 0 °C and 30 °C. Protect from direct sunlight, frost and contamination. Use clean drums/containers when delivered in bulk.
<b>Appearance / Colour</b>	Brown liquid
<b>Density</b>	1.14 - 1.16 kg/L
<b>Total Chloride Ion Content</b>	≤0.1 % w/w (chloride free)
<b>Equivalent Sodium Oxide</b>	≤2.0 % w/w (alkali content)

# TECHNICAL INFORMATION

## Specific Advice

Differences in calcium sulfate binder type, raw material sources, calcining methods, age and storage conditions of the binder and other individual parameters at the plant and/or job site can influence the setting time of gypsum binders and therefore the dosage of Retardan®-200 L. Preliminary testing is required to determine the exact dosage for specific conditions. Please contact Sika technical service for more information and advice.

# APPLICATION INFORMATION

## Recommended Dosage

Typical dosage range in gypsum board production: 0.003 - 0.03 % by weight of binder.

## Dispensing

Retardan®-200 L is added to the gauging water. When used in very low dosage, Retardan®-200 L may be pre-dissolved in pure water for easier dosing. Please contact Sika technical service for more information and advice.

## Compatibility

Retardan®-200 L may be combined with many other Sika products as well as with most commonly used gypsum additives, like superplasticizer, foaming agent/ defoamer and stabilizer. In combination i.e. with Sika® ViscoCrete® superplasticizer improvements in flowability and setting-time adjustment may be achieved.

### Note:

- Always conduct trials before combining products in specific mixes and contact Sika technical service for information about specific combinations with Sika products.

## VALUE BASE

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## ECOLOGY, HEALTH AND SAFETY

### REGULATION (EC) NO 1907/2006 - REACH

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

### SIKA LIMITED

Watchmead  
Welwyn Garden City  
Hertfordshire, AL7 1BQ  
Tel: 01707 394444  
Web: [www.sika.co.uk](http://www.sika.co.uk)  
Twitter: @SikaLimited



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