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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Icosit[®] KC 330/10 (A)

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Technical casting compounds, For professional users only.

1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Limited
		Watchmead Welwyn Garden City
		Hertfordshire. AL7 1BQ
Telephone	:	+44 (0)1707 394444
Telefax	:	+44 (0)1707 329129
E-mail address of person	:	EHS@uk.sika.com
responsible for the SDS		-

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC) 24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

Additional Labelling

EUH210 Safety data sheet available on request.

EUH208 Contains 4-morpholinecarbaldehyde. May produce an allergic reaction.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.



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Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No.	Classification	Concentration
	EC-No.		(% w/w)
	Registration number		· · · ·
4-morpholinecarbaldehyde	4394-85-8	Skin Sens. 1; H317	< 1
	224-518-3		
	01-2119987993-12-		
	XXXX		

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice	:	No hazards which require special first aid measures.
If inhaled	:	Move to fresh air.
In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water.
In case of eye contact	:	Remove contact lenses. Keep eye wide open while rinsing.
If swallowed	:	Do not induce vomiting without medical advice. Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person.
		effects, both acute and delayed

Symptoms	:	See Section 11 for more detailed information on health effects
		and symptoms.

4.



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Risks	: N	lo known significant effects or hazards.	
4.3 Indication of any immediate r	nedic	al attention and special treatment need	ed
Treatment		reat symptomatically.	
SECTION 5: Firefighting meas	ures		
5.1 Extinguishing media			
Suitable extinguishing media	ic	n case of fire, use water/water spray/water de/sand/foam/alcohol resistant foam/chemi xtinction.	
5.2 Special hazards arising from	the s	ubstance or mixture	
Hazardous combustion prod- ucts	: N	lo hazardous combustion products are kno	own
5.3 Advice for firefighters			
Special protective equipment for firefighters	: Ir	n the event of fire, wear self-contained brea	athing apparatus.
Further information	: S	tandard procedure for chemical fires.	
SECTION 6: Accidental releas	e me	easures	
6.1 Personal precautions, protec	tive e	equipment and emergency procedures	
Personal precautions		or personal protection see section 8.	
6.2 Environmental precautions			
Environmental precautions	: N	lo special environmental precautions requi	red.
6.3 Methods and material for con	tainn	nent and cleaning up	
Methods for cleaning up		Vipe up with absorbent material (e.g. cloth, leep in suitable, closed containers for dispo	
6.4 Reference to other sections			
For personal protection see se	ction	8.	

SECTION 7: Handling and storage

7.1 Precautions for safe handling



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Advice on safe handling	:	For personal protection see section 8. No special handling advice required. Follow standard hygiene measures when handlin products	ng chemical		
Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.			
Hygiene measures	:	When using do not eat or drink. When using do	not smoke.		
7.2 Conditions for safe storage, including any incompatibilities					
Requirements for storage areas and containers	:	Keep container tightly closed in a dry and well-v place. Store in accordance with local regulations			
Advice on common storage	:	No special restrictions on storage with other pro	ducts.		
Further information on stor- age stability	:	No decomposition if stored and applied as direct	ed.		
7.3 Specific end use(s)					
Specific use(s)	:	Consult most current local Product Data Sheet p use.	rior to any		

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

	lue type (Form exposure)	Control parame- ters *	Basis *
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Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards. Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection Hand protection	:	Safety glasses Chemical-resistant, impervious gloves complying with an ap- proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu- facturer specifications.
		Butyl rubber/nitrile rubber gloves (> 0,1 mm) Recommended: Butyl rubber/nitrile rubber gloves.
Skin and body protection	:	Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionaly recommended for mixing and stirring work.



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Respiratory protection : No special measures required. Environmental exposure controls General advice : No special environmental precautions required.	.2023	ate of last issue: 26.10.2022 evision Date: 12.06.2023
•		Respiratory protection
General advice : No special environmental precautions required.		Environmental exposure co
		General advice
	_	
SECTION 9: Physical and chemical properties	-	ECTION 9: Physical and che

11	nformation on basic physical	an	
	Physical state	:	liquid
	Appearance	:	viscous
	Colour	:	black
	Odour	:	slight
	Melting point/range / Freezing point	:	No data available
	Boiling point/boiling range	:	No data available
	Flammability (solid, gas)	:	No data available
	Upper/lower flammability or e	əxp	losive limits
	Upper explosion limit / Up- per flammability limit	:	No data available
	Lower explosion limit / Lower flammability limit	:	No data available
	Flash point	:	> 101 °C Method: closed cup
	Auto-ignition temperature	:	No data available
	Decomposition temperature	:	No data available
	рН	:	Not applicable
	Viscosity		
	Viscosity, kinematic	:	> 20,5 mm2/s (40 °C)
	Solubility(ies)		
	• • •		No data available
	Water solubility	:	
	Partition coefficient: n- octanol/water	:	No data available
	Vapour pressure	:	0,01 hPa
	Density	:	ca. 1,10 g/cm3 (20 °C)



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Relative vapour density	No data available	
Particle characteristics	No data available	
9.2 Other information No data available		
SECTION 10: Stability and react	ivity	
10.1 Reactivity No dangerous reaction known ur	nder conditions of normal use.	
10.2 Chemical stability The product is chemically stable		
10.3 Possibility of hazardous react	ions	
Hazardous reactions	No hazards to be specially mentioned.	
10.4 Conditions to avoid Conditions to avoid	No data available	
10.5 Incompatible materials Materials to avoid	No data available	
10.6 Hazardous decomposition pro No decomposition if stored and a		
SECTION 11: Toxicological info	rmation	
11.1 Information on hazard classes	as defined in Regulation (EC) No 1272/2008	
Acute toxicity		
Not classified based on available	e information.	
Skin corrosion/irritation Not classified based on available	e information.	
Serious eye damage/eye irritat Not classified based on available		
Respiratory or skin sensitisati		
Skin sensitisation		

Not classified based on available information.



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Respiratory sensitisation Not classified based on available information.		
Germ cell mutagenicity Not classified based on available information.		
Carcinogenicity Not classified based on available information.		
Reproductive toxicity Not classified based on available information.		
STOT - single exposure Not classified based on available information.		
STOT - repeated exposure Not classified based on available information.		
Aspiration toxicity Not classified based on available information.		

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment

: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

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Product:

Assessment

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or



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	very persistent and very bioaccumulative (0.1% or higher	vPvB) at levels of
12.6 Endocrine disrupting proper	ies	
Product:		
Assessment	 The substance/mixture does not contain contain contain to ered to have endocrine disrupting properties REACH Article 57(f) or Commission Delegation (EU) 2017/2100 or Commission Regulation levels of 0.1% or higher. 	es according to ated regulation
12.7 Other adverse effects		
Product:		
Additional ecological infor-	: There is no data available for this product.	

Global warming potential

Assessment Report of the Intergovernmental Panel on Climate Change (IPCC) of the United Nations Framework Convention on Climate Change (UNFCCC)

Components:

mation

octamethylcyclotetrasiloxane [D4]:

20-year global warming potential: 2,66 100-year global warming potential: 0,739 500-year global warming potential: 0,211 Atmospheric lifetime: 0,027 yr Radiative efficiency: 0,12 Wm2ppb Further information: Miscellaneous compounds

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.



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European Waste Catalogue	: 08 01 11* waste paint and varnish cor vents or other dangerous substances	ntaining organic sol-
SECTION 14: Transport inform	ation	

14.1 UN number or ID number

ADR	:	Not regulated as a dangerous good	
IMDG	:	Not regulated as a dangerous good	
ΙΑΤΑ	:	Not regulated as a dangerous good	
14.2 UN proper shipping name			
ADR	:	Not regulated as a dangerous good	
IMDG	:	Not regulated as a dangerous good	
ΙΑΤΑ	:	Not regulated as a dangerous good	
14.3 Transport hazard class(es)			
ADR	:	Not regulated as a dangerous good	
IMDG	:	Not regulated as a dangerous good	
ΙΑΤΑ	:	Not regulated as a dangerous good	
14.4 Packing group			
ADR	:	Not regulated as a dangerous good	
IMDG	:	Not regulated as a dangerous good	
IATA (Cargo)	:	Not regulated as a dangerous good	
IATA (Passenger)	:	Not regulated as a dangerous good	
14.5 Environmental hazards			
Not regulated as a dangerous good			

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17)

: Not applicable



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UK REACH Candidate list of sub concern (SVHC) for Authorisatior		:	Not applicable	
The Persistent Organic Pollutants Regulation (EU) 2019/1021 as ar ain)		:	Not applicable	
International Chemical Weapons Schedules of Toxic Chemicals ar		:	Not applicable	
Regulation (EC) No 1005/2009 o plete the ozone layer	n substances that de-	:	Not applicable	
UK REACH List of substances su (Annex XIV)	ubject to authorisation	:	Not applicable	
GB Export and import of hazardo Informed Consent (PIC) Regulati		:	Not applicable	
Control of Major Accident Hazards Regulations 2015 (COMAH)		Not	applicable	
Volatile organic compounds :	Law on the incentive tax for volatile organic comp (VOCV) Volatile organic compounds (VOC) content: 0% w no VOC duties			
		of 2	4 November 2010 on indi	ustrial
			ution prevention and cont ds (VOC) content: 0% w/v	

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environ- mental regulation/legislation specific for the substance or mixture:	 Environmental Protection Act 1990 & Subsidiary Regulations Health and Safety at Work Act 1974 & Subsidiary Regulations Control of Substances Hazardous to Health Regulations (COSHH) May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.
	······································

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements			
H317	:	May cause an allergic skin reaction.	
Country GB 000000117898			10 / 11



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Full text of other abbreviations				
Skin Sens.	:	Skin sensitisation		
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road		
CAS	:	Chemical Abstracts Service		
DNEL	:	Derived no-effect level		
EC50	:	Half maximal effective concentration		
GHS	:	Globally Harmonized System		
ΙΑΤΑ	:	International Air Transport Association		
IMDG	:	International Maritime Code for Dangerous Goods		
LD50	:	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)		
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)		
MARPOL	:	International Convention for the Prevention of Pollution from		
		Ships, 1973 as modified by the Protocol of 1978		
OEL	:	Occupational Exposure Limit		
PBT	:	Persistent, bioaccumulative and toxic		
PNEC	:	Predicted no effect concentration		
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Reg- istration, Evaluation, Authorisation and Restriction of Chemi- cals (REACH), establishing a European Chemicals Agency		
SVHC	:	Substances of Very High Concern		
vPvB	:	Very persistent and very bioaccumulative		

Further information

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

GB / EN