

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sika® Forever

Date of last issue: 29.01.2024  
Revision Date: 26.06.2025

Version 1.5

Print Date 26.06.2025

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name : Sika® Forever

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Sealant/adhesive

#### 1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Limited  
Watchmead Welwyn Garden City  
Hertfordshire. AL7 1BQ  
Telephone : +44 (0)1707 394444  
Telefax : +44 (0)1707 329129  
E-mail address of person : EHS@uk.sika.com  
responsible for the SDS

#### 1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC)  
24 Hour Emergency Telephone Number +44 870 190 6777

### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

##### Classification (REGULATION (EC) No 1272/2008)

Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

Long-term (chronic) aquatic hazard, Category 3 H412: Harmful to aquatic life with long lasting effects.

#### 2.2 Label elements

##### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.  
H412 Harmful to aquatic life with long lasting effects.

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Precautionary statements	P101	If medical advice is needed, have product container or label at hand.
	P102	Keep out of reach of children.
	<b>Prevention:</b>	
	P261	Avoid breathing mist or vapours.
	P273	Avoid release to the environment.
	P280	Wear protective gloves.
	<b>Disposal:</b>	
	P501	Dispose of contents/container in accordance with local regulation.

### Hazardous components which must be listed on the label:

4,5-dichloro-2-octyl-2H-isothiazol-3-one (DCOIT)

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures

#### Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
triacetoxylethylsilane	17689-77-9 241-677-4 01-2119881778-15-XXXX	Acute Tox. 4; H302 Skin Corr. 1B; H314 Eye Dam. 1; H318 EUH014	>= 3 - < 5
Hydrocarbons, C14-C18, n-alkanes, isoalkanes, cyclics, <2% aromatics	Not Assigned 927-632-8 01-2119457736-27-XXXX [corresponding group CAS 64742-47-8]	Asp. Tox. 1; H304 EUH066	>= 1 - < 2,5

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methylsilanetriyl triacetate	4253-34-3 224-221-9 01-2119987097-22-XXXX	Skin Corr. 1B; H314 Eye Dam. 1; H318	>= 1 - < 2,5
4,5-dichloro-2-octyl-2H-isothiazol-3-one (DCOIT)	64359-81-5 264-843-8 613-335-00-8	<p>Acute Tox. 4; H302 Acute Tox. 2; H330 Skin Corr. 1; H314 Eye Dam. 1; H318 Skin Sens. 1A; H317 Aquatic Acute 1; H400 Aquatic Chronic 1; H410 EUH071</p> <hr/> <p>M-Factor (Acute aquatic toxicity): 100100 M-Factor (Chronic aquatic toxicity): 100100</p> <hr/> <p>specific concentration limit Skin Irrit. 2; H315 0,025 - &lt; 5 %</p> <hr/> <p>specific concentration limit Eye Irrit. 2; H319 0,025 - &lt; 3 %</p> <hr/> <p>specific concentration limit Skin Sens. 1A; H317 &gt;= 0,0015 %</p> <hr/> <p>Acute toxicity estimate</p> <p>Acute oral toxicity: 567 mg/kg 567 mg/kg Acute inhalation toxicity (dust/mist): 0,16 mg/l 0,16 mg/l</p>	<p>&gt;= 0,0025 - &lt; 0,025</p>

For explanation of abbreviations see section 16.

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### SECTION 4: First aid measures

#### 4.1 Description of first aid measures

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.  
Rinse mouth with water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.

#### 4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Allergic reactions  
See Section 11 for more detailed information on health effects and symptoms.
- Risks : sensitising effects  
May cause an allergic skin reaction.

#### 4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.
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### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

- Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

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### 5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : No hazardous combustion products are known

### 5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Standard procedure for chemical fires.

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## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.  
Deny access to unprotected persons.

### 6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

For personal protection see section 8.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Follow standard hygiene measures when handling chemical products

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Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

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## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational Exposure Limits

Contains no substances with occupational exposure limit values.

#### Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
acetic acid	64-19-7	TWA	10 ppm 25 mg/m3	2017/164/EU
	Further information: Indicative			
		STEL	20 ppm 50 mg/m3	2017/164/EU
		STEL	20 ppm 50 mg/m3	GB EH40
		TWA	10 ppm 25 mg/m3	GB EH40

\*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

### 8.2 Exposure controls

#### Engineering measures

Maintain air concentrations below occupational exposure standards.  
Ensure adequate ventilation, especially in confined areas.

#### Personal protective equipment

Eye/face protection : Safety glasses with side-shields conforming to EN166

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Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.  
Suitable for short time use or protection against splashes:  
Butyl rubber/nitrile rubber gloves (> 0,1 mm)  
Contaminated gloves should be removed.  
Suitable for permanent exposure:  
Viton gloves (0.4 mm),  
breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.

Respiratory protection : No special measures required.

### Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.

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## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

Appearance : paste  
Colour : various

Odour : odourless

Melting point/ range / Freezing point : No data available

Boiling point/boiling range : No data available

Flammability (solid, gas) : No data available

### Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit : No data available

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Lower explosion limit / Lower flammability limit	:	No data available
Flash point	:	Not applicable
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
pH	:	Not applicable substance/mixture is non-soluble (in water)
<b>Viscosity</b>		
Viscosity, dynamic	:	ca. 270.000 mPa.s (20 °C)
Viscosity, kinematic	:	> 20,5 mm <sup>2</sup> /s (40 °C)
<b>Solubility(ies)</b>		
Water solubility	:	insoluble
Partition coefficient: n- octanol/water	:	No data available
Vapour pressure	:	0,01 hPa
Density	:	ca. 1,01 g/cm <sup>3</sup> (20 °C)
Relative vapour density	:	No data available
Particle characteristics	:	No data available

### 9.2 Other information

No data available

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### SECTION 10: Stability and reactivity

#### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

#### 10.2 Chemical stability

The product is chemically stable.

#### 10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

#### 10.4 Conditions to avoid

Conditions to avoid : No data available

#### 10.5 Incompatible materials

Materials to avoid : No data available

#### 10.6 Hazardous decomposition products

Hazardous decomposition products : acetic acid

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### SECTION 11: Toxicological information

#### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

##### Acute toxicity

Not classified based on available information.

##### Components:

##### **Hydrocarbons, C14-C18, n-alkanes, isoalkanes, cyclics, <2% aromatics:**

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): 3.160 mg/kg

##### **4,5-dichloro-2-octyl-2H-isothiazol-3-one (DCOIT):**

Acute oral toxicity : Acute toxicity estimate: 567 mg/kg  
Method: Acute toxicity estimate according to Regulation (EC)  
No. 1272/2008

Acute toxicity estimate: 567 mg/kg  
Method: Acute toxicity estimate according to Regulation (EC)  
No. 1272/2008

Acute inhalation toxicity : Acute toxicity estimate: 0,16 mg/l  
Test atmosphere: dust/mist

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Method: Acute toxicity estimate according to Regulation (EC)  
No. 1272/2008

Acute toxicity estimate: 0,16 mg/l  
Test atmosphere: dust/mist  
Method: Acute toxicity estimate according to Regulation (EC)  
No. 1272/2008

### **Skin corrosion/irritation**

Not classified based on available information.

#### **Product:**

Assessment : No skin irritation  
Method : Information given is based on data obtained from similar substances.

#### **Components:**

##### **Hydrocarbons, C14-C18, n-alkanes, isoalkanes, cyclics, <2% aromatics:**

Assessment : Repeated exposure may cause skin dryness or cracking.

### **Serious eye damage/eye irritation**

Not classified based on available information.

#### **Product:**

Assessment : No eye irritation  
Method : Information given is based on data obtained from similar substances.

### **Respiratory or skin sensitisation**

#### **Skin sensitisation**

May cause an allergic skin reaction.

#### **Respiratory sensitisation**

Not classified based on available information.

#### **Germ cell mutagenicity**

Not classified based on available information.

#### **Carcinogenicity**

Not classified based on available information.

#### **Reproductive toxicity**

Not classified based on available information.

#### **STOT - single exposure**

Not classified based on available information.

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### STOT - repeated exposure

Not classified based on available information.

### Aspiration toxicity

Not classified based on available information.

## 11.2 Information on other hazards

### Endocrine disrupting properties

#### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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## SECTION 12: Ecological information

### 12.1 Toxicity

#### Components:

#### **4,5-dichloro-2-octyl-2H-isothiazol-3-one (DCOIT):**

Toxicity to fish : LC50 (Fish): 0,0027 mg/l  
Exposure time: 96 h

M-Factor (Acute aquatic toxicity) : 100

100

M-Factor (Chronic aquatic toxicity) : 100

100

### 12.2 Persistence and degradability

No data available

### 12.3 Bioaccumulative potential

No data available

### 12.4 Mobility in soil

No data available

### 12.5 Results of PBT and vPvB assessment

#### Product:

Assessment : This substance/mixture contains no components considered

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to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

### 12.6 Endocrine disrupting properties

**Product:**

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

### 12.7 Other adverse effects

**Product:**

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Harmful to aquatic life with long lasting effects.

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## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.  
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.  
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.  
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

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## SECTION 14: Transport information

### 14.1 UN number or ID number

ADR : Not regulated as a dangerous good  
IMDG : Not regulated as a dangerous good  
IATA : Not regulated as a dangerous good

### 14.2 UN proper shipping name

Country GB 100000038334

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**ADR** : Not regulated as a dangerous good

**IMDG** : Not regulated as a dangerous good

**IATA** : Not regulated as a dangerous good

### 14.3 Transport hazard class(es)

**ADR** : Not regulated as a dangerous good

**IMDG** : Not regulated as a dangerous good

**IATA** : Not regulated as a dangerous good

### 14.4 Packing group

**ADR** : Not regulated as a dangerous good

**IMDG** : Not regulated as a dangerous good

**IATA (Cargo)** : Not regulated as a dangerous good

**IATA (Passenger)** : Not regulated as a dangerous good

### 14.5 Environmental hazards

Not regulated as a dangerous good

### 14.6 Special precautions for user

Not applicable

### 14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

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## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

Regulation (EU) No 2024/590 on substances that deplete the ozone layer : Not applicable

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)  
Volatile organic compounds (VOC) content: 0,1% w/w  
no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control)

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Volatile organic compounds (VOC) content: 0% w/w

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture: : Environmental Protection Act 1990 & Subsidiary Regulations  
Health and Safety at Work Act 1974 & Subsidiary Regulations  
Control of Substances Hazardous to Health Regulations (COSHH)  
May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.

### 15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

## SECTION 16: Other information

### Full text of H-Statements

H302 : Harmful if swallowed.  
H304 : May be fatal if swallowed and enters airways.  
H314 : Causes severe skin burns and eye damage.  
H317 : May cause an allergic skin reaction.  
H318 : Causes serious eye damage.  
H330 : Fatal if inhaled.  
H400 : Very toxic to aquatic life.  
H410 : Very toxic to aquatic life with long lasting effects.

### Full text of other abbreviations

Acute Tox. : Acute toxicity  
Aquatic Acute : Short-term (acute) aquatic hazard  
Aquatic Chronic : Long-term (chronic) aquatic hazard  
Asp. Tox. : Aspiration hazard  
Eye Dam. : Serious eye damage  
Skin Corr. : Skin corrosion  
Skin Sens. : Skin sensitisation  
2017/164/EU : Europe. Commission Directive 2017/164/EU establishing a fourth list of indicative occupational exposure limit values  
GB EH40 : UK. EH40 WEL - Workplace Exposure Limits  
2017/164/EU / STEL : Short term exposure limit  
2017/164/EU / TWA : Limit Value - eight hours  
GB EH40 / TWA : Long-term exposure limit (8-hour TWA reference period)  
GB EH40 / STEL : Short-term exposure limit (15-minute reference period)  
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road  
CAS : Chemical Abstracts Service  
DNEL : Derived no-effect level  
EC50 : Half maximal effective concentration  
GHS : Globally Harmonized System

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IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

### Further information

#### Classification of the mixture:

Skin Sens. 1	H317
Aquatic Chronic 3	H412

#### Classification procedure:

Calculation method
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

||| Changes as compared to previous version !

GB / EN