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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Sika Margel VPI 580

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Corrosion protection

1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Limited Watchmead Welwyn Garden City Hertfordshire. AL7 1BQ
Telephone	:	+44 (0)1707 394444
Telefax	:	+44 (0)1707 329129
E-mail address of person responsible for the SDS	:	EHS@uk.sika.com

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC) 24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 12 Skin corrosion, Category 1B	72/2008) H314: Causes severe skin burns and eye damage.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Reproductive toxicity, Category 2	H361f: Suspected of damaging fertility.
Long-term (chronic) aquatic hazard, Cat- egory 2	H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms



Signal word

Danger

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Hazard statements :	H314 Causes severe skin bur H361f Suspected of damaging H411 Toxic to aquatic life with	g fertility.
Precautionary statements :	Prevention:P201Obtain special instructionP260Do not breathe dust or reprotective gloves/P280Wear protective gloves/eye protection/ face protection/ face protection/	mist. / protective clothing/
	ately all contaminated c with water/ shower.	-
	air and keep comfortabl mediately call a POISO	N CENTER/ doctor. ES: Rinse cautiously ninutes. Remove con- nd easy to do. Con-

Hazardous components which must be listed on the label:

cyclohexylamine

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components Chemical name CAS-No. Classification Concentration EC-No. (% w/w) Registration number Flam. Liq. 3; H226 cyclohexylamine 108-91-8 >= 5 - < 10 203-629-0 Acute Tox. 4; H312 Acute Tox. 4; H302 Skin Corr. 1B; H314 Repr. 2; H361f



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dicyclohexylamine	101-83-7 202-980-7	Acute Tox. 4; H302 Skin Corr. 1B; H314 Aquatic Acute 1; H400 Aquatic Chronic 1; H410	>= 5 - < 10

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures General advice Move out of dangerous area. : Consult a physician. Show this safety data sheet to the doctor in attendance. If inhaled : Move to fresh air. Consult a physician after significant exposure. In case of skin contact 2 Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficultv. In case of eye contact Small amounts splashed into eyes can cause irreversible tis-2 sue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing. If swallowed Do not induce vomiting without medical advice. : Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. 4.2 Most important symptoms and effects, both acute and delayed **Symptoms** Dermatitis • See Section 11 for more detailed information on health effects and symptoms. Risks 2 Health injuries may be delayed. corrosive effects Causes serious eye damage. Suspected of damaging fertility. Causes severe burns.



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4.3 Indication of any immedia	te medical attention and special treatment n	eeded
4.3 Indication of any immedia Treatment	te medical attention and special treatment n : Treat symptomatically.	eeded
•	•	eeded

SECTION 5: Firefighting measures

5.1 Extinguishing media

	Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local cir- cumstances and the surrounding environment.
5.2	Special hazards arising from	the	substance or mixture
	Specific hazards during fire- fighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
	Hazardous combustion prod- ucts	:	No hazardous combustion products are known
5.3	Advice for firefighters		
	Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathing apparatus.
	Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions	:	Use personal protective equipment. Deny access to unprotected persons.
6.2 Environmental precautions		
Environmental precautions	:	Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.
6.3 Methods and material for cor	ntair	nment and cleaning up
Methods for cleaning up	:	Pick up and arrange disposal without creating dust. Keep in suitable, closed containers for disposal.
6.4 Reference to other sections		
For personal protection see se	ectic	on 8.



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SECTION 7: Handling and storage

7.1 Precautions for safe handling		
Advice on safe handling	:	 Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Follow standard hygiene measures when handling chemical products
Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Hygiene measures	:	Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.
7.2 Conditions for safe storage, in	ncl	uding any incompatibilities
Requirements for storage areas and containers	:	Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.
Further information on stor-	:	No decomposition if stored and applied as directed.

7.3 Specific end use(s)

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form	Control parame-	Basis *	
		of exposure)	ters *		
cyclohexylamine	108-91-8	TWA	10 ppm	GB EH40	
			41 mg/m3		
	Further inform	nation: Where no sp	ecific short-term e	xposure limit is	
	listed, a figure	listed, a figure three times the long-term exposure limit should be			
	used.		- •		



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*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Personal protective equipment	Personal protective equipment				
Eye/face protection :	Safety glasses with side-shields conforming to EN166 Eye wash bottle with pure water Wear eye/face protection.				
Hand protection :	Chemical-resistant, impervious gloves complying with an ap- proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu- facturer specifications.				
	Recommended: Butyl rubber/nitrile rubber gloves. Contaminated gloves should be removed.				
Skin and body protection :	Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionaly recommended for mixing and stirring work.				
Respiratory protection :	Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe work- ing limits of the selected respirator. Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Meth- ods for determining inhalation exposure). This applies in par- ticular to the mixing / stirring area. In case this is not sufficent to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.				
Environmental exposure controls					

Environmental exposure controls

General advice	:	Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform
		respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state Appearance Colour	::	solid gel No data available
Odour	:	ammoniacal

Melting point/range / Freezing : No data available



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point			
Boiling point/boiling range	:	100 °C	
Flammability (solid, gas)	:	No data available	
Upper/lower flammability or	exi	plosive limits	
Upper explosion limit / Up- per flammability limit	-		
Lower explosion limit / Lower flammability limit	:	No data available	
Flash point	:	> 55 °C	
Auto-ignition temperature	:	No data available	
Decomposition temperature	:	No data available	
рН	:	ca. 9 - 10 (20 °C)	
Viscosity Viscosity, kinematic	:	> 30 mm2/s	
Solubility(ies) Water solubility	:	No data available	
Partition coefficient: n- octanol/water	:	Pow: 3	
Vapour pressure	:	0,53 hPa (25 °C)	
Density	:	ca. 1,02 g/cm3 (20 °C)	
Relative vapour density	:	No data available	
Particle characteristics	:	No data available	



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9.2 Other information No data available		
SECTION 10: Stability and reactivit	у	
10.1 Reactivity		

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid	: No dat	a available
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10.5 Incompatible materials

Materials to avoid	:	No data available
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10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.

Skin corrosion/irritation

Causes severe burns.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.



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Carcinogenicity Not classified based on available information.		

Reproductive toxicity Suspected of damaging fertility.

STOT - single exposure Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment

: This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

No data available

12.7 Other adverse effects

Product:

Additional ecological infor-	:	An environmental hazard cannot be excluded in the event of
mation		unprofessional handling or disposal.
		Toxic to aquatic life with long lasting effects.



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SECTION 13: Disposal considerations

13.1 Waste treatment methods

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:	The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
	Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
	Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

14.1 UN number or ID number

	ADR	:	UN 1760	
	IMDG	:	UN 1760	
	ΙΑΤΑ	:	UN 1760	
14.2	UN proper shipping name			
	ADR	:	CORROSIVE LIQUID (cyclohexylamine)	, N.O.S.
	IMDG	:	CORROSIVE LIQUID (cyclohexylamine, dic	
	ΙΑΤΑ	:	Corrosive liquid, n.o.s (cyclohexylamine)	
14.3 Transport hazard class(es)				
			Class	Subsidiary risks
	ADR	:	8	
	IMDG	:	8	
	ΙΑΤΑ	:	8	
14.4	Packing group			
	ADR Packing group Classification Code	:	III C9	



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Hazard Identification Number Labels Tunnel restriction code	:	80 8 (E)		
IMDG Packing group Labels EmS Code	:	III 8 F-A, S-B		
IATA (Cargo) Packing instruction (cargo aircraft) Packing instruction (LQ) Packing group Labels	:	856 Y841 III Corrosive		
IATA (Passenger) Packing instruction (passen- ger aircraft) Packing instruction (LQ) Packing group Labels 14.5 Environmental hazards	:			
ADR				
Environmentally hazardous IMDG Marine pollutant	:	yes		
IATA (Passenger) Environmentally hazardous	:	yes		
IATA (Cargo) Environmentally hazardous	:	yes		

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

UK REACH Candidate list of substances of very high : Not applicable concern (SVHC) for Authorisation



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The Persistent Organic Pollutan Regulation (EU) 2019/1021 as a ain)		
International Chemical Weapons Schedules of Toxic Chemicals a		
Regulation (EC) No 1005/2009 oplete the ozone layer	on substances that de- : Not applicable	
UK REACH List of substances s (Annex XIV)	ubject to authorisation : Not applicable	
Volatile organic compounds :	Law on the incentive tax for volatile organic (VOCV) Volatile organic compounds (VOC) content no VOC duties Directive 2010/75/EU of 24 November 2010	: < 0% w/w
	emissions (integrated pollution prevention a Volatile organic compounds (VOC) content < 0% w/w, 0,02 g/l VOC content excluding water	and control)
If other regulatory information ap Sheet, then it is described in this	oplies that is not already provided elsewhere in subsection.	the Safety Data
Health, safety and environ- mental regulation/legislation specific for the substance or	: Environmental Protection Act 1990 & Subsi Health and Safety at Work Act 1974 & Subsi Control of Substances Hazardous to Health	sidiary Regulations

Control of Substances Hazardous to Health Regulations (COSHH) May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.

15.2 Chemical safety assessment

mixture:

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H226 :	Flammable liquid and vapour.
H302 :	Harmful if swallowed.
H312 :	Harmful in contact with skin.
H314 :	Causes severe skin burns and eye damage.



H400 :: N H410 :: N Full text of other abbreviations Acute Tox. :: N Aquatic Acute :: S Aquatic Acute :: S Aquatic Acute :: :: Aquatic Acute :: S Aquatic Chronic :: I I I I Repr. :: I I I I I Repr. :: I <th>uspected of damaging fertility. ery toxic to aquatic life. ery toxic to aquatic life with long lasting cute toxicity hort-term (acute) aquatic hazard ong-term (chronic) aquatic hazard lammable liquids reproductive toxicity kin corrosion K. EH40 WEL - Workplace Exposure L ong-term exposure limit (8-hour TWA r uropean Agreement concerning the Int pangerous Goods by Road chemical Abstracts Service perived no-effect level lalf maximal effective concentration flobally Harmonized System international Air Transport Association international Maritime Code for Dangero ledian lethal dosis (the amount of a ma nce, which causes the death of 50% (c est animals) ledian lethal concentration (concentration ir that kills 50% of the test animals duri</th> <th>Limits eference period) ternational Carriage of bus Goods aterial, given all at one half) of a group of ions of the chemical in</th>	uspected of damaging fertility. ery toxic to aquatic life. ery toxic to aquatic life with long lasting cute toxicity hort-term (acute) aquatic hazard ong-term (chronic) aquatic hazard lammable liquids reproductive toxicity kin corrosion K. EH40 WEL - Workplace Exposure L ong-term exposure limit (8-hour TWA r uropean Agreement concerning the Int pangerous Goods by Road chemical Abstracts Service perived no-effect level lalf maximal effective concentration flobally Harmonized System international Air Transport Association international Maritime Code for Dangero ledian lethal dosis (the amount of a ma nce, which causes the death of 50% (c est animals) ledian lethal concentration (concentration ir that kills 50% of the test animals duri	Limits eference period) ternational Carriage of bus Goods aterial, given all at one half) of a group of ions of the chemical in
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Acute Tox.:Aquatic Acute:Aquatic Chronic:Flam. Liq.:Repr.:Skin Corr.:GB EH40:GB EH40 / TWA:ADR:CAS:CAS:DNEL:EC50:GHS:IATA:IMDG:LC50:CAS:OEL:PNEC:PNEC:REACH:	hort-term (acute) aquatic hazard ong-term (chronic) aquatic hazard lammable liquids eproductive toxicity kin corrosion K. EH40 WEL - Workplace Exposure L ong-term exposure limit (8-hour TWA r uropean Agreement concerning the Int pangerous Goods by Road chemical Abstracts Service perived no-effect level alf maximal effective concentration clobally Harmonized System international Air Transport Association international Maritime Code for Dangero ledian lethal dosis (the amount of a ma nce, which causes the death of 50% (c est animals) ledian lethal concentration (concentration ir that kills 50% of the test animals duri	reference period) ternational Carriage of ous Goods aterial, given all at one half) of a group of ions of the chemical in
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CAS : 0 DNEL : 1 EC50 : 1 GHS : 0 IATA : 1 IMDG : 1 LD50 : 1 LC50 : 1 MARPOL : 1 OEL : 0 PBT : 1 PNEC : 1 REACH : 0	Pangerous Goods by Road Chemical Abstracts Service Perived no-effect level alf maximal effective concentration Globally Harmonized System International Air Transport Association International Maritime Code for Dangero Iedian lethal dosis (the amount of a ma Ince, which causes the death of 50% (co Pest animals) Iedian lethal concentration (concentration ir that kills 50% of the test animals duri	ous Goods aterial, given all at one half) of a group of ions of the chemical in
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OEL : O PBT : F PNEC : F REACH : F	ternational Convention for the Prevent	
PBT : F PNEC : F REACH : F	hips, 1973 as modified by the Protocol	of 1978
PNEC : F REACH : F i	occupational Exposure Limit	
REACH : I	ersistent, bioaccumulative and toxic	
a i	redicted no effect concentration	
	egulation (EC) No 1907/2006 of the Eu nd of the Council of 18 December 2006 stration, Evaluation, Authorisation and F als (REACH), establishing a European	6 concerning the Reg- Restriction of Chemi-
	ubstances of Very High Concern ery persistent and very bioaccumulativ	'e
Further information		
Classification of the mixture:	Classification	procedure:
Skin Corr. 1B H314	Calculation me	thod
Eye Dam. 1 H318	Calculation me	thod
Repr. 2 H36 ²	f Calculation me	thod
Aquatic Chronic 2 H41 ²		



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The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

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