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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name

Biresin[®] Adhesive (A)

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Tooling system

1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Limited
		Watchmead Welwyn Garden City
		Hertfordshire. AL7 1BQ
Telephone	:	+44 (0)1707 394444
Telefax	:	+44 (0)1707 329129
E-mail address of person	:	EHS@uk.sika.com
responsible for the SDS		-

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC) 24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

Additional Labelling

EUH210 Safety data sheet available on request.

EUH208 Contains 4-morpholinecarbaldehyde. May produce an allergic reaction.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.



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Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No.	Classification	Concentration
	EC-No.		(% w/w)
	Registration number		
4-morpholinecarbaldehyde	4394-85-8	Skin Sens. 1; H317	< 1
	224-518-3		
	01-2119987993-12-		
	XXXX		

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice	:	No hazards which require special first aid measures.
If inhaled	:	Move to fresh air.
In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water.
In case of eye contact	:	Remove contact lenses. Keep eye wide open while rinsing.
If swallowed	:	Do not induce vomiting without medical advice. Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person.
4.2 Most important symptoms	and e	ffects, both acute and delayed
Symptoms	:	See Section 11 for more detailed information on health effects

and symptoms.



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Risks	:	No known significant effects or hazards.	
4.3 Indication of any immediate n	ne	dical attention and special treatment needed	
Treatment	:	Treat symptomatically.	
SECTION 5: Firefighting meas	ur	es	
5.1 Extinguishing media			
Suitable extinguishing media	:	In case of fire, use water/water spray/water jet/ca ide/sand/foam/alcohol resistant foam/chemical p extinction.	
5.2 Special hazards arising from	the	e substance or mixture	
Hazardous combustion prod- ucts	:	No hazardous combustion products are known	
5.3 Advice for firefighters			
Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathing	g apparatus.
Further information	:	Standard procedure for chemical fires.	
CECTION C: Assidental values			

SECTION 6: Accidental release measures

Personal precautions	: For personal protection see section 8.
6.2 Environmental precautions	
Environmental precautions	: No special environmental precautions required.
6.3 Methods and material for co	ntainment and cleaning up
Methods for cleaning up	: Wipe up with absorbent material (e.g. cloth, fleece). Keep in suitable, closed containers for disposal.

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : For personal protection see section 8.



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		No special handling advice required. Follow standard hygiene measures when handlir products	ng chemical
Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.	
Hygiene measures	:	When using do not eat or drink. When using do r	not smoke.
7.2 Conditions for safe storage, ir	nc	luding any incompatibilities	
Requirements for storage areas and containers	:	Keep container tightly closed in a dry and well-ve place. Store in accordance with local regulations	
Advice on common storage	:	No special restrictions on storage with other pro-	ducts.
Further information on stor- age stability	:	No decomposition if stored and applied as direct	ed.
7.3 Specific end use(s)			
Specific use(s)	:	Consult most current local Product Data Sheet p use.	rior to any

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Contains no substances with occupational exposure limit values.

Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters *	Basis *		
isopentane	78-78-4	TWA	1.000 ppm 3.000 mg/m3	2006/15/EC		
	Further infor	Further information: Indicative				
		TWA	600 ppm 1.800 mg/m3	GB EH40		
		mation: Where no sp re three times the lon				

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards. Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye protection	: Safety glasses
Hand protection	: Chemical-resistant, impervious gloves complying with

an ap-



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	proved standard must be worn at all times when chemical products. Reference number EN 374. I facturer specifications.	5
	Butyl rubber/nitrile rubber gloves (> 0,1 mm) Recommended: Butyl rubber/nitrile rubber glove	S.
Skin and body protection :	Protective clothing (e.g. Safety shoes acc. to EN long-sleeved working clothing, long trousers). Re and protective boots are additionaly recommend and stirring work.	ubber aprons
Respiratory protection :	No special measures required.	
Environmental exposure contro	ols	
General advice :	No special environmental precautions required.	

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

-		: : :	liquid paste various slight
Meltir point	ng point/range / Freezing	:	No data available
Boilin	g point/boiling range	:	No data available
Flam	mability (solid, gas)	:	No data available
Up	r/lower flammability or e oper explosion limit / Up- er flammability limit	-	
	wer explosion limit / wer flammability limit	:	No data available
Flash	point	:	> 101 °C Method: closed cup
Auto-	ignition temperature	:	No data available
Deco	mposition temperature	:	No data available
pН		:	Not applicable substance/mixture is non-soluble (in water)

Viscosity

SAFETY DATA SHEET According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



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Viscosity, dynamic	:	ca. 12.000 mPa.s (25 °C)	
Viscosity, kinematic	:	> 20,5 mm2/s (40 °C)	
Solubility(ies) Water solubility	:	insoluble	
Partition coefficient: n- octanol/water	:	No data available	
Vapour pressure	:	0,01 hPa	
Density	:	ca. 0,65 g/cm3 (20 °C)	
Relative vapour density	:	No data available	
Particle characteristics	:	No data available	

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid	:	No data available
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10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

Hazardous decomposition : isopentane products



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SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment	
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: This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment

: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological infor- : There is no data available for this product. mation

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product	: The generation of waste should be avoided or minimized wherever possible.
	Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe
	way.
	Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
	Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental



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	local au Avoid d	on and waste disposal legisla uthority requirements. lispersal of spilled material an terways, drains and sewers.	
SECTION 14: Transport ir	formation		
14.1 UN number			
ADR	: Not reg	ulated as a dangerous good	
IMDG	: Not reg	ulated as a dangerous good	
ΙΑΤΑ	: Not reg	ulated as a dangerous good	
14.2 UN proper shipping nar	ie		
ADR	: Not reg	ulated as a dangerous good	
IMDG	: Not reg	ulated as a dangerous good	
ΙΑΤΑ	: Not reg	ulated as a dangerous good	
14.3 Transport hazard class	es)		
ADR	: Not reg	ulated as a dangerous good	
IMDG	: Not reg	ulated as a dangerous good	
ΙΑΤΑ	: Not reg	ulated as a dangerous good	
14.4 Packing group			
ADR	: Not reg	ulated as a dangerous good	
IMDG	: Not reg	ulated as a dangerous good	
IATA (Cargo)	: Not reg	ulated as a dangerous good	
IATA (Passenger)	: Not reg	ulated as a dangerous good	
14.5 Environmental hazards Not regulated as a dange	ous good		
14.6 Special precautions for Not applicable	user		
14.7 Transport in bulk accor Not applicable for produc	-	l of Marpol and the IBC Cod	e

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SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture Relevant EU provisions transposed through retained EU law



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REACH - Restrictions on the ma the market and use of certain da mixtures and articles (Annex XVI	ngerous substances,	:	Not applicable	
International Chemical Weapons Schedules of Toxic Chemicals ar		:	Not applicable	
REACH - Candidate List of Subs Concern for Authorisation (Article		:	None of the components are listed (=> 0.1 %).	
REACH - List of substances subj (Annex XIV)	ect to authorisation	:	Not applicable	
Regulation (EC) No 1005/2009 o	n substances that de-	:	Not applicable	
Regulation (EU) 2019/1021 on potential tants (recast)	ersistent organic pollu-	:	Not applicable	
Regulation (EC) No 649/2012 of the European Parlia- ment and the Council concerning the export and import of dangerous chemicals			Not applicable	
GB Export and import of hazardo Informed Consent (PIC) Regulati		:	Not applicable	
REACH Information:	REACH Information: All substances contained in our Products are - registered by our upstream suppliers, and/or - registered by us, and/or - excluded from the regulation, and/or - exempted from the registration.			
Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of ma- jor-accident hazards involving dangerous substances. Not applicable				

Volatile organic compounds	:	Law on the incentive tax for volatile organic compounds (VOCV) Volatile organic compounds (VOC) content: 0,05% w/w no VOC duties
		Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: 0,05% w/w

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environ-	: Environmental Protection Act 1990 & Subsidiary Regulations
mental regulation/legislation	Health and Safety at Work Act 1974 & Subsidiary Regulations
specific for the substance or	Control of Substances Hazardous to Health Regulations
mixture:	(COSHH)
	May be subject to the Control of Major Accident Hazards

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15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements					
H317	:	May cause an allergic skin reaction.			
Full text of other abbreviations					
Skin Sens.	:	Skin sensitisation			
2006/15/EC	:	Europe. Indicative occupational exposure limit values			
GB EH40	:	UK. EH40 WEL - Workplace Exposure Limits			
2006/15/EC / TWA	÷	Limit Value - eight hours			
GB EH40 / TWA	÷	Long-term exposure limit (8-hour TWA reference period)			
ADR	:	European Agreement concerning the International Carriage of			
CAS		Dangerous Goods by Road Chemical Abstracts Service			
DNEL	:	Derived no-effect level			
EC50	:	Half maximal effective concentration			
GHS	:	Globally Harmonized System			
IATA	:	International Air Transport Association			
IMDG	:	International Maritime Code for Dangerous Goods			
LD50	÷	Median lethal dosis (the amount of a material, given all at			
		once, which causes the death of 50% (one half) of a group of			
		test animals)			
LC50	:	Median lethal concentration (concentrations of the chemical in			
		air that kills 50% of the test animals during the observation			
		period)			
MARPOL	:	International Convention for the Prevention of Pollution from			
		Ships, 1973 as modified by the Protocol of 1978			
OEL	:	Occupational Exposure Limit			
PBT	:	Persistent, bioaccumulative and toxic			
PNEC	:	Predicted no effect concentration			
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament			
		and of the Council of 18 December 2006 concerning the Reg-			
		istration, Evaluation, Authorisation and Restriction of Chemi-			
SVHC		cals (REACH), establishing a European Chemicals Agency Substances of Very High Concern			
vPvB	:	Very persistent and very bioaccumulative			
	·	vory porsistent and very bloaceunitative			

Further information

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.



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Changes as compared to previous version !

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