

Date of last issue: 03.01.2023	Version 2.2	Print Date 29.02.2024
Revision Date: 06.12.2023		

# SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name

SikaBiresin<sup>®</sup> SC175 (SC 175) Part B

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Tooling system

### 1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Limited Watchmead Welwyn Garden City Hertfordshire. AL7 1BQ
Telephone Telefax	:	+44 (0)1707 394444 +44 (0)1707 329129
E-mail address of person responsible for the SDS	:	EHS@uk.sika.com

#### **1.4 Emergency telephone number**

National Chemical Emergency Centre (NCEC) 24 Hour Emergency Telephone Number +44 870 190 6777

## **SECTION 2: Hazards identification**

#### 2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 12 Acute toxicity, Category 4	<b>72/2008)</b> H302: Harmful if swallowed.
Skin corrosion, Sub-category 1B	H314: Causes severe skin burns and eye damage.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Reproductive toxicity, Category 2	H361: Suspected of damaging fertility or the un- born child.
Specific target organ toxicity - repeated exposure, Category 2	H373: May cause damage to organs through pro- longed or repeated exposure.
Long-term (chronic) aquatic hazard, Cat- egory 3	H412: Harmful to aquatic life with long lasting effects.



Date of last issue: 03.01.2023 Revision Date: 06.12.2023			Version 2.2	Print Date 29.02.2024
2.2 Label elements				
Labelling (REGULATIO Hazard pictograms	N (EC) :	No 1272/2008)		
Signal word	:	Danger		
Hazard statements	:	H302 H314 H317 H361 H373 H412	May cause an allerg Suspected of dama child. May cause damage longed or repeated	a burns and eye damage. gic skin reaction. aging fertility or the unborn e to organs through pro-
Precautionary statement	S :	Prevention: P201 P260 P280 Response: P303 + P361 P304 + P340 P305 + P351	<ul> <li>eye protection/ face</li> <li>+ P353 IF ON SKIN ( ately all contaminat with water.</li> <li>+ P310 IF INHALED: air and keep comfo mediately call a PO</li> <li>+ P338 + P310 IF IN with water for seven tact lenses, if prese</li> </ul>	t or vapours. oves/ protective clothing/

#### Hazardous components which must be listed on the label:

Polypropylene glycol Sika Adduct PPTA Polyoxypropylentriamine 2-piperazin-1-ylethylamine

## 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.



Date of last issue: 03.01.2023 Revision Date: 06.12.2023 Version 2.2

Print Date 29.02.2024

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

# **SECTION 3: Composition/information on ingredients**

### 3.2 Mixtures

#### Components

Components Chemical name	CAS-No.	Classification	Concentration
Chemical hame	EC-No.	Classification	(% w/w)
	Registration number		(70 00/00)
Polypropylene glycol	25322-69-4 500-039-8	Acute Tox. 4; H302	>= 25 - < 40
		Acute toxicity esti- mate	
		Acute oral toxicity: 1.000 mg/kg	
Sika Adduct PPTA	111307-30-3 Not Assigned	Acute Tox. 4; H302 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 3; H412	>= 10 - < 20
Polyoxypropylentriamine	39423-51-3 500-105-6 01-2119556886-20- XXXX	Acute Tox. 4; H302 Acute Tox. 4; H312 Eye Dam. 1; H318 Aquatic Chronic 2; H411	>= 5 - < 10
		Acute toxicity esti- mate Acute oral toxicity: 550 mg/kg Acute dermal toxicity: 1.001 mg/kg	



Date of last issue: 03.01.2023 Revision Date: 06.12.2023	Version 2.	2	Print Date 29.02.2024
2-piperazin-1-ylethylamine Contains: 2-(2-aminoethylamino)ethanol <= 0,29 %	140-31-8 205-411-0 01-2119471486-30- XXXX	Repr. 2; H361 STOT RE 1; H372 Acute Tox. 4; H302 Acute Tox. 3; H311 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1; H317 Aquatic Chronic 3; H412 Acute toxicity esti- mate Acute oral toxicity: 1.999 mg/kg Acute dermal toxicity: 866 mg/kg	>= 5 - < 10
bis(isopropyl)naphthalene	38640-62-9 254-052-6 01-2119565150-48- XXXX	Asp. Tox. 1; H304 Aquatic Chronic 1; H410	>= 0,25 - < 1

For explanation of abbreviations see section 16.

# **SECTION 4: First aid measures**

#### 4.1 Description of first aid measures

General advice	:	Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance.
If inhaled	:	Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficul- ty.
In case of eye contact	:	Small amounts splashed into eyes can cause irreversible tis- sue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing.
If swallowed	:	Do not induce vomiting without medical advice.



Date of last issue: 03.01.2023 Revision Date: 06.12.2023	Version 2.2	Print Date 29.02.2024
	Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscio	ous person.
4.2 Most important symptoms and	effects, both acute and delayed	
Symptoms :	Gastrointestinal discomfort Allergic reactions Dermatitis See Section 11 for more detailed information of and symptoms.	on health effects
Risks :	Health injuries may be delayed. corrosive effects sensitising effects	
	Harmful if swallowed. May cause an allergic skin reaction. Causes serious eye damage. Suspected of damaging fertility or the unborn of May cause damage to organs through prolong exposure. Causes severe burns.	
4.3 Indication of any immediate me	dical attention and special treatment needed	
Treatment :	Treat symptomatically.	
SECTION 5: Firefighting measures 5.1 Extinguishing media	res	

Suitable extinguishing media	:	In case of fire, use water/water spray/water jet/carbon diox- ide/sand/foam/alcohol resistant foam/chemical powder for extinction.
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## 5.2 Special hazards arising from the substance or mixture

Hazardous combustion prod-	:	No hazardous combustion products are known
ucts		

# 5.3 Advice for firefighters

Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathing apparatus.
Further information	:	Standard procedure for chemical fires.



Date of last issue: 03.01.2023
Revision Date: 06.12.2023

Version 2.2

Print Date 29.02.2024

# **SECTION 6: Accidental release measures**

# 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions	:	Use personal protective equipment.
		Deny access to unprotected persons.

### **6.2 Environmental precautions**

Environmental precautions : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel,
	acid binder, universal binder, sawdust).
	Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

For personal protection see section 8.

# **SECTION 7: Handling and storage**

## 7.1 Precautions for safe handling

Advice on safe handling	:	<ul> <li>Avoid exceeding the given occupational exposure limits (see section 8).</li> <li>Do not get in eyes, on skin, or on clothing.</li> <li>For personal protection see section 8.</li> <li>Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.</li> <li>Smoking, eating and drinking should be prohibited in the application area.</li> <li>Follow standard hygiene measures when handling chemical products</li> </ul>
Advice on protection agains fire and explosion	st :	Normal measures for preventive fire protection.
Hygiene measures	:	Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

#### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage	: Keep container tightly closed in a dry and well-ventil	ated
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Date of last issue: 03.01.2023 Revision Date: 06.12.2023		Version 2.2	Print Date 29.02.2024
areas and containers		place. Store in accordance with local regulations.	
Further information on stor- age stability	:	No decomposition if stored and applied as directed.	
7.3 Specific end use(s)	_	Consult most surrant local Draduct Data Chast an	
Specific use(s)	:	Consult most current local Product Data Sheet pr use.	Ior to any

# **SECTION 8: Exposure controls/personal protection**

#### 8.1 Control parameters

Components CAS-No.	Value type (Form of exposure)	Control parame- ters *	Basis *
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Contains no substances with occupational exposure limit values.

#### Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters *	Basis *
isopentane	78-78-4	TWA	1.000 ppm 3.000 mg/m3	2006/15/EC
	Further information: Indicative			
		TWA	600 ppm 1.800 mg/m3	GB EH40
		Further information: Where no specific short-term exposure limit is listed, a figure three times the long-term exposure limit should be used.		

\*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

### 8.2 Exposure controls

#### **Engineering measures**

Maintain air concentrations below occupational exposure standards. Ensure adequate ventilation, especially in confined areas.

# Personal protective equipment

Eye/face protection	Safety glasses with side-shields conforming to EN166 Eye wash bottle with pure water Wear eye/face protection.	
Hand protection	Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.	
	Suitable for short time use or protection against splashes: Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed. Suitable for permanent exposure:	



Date of last issue: 03.01.2023 Revision Date: 06.12.2023	Version 2.2	Print Date 29.02.2024
	Viton gloves (0.4 mm), breakthrough time >30 min.	
Skin and body protection :	Protective clothing (e.g. Safety shoes acc. to long-sleeved working clothing, long trousers). and protective boots are additionally recommendational stirring work.	. Rubber aprons
Respiratory protection :	No special measures required.	
Environmental exposure contro	bls	
General advice :	Do not flush into surface water or sanitary set If the product contaminates rivers and lakes or respective authorities.	

# **SECTION 9: Physical and chemical properties**

### 9.1 Information on basic physical and chemical properties

Physical state Appearance Colour	:	liquid paste white
Odour	:	amine-like
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	220,4 °C
Flammability (solid, gas)	:	No data available
Upper/lower flammability or o	exp	losive limits
Upper explosion limit / Up- per flammability limit	-	
Lower explosion limit / Lower flammability limit	:	No data available
Flash point	:	> 100 °C Method: closed cup
Auto-ignition temperature	:	No data available



Date of last issue: 03.01.2023 Revision Date: 06.12.2023		Version 2.2	Print Date 29.02.2024
Decomposition temperature	:	No data available	
рН	:	Not applicable	
<b>Viscosity</b> Viscosity, kinematic	:	Not applicable	
Solubility(ies) Water solubility	:	insoluble	
Partition coefficient: n- octanol/water	:	No data available	
Vapour pressure	:	0,07 hPa	
Density	:	0,62 g/cm3 (20 °C)	
Relative vapour density	:	No data available	
Particle characteristics	:	No data available	

## 9.2 Other information

No data available

# **SECTION 10: Stability and reactivity**

## 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

# 10.2 Chemical stability

The product is chemically stable.

## 10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

### 10.4 Conditions to avoid

Conditions to avoid	: No data available
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### 10.5 Incompatible materials



Date of last issue: 03.01.2023 Revision Date: 06.12.2023	Version 2.2	Print Date 29.02.2024		
Materials to avoid	: No data available			
10.6 Hazardous decomposition products				

Hazardous decomposition : isopentane products

# **SECTION 11: Toxicological information**

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity Harmful if swallowed.		
Components:		
<b>Polypropylene glycol:</b> Acute oral toxicity	:	LD50 (Rat): 1.000 mg/kg
		Acute toxicity estimate: 1.000 mg/kg Method: Calculation method
Polyoxypropylentriamine:		
Acute oral toxicity	:	LD50 Oral (Rat): > 550 mg/kg
		Acute toxicity estimate: 550 mg/kg Method: Calculation method
Acute dermal toxicity	:	LD50 Dermal (Rabbit): > 1.001 mg/kg
		Acute toxicity estimate: 1.001 mg/kg Method: Calculation method
2-piperazin-1-ylethylamine:		
Acute oral toxicity	:	LD50 Oral (Rat): > 1.999 mg/kg
		Acute toxicity estimate: 1.999 mg/kg Method: Calculation method
Acute dermal toxicity	:	LD50 Dermal (Rabbit): ca. 866 mg/kg
		Acute toxicity estimate: 866 mg/kg Method: Calculation method
<b>bis(isopropyl)naphthalene:</b> Acute oral toxicity	:	LD50 Oral (Rat): > 3.900 mg/kg



Date of last issue: 03.01.2023 Revision Date: 06.12.2023	Version 2.2	Print Date 29.02.2024
Acute inhalation toxicity :	LC50 (Rat): > 5,64 mg/l Exposure time: 4 h Test atmosphere: dust/mist	
Acute dermal toxicity :	LD50 Dermal (Rat): > 4.500 mg/kg	
Skin corrosion/irritation Causes severe burns.		
Serious eye damage/eye irritat Causes serious eye damage.	ion	
Respiratory or skin sensitisation	on	
<b>Skin sensitisation</b> May cause an allergic skin reacti	on.	
<b>Respiratory sensitisation</b> Not classified based on available	information.	
Germ cell mutagenicity Not classified based on available	information.	
<b>Carcinogenicity</b> Not classified based on available	information.	
<b>Reproductive toxicity</b> Suspected of damaging fertility o	r the unborn child.	
<b>STOT - single exposure</b> Not classified based on available	information.	
STOT - repeated exposure May cause damage to organs the	ough prolonged or repeated exposure.	
Aspiration toxicity Not classified based on available	information.	
11.2 Information on other hazards		
Endocrine disrupting propertie	S	
Product:		
Assessment :	The substance/mixture does not contain con- ered to have endocrine disrupting properties REACH Article 57(f) or Commission Delega (EU) 2017/2100 or Commission Regulation levels of 0.1% or higher.	s according to ted regulation



Date of last issue: 03.01.2023 Revision Date: 06.12.2023 Version 2.2

Print Date 29.02.2024

# **SECTION 12: Ecological information**

#### 12.1 Toxicity

#### **Components:**

### 2-piperazin-1-ylethylamine:

Toxicity to fish

LC50 (Fish): > 100 mg/l Exposure time: 96 h

#### 12.2 Persistence and degradability

No data available

### 12.3 Bioaccumulative potential

No data available

## 12.4 Mobility in soil

No data available

### 12.5 Results of PBT and vPvB assessment

2

#### Product:

Assessment

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

## **12.6 Endocrine disrupting properties**

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Assessment

: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

## 12.7 Other adverse effects

#### Product:

Additional ecological infor- mation	:	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
		Harmful to aquatic life with long lasting effects.

## **SECTION 13: Disposal considerations**

#### 13.1 Waste treatment methods

Product

The generation of waste should be avoided or minimized wherever possible.



Date of last issue: 03.01.2023 Revision Date: 06.12.2023		Version 2.2	Print Date 29.02.2024
		Empty containers or liners may retain sor This material and its container must be di way. Dispose of surplus and non-recyclable pr waste disposal contractor. Disposal of this product, solutions and an at all times comply with the requirements protection and waste disposal legislation local authority requirements. Avoid dispersal of spilled material and run soil, waterways, drains and sewers.	sposed of in a safe oducts via a licensed y by-products should of environmental and any regional
European Waste Catalogue	:	20 01 27* paint, inks, adhesives and resigerous substances	ns containing dan-
Contaminated packaging	:	15 01 10* packaging containing residues by dangerous substances	of or contaminated

# **SECTION 14: Transport information**

14.1 UN number or ID number			
ADR	:	UN 1759	
IMDG	:	UN 1759	
ΙΑΤΑ	:	UN 1759	
14.2 UN proper shipping name			
ADR	:	CORROSIVE SOLID (2-piperazin-1-ylethyl	
IMDG	:	CORROSIVE SOLID (2-piperazin-1-ylethyl	
ΙΑΤΑ	:	Corrosive solid, n.o.s (2-piperazin-1-ylethyl	
14.3 Transport hazard class(es)			
		Class	Subsidiary risks
ADR	:	8	
IMDG	:	8	
ΙΑΤΑ	:	8	
14.4 Packing group			
ADR Packing group Classification Code	:	III C10	

# Country GB 00000680674



Date of last issue: 03.01.2023 Revision Date: 06.12.2023			Version 2.2	Print Date 29.02.2024
Hazard Identification Number Labels Tunnel restriction code	:	80 8 (E)		
IMDG Packing group Labels EmS Code	:	III 8 F-A, S-B		
IATA (Cargo) Packing instruction (cargo aircraft) Packing instruction (LQ) Packing group Labels	:	864 Y845 III Corrosive		
IATA (Passenger) Packing instruction (passen- ger aircraft) Packing instruction (LQ) Packing group Labels 14.5 Environmental hazards	:	860 Y845 III Corrosive		
ADR				
Environmentally hazardous IMDG	:	no		
Marine pollutant	:	no		
IATA (Passenger) Environmentally hazardous	:	no		
IATA (Cargo) Environmentally hazardous	:	no		

#### 14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

#### 14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

## **SECTION 15: Regulatory information**

### **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture** Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17)

: Not applicable



Date of last issue: 03.01.2023 Revision Date: 06.12.2023	Version 2.2	2	Print Date 29.02.2024
International Chemical Weapons C Schedules of Toxic Chemicals and	, , , , , , , , , , , , , , , , , , ,	: Not applicable	
Regulation (EC) No 1005/2009 on plete the ozone layer	substances that de-	: Not applicable	
GB Export and import of hazardou Informed Consent (PIC) Regulatio		: Not applicable	
Control of Major Accident Hazards 2015 (COMAH)	Regulations N	ot applicable	
, , ,	Law on the incentive tax (VOCV) no VOC duties	for volatile organic com	pounds
If other regulatory information appl	lies that is not already pr	ovided elsewhere in the	Safety Data

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environ-	: Environmental Protection Act 1990 & Subsidiary Regulations
mental regulation/legislation	Health and Safety at Work Act 1974 & Subsidiary Regulations
specific for the substance or	Control of Substances Hazardous to Health Regulations
mixture:	(COSHH)
	May be subject to the Control of Major Accident Hazards
	Regulations (COMAH), and amendments.

## 15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

## **SECTION 16: Other information**

### Full text of H-Statements

H302	: Harmful if swallowed.
H304	: May be fatal if swallowed and enters airways.
H311	: Toxic in contact with skin.
H312	: Harmful in contact with skin.
H314	: Causes severe skin burns and eye damage.
H317	: May cause an allergic skin reaction.
H318	: Causes serious eye damage.
H319	: Causes serious eye irritation.
H361	: Suspected of damaging fertility or the unborn child.
H372	: Causes damage to organs through prolonged or repeated exposure.
H410	: Very toxic to aquatic life with long lasting effects.
H411	: Toxic to aquatic life with long lasting effects.
H412	: Harmful to aquatic life with long lasting effects.



Date of last issue: 03.01.2023 Revision Date: 06.12.2023 Version 2.2

Print Date 29.02.2024

## Full text of other abbreviations

Acute Tox. Aquatic Chronic Asp. Tox. Eye Dam. Eye Irrit. Repr. Skin Corr. Skin Sens. STOT RE	<ul> <li>Acute toxicity</li> <li>Long-term (chronic) aquatic hazard</li> <li>Aspiration hazard</li> <li>Serious eye damage</li> <li>Eye irritation</li> <li>Reproductive toxicity</li> <li>Skin corrosion</li> <li>Skin sensitisation</li> <li>Specific target organ toxicity - repeated exposure</li> </ul>
2006/15/EC	Europe. Indicative occupational exposure limit values
GB EH40 2006/15/EC / TWA	: UK. EH40 WEL - Workplace Exposure Limits : Limit Value - eight hours
GB EH40 / TWA	: Long-term exposure limit (8-hour TWA reference period)
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	Chemical Abstracts Service
DNEL	: Derived no-effect level
EC50	: Half maximal effective concentration
GHS	: Globally Harmonized System
ΙΑΤΑ	: International Air Transport Association
IMDG	: International Maritime Code for Dangerous Goods
LD50	<ul> <li>Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)</li> </ul>
LC50	<ul> <li>Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)</li> </ul>
MARPOL	<ul> <li>International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978</li> </ul>
OEL	: Occupational Exposure Limit
PBT	Persistent, bioaccumulative and toxic
PNEC	Predicted no effect concentration
REACH	Regulation (EC) No 1907/2006 of the European Parliament
	and of the Council of 18 December 2006 concerning the Reg- istration, Evaluation, Authorisation and Restriction of Chemi- cals (REACH), establishing a European Chemicals Agency
SVHC	: Substances of Very High Concern
vPvB	: Very persistent and very bioaccumulative

## **Further information**

Classification of the mixture:		Classification procedure:
Acute Tox. 4	H302	Calculation method
Skin Corr. 1B	H314	Calculation method
Eye Dam. 1	H318	Calculation method
Skin Sens. 1	H317	Calculation method
Repr. 2	H361	Calculation method



Date of last issue: 03.01.2023 Revision Date: 06.12.2023		Version 2.2	Print Date 29.02.2024
STOT RE 2	H373	Calculation method	
Aquatic Chronic 3	H412	Calculation method	

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

GB / EN