

## PRODUCT DATA SHEET

# Sikaplan® G-18

Polymeric PVC membrane for mechanically fastened roof waterproofing

### PRODUCT DESCRIPTION

Sikaplan® G-18 (thickness 1,8 mm) is a polyester reinforced, multi-layer, synthetic roof waterproofing sheet based on polyvinyl chloride (PVC) containing ultraviolet light stabilisers and flame retardant according to EN 13956. It is hot air weldable and formulated for direct exposure and designed for use in all global climatic conditions.

### USES

Waterproofing membrane for:

- Mechanically fastened roofing systems

### CHARACTERISTICS / ADVANTAGES

- Resistant to UV exposure
- Resistant to permanent wind exposure
- Resistant to most common environmental influences
- Hot air weldable
- No open flame equipment required
- High water vapour permeability

### ENVIRONMENTAL INFORMATION

- Conformity with LEED v4 SSc 5 (Option 1): Heat Island Reduction - Roof (only traffic white)
- Conformity with LEED v4 MRc 2 (Option 1): Building Product Disclosure and Optimization – Environmental Product Declarations
- Conformity with LEED v4 MRc 3 (Option 2): Building Product Disclosure and Optimization - Sourcing of Raw Materials
- IBU Environmental Product Declaration (EPD) available

### APPROVALS / STANDARDS

- CE Marking and Declaration of Performance to EN 13956 - Polymeric sheets for roof waterproofing
- EN13501-5 Broof(t4) (as part of system).
- FM Approved, Certificate of Compliance, Sikaplan® G Approval Identification No. 4D3A9.AM

## PRODUCT INFORMATION

<b>Product Declaration</b>	EN 13956 - Polymeric sheets for roof waterproofing		
<b>Chemical Base</b>	Polyvinyl chloride (PVC)		
<b>Packaging</b>	<b>Packing unit</b>	Refer to price list	Refer to price list
	<b>Roll length</b>	20,00 m	15,00 m
	<b>Roll width</b>	1,54 m	2,00 m
	<b>Roll weight</b>	67,70 kg	66,00 kg
<b>Shelf Life</b>	5 years from date of production.		
<b>Storage Conditions</b>	Product must be stored in dry conditions and temperatures between +5 °C and +30 °C. Store in a horizontal position. Do not stack pallets of the rolls on top of each other, or under pallets of any other materials during transport or storage. Always refer to packaging.		
<b>Appearance / Colour</b>	<b>Surface</b>	<b>Matt</b>	
	<b>Colours</b>		
	<b>Top surface</b>	Light grey (nearest RAL 7047) Lead grey (nearest RAL 7011)	
	<b>Bottom surface</b>	Dark grey	
	Top surface of sheet in other colours available on request, subject to minimum order quantities.		
<b>Visible Defects</b>	Pass	(EN 1850-2)	
<b>Length</b>	15 m / 20 m (-0 % / +5 %)	(EN 1848-2)	
<b>Width</b>	1,54 m / 2,00 m (-0,5 % / +1 %)	(EN 1848-2)	
<b>Effective Thickness</b>	1,8 mm (-5 % / +10 %)	(EN 1849-2)	
<b>Straightness</b>	≤ 30 mm	(EN 1848-2)	
<b>Flatness</b>	≤ 10 mm	(EN 1848-2)	
<b>Mass per unit area</b>	2,2 kg/m <sup>2</sup> (-5 % / +10 %)	(EN 1849-2)	

## SYSTEM INFORMATION

<b>Compatibility</b>	Not compatible with direct contact to other plastics, e.g. EPS, XPS, PUR, PIR or PF. Not resistant to tar, bitumen, oil and solvent containing materials. These materials could adversely affect the product properties.
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## TECHNICAL INFORMATION

<b>Resistance to Impact</b>	hard substrate	≥ 500 mm	(EN 12691)
	soft substrate	≥ 800 mm	
<b>Hail Resistance</b>	rigid substrate	≥ 27 m/s	(EN 13583)
	flexible substrate	≥ 32 m/s	
<b>Tensile Strength</b>	longitudinal (md) <sup>1)</sup>	≥ 1000 N/50 mm	(EN 12311-2)
	transversal (cmd) <sup>2)</sup>	≥ 900 N/50 mm	
	<sup>1)</sup> md = machine direction <sup>2)</sup> cmd = cross machine direction		
<b>Elongation</b>	longitudinal (md) <sup>1)</sup>	≥ 15 %	(EN 12311-2)
	transversal (cmd) <sup>2)</sup>	≥ 15 %	
	<sup>1)</sup> md = machine direction <sup>2)</sup> cmd = cross machine direction		

<b>Tear Strength</b>	longitudinal (md) <sup>1)</sup>	≥ 150 N	(EN 12310-2)
	transversal (cmd) <sup>2)</sup>	≥ 150 N	
		<sup>1)</sup> md = machine direction <sup>2)</sup> cmd = cross machine direction	
<b>Joint Peel Resistance</b>	Failure mode: C, no failure of the joint		(EN 12316-2)
<b>Joint Shear Resistance</b>	≥ 600 N/50 mm		(EN 12317-2)
<b>Dimensional Stability</b>	longitudinal (md) <sup>1)</sup>	≤  0,5  %	(EN 1107-2)
	transversal (cmd) <sup>2)</sup>	≤  0,5  %	
		<sup>1)</sup> md = machine direction <sup>2)</sup> cmd = cross machine direction	
<b>Foldability at Low Temperature</b>	≤ -25 °C		(EN 495-5)
<b>Water Tightness</b>	Pass		(EN 1928)
<b>Water Vapour Transimission</b>	μ = 20 000		(EN 1931)
<b>Effect of Liquid Chemicals, Including Water</b>	On request		(EN 1847)
<b>UV Exposure</b>	Pass (> 5000 h / grade 0)		(EN 1297)
<b>External Fire Performance</b>	B <sub>ROOF</sub> (t4) ≤ 10°		(EN 13501-5)
<b>Reaction to Fire</b>	Class E		(EN ISO 11925-2, classification to EN 13501-1)

## APPLICATION INFORMATION

<b>Ambient Air Temperature</b>	Ambient temperature: -15 °C min. / +60 °C max.
<b>Substrate Temperature</b>	Substrate temperature: -25 °C min. / +60 °C max.

## VALUE BASE

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

below +5 °C ambient temperature due to safety requirements in accordance with national regulations.

## FURTHER DOCUMENTS

- Installation
- Application Manual

## LIMITATIONS

Installation work must only be carried out by Sika® trained and approved contractors, experienced in this type of application.

- Ensure Sikaplan® G-18 is prevented from direct contact with incompatible materials (refer to compatibility section).
- Sikaplan® G-18 must be installed by loose laying and without stretching or installing under tension.
- The use of Sikaplan® G-18 membrane is limited to geographical locations with average monthly minimum temperatures of -25 °C. Permanent ambient temperature during use is limited to +50 °C.
- The use of some ancillary products such as adhesives, cleaners and solvents is limited to temperatures above +5 °C. Observe temperature limitations in the appropriate Product Data Sheets.
- Special measures may be compulsory for installation

## ECOLOGY, HEALTH AND SAFETY

Fresh air ventilation must be ensured, when working (welding) in closed rooms.

### REGULATION (EC) NO 1907/2006 - REACH

This product is an article as defined in article 3 of regulation (EC) No 1907/2006 (REACH). It contains no substances which are intended to be released from the article under normal or reasonably foreseeable conditions of use. A safety data sheet following article 31 of the same regulation is not needed to bring the product to the market, to transport or to use it. For safe use follow the instructions given in the product data sheet. Based on our current knowledge, this product does not contain SVHC (substances of very high concern) as listed in Annex XIV of the REACH regulation or on the candidate list published by the European Chemicals Agency in concentrations above 0,1 % (w/w).

## APPLICATION INSTRUCTIONS

### EQUIPMENT

#### Hot welding overlap seams

Electric hot air welding equipment, such as hand held manual hot air welding equipment and pressure rollers or automatic hot air welding machines with controlled hot air temperature capability of a minimum +600 °C.

Recommended type of equipment:

Manual: Leister Triac

Automatic: Leister Varimat or similar

Semi-automatic: Leister Triac Drive

### SUBSTRATE QUALITY

The substrate surface must be uniform, smooth and free of any sharp protrusions or burrs, etc. Sikaplan® G-18 must be separated from any incompatible substrates / materials by an effective separation layer to prevent accelerated ageing. The supporting layer must be compatible to the membrane, solvent resistant, clean, dry and free of grease and dust. Metal sheets must be degreased with Sika® Trocal Cleaner-2000 before adhesive is applied.

## APPLICATION

### Installation procedure

Reference must be made to further documentation where applicable, such as project specification, application manual and installation or working instructions etc.

### Fixing method – General

The waterproofing membrane is installed by loose laying (without stretching membrane or installing under tension) with mechanical fastening in seam overlaps or independent from overlaps. Overlap seams are hot welded using specialised hot air equipment.

### Fixing method-Spot fastening

Sikaplan® G-18 must always be installed at right angles to the deck direction. Sikaplan® G-18 is fixed by fasteners and washers/tubes along the marked line, 10 mm from the edge of the membrane. Sikaplan® G-18 is overlapped by 100 mm. The spacing of the fasteners is in accordance with the project specific Sika calculations. At upstands and at all penetrations, the membrane must be secured by additional fasteners and washers/tubes. The fasteners and washers/tubes protect the Sikaplan® G-18 roof covering against tearing and peeling off by wind uplift.

### Hot welding method

Overlap seams must be welded by electric hot welding equipment. Welding parameters including temperature, machine speed, air flow, pressure and machine settings must be evaluated, adapted and checked on site according to the type of equipment and the climatic conditions prior to welding.

### Testing overlap seams

The seams must be mechanically tested with screw driver to ensure the integrity/completion of the weld. Any imperfections must be rectified by hot air welding.

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its

products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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