

Sikasil®-670 Fire

DECLARATION OF PERFORMANCE

No. 46913884

1	UNIQUE IDENTIFICATION CODE OF THE PRODUCT-TYPE:	46913884	
2	INTENDED USE/S	Fire stopping and fire sealing products, linear joint and gap seals	
3	MANUFACTURER:	Sika Services AG Tüffenwies 16 8064 Zürich	
4	AUTHORISED REPRESENTATIVE:		
5	SYSTEM/S OF AVCP:	System 1	
6b	EUROPEAN ASSESSMENT DOCUMENT:	EAD 350141-00-1106 Edition 2017 Fire stopping and Fire Sealing Products, Linear Joint and Gap Seals	
	European Technical Assessment:	ETA-20/1114 of 29/12/2020	
	Technical Assessment Body:	Instytut Techniki Budowlanej	
	Notified body/ies:	1488, 2812	

7 DECLARED PERFORMANCE/S

7.1 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class E
Resistance to fire	Annex A

7.2 Hygiene, health and the environment (BWR 3)

No performance assessed.

7.3 Safety and accessibility in use (BWR 4)

Essential characteristic	Performance
Mechanical resistance and stability	No performance assessed
Resistance to impact / movement	No performance assessed
Adhesion	No performance assessed
Durability	Use category: Type X
Movement capability	Movement capability ≤ 25%

7.4 Protection against noise (BWR 5)

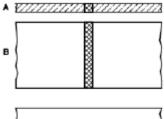
No performance assessed.

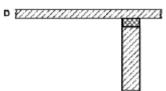
7.5 Energy economy and heat retention (BWR 6)

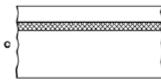
No performance assessed.

Additional provisions

- Sikasil®-670 Fire shall be applicable only to straight parallel edge surfaces of linear joints or gaps.
- Possible orientation of the linear joint seals is presented in fig. A1 and Table A1.









Key

- *
- joint seal
- Γ
- wall front view
- %

wall or floor - section

- A linear joint in a horizontal test construction
- B vertical linear joint in a vertical test construction
- C horizontal linear joint in a vertical test construction
- D horizontal wall joint abutting a floor, ceiling or roof
- E horizontal floor joint abutting a wall

Fig. A1. Possible orientation of linear joint seals

Table A1

Seal type tested orientation	Possible orientation in accordance with fig. A1
A	A, D, E ^a
В	В
С	C, D ^b

^a Orientation E will only be covered by test orientation A if shear movement was chosen and one face of the joint was fixed and the other was moved.

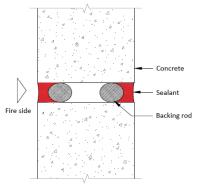
^bOrientation D will only be covered by test orientation C if shear movement was chosen and one face of the joint was fixed and the other was moved.

Sikasil [®] -670 Fire	Annex A1
Additional provisions	of European Technical Assessment ETA-20/1114

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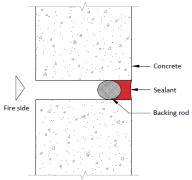
Fig. A2. Vertical linear joint seal of Sikasil®-670 Fire with PE Backing Rod in rigid wall thickness of ≥ 150 mm (Double Seal).



Resistance to fire classification of linear joint seal in rigid wall, in accordance with fig. A2 and Annex A1:

Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
width x 0.5	AAC - AAC	EI 240 – V – 25 – F – W 12-50
WIGHT X 0.5		EI 240 – V – X – F – W 12-50

Fig. A3. Vertical linear joint seal of Sikasil*-670 Fire with PE Backing Rod in rigid wall thickness of ≥ 150 mm (Single Seal).



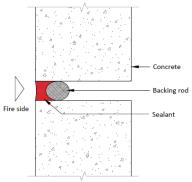
Resistance to fire classification of linear joint seal in rigid wall, in accordance with fig. A3 and Annex A1:

Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
15		EI 45 E 180 – V – 25 – F – W 0-30
width x 0.5	AAC - AAC	EI 30 E 240 – V – 25 – F – W 12-50
		EI 60 E 240 – V – X – F – W 12-50

Sikasil [°] -670 Fire	Annex A2
Installation details and resistance to fire classification of linear joint seals	of European Technical Assessment ETA-20/1114

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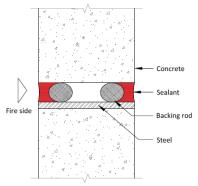
Fig. A4. Vertical linear joint seal of Sikasil®-670 Fire with PE Backing Rod in rigid wall thickness of ≥ 150 mm (Single Seal).



Resistance to fire classification of linear joint seal in rigid wall, in accordance with fig. A4 and Annex A1:

Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
15	AAC - AAC	EI 45 E 60 – V – 25 – F – W 10-30
width x 0.5		EI 45 E 60 – V – 25 – F – W 30-50
15		EI 60 E 240 – V – X – F – W 10-30
width x 0.5		EI 45 E 180 – V – X – F – W 30-50

Fig. A5. Vertical linear joint seal of Sikasil®-670 Fire with PE Backing Rod in rigid wall thickness of ≥ 150 mm (Double Seal).



Resistance to fire classification of linear joint seal in rigid wall, in accordance with fig. A5 and Annex A1:

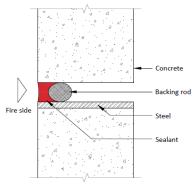
Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
width v O F	AAC - Steel -	EI 60 E 240 – V – X – F – W 12-30
width x 0.5		EI 90 E 240 – V – X – F – W 30-50

Sikasil [°] -670 Fire	Annex A3 of European Technical Assessment ETA-20/1114
Installation details and resistance to fire classification of linear joint seals	

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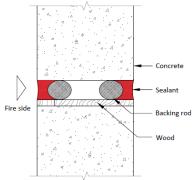
Fig. A6. Vertical linear joint seal of Sikasil®-670 Fire with PE Backing Rod in rigid wall thickness of ≥ 150 mm (Single Seal).



Resistance to fire classification of linear joint seal in rigid wall, in accordance with fig. A6 and Annex A1:

Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
width x 0.5	AAC - Steel	EI 15 E 240 – V – X – F – W 12-50

Fig. A7. Vertical linear joint seal of Sikasil®-670 Fire with PE Backing Rod in rigid wall thickness of ≥ 150 mm (Double Seal).



Resistance to fire classification of linear joint seal in rigid floor, in accordance with fig. A7 and Annex A1:

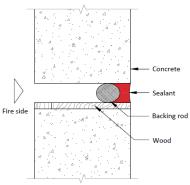
Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
width x 0.5	AAC - Softwood	EI 120 – V – X – F – W 12-50

Sikasil [®] -670 Fire	Annex A4
Installation details and resistance to fire classification of linear joint seals	of European Technical Assessment ETA-20/1114

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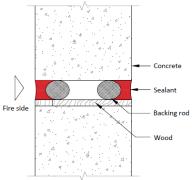
Fig. A8. Vertical linear joint seal of Sikasil®-670 Fire with PE Backing Rod in rigid wall thickness of ≥ 150 mm (Single Seal).



Resistance to fire classification of linear joint seal in rigid wall, in accordance with fig. A8 and Annex A1:

Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
width x 0.5	AAC - Softwood	EI 90 – V – X – F – W 12-50

Fig. A9. Vertical linear joint seal of Sikasil*-670 Fire with PE Backing Rod in rigid wall thickness of ≥ 150 mm (Double Seal).



Resistance to fire classification of linear joint seal in rigid wall, in accordance with fig. A9 and Annex A1:

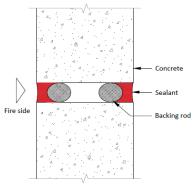
Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
width x 0.5	AAC - Hardwood	EI 180 – V – X – F – W 12-30
WIGHT X 0.5		EI 240 – V – X – F – W 30-50

Sikasil [°] -670 Fire	Annex A5
Installation details and resistance to fire classification of linear joint seals	of European Technical Assessment ETA-20/1114

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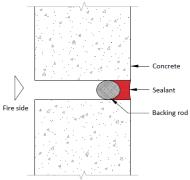
Fig. A10. Horizontal linear joint seal of Sikasil®-670 Fire with PE Backing Rod in rigid wall thickness of ≥ 150 mm (Double Seal).



Resistance to fire classification of linear joint seal in rigid wall, in accordance with fig. A10 and Annex A1:

Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
width x 0.5 AA	AAC - AAC	EI 180 E 240 – T – 25 – F – W 12-50
	AAC - AAC	EI 240 – T – X – F – W 12-50

Fig. A11. Horizontal linear joint seal of Sikasil®-670 Fire with PE Backing Rod in rigid wall thickness of ≥ 150 mm (Single Seal).



Resistance to fire classification of linear joint seal in rigid wall, in accordance with fig. A11 and Annex A1:

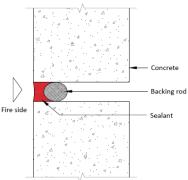
Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
width v 0.5	AAC AAC	EI 60 E 120 – T – 25 – F – W 12-50
width x 0.5	AAC - AAC	EI 60 E 240 – T – X – F – W 12-50

Sikasil [®] -670 Fire	Annex A6
Installation details and resistance to fire classification of linear joint seals	of European Technical Assessment ETA-20/1114

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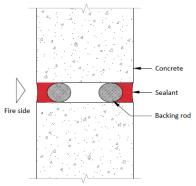
Fig. A12. Horizontal linear joint seal of Sikasil®-670 Fire with PE Backing Rod in rigid wall thickness of ≥ 150 mm (Single Seal).



Resistance to fire classification of linear joint seal in rigid wall, in accordance with fig. A12 and Annex A1:

Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
15	AAC - AAC	EI 45 E 60 – T – 25 – F – W 10-30
width x 0.5		EI 45 E 60 – T – 25 – F – W 30-50
15		EI 60 E 180 – T – X – F – W 10-30
width x 0.5		EI 60 E 90 – T – X – F – W 30-50

Fig. A13. Horizontal linear joint seal of Sikasil®-670 Fire with PE Backing Rod in rigid floor thickness of ≥ 150 mm (Double Seal).



Resistance to fire classification of linear joint seal in rigid floor, in accordance with fig. A13 and Annex A1:

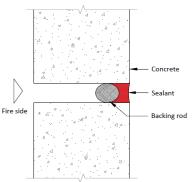
Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
width x 0.8	AAC AAC	EI 180 E 240 – H – 25 – F – W 12-50
WIGHT X U.O	AAC - AAC	EI 240 – H – X – F – W 12-50

Sikasil [®] -670 Fire	Annex A7
Installation details and resistance to fire classification of linear joint seals	of European Technical Assessment ETA-20/1114

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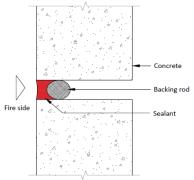
Fig. A14. Horizontal linear joint seal of Sikasil*-670 Fire with PE Backing Rod in rigid floor thickness of ≥ 150 mm (Single Seal).



Resistance to fire classification of linear joint seal in rigid floor, in accordance with fig. A14 and Annex A1:

Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
width x 0.8		EI 60 E 240 – H – 25 – F – W 12-50
width x 0.5	AAC - AAC	EI 120 E 240 – H – X – F – W 12-30
width x 0.5		EI 60 E 240- H - X - F - W 30-50

Fig. A15. Horizontal linear joint seal of Sikasil®-670 Fire with PE Backing Rod in rigid floor thickness of ≥ 150 mm (Single Seal).



Resistance to fire classification of linear joint seal in rigid floor, in accordance with fig. A15 and Annex A1:

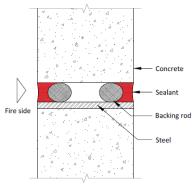
Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
width x 0.8 AAC - AAC	AAC AAC	EI 60 E 90 – H – 25 – F – W 12-50
	AAC - AAC	EI 60 E 60 – H – X – F – W 30-50

Sikasil [®] -670 Fire	Annex A8
Installation details and resistance to fire classification of linear joint seals	of European Technical Assessment ETA-20/1114

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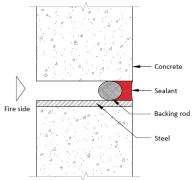
Fig. A16. Horizontal linear joint seal of Sikasil*-670 Fire with PE Backing Rod in rigid floor thickness of ≥ 150 mm (Double Seal).



Resistance to fire classification of linear joint seal in rigid floor, in accordance with fig. A16 and Annex A1:

Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
width x 0.8	AAC - Steel	EI 60 E 240 – H – X – F – W 12-50

Fig. A17. Horizontal linear joint seal of Sikasil®-670 Fire with PE Backing Rod in rigid floor thickness of ≥ 150 mm (Single Seal).



Resistance to fire classification of linear joint seal in rigid floor, in accordance with fig. A17 and Annex A1:

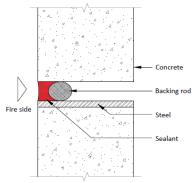
Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
width x 0.8	AAC - Steel	El 60 E 90 – H – X – F – W 12-50

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Installation details and resistance to fire classification of linear joint seals	

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Fig. A18. Horizontal linear joint seal of Sikasil*-670 Fire with PE Backing Rod in rigid floor thickness of ≥ 150 mm (Single Seal).



Resistance to fire classification of linear joint seal in rigid floor, in accordance with fig. A18 and Annex A1:

Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
width x 0.8	AAC - Steel	EI 60 E 90 – H – X – F – W 12-50

Sikasil®-670 Fire

Annex A10
of European
Installation details and resistance to fire classification
of linear joint seals

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8 APPROPRIATE TECHNICAL DOCUMENTATION AND/OR - SPECIFIC TECHNICAL DOCUMENTATION

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

Name: Tomasz Gutowski

Function: Corporate Standardization

and Approvals

At Warsaw on 25 January 2021

Name: Tatiana Ageyeva

Function: Standardization and Approvals

At Warsaw on 25 January 2021

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1. Hogeve

End of information as required by Regulation (EU) No 305/2011

FULL CE MARKING

CE		
14		
Sika Services AG, Zurich, Switzerland		
46913884		
EAD 350141-00-1106:2017		
1488, 2812		
Fire stopping and fire sealing products, linear joint and gap seals		

7.1 Safety in case of fire (BWR 2)

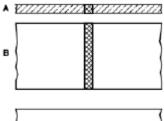
Essential characteristic	Performance
Reaction to fire	Class E
Resistance to fire	Annex A

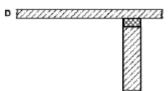
7.3 Safety and accessibility in use (BWR 4)

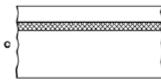
Essential characteristic	Performance
Durability	Use category: Type X
Movement capability	Movement capability ≤ 25%

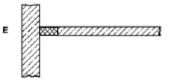
Additional provisions

- Sikasil*-670 Fire shall be applicable only to straight parallel edge surfaces of linear joints or gaps.
- Possible orientation of the linear joint seals is presented in fig. A1 and Table A1.









Key

- *
- joint seal
- Γ
- wall front view
- %

wall or floor - section

- A linear joint in a horizontal test construction
- B vertical linear joint in a vertical test construction
- C horizontal linear joint in a vertical test construction
- D horizontal wall joint abutting a floor, ceiling or roof
- E horizontal floor joint abutting a wall

Fig. A1. Possible orientation of linear joint seals

Table A1

Seal type tested orientation	Possible orientation in accordance with fig. A1
А	A, D, E ^a
В	В
С	C, D ^b

^a Orientation E will only be covered by test orientation A if shear movement was chosen and one face of the joint was fixed and the other was moved.

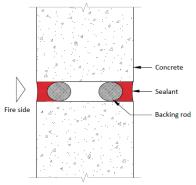
^bOrientation D will only be covered by test orientation C if shear movement was chosen and one face of the joint was fixed and the other was moved.

Sikasil [®] -670 Fire	Annex A1
Additional provisions	of European Technical Assessment ETA-20/1114

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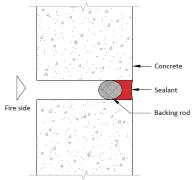
Fig. A2. Vertical linear joint seal of Sikasil®-670 Fire with PE Backing Rod in rigid wall thickness of ≥ 150 mm (Double Seal).



Resistance to fire classification of linear joint seal in rigid wall, in accordance with fig. A2 and Annex A1:

Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
width x 0.5	AAC - AAC	EI 240 – V – 25 – F – W 12-50
WIGHT X 0.5		EI 240 – V – X – F – W 12-50

Fig. A3. Vertical linear joint seal of Sikasil*-670 Fire with PE Backing Rod in rigid wall thickness of ≥ 150 mm (Single Seal).



Resistance to fire classification of linear joint seal in rigid wall, in accordance with fig. A3 and Annex A1:

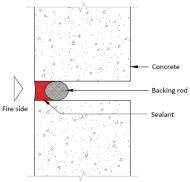
Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
15		EI 45 E 180 – V – 25 – F – W 0-30
width x 0.5	AAC - AAC	EI 30 E 240 – V – 25 – F – W 12-50
widtil X U.S		EI 60 E 240 – V – X – F – W 12-50

Sikasil [°] -670 Fire	Annex A2
Installation details and resistance to fire classification of linear joint seals	of European Technical Assessment ETA-20/1114

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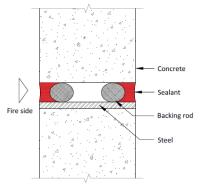
Fig. A4. Vertical linear joint seal of Sikasil®-670 Fire with PE Backing Rod in rigid wall thickness of ≥ 150 mm (Single Seal).



Resistance to fire classification of linear joint seal in rigid wall, in accordance with fig. A4 and Annex A1:

Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
15	AAC - AAC	EI 45 E 60 – V – 25 – F – W 10-30
width x 0.5		EI 45 E 60 – V – 25 – F – W 30-50
15		EI 60 E 240 – V – X – F – W 10-30
width x 0.5		EI 45 E 180 – V – X – F – W 30-50

Fig. A5. Vertical linear joint seal of Sikasil®-670 Fire with PE Backing Rod in rigid wall thickness of ≥ 150 mm (Double Seal).



Resistance to fire classification of linear joint seal in rigid wall, in accordance with fig. A5 and Annex A1:

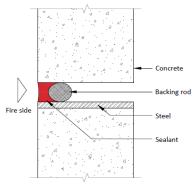
Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
width v O F	AAC - Steel	EI 60 E 240 – V – X – F – W 12-30
width x 0.5		EI 90 E 240 – V – X – F – W 30-50

Sikasil [°] -670 Fire	Annex A3 of European Technical Assessment ETA-20/1114
Installation details and resistance to fire classification of linear joint seals	

Declaration of Performance



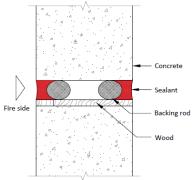
Fig. A6. Vertical linear joint seal of Sikasil®-670 Fire with PE Backing Rod in rigid wall thickness of ≥ 150 mm (Single Seal).



Resistance to fire classification of linear joint seal in rigid wall, in accordance with fig. A6 and Annex A1:

Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
width x 0.5	AAC - Steel	EI 15 E 240 – V – X – F – W 12-50

Fig. A7. Vertical linear joint seal of Sikasil®-670 Fire with PE Backing Rod in rigid wall thickness of ≥ 150 mm (Double Seal).



Resistance to fire classification of linear joint seal in rigid floor, in accordance with fig. A7 and Annex A1:

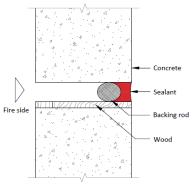
Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
width x 0.5	AAC - Softwood	EI 120 – V – X – F – W 12-50

Sikasil [®] -670 Fire	Annex A4
Installation details and resistance to fire classification of linear joint seals	of European Technical Assessment ETA-20/1114

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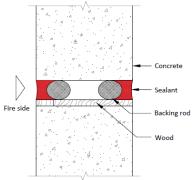
Fig. A8. Vertical linear joint seal of Sikasil®-670 Fire with PE Backing Rod in rigid wall thickness of ≥ 150 mm (Single Seal).



Resistance to fire classification of linear joint seal in rigid wall, in accordance with fig. A8 and Annex A1:

Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
width x 0.5	AAC - Softwood	EI 90 – V – X – F – W 12-50

Fig. A9. Vertical linear joint seal of Sikasil®-670 Fire with PE Backing Rod in rigid wall thickness of ≥ 150 mm (Double Seal).



Resistance to fire classification of linear joint seal in rigid wall, in accordance with fig. A9 and Annex A1:

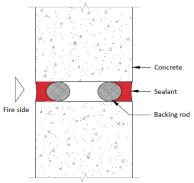
Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
width x 0.5	AAC - Hardwood -	EI 180 – V – X – F – W 12-30
widin x 0.5		EI 240 – V – X – F – W 30-50

Sikasil [®] -670 Fire	Annex A5
Installation details and resistance to fire classification of linear joint seals	of European Technical Assessment ETA-20/1114

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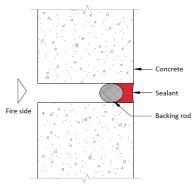
Fig. A10. Horizontal linear joint seal of Sikasil®-670 Fire with PE Backing Rod in rigid wall thickness of ≥ 150 mm (Double Seal).



Resistance to fire classification of linear joint seal in rigid wall, in accordance with fig. A10 and Annex A1:

Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
width x 0.5 AAC - AAC	AAC AAC	EI 180 E 240 – T – 25 – F – W 12-50
	AAC - AAC	EI 240 – T – X – F – W 12-50

Fig. A11. Horizontal linear joint seal of Sikasil®-670 Fire with PE Backing Rod in rigid wall thickness of ≥ 150 mm (Single Seal).



Resistance to fire classification of linear joint seal in rigid wall, in accordance with fig. A11 and Annex A1:

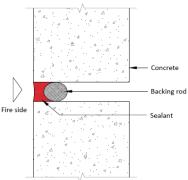
Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
width v O F	AAC AAC	EI 60 E 120 – T – 25 – F – W 12-50
width x 0.5	AAC - AAC	EI 60 E 240 – T – X – F – W 12-50

Sikasil [®] -670 Fire	Annex A6
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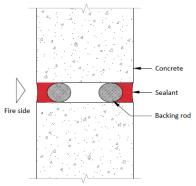
Fig. A12. Horizontal linear joint seal of Sikasil®-670 Fire with PE Backing Rod in rigid wall thickness of ≥ 150 mm (Single Seal).



Resistance to fire classification of linear joint seal in rigid wall, in accordance with fig. A12 and Annex A1:

Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
15	AAC - AAC	EI 45 E 60 – T – 25 – F – W 10-30
width x 0.5		EI 45 E 60 – T – 25 – F – W 30-50
15		EI 60 E 180 – T – X – F – W 10-30
width x 0.5		EI 60 E 90 – T – X – F – W 30-50

Fig. A13. Horizontal linear joint seal of Sikasil®-670 Fire with PE Backing Rod in rigid floor thickness of ≥ 150 mm (Double Seal).



Resistance to fire classification of linear joint seal in rigid floor, in accordance with fig. A13 and Annex A1:

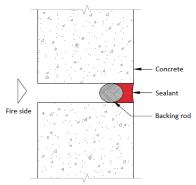
Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
width x 0.8	AAC - AAC	EI 180 E 240 – H – 25 – F – W 12-50
WIGHT X U.O		EI 240 – H – X – F – W 12-50

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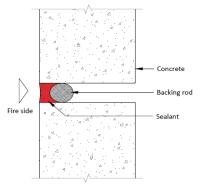
Fig. A14. Horizontal linear joint seal of Sikasil®-670 Fire with PE Backing Rod in rigid floor thickness of ≥ 150 mm (Single Seal).



Resistance to fire classification of linear joint seal in rigid floor, in accordance with fig. A14 and Annex A1:

Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
width x 0.8		EI 60 E 240 – H – 25 – F – W 12-50
width x 0.5	AAC - AAC	EI 120 E 240 – H – X – F – W 12-30
width x 0.5		EI 60 E 240- H - X - F - W 30-50

Fig. A15. Horizontal linear joint seal of Sikasil®-670 Fire with PE Backing Rod in rigid floor thickness of ≥ 150 mm (Single Seal).



Resistance to fire classification of linear joint seal in rigid floor, in accordance with fig. A15 and Annex A1:

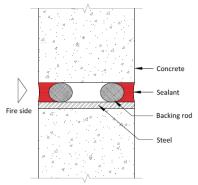
Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
width x 0.8	AAC - AAC	EI 60 E 90 – H – 25 – F – W 12-50
WIGHT X U.O		EI 60 E 60 – H – X – F – W 30-50

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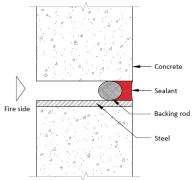
Fig. A16. Horizontal linear joint seal of Sikasil*-670 Fire with PE Backing Rod in rigid floor thickness of ≥ 150 mm (Double Seal).



Resistance to fire classification of linear joint seal in rigid floor, in accordance with fig. A16 and Annex A1:

Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
width x 0.8	AAC - Steel	EI 60 E 240 – H – X – F – W 12-50

Fig. A17. Horizontal linear joint seal of Sikasil®-670 Fire with PE Backing Rod in rigid floor thickness of ≥ 150 mm (Single Seal).



Resistance to fire classification of linear joint seal in rigid floor, in accordance with fig. A17 and Annex A1:

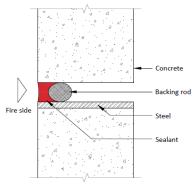
Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
width x 0.8	AAC - Steel	EI 60 E 90 – H – X – F – W 12-50

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Fig. A18. Horizontal linear joint seal of Sikasil®-670 Fire with PE Backing Rod in rigid floor thickness of ≥ 150 mm (Single Seal).



Resistance to fire classification of linear joint seal in rigid floor, in accordance with fig. A18 and Annex A1:

Sikasil®-670 Fire depth, mm	Substrates	Fire resistance class
width x 0.8	AAC - Steel	El 60 E 90 – H – X – F – W 12-50

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