

Date of last issue: 08.06.2023	Version 3.3	Print Date 13.02.2024
Revision Date: 13.02.2024		

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : SikaForce[®]-611 L20 Part A

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Sealant/adhesive

1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Limited
		Watchmead Welwyn Garden City
		Hertfordshire. AL7 1BQ
Telephone	:	+44 (0)1707 394444
Telefax	:	+44 (0)1707 329129
E-mail address of person responsible for the SDS	:	EHS@uk.sika.com

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC) 24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)				
Long-term (chronic) aquatic hazard, Cat-	H412: Harmful to aquatic life with long lasting ef-			
egory 3	fects.			

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008) Hazard statements : H412 Harmful to aquatic life with long lasting effects. Precautionary statements : Prevention: P273 Avoid release to the environment. Disposal: P501 Dispose of contents/container in accordance with local regulation.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.



Date of last issue: 08.06.2023	Version 3.3	Print Date 13.02.2024
Revision Date: 13.02.2024		

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Components			
Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
bisphenol-A-propoxylate	37353-75-6 500-097-4 01-2119541780-41- XXXX	Skin Irrit. 2; H315 Aquatic Chronic 2; H411	>= 5 - < 10
1,8-diazabicyclo[5.4.0]undec-7- ene	6674-22-2 229-713-7 01-2119977097-24- XXXX	Acute Tox. 3; H301 Skin Corr. 1B; H314 Eye Dam. 1; H318 Acute toxicity esti- mate Acute oral toxicity: 215 mg/kg	< 1
Amines, N-tallow alkyltri- methylenedi-, oleates	61791-53-5 263-186-4	Skin Irrit. 2; H315 Eye Dam. 1; H318 Aquatic Acute 1; H400 ——— M-Factor (Acute aquatic toxicity): 100	>= 0,0002 - < 0,0025

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : No hazards which require special first aid measures.



Date of last issue: 08.06.2023 Revision Date: 13.02.2024		Version 3.3	Print Date 13.02.202
If inhaled	: Move to fr	esh air.	
In case of skin contact		ontaminated clothing and sho with soap and plenty of water.	
In case of eye contact		ontact lenses. wide open while rinsing.	
If swallowed	Rinse mou Do not giv	luce vomiting without medical uth with water. e milk or alcoholic beverages e anything by mouth to an unc	5.
4.2 Most important symptoms	nd effects, bot	h acute and delayed	
Symptoms		on 11 for more detailed inform toms.	nation on health effects
Symptoms	and sympt		
Risks	No known	significant effects or hazards ion and special treatment n ptomatically.	
Risks 4.3 Indication of any immediat	: No known medical attent : Treat sym	ion and special treatment n	
Risks 4.3 Indication of any immediat Treatment	 No known medical attent Treat symp sures In case of ide/sand/for 	ion and special treatment n ptomatically. fire, use water/water spray/w oam/alcohol resistant foam/ch	rater jet/carbon diox-
Risks 4.3 Indication of any immediat Treatment SECTION 5: Firefighting me 5.1 Extinguishing media Suitable extinguishing medi	 No known medical attent Treat symp sures In case of ide/sand/for extinction. 	ion and special treatment n ptomatically. fire, use water/water spray/w oam/alcohol resistant foam/ch	rater jet/carbon diox-
Risks 4.3 Indication of any immediat Treatment SECTION 5: Firefighting me 5.1 Extinguishing media Suitable extinguishing medi 5.2 Special hazards arising fro	 No known medical attent Treat symp sures In case of ide/sand/for extinction. the substance 	ion and special treatment n ptomatically. fire, use water/water spray/w pam/alcohol resistant foam/ch	vater jet/carbon diox- hemical powder for
Risks 4.3 Indication of any immediat Treatment SECTION 5: Firefighting me 5.1 Extinguishing media Suitable extinguishing medi 5.2 Special hazards arising fro	 No known medical attent Treat symp sures In case of ide/sand/for extinction. the substance 	ion and special treatment n ptomatically. fire, use water/water spray/w oam/alcohol resistant foam/ch	vater jet/carbon diox- hemical powder for
Risks 4.3 Indication of any immediat Treatment SECTION 5: Firefighting me 5.1 Extinguishing media Suitable extinguishing medi 5.2 Special hazards arising fro Hazardous combustion proc	 No known medical attent Treat symp sures In case of ide/sand/for extinction. the substance 	ion and special treatment n ptomatically. fire, use water/water spray/w pam/alcohol resistant foam/ch	vater jet/carbon diox- hemical powder for
Risks 4.3 Indication of any immediat Treatment SECTION 5: Firefighting me 5.1 Extinguishing media Suitable extinguishing media Suitable extinguishing media Suitable extinguishing media	 No known medical attent Treat symp sures In case of ide/sand/for extinction. the substance No hazard 	ion and special treatment n ptomatically. fire, use water/water spray/w pam/alcohol resistant foam/ch	rater jet/carbon diox- hemical powder for

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : For personal protection see section 8.



Date of last issue: 08.06.2023 Revision Date: 13.02.2024	Version 3.3	Print Date 13.02.2024
6.2 Environmental precautions		
Environmental precautions :	Do not flush into surface water or sanitary If the product contaminates rivers and lak respective authorities.	
6.3 Methods and material for conta	inment and cleaning up	
Methods for cleaning up :	Wipe up with absorbent material (e.g. clot Keep in suitable, closed containers for dis	
6.4 Reference to other sections		
For personal protection see sect	ion 8.	
SECTION 7: Handling and stora	ge	
7.1 Precautions for safe handling		

	Advice on safe handling	:	For personal protection see section 8. Follow standard hygiene measures when handling chemical products
	Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
	Hygiene measures	:	Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.
7.2	Conditions for safe storage, i	incl	uding any incompatibilities
	Requirements for storage areas and containers	:	Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.
	Further information on stor- age stability	:	No decomposition if stored and applied as directed.
7.3	Specific end use(s)		
	Specific use(s)	:	Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components		CAS-No.	Value type (Form of exposure)	Control parame- ters *	Basis *
A ()	 		 		

Contains no substances with occupational exposure limit values.



Date of last issue: 08.06.2023	Version 3.3	Print Date 13.02.2024
Revision Date: 13.02.2024		

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards. Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection :	Safety glasses with side-shields conforming to EN166 Eye wash bottle with pure water
Hand protection :	Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
	Suitable for short time use or protection against splashes: Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed. Suitable for permanent exposure: Viton gloves (0.4 mm), breakthrough time >30 min.
Skin and body protection :	Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionaly recommended for mixing and stirring work.
Respiratory protection :	No special measures required.
Environmental exposure contr	ols
General advice :	Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state Appearance Colour Odour	:	liquid viscous liquid beige sweet
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flammability (solid, gas)	:	No data available
Upper/lower flammability or of Upper explosion limit / Up-	•	

per flammability limit



Date of last issue: 08.06.2023 Revision Date: 13.02.2024		Version 3.3	Print Date 13.02.2024
Lower explosion limit / Lower flammability limit	: No data av	vailable	
Flash point	: > 101 °C Method: cl	osed cup	
Auto-ignition temperature	: No data av	vailable	
Decomposition temperature	: No data av	vailable	
рН	: Not applica	able	
Viscosity Viscosity, kinematic	: > 20,5 mm	2/s (40 °C)	
Solubility(ies) Water solubility	: No data av	vailable	
Partition coefficient: n- octanol/water	: No data av	vailable	
Vapour pressure	: 0,01 hPa		
Density	: ca. 1,3 g/c	m3 (20 °C)	
Relative vapour density	: No data av	vailable	
Particle characteristics	: No data av	vailable	
9.2 Other information			

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions	:	No hazards to be specially mentioned.
---------------------	---	---------------------------------------

10.4 Conditions to avoid

Conditions to avoid : No data available



Date of last issue: 08.06.2023	Version 3.3	Print Date 13.02.2024
Revision Date: 13.02.2024		

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.

Components:

1,8-diazabicyclo[5.4.0]undec-7-ene:

Acute oral toxicity

: LD50 Oral (Rat): > 215 mg/kg

Acute toxicity estimate: 215 mg/kg Method: Calculation method

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.



Date of last issue: 08.06.2023	
Revision Date: 13.02.2024	

Version 3.3

Print Date 13.02.2024

Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment

: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

bisphenol-A-propoxylate:

Toxicity to fish	:	LC50 (Fish): 8,8 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 2,3 mg/l Exposure time: 48 h
Toxicity to algae/aquatic plants	:	ErC50 (Pseudokirchneriella subcapitata (green algae)): 28 mg/l Exposure time: 72 h

Amines, N-tallow alkyltrimethylenedi-, oleates:

2

M-Factor (Acute aquatic tox- : 100 icity)

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or



Date of last issue: 08.06.2023 Version 3.3 Print Date 13.02.2024 Revision Date: 13.02.2024 very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher... 12.6 Endocrine disrupting properties Product: : The substance/mixture does not contain components consid-Assessment ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher. 12.7 Other adverse effects Product: Additional ecological infor-An environmental hazard cannot be excluded in the event of : mation unprofessional handling or disposal. Harmful to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

SikaForce[®]-611 L20 Part A

13.1 W	aste treatment methods		
Pr	roduct	:	The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
Eu	uropean Waste Catalogue	:	08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances
Co	ontaminated packaging	:	15 01 10* packaging containing residues of or contaminated by dangerous substances

SECTION 14: Transport information

14.1 UN number or ID number



Date of last issue: 08.06.2023 Revision Date: 13.02.2024	Version 3.3	Print Date 13.02.202
ADR	: Not regulated as a dangerous g	good
IMDG	: Not regulated as a dangerous g	good
ΙΑΤΑ	: Not regulated as a dangerous g	good
14.2 UN proper shipping na	ne	
ADR	: Not regulated as a dangerous g	good
IMDG	: Not regulated as a dangerous g	good
ΙΑΤΑ	: Not regulated as a dangerous g	good
14.3 Transport hazard class	es)	
ADR	: Not regulated as a dangerous g	good
IMDG	: Not regulated as a dangerous g	good
ΙΑΤΑ	: Not regulated as a dangerous g	good
14.4 Packing group		
ADR	: Not regulated as a dangerous g	good
IMDG	: Not regulated as a dangerous g	good
IATA (Cargo)	: Not regulated as a dangerous g	good
IATA (Passenger)	: Not regulated as a dangerous g	good
14.5 Environmental hazards Not regulated as a dange	ous good	
14.6 Special precautions for Not applicable	user	
14.7 Maritime transport in b Not applicable for produc	Ik according to IMO instruments as supplied.	

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17)	:	Not applicable
International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors	:	Not applicable
Regulation (EC) No 1005/2009 on substances that de- plete the ozone layer	:	Not applicable
GB Export and import of hazardous chemicals - Prior Informed Consent (PIC) Regulation	:	Not applicable



Date of last issue: 08.06.2023 Revision Date: 13.02.2024	Version 3.3	Print Date 13.02.2024
Control of Major Accident Hazar 2015 (COMAH)		
Volatile organic compounds :	Law on the incentive tax for volatile organi (VOCV) Volatile organic compounds (VOC) conten no VOC duties	
	Directive 2010/75/EU of 24 November 201 emissions (integrated pollution prevention Volatile organic compounds (VOC) conten	and control)
If other regulatory information an Sheet, then it is described in this	oplies that is not already provided elsewhere s subsection.	in the Safety Data
Health, safety and environ- mental regulation/legislation specific for the substance or mixture:	: Environmental Protection Act 1990 & Sub- Health and Safety at Work Act 1974 & Sub- Control of Substances Hazardous to Healt (COSHH)	osidiary Regulations th Regulations

May be subject to the Control of Major Accident Hazards

Regulations (COMAH), and amendments.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements	
H301	: Toxic if swallowed.
H314	: Causes severe skin burns and eye damage.
H315	: Causes skin irritation.
H318	: Causes serious eye damage.
H400	: Very toxic to aquatic life.
H411	: Toxic to aquatic life with long lasting effects.
Full text of other abbrev	ations
Acute Tox.	: Acute toxicity
Aquatic Acute	: Short-term (acute) aquatic hazard
Aquatic Chronic	: Long-term (chronic) aquatic hazard
Eye Dam.	: Serious eye damage
Skin Corr.	: Skin corrosion
Skin Irrit.	: Skin irritation
ADR	: European Agreement concerning the International Carriage of
	Dangerous Goods by Road
CAS	: Chemical Abstracts Service
DNEL	: Derived no-effect level
EC50	: Half maximal effective concentration
GHS	: Globally Harmonized System



Date of last issue: 08.06.2023 Revision Date: 13.02.2024		Version 3.3	Print Date 13.02.2024
IATA	:	International Air Transport Association	
IMDG	:	International Maritime Code for Dangerous C	Goods
LD50	:	Median lethal dosis (the amount of a materia once, which causes the death of 50% (one h test animals)	l, given all at
LC50	:	Median lethal concentration (concentrations air that kills 50% of the test animals during th period)	
MARPOL	:	International Convention for the Prevention of Ships, 1973 as modified by the Protocol of 1	
OEL	:	Occupational Exposure Limit	
PBT	:	Persistent, bioaccumulative and toxic	
PNEC	:	Predicted no effect concentration	
REACH	:	Regulation (EC) No 1907/2006 of the Europe and of the Council of 18 December 2006 cor istration, Evaluation, Authorisation and Restr cals (REACH), establishing a European Che	icerning the Reg- iction of Chemi-
SVHC	:	Substances of Very High Concern	0
vPvB	:	Very persistent and very bioaccumulative	
Further information			

Classification of the mixtur	Classification procedure:	
Aquatic Chronic 3	H412	Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

GB / EN