

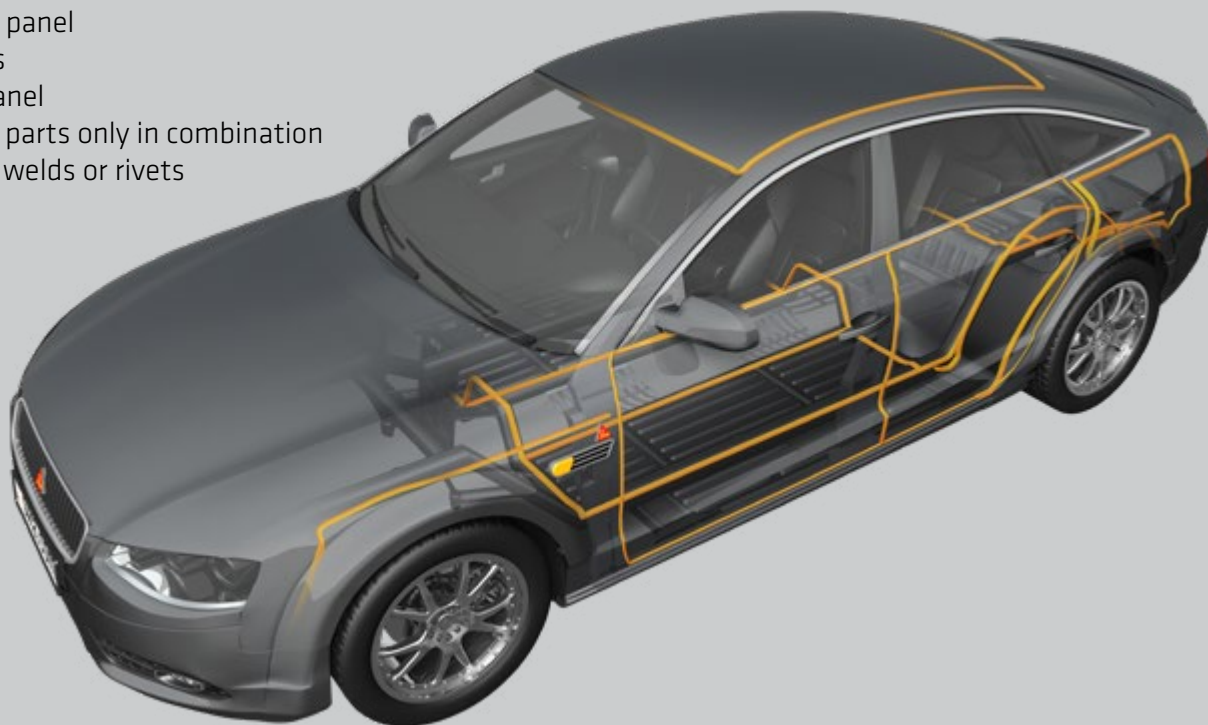
LEADING SOLUTIONS, DESIGNED AND TESTED FOR MAXIMUM EFFICIENCY

When using SikaPower®-4720, you can rely on Sika's expertise and knowledge as OEM supplier. A large number of vehicle manufacturers rely on Sika technology for structural bonding on the production line.

AREA OF APPLICATION

SikaPower®-4720 is a two-component high-strength epoxy adhesive with excellent adhesion properties. It is suitable for panel bonding with exposure to high dynamic stress areas. This structural adhesive can easily be spot-welded through when wet. SikaPower®-4720 is specifically designed for metal and composite panel bonding such as:

- Door skins
- Rear body panel
- Roof skins
- Quarter panel
- Structural parts only in combination with spot welds or rivets



PRODUCT DETAILS

- Packaging: 195 ml cartridge
- Chemical base: two-component epoxy
- Color: black

Use SikaPower®-4720 for body structure parts only in combination with spot welds or rivets, following vehicle manufacturers recommendation.

PROCESS TIMES

temperature	open time	clamp time	grindable	drive-away time
10 °C	90 min	16 h	48 h	48 h
23 °C	60 min	4.5 h	16 h	24 h
30 °C	30 min	2 h	6 h	8 h
60 °C	n.a.	30 min	1 h	1 h

Our most current General Sales Conditions shall apply.

Please consult the most current local Product Data Sheet prior to any use..



SIKA LIMITED

Head Office
Watchmead
Welwyn Garden City
Hertfordshire, AL7 1BQ
United Kingdom

Contact

Phone +44 1 707 394444
Fax +44 1 707 329129
E-Mail enquiries@uk.sika.com
www.sika.co.uk
@SikaLimited

BUILDING TRUST

