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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Sikaflex[®]-545

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Sealant/adhesive

1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Limited Watchmead Welwyn Garden City Hertfordshire. AL7 1BQ
Telephone Telefax E-mail address of person	:	+44 (0)1707 394444 +44 (0)1707 329129 EHS@uk.sika.com
responsible for the SDS	•	

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC) 24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

Additional Labelling

EUH208	Contains trimethoxyvinylsilane. May produce an allergic reaction.
EUH211	Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.



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Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Components			
Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
Urea,N,N"-(methylenedi-4,1- phenylene)bis[N'-butyl-	77703-56-1 416-600-4 01-0000016345-72- XXXX	Aquatic Chronic 4; H413	>= 5 - < 10
trimethoxyvinylsilane Contains: tetramethyl orthosilicate <= 0,2 %	2768-02-7 220-449-8 01-2119513215-52- XXXX	Flam. Liq. 3; H226 Acute Tox. 4; H332 Skin Sens. 1B; H317 Acute toxicity esti- mate Acute inhalation tox- icity (vapour): 16,8 mg/l	< 1
bis(2,2,6,6-tetramethyl-4-piperidyl) sebacate	52829-07-9 258-207-9 01-2119537297-32- XXXX	Eye Dam. 1; H318 Repr. 2; H361f Aquatic Acute 1; H400 Aquatic Chronic 2; H411 M-Factor (Acute aquatic toxicity): 1	>= 0,025 - < 0,25
Substances with a workplace expos	sure limit :	, , , , , , , , , , , , , , , , , , ,	
Titanium dioxide (> 10 μm)	13463-67-7 236-675-5 01-2119489379-17- XXXX		>= 1 - < 2,5

For explanation of abbreviations see section 16.



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SECTION 4: First aid measures

4.1 Description of first aid measures General advice No hazards which require special first aid measures. : If inhaled Move to fresh air. 1 In case of skin contact Take off contaminated clothing and shoes immediately. 2 Wash off with soap and plenty of water. : Remove contact lenses. In case of eye contact Keep eye wide open while rinsing. If swallowed : Do not induce vomiting without medical advice. Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. 4.2 Most important symptoms and effects, both acute and delayed : See Section 11 for more detailed information on health effects Symptoms and symptoms. Risks : No known significant effects or hazards. 4.3 Indication of any immediate medical attention and special treatment needed Treatment : Treat symptomatically. **SECTION 5: Firefighting measures** 5.1 Extinguishing media Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction. 5.2 Special hazards arising from the substance or mixture Hazardous combustion prod- : No hazardous combustion products are known ucts 5.3 Advice for firefighters Special protective equipment : In the event of fire, wear self-contained breathing apparatus. for firefighters

Standard procedure for chemical fires.

Further information



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SECTION 6: Accidental releas	se i	measures	
6.1 Personal precautions, protec	ctiv	e equipment and emergency procedures	
Personal precautions	:	For personal protection see section 8.	
6.2 Environmental precautions			
Environmental precautions	:	No special environmental precautions require	ed.
6.3 Methods and material for co	ntai	nment and cleaning up	
Methods for cleaning up	:	Wipe up with absorbent material (e.g. cloth, f Keep in suitable, closed containers for dispos	,
6.4 Reference to other sections			
For personal protection see se	ecti	on 8.	
SECTION 7: Handling and sto) ra		
<u> </u>			
7.1 Precautions for safe handling	g		
7.1 Precautions for safe handling Advice on safe handling	g :	For personal protection see section 8. No special handling advice required. Follow standard hygiene measures when har products	ndling chemical
	:	No special handling advice required. Follow standard hygiene measures when har	-
Advice on safe handling Advice on protection against	:	No special handling advice required. Follow standard hygiene measures when har products	on.
Advice on safe handling Advice on protection against fire and explosion Hygiene measures	:	No special handling advice required. Follow standard hygiene measures when har products Normal measures for preventive fire protection When using do not eat or drink. When using	on.
Advice on safe handling Advice on protection against fire and explosion Hygiene measures 7.2 Conditions for safe storage, Requirements for storage	:	No special handling advice required. Follow standard hygiene measures when har products Normal measures for preventive fire protectio When using do not eat or drink. When using Iuding any incompatibilities Keep container tightly closed in a dry and we	on. do not smoke. II-ventilated
Advice on safe handling Advice on protection against fire and explosion Hygiene measures 7.2 Conditions for safe storage,	:	No special handling advice required. Follow standard hygiene measures when har products Normal measures for preventive fire protection When using do not eat or drink. When using	on. do not smoke. II-ventilated
Advice on safe handling Advice on protection against fire and explosion Hygiene measures 7.2 Conditions for safe storage, Requirements for storage	:	No special handling advice required. Follow standard hygiene measures when har products Normal measures for preventive fire protectio When using do not eat or drink. When using Iuding any incompatibilities Keep container tightly closed in a dry and we	on. do not smoke. Il-ventilated ons.
Advice on safe handling Advice on protection against fire and explosion Hygiene measures 7.2 Conditions for safe storage, Requirements for storage areas and containers	:	No special handling advice required. Follow standard hygiene measures when har products Normal measures for preventive fire protection When using do not eat or drink. When using Iuding any incompatibilities Keep container tightly closed in a dry and we place. Store in accordance with local regulation	on. do not smoke. II-ventilated ons. products.
Advice on safe handling Advice on protection against fire and explosion Hygiene measures 7.2 Conditions for safe storage, Requirements for storage areas and containers Advice on common storage Further information on stor-	:	No special handling advice required. Follow standard hygiene measures when har products Normal measures for preventive fire protection When using do not eat or drink. When using Iuding any incompatibilities Keep container tightly closed in a dry and we place. Store in accordance with local regulati No special restrictions on storage with other place	on. do not smoke. II-ventilated ons. products.



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SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters *	Basis *
Titanium dioxide (> 10 μm)	13463-67-7	TWA (inhalable dust)	10 mg/m3	GB EH40
		TWA (Respirable dust)	4 mg/m3	GB EH40

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters *	Basis *
methanol	67-56-1	TWA	200 ppm 260 mg/m3	2006/15/EC
		nation: Indicative, Ide nrough the skin	entifies the possib	ility of signifi-
		TWA	200 ppm 266 mg/m3	GB EH40
	signed substa	nation: Can be abso inces are those for v ption will lead to sys	which there are co	
		STEL	250 ppm 333 mg/m3	GB EH40

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards. Ensure adequate ventilation, especially in confined areas.

Personal protective equipment					
Eye/face protection	:	Safety glasses			
Hand protection	:	Chemical-resistant, impervious gloves complying with an ap- proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu- facturer specifications.			
		Butyl rubber/nitrile rubber gloves (> 0,1 mm) Recommended: Butyl rubber/nitrile rubber gloves.			
Skin and body protection	:	Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionaly recommended for mixing and stirring work.			



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Respiratory protection	: In case of inadequate ventilation wear re	espiratory protection.
	Respirator selection must be based on k exposure levels, the hazards of the prod ing limits of the selected respirator. organic vapor filter (Type A) A1: < 1000 ppm; A2: < 5000 ppm; A3: < Ensure adequate ventilation. This can be exhaust extraction or by general ventilati ods for determining inhalation exposure) ticular to the mixing / stirring area. In cas to keep the concentrations under the occ limits then respiration protection measur	10000 ppm e achieved by local ion. (EN 689 - Meth- . This applies in par- se this is not sufficent cupational exposure
Environmental exposure co	ontrols	
General advice	: No special environmental precautions re	equired.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state Appearance Colour	:	liquid paste white
Odour	:	odourless
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flammability (solid, gas)	:	No data available
Upper/lower flammability or o	exp	losive limits
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Flash point	:	> 101 °C Method: closed cup
Auto-ignition temperature	:	No data available



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Decomposition temperature	:	No data available	
рН	:	Not applicable substance/mixture is non-soluble (in water)	
Viscosity			
Viscosity, kinematic	:	> 20,5 mm2/s (40 °C)	
Solubility(ies)			
Water solubility	:	insoluble	
Partition coefficient: n- octanol/water	:	No data available	
Vapour pressure	:	0,01 hPa	
Density	:	ca. 1,34 g/cm3 (20 °C)	
Relative vapour density	:	No data available	
Particle characteristics	:	No data available	
9.2 Other information			
No data available			
SECTION 10: Stability and rea	acti	vity	
10.1 Reactivity			
No dangerous reaction knowr	n und	der conditions of normal use.	

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions	:	No hazards to be specially mentioned.
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10.4 Conditions to avoid

Conditions to avoid : No data available



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10.5 Incompatible materials Materials to avoid	: No data available		
10.6 Hazardous decomposition products			

: methanol

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.

Components:

Urea,N,N"-(methylenedi-4,1-phenylene)bis[N'-butyl-:

Acute oral toxicity	:	LD50 Oral (Rat): > 2.000 mg/kg Method: OECD Test Guideline 401
Acute dermal toxicity	:	LD50 Dermal (Rabbit): > 2.000 mg/kg Method: OECD Test Guideline 402
trimothoxyyyinyleilano;		
trimethoxyvinylsilane:		
Acute oral toxicity	:	LD50 Oral (Rat): ca. 7.120 mg/kg
Acute inhalation toxicity	:	LC50: ca. 16,8 mg/l Exposure time: 4 h Test atmosphere: vapour
		Acute toxicity estimate: 16,8 mg/l Test atmosphere: vapour Method: Calculation method
Acute dermal toxicity	:	LD50: 3.540 mg/kg

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

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Respiratory sensitisati Not classified based on a		ormation.	
Germ cell mutagenicity Not classified based on a		ormation.	
Carcinogenicity Not classified based on a	available inf	ormation.	
Reproductive toxicity Not classified based on a	available inf	ormation.	
STOT - single exposure Not classified based on a		ormation.	
STOT - repeated expos Not classified based on a		ormation.	
Aspiration toxicity Not classified based on a	available inf	ormation.	
11.2 Information on other h	azards		
Endocrine disrupting p	roperties		
Product:			
Assessment	ei R (E	he substance/mixture does not conta red to have endocrine disrupting prop EACH Article 57(f) or Commission D EU) 2017/2100 con Commission Regu	perties according to elegated regulation

SECTION 12: Ecological information

12.1 Toxicity

Components:

Urea,N,N"-(methylenedi-4,1-	ph	enylene)bis[N'-butyl-:
Toxicity to fish	:	LC50 (Brachydanio rerio (zebrafish)): > 250 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 100 mg/l Exposure time: 48 h
Toxicity to algae/aquatic plants	:	EC50 (Raphidocelis subcapitata (freshwater green alga)): > 100 mg/l Exposure time: 72 h

levels of 0.1% or higher.

bis(2,2,6,6-tetramethyl-4-piperidyl) sebacate:





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M-Factor (Acute aquatic tox- : icity)	1	
12.2 Persistence and degradability No data available		
12.3 Bioaccumulative potential No data available		
12.4 Mobility in soil No data available		
12.5 Results of PBT and vPvB asse	essment	
Product:		
Assessment :	This substance/mixture contains no component to be either persistent, bioaccumulative and t very persistent and very bioaccumulative (vP 0.1% or higher	oxic (PBT), or
12.6 Endocrine disrupting properti	es	
Product:		
Assessment :	The substance/mixture does not contain com ered to have endocrine disrupting properties REACH Article 57(f) or Commission Delegate (EU) 2017/2100 or Commission Regulation (I levels of 0.1% or higher.	according to ed regulation
12.7 Other adverse effects		
Product:		
Additional ecological infor- : mation	There is no data available for this product.	
SECTION 13: Disposal conside	ations	
13.1 Waste treatment methods		
Product :	The generation of waste should be avoided or wherever possible. Empty containers or liners may retain some p This material and its container must be dispo way.	product residues.

Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.

Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional



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	local authority requirements. Avoid dispersal of spilled material and runoff soil, waterways, drains and sewers.	and contact with
European Waste Catalogue	: 08 04 10 waste adhesives and sealants othe mentioned in 08 04 09	r than those

SECTION 14: Transport information

14.1 UN number or ID number				
ADR	:	Not regulated as a dangerous good		
IMDG	:	Not regulated as a dangerous good		
ΙΑΤΑ	:	Not regulated as a dangerous good		
14.2 UN proper shipping name				
ADR	:	Not regulated as a dangerous good		
IMDG	:	Not regulated as a dangerous good		
ΙΑΤΑ	:	Not regulated as a dangerous good		
14.3 Transport hazard class(es)				
ADR	:	Not regulated as a dangerous good		
IMDG	:	Not regulated as a dangerous good		
ΙΑΤΑ	:	Not regulated as a dangerous good		
14.4 Packing group				
ADR	:	Not regulated as a dangerous good		
IMDG	:	Not regulated as a dangerous good		
IATA (Cargo)	:	Not regulated as a dangerous good		
IATA (Passenger)	:	Not regulated as a dangerous good		
14.5 Environmental hazards				
Not regulated as a dangerous good				
14.6 Special precautions for use	r			

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.



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SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17)			Not applicable	
UK REACH Candidate list of substances of very high concern (SVHC) for Authorisation			Not applicable	
The Persistent Organic Pollutants Regulations (retained Regulation (EU) 2019/1021 as amended for Great Britain)			Not applicable	
International Chemical Weapons C Schedules of Toxic Chemicals and		:	Not applicable	
Regulation (EC) No 1005/2009 on substances that deplete the ozone layer			Not applicable	
UK REACH List of substances subject to authorisation (Annex XIV)			Not applicable	
GB Export and import of hazardous chemicals - Prior : Not applicable Informed Consent (PIC) Regulation				
Control of Major Accident Hazards 2015 (COMAH)	Regulations	Not	applicable	
Volatile organic compounds :	Law on the incentive (VOCV) no VOC duties	tax fo	or volatile organic compounds	
			4 November 2010 on industrial ution prevention and control)	
If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.				

Health, safety and environ-	: Environmental Protection Act 1990 & Subsidiary Regulations
mental regulation/legislation	Health and Safety at Work Act 1974 & Subsidiary Regulations
specific for the substance or	Control of Substances Hazardous to Health Regulations
mixture:	(COSHH)



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May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements				
H226 : Flammable liquid and vapour.				
H317 : May cause an allergic skin reaction.				
H318 : Causes serious eye damage.				
H332 : Harmful if inhaled.				
H361f : Suspected of damaging fertility.				
H400 : Very toxic to aquatic life.				
H411 : Toxic to aquatic life with long lasting effects.				
H413 : May cause long lasting harmful effects to aquatic life.				
Full text of other abbreviations				
Acute Tox. : Acute toxicity				
Aquatic Acute : Short-term (acute) aquatic hazard				
Aquatic Chronic : Long-term (chronic) aquatic hazard				
	Serious eye damage			
	Flammable liquids			
	Reproductive toxicity			
Skin Sens. : Skin sensitisation				
2006/15/EC : Europe. Indicative occupational exposure limit values				
GB EH40 : UK. EH40 WEL - Workplace Exposure Limits				
2006/15/EC / TWA : Limit Value - eight hours				
GB EH40 / TWA : Long-term exposure limit (8-hour TWA reference period)				
GB EH40 / STEL : Short-term exposure limit (15-minute reference period)				
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road	ונ			
CAS : Chemical Abstracts Service				
DNEL : Derived no-effect level				
EC50 : Half maximal effective concentration				
GHS : Globally Harmonized System				
IATA : International Air Transport Association				
IMDG : International Maritime Code for Dangerous Goods				
LD50 : Median lethal dosis (the amount of a material, given all at				
once, which causes the death of 50% (one half) of a group of	f			
test animals)				
LC50 : Median lethal concentration (concentrations of the chemical i	n			
air that kills 50% of the test animals during the observation				
period)				
MARPOL : International Convention for the Prevention of Pollution from				
Ships, 1973 as modified by the Protocol of 1978				
OEL : Occupational Exposure Limit				
PBT : Persistent, bioaccumulative and toxic				



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PNEC REACH	Predicted no effect concentration Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Reg- istration, Evaluation, Authorisation and Restriction of Chemi- cals (REACH), establishing a European Chemicals Agency	
SVHC vPvB	 Substances of Very High Concern Very persistent and very bioaccumulativ 	

Further information

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

GB / EN