

## SYSTEM DATA SHEET

# Sikafloor® Pronto RB-35

## BROADCAST, SLIGHTLY ELASTICISED, FAST CURING FLOORING SYSTEM

#### **PRODUCT DESCRIPTION**

Sikafloor® Pronto RB-35 is a slip resistant, slightly elasticised, fast curing floor covering based on reactive acrylic resins

#### **USES**

Sikafloor® Pronto RB-35 may only be used by experienced professionals.

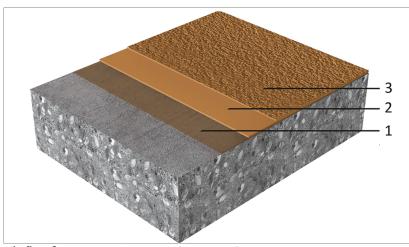
 Particularly suitable for the food and beverage industry.

## **CHARACTERISTICS / ADVANTAGES**

- Very fast curing even at low temperatures
- Good mechanical and chemical resistance
- Suitable for internal and external use
- Slip resistant
- Seamless and hygienic
- Decorative or unicolor finish
- Impervious to liquids

## **SYSTEM INFORMATION**

#### **System Structure**



Sikafloor® Pronto RB-35 system (~ 3–5 mm)

| 1. Primer                         | Sikafloor®-10/-11 Pronto              |
|-----------------------------------|---------------------------------------|
| 2. Wearing coat & broadcasting in | Sikafloor®-14 Pronto (filled 1:2 with |
| excess                            | Sikafloor®-Pronto Filler ) & quartz   |
|                                   | sand or coloured quartz sand          |
|                                   | 0.6-1.2mm                             |
| 3. Top coat                       | Sikafloor®-18 Pronto                  |
|                                   |                                       |

| Composition       | Reactive acrylic resins            |  |
|-------------------|------------------------------------|--|
| Appearance        | Slip resistant, semi-gloss finish  |  |
| Colour            | ~ 7032 other colours upon request. |  |
| Nominal Thickness | ~3–5 mm                            |  |

## **TECHNICAL INFORMATION**

| Chemical Resistance    | Refer to the chemical resistance of Sikafloor®-18 Pronto. |             |
|------------------------|---|-------------|
| Skid / Slip Resistance | R11 V4  | (DIN 51130) |

## **APPLICATION INFORMATION**

| Sikafloor® Pronto RB-35 system (~ 3–5 mm)   |  |  |   |
|---|--|--|---|
| Coating System  | Product  | Consumption  |   |
| Optional - Levelling Mortar (surface roughness up to 3 mm not included in the diagram) Wearing coat  Broadcasting in excess | 1–2 x Sikafloor®-10/11<br>Pronto   | $1-2 \times ^{\sim}0.4-0.5 \text{ kg/m}^2$   |   |
|   | Sikafloor®-11 Pronto (1<br>pbw) + Sikafloor®-<br>Pronto Filler (1.5–2.0<br>pbw)<br>Sikafloor®-14 Pronto<br>(filled 1:2 with Sika-<br>floor®-Pronto Filler)                               | 1.6 kg/ m² /mm (0.6 kg<br>part A +1 kg Sikafloor®-<br>Pronto Filler )<br>~3.6 kg/m²<br>~4–6 kg/m²  |   |
|   |  |  | Quartz sand or coloured quartz sand (0.6–1.2mm) |
|   | Top Coat   |  | Sikafloor®-18 Pronto                            |
| Please refer to the indiv   | idual product data sheets  |  |   |
| 0 °C min. / +30 °C max.   |  |  |   |
|   | Coating System Primer  Optional - Levelling Mortar (surface roughness up to 3 mm not included in the diagram) Wearing coat  Broadcasting in excess  Top Coat  Please refer to the indivi | Coating SystemProductPrimer1-2 x Sikafloor®-10/11<br>ProntoOptional - Levelling<br>Mortar (surface roughness up to 3 mm not included in the diagram)Sikafloor®-11 Pronto (1<br>pbw) + Sikafloor®-<br>Pronto Filler (1.5-2.0<br>pbw)Wearing coatSikafloor®-14 Pronto<br>(filled 1:2 with Sikafloor®-Pronto Filler)Broadcasting in excessQuartz sand or coloured<br>quartz sand<br>(0.6-1.2mm)Top CoatSikafloor®-18 Pronto |   |

System Data Sheet Sikafloor® Pronto RB-35 November 2019, Version 03.02 020813900000000010



| Relative Air Humidity         | ~ 80 % r.h. max.  | ~ 80 % r.h. max.  |                             |  |
|-------------------------------|---|---|-----------------------------|--|
| Dew Point                     | Beware of condensation!  The substrate and uncured floor must be at least 3 °C above dew point to reduce the risk of condensation or blooming on the floor finish.  |   |                             |  |
| Substrate Temperature         | 0 °C min. / +30 °C r  | 0 °C min. / +30 °C max.   |                             |  |
| Substrate Moisture Content    | When performing application work with Sikafloor® Pronto RB-35, the substrate moisture content must not exceed 4 % pbw measured by Tramex. Test method: Sika®-Tramex meter, CM - measurement or Oven-dry-method.  No rising moisture according to ASTM (Polyethylene-sheet). |   |                             |  |
| Waiting Time / Overcoating    | Before applying Sik   | Before applying Sikafloor®-14 Pronto on Sikafloor®-11 Pronto allow:  Substrate temperature  Minimum |                             |  |
|                               | 0 °C  |   | ) min                       |  |
|                               | +10 °C  | ——————————————————————————————————————  | min                         |  |
|                               | +20 °C  |   |                             |  |
|                               | +30 °C  |   |                             |  |
|                               |   | Before applying Sikafloor®-14 Pronto on Sikafloor®-10 Pronto allow:                                 |                             |  |
|                               | Substrate tempera<br>0 °C   | <del></del>   | Minimum 50 min              |  |
|                               | +10 °C  |   | 45 min                      |  |
|                               | +10 C<br>+20 °C   |   | 40 min                      |  |
|                               | +30 °C  |   | 35 min                      |  |
|                               | ·   | <del></del>   |                             |  |
|                               |   |   | Sikafloor®-14 Pronto allow: |  |
|                               | Substrate tempera   |   | Minimum                     |  |
|                               | 0 °C  |   | 80 min<br>60 min            |  |
|                               |   |   |                             |  |
|                               |   |   | 45 min<br>30 min            |  |
|                               | 130 C   |   |                             |  |
| Applied Product Ready for Use | Temperature   | Foot traffic  | Full traffic                |  |
|                               | 0 °C  | ~50 min   | ~2 hours                    |  |
|                               | +10 °C  | ~50 min   | ~2 hours                    |  |
|                               | +20 °C  | ~40 min   | ~1 hour                     |  |
|                               | +20 °C  | ~30 min   | ~1 hour                     |  |
| PRODUCT INFORMATION           |   |   |                             |  |
| Packaging                     | Please refer to the   | Please refer to the individual product data sheets  |                             |  |
| Shelf Life                    | Please refer to the individual product data sheets  |   |                             |  |
| Packaging Shelf Life          | Please refer to the individual product data sheets  Please refer to the individual product data sheets  |   |                             |  |

| Packaging          | Please refer to the individual product data sheets |
|--------------------|--|
| Shelf Life         | Please refer to the individual product data sheets |
| Storage Conditions | Please refer to the individual product data sheets |

## **MAINTENANCE**

Cleaning Regime

**CLEANING** 

## **FURTHER DOCUMENTS**

Please refer to the Method Statement Sikafloor®-

• Sika® Information Manual Mixing & Applications of



Flooring systems

 Sika\* Information Manual Evaluation and Preparation of Surfaces for Flooring systems

#### **LIMITATIONS**

- Do not use Sikafloor® Pronto RB-35 on substrates with rising moisture.
- Freshly applied Sikafloor® Pronto RB-35 must be protected from damp, condensation and water for at least 1 hour.
- Use spark proof mixing equipment for internal applications.
- Always ensure good ventilation when using Sikafloor® Pronto RB-35 in a confined space.
- In order to ensure optimum curing during internal applications the air must be exchanged at least seven times per hour. During application and curing use a forced fresh air supply/exhausting of fumes with appropriate equipment (explosion-proof).
- Systems based on reactive acrylic resins exhibit a characteristic odour during application and prior to achieving full cure, once fully cured they are taint free. All unpackaged goods should be removed from the area of the works during application. Do not apply in the presence of foodstuffs. Any foodstuffs, whether packaged or not, should be completely isolated from the flooring works during the application process and until the products are fully cured.
- The incorrect assessment and treatment of cracks may lead to a reduced service life and reflective cracking.
- Under certain conditions, underfloor heating or high ambient temperatures combined with high point loading, may lead to imprints in the resin.
- If heating is required do not use gas, oil, paraffin or other fossil fuel heaters, these produce large quantities of both CO<sub>2</sub> and H<sub>2</sub>O water vapour, which may adversely affect the finish. For heating use only electric powered warm air blower systems.

#### **VALUE BASE**

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

#### **LOCAL RESTRICTIONS**

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

### **ECOLOGY, HEALTH AND SAFETY**

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.



#### **LEGAL NOTES**

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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