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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name	:	Biresin [®] U1409 (B)
Substance name	:	Aliphatic polyisocyanate
CAS-No.	:	9048-90-2

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use :	: Tooling system, Product is not intended for consumer u	lse
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1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Limited
		Watchmead Welwyn Garden City
		Hertfordshire. AL7 1BQ
Telephone	:	+44 (0)1707 394444
Telefax	:	+44 (0)1707 329129
E-mail address of person responsible for the SDS	:	EHS@uk.sika.com

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC) 24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Acute toxicity, Category 4 Skin sensitisation, Sub-category 1B Specific target organ toxicity - single exposure, Category 3, Respiratory system Long-term (chronic) aquatic hazard, Category 2 H332: Harmful if inhaled.

H317: May cause an allergic skin reaction.

H335: May cause respiratory irritation.

H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)





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Hazard statements :	H317 H332 H335 H411	May cause an allergic skin reac Harmful if inhaled. May cause respiratory irritation. Toxic to aquatic life with long la	
Precautionary statements :	Prevention: P261 P273 P280	Avoid breathing mist or vapours Avoid release to the environmen Wear protective gloves.	
	Response: P304 + P340 + P333 + P313 P391	P312 IF INHALED: Remove pe air and keep comfortable for bre POISON CENTER/ doctor if you If skin irritation or rash occurs: 0 advice/ attention. Collect spillage.	eathing. Call a u feel unwell.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.1 Substances

CAS-No.

9048-90-2

Components

Chemical name	CAS-No. EC-No.	Concentration (% w/w)	M-Factor, SCL, ATE
Aliphatic polyisocyanate Contains: hexamethylene-di- isocyanate <= 0,49 %	9048-90-2 Not Assigned	>= 80 - <= 99,5	Acute toxicity estimate Acute inhalation toxici- ty (dust/mist): 1,5 mg/l

SAFETY DATA SHEET According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



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hexamethylene-di- isocyanate	822-06-0 212-485-8	< 0,5	specific concentration limit Resp. Sens. 1; H334 >= 0,5 % Skin Sens. 1; H317 >= 0,5 % Acute toxicity estimate Acute oral toxicity: 746 mg/kg Acute inhalation toxici- ty (vapour): 0,124 mg/l	

SECTION 4: First aid measures

4.1 Description of first aid me	easures
General advice	: Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance.
If inhaled	: Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	: Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	: Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	 Do not induce vomiting without medical advice. Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person.
4.2 Most important symptom	s and effects, both acute and delayed
Symptoms	: Cough Respiratory disorder Allergic reactions Headache See Section 11 for more detailed information on health effects and symptoms.



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Risks :	irritant effects sensitising effects	
	May cause an allergic skin reaction. Harmful if inhaled. May cause respiratory irritation.	
4.3 Indication of any immediate me Treatment :	dical attention and special treatment needed Treat symptomatically.	
SECTION 5: Firefighting measu	res	
5.1 Extinguishing media		
Suitable extinguishing media :	In case of fire, use water/water spray/water jet/ ide/sand/foam/alcohol resistant foam/chemical extinction.	
5.2 Special hazards arising from th	e substance or mixture	
Specific hazards during fire- : fighting	Do not allow run-off from fire fighting to enter d courses.	rains or water
Hazardous combustion prod- : ucts	No hazardous combustion products are known	
5.3 Advice for firefighters		
Special protective equipment : for firefighters	In the event of fire, wear self-contained breathi	ng apparatus.
Further information :	Collect contaminated fire extinguishing water s must not be discharged into drains. Fire residues and contaminated fire extinguish be disposed of in accordance with local regula	ing water must
SECTION 6: Accidental release	measures	
6.1 Personal precautions, protectiv	e equipment and emergency procedures	
Personal precautions :	Use personal protective equipment.	
	Deny access to unprotected persons.	

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.



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6.3 Methods and material for containment and cleaning up

Methods for cleaning up

: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

	Advice on safe handling :		Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation problems or asth- ma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the ap- plication area. Provide sufficient air exchange and/or exhaust in work rooms. Follow standard hygiene measures when handling chemical products
	Advice on protection against : fire and explosion		Normal measures for preventive fire protection.
	Hygiene measures :		Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.
7.2	Conditions for safe storage, inc	clı	uding any incompatibilities
	Requirements for storage : areas and containers		Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully re- sealed and kept upright to prevent leakage. Store in accord- ance with local regulations.
	Further information on stor- : age stability		No decomposition if stored and applied as directed.
7.3	Specific end use(s)		
	Specific use(s) :		Consult most current local Product Data Sheet prior to any use.



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SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Components	CAS-No.	Value type (Form	Control parame-	Basis *
		of exposure)	ters *	

Contains no substances with occupational exposure limit values.

Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters *	Basis *			
hexamethylene-di-isocyanate	822-06-0	TWA	0,02 mg/m3 (NCO)	GB EH40			
	Further inform	nation: Substances t	hat can cause oco	upational			
		known as asthmage					
		state of specific airw					
		l irritant or other me					
		r-responsive, further					
		en in tiny quantities					
		symptoms can range					
		all workers who are e					
		esponsive and it is ir					
		e likely to become hy					
		that can cause occupational asthma should be distinguished from					
	substances w	substances which may trigger the symptoms of asthma in people					
		with pre-existing airway hyper-responsiveness, but which do not					
	include the di	include the disease themselves. The latter substances are not					
	classified as a	classified as asthmagens or respiratory sensitisers. Further infor-					
	mation can be	mation can be found in the HSE publication Asthmagen? Critical					
	assessments	assessments of the evidence for agents implicated in occupationa					
	asthma., Whe	asthma., Wherever it is reasonably practicable, exposure to sub-					
	stances that o	stances that can cause occupational asthma should be prevented					
	Where this is	Where this is not possible, the primary aim is to apply adequate					
	standards of o	standards of control to prevent workers from becoming hyper-					
	responsive. F	responsive. For substances that can cause occupational asthma,					
	COSHH requi	COSHH requires that exposure be reduced to as low as is rea-					
	sonably pract	sonably practicable. Activities giving rise to short-term peak con-					
		centrations should receive particular attention when risk manage-					
		ment is being considered. Health surveillance is appropriate for all					
		employees exposed or liable to be exposed to a substance which					
		may cause occupational asthma and there should be appropriate					
		consultation with an occupational health professional over the					
		degree of risk and level of surveillance., Capable of causing occu-					
		pational asthma., The 'Sen' notation in the list of WELs has been					
		assigned only to those substances which may cause occupational					
		asthma in the categories shown in Table 1. It should be remem-					
		bered that other substances not in these tables may cause occu-					
		pational asthma. HSE's asthma web pages					
		/.uk/asthma) provide		on.			
		STEL	0,07 mg/m3 (NCO)	GB EH40			

*The above mentioned values are in accordance with the legislation in effect at the date of the re-



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lease of this safety data sheet.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards. Ensure adequate ventilation, especially in confined areas.

1 , 1	5		
Personal protective equipment			
Eye/face protection :	Safety glasses with side-shields conforming to EN166 Eye wash bottle with pure water		
Hand protection :	Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.		
	Suitable for short time use or protection against splashes: Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed. Suitable for permanent exposure: Viton gloves (0.4 mm), breakthrough time >30 min.		
Skin and body protection :	Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionaly recommended for mixing and stirring work.		
Respiratory protection :	In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe work- ing limits of the selected respirator. organic vapor filter (Type A) A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Meth- ods for determining inhalation exposure). This applies in par- ticular to the mixing / stirring area. In case this is not sufficent to keep the concentrations under the occupational exposure limits then respiration protection measures must be used. Ensure adequate ventilation, especially in confined areas.		
Environmental exposure controls			
General advice :	Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.		

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties



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Physical state Colour Odour	: liquid : colourles : odourles		
Melting point/range / Freezing point	: No data	available	
Boiling point/boiling range	: No data	available	
Flammability (solid, gas)	: No data	available	
Upper/lower flammability or	cplosive lin	nits	
Upper explosion limit / Up- per flammability limit	: No data	available	
Lower explosion limit / Lower flammability limit	: No data	available	
Flash point	: > 101 °C Method:	; closed cup	
Auto-ignition temperature	: No data	available	
Decomposition temperature	: No data	available	
рН	: Not appl substanc	icable ce/mixture is non-soluble (in v	water)
Viscosity			
Viscosity, dynamic	: ca. 4.000) mPa.s (23 °C)	
Viscosity, kinematic	: > 20,5 m	ım2/s (40 °C)	
Solubility(ies) Water solubility	: insoluble)	
Partition coefficient: n- octanol/water	: No data	available	
Vapour pressure	: 0,01 hPa	a	
Density	: ca. 1,09	g/cm3 (20 °C)	
Relative vapour density	: No data	available	
Particle characteristics	: No data	available	

9.2 Other information

No data available



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SECTION 10: Stability and read	tivity	
10.1 Reactivity		
No dangerous reaction known	nder conditions of normal use.	
10.2 Chemical stability		
The product is chemically stabl		
10.3 Possibility of hazardous read	ions	
Hazardous reactions	Stable under recommended storage conditions.	
10.4 Conditions to avoid		
Conditions to avoid	No data available	
10.5 Incompatible materials		
Materials to avoid	No data available	
10.6 Hazardous decomposition p	oducts	
Hazardous decomposition products		

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity Harmful if inhaled. <u>Components:</u>		
Aliphatic polyisocyanate:		
Acute oral toxicity	:	LD50 Oral (Rat): > 5.000 mg/kg Remarks: Based on data from similar materials
Acute inhalation toxicity	:	LC50: 1,5 mg/l Exposure time: 4 h Test atmosphere: dust/mist Method: Expert judgement
		Acute toxicity estimate: 1,5 mg/l Test atmosphere: dust/mist Method: Calculation method
Acute dermal toxicity	:	LD50 Dermal: > 2.000 mg/kg Method: OECD Test Guideline 402 Remarks: Based on data from similar materials

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hexamethylene-di-isocyanate:				
Acute oral toxicity :	LD50 Oral (Rat): 746 mg/kg			
	Acute toxicity estimate: 746 mg/kg Method: Calculation method			
Acute inhalation toxicity :	LC50 (Rat): 0,124 mg/l Exposure time: 4 h Test atmosphere: vapour			
	Acute toxicity estimate: 0,124 mg/l Test atmosphere: vapour Method: Calculation method			
Acute dermal toxicity :	LD50 Dermal (Rat): > 7.000 mg/kg			

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

May cause respiratory irritation.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.



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11.2 Information on other ha	zards		
Endocrine disrupting p	roperties		
Product:			
Assessment	: The s	substance/mixture does not cont	ain components consid-

: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

Aliphatic polyisocyanate:

Toxicity to daphnia and other	:	EC50 (Daphnia magna (Water flea)): > 100 mg/l
aquatic invertebrates		Exposure time: 48 h

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment

: This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.



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12.7 Other adverse effects

Additional ecological infor-	:	An environmental hazard cannot be excluded in the event of
mation		unprofessional handling or disposal.
		Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

duct	: The generation of waste should be avoided or minimized wherever possible.
	Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
	Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
	Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

14.1 UN number or ID number

	ADR	:	UN 3082		
	IMDG	:	UN 3082		
	IATA	:	UN 3082		
14.2	2 UN proper shipping name				
	ADR	:	ENVIRONMENTALL N.O.S. (Aliphatic polyisocyar	Y HAZARDOUS SUBSTANCE, LIQUID, nate)	
	IMDG	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Aliphatic polyisocyanate)		
	ΙΑΤΑ	:	Environmentally hazardous substance, liquid, n.o.s. (Aliphatic polyisocyanate)		
14.:	3 Transport hazard class(es)				
			Class	Subsidiary risks	

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ADR	9		
IMDG	9		
	9		
14.4 Packing group	9		
14.4 Facking group			
ADR Packing group Classification Code Hazard Identification Number Labels Tunnel restriction code	III M6 90 9 (-)		
IMDG Packing group Labels EmS Code	III 9 F-A, S-	F	
IATA (Cargo) Packing instruction (cargo aircraft) Packing instruction (LQ) Packing group Labels	964 Y964 III Miscell	aneous	
IATA (Passenger) Packing instruction (passen- ger aircraft) Packing instruction (LQ) Packing group Labels	964 Y964 III Miscell	aneous	
14.5 Environmental hazards			
ADR Environmentally hazardous	yes		
IMDG Marine pollutant	yes		
IATA (Passenger) Environmentally hazardous	yes		
IATA (Cargo) Environmentally hazardous	yes		
14.6 Special precautions for user			
The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in			

Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.



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SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17)	:	Not applicable
UK REACH Candidate list of substances of very high concern (SVHC) for Authorisation	:	Not applicable
The Persistent Organic Pollutants Regulations (retained Regulation (EU) 2019/1021 as amended for Great Britain)	:	Not applicable
International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors	:	Not applicable
Regulation (EC) No 1005/2009 on substances that deplete the ozone layer	:	Not applicable
UK REACH List of substances subject to authorisation (Annex XIV)	:	Not applicable
GB Export and import of hazardous chemicals - Prior Informed Consent (PIC) Regulation	:	Not applicable
Control of Major Accident Hazards Regulations E2 2015 (COMAH) Volatile organic compounds : Law on the incentive t (VOCV) no VOC duties		VIRONMENTAL HAZARDS
		4 November 2010 on industrial ution prevention and control)
If other regulatory information applies that is not already	prov	vided elsewhere in the Safetv Da

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environ-	: Environmental Protection Act 1990 & Subsidiary Regulations
mental regulation/legislation	Health and Safety at Work Act 1974 & Subsidiary Regulations
specific for the substance or	Control of Substances Hazardous to Health Regulations
mixture:	(COSHH)
	May be subject to the Control of Major Accident Hazards
	Regulations (COMAH), and amendments.



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15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance by the supplier.

SECTION 16: Other information

Full text of other abbreviations

GB EH40	:	UK. EH40 WEL - Workplace Exposure Limits
GB EH40 / TWA	:	Long-term exposure limit (8-hour TWA reference period)
GB EH40 / STEL	:	Short-term exposure limit (15-minute reference period)
ADR	:	European Agreement concerning the International Carriage of
		Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
ΙΑΤΑ	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dosis (the amount of a material, given all at
		once, which causes the death of 50% (one half) of a group of
		test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in
		air that kills 50% of the test animals during the observation
		period)
MARPOL	:	International Convention for the Prevention of Pollution from
		Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament
		and of the Council of 18 December 2006 concerning the Reg-
		istration, Evaluation, Authorisation and Restriction of Chemi-
		cals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative
		-

Further information

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

GB / EN

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