

BUILDING TRUST

Sikasil[®]-670 Fire DECLARATION OF PERFORMANCE No. 11091946

1	UNIQUE IDENTIFICATION CODE OF THE PRODUCT- TYPE:	11091946
2	INTENDED USE/S	EN 15651-2:2012 Glazing application G CC
3	MANUFACTURER:	Sika Services AG Tüffenwies 16-22 8064 Zürich
4	AUTHORISED REPRESENTATIVE:	
5	SYSTEM/S OF AVCP:	3
6a	HARMONISED STANDARD:	EN15651-2:2012
	Conformity Assessment body/ies:	2538, 0249

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Essential Characteristics	Performance	AVCP	Harmonised Technical Specification
Reaction to Fire	Class E	3	
Loss of volume	≤ 10 %	3	
Vertical flow resistance	≤ 3 mm	3	
Adhesion/cohesion properties after exposure to heat water and artificial light	NF at 100 % elongation	3	
Elastic recovery	≥ 60 % at 100 % elongation	3	
Tensile properties (i.e. secant modulus): - for non-structural low modulus sealants used in joints in cold climate areas (-30 °C)	≤ 0.9 MPa at 100 % elongation	3	EN15651-2: 2012
Tensile properties (i.e. at maintained extension): - for non- structural sealants used in joints in cold climate areas (-30 °C)	NF at 100 % elongation	3	
Durability	Pass	3	
Release of chemicals dangerous to the environment and health	See SDS		

8 APPROPRIATE TECHNICAL DOCUMENTATION AND/OR -SPECIFIC TECHNICAL DOCUMENTATION

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

Name : Paul Thomas Function: Technical Product Coordinator At Leeds on 27 September 2021 Name : Emma Taylor Function: Product Manager At Leeds on 27 September 2021

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End of information as required by Regulation



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Sika Services AG, Zurich, S	witzerland
DoP No. 110919	946
EN15651-2:202	12
Conformity Assessment Boo	dy 2538, 0249
Glazing applications	s G CC
Departies to Fire	
Reaction to Fire	Class E
Loss of volume	≤ 10 %
Vertical flow resistance	≤ 3 mm
Adhesion/cohesion properties after exposure to heat water and artificial light	NF at 100 % elongation
Elastic recovery	≥ 60 % at 100 % elongation
Tensile properties (i.e. secant modulus): - for non- structural low modulus sealants used in joints in cold climate areas (-30 °C)	≤ 0.9 MPa at 100 % elongation
Tensile properties (i.e. at maintained extension): - for non-structural sealants used in joints in cold climate areas (-30 °C)	NF at 100 % elongation
Durability	Pass
Release of chemicals dangerous to the environment and health	See SDS

ECOLOGY, HEALTH AND SAFETY INFORMATION (REACH)

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

LEGAL NOTE

Any information provided in this Declaration of Performance ("DoP"), including any descriptions and recommendations relating to the application and end-use of any Sika products ("Products"), are given in good faith based on Sika's current knowledge and experience of the Products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. Please note that the materials, substrates and actual site conditions may vary considerably, and therefore Sika makes no warranty for merchantability or fitness for a particular purpose, and accepts no liability for the application and use of the Products, for any recommendations, or for any advice offered. Prior to using, the Product must be tested for its suitability for the intended application and purpose, and the most recent version of the Product Data Sheet must be consulted. Sika reserves the right to change the properties of its Products any time without prior notice. Any orders for Products or services provided by Sika are subject to Sika's current terms and conditions of sale.

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