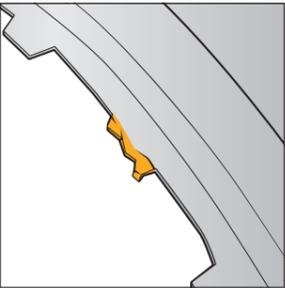
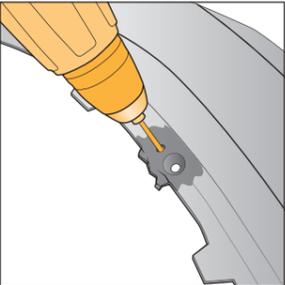
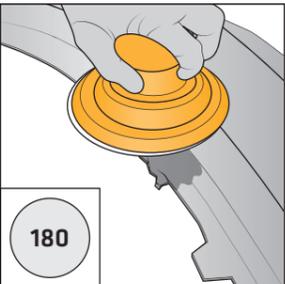
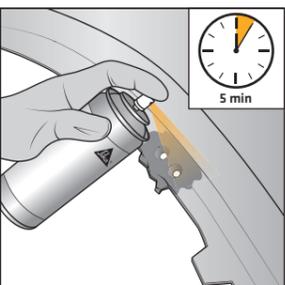
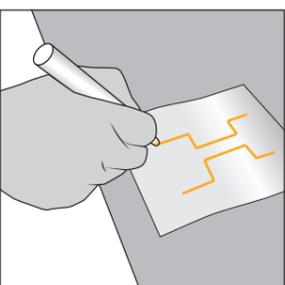
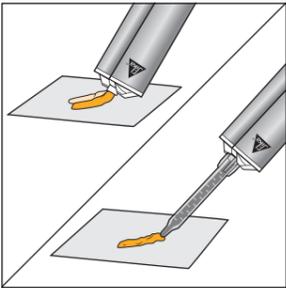
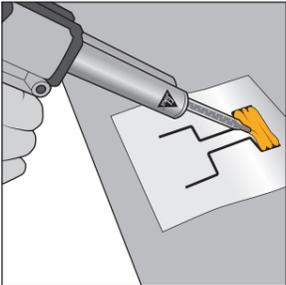
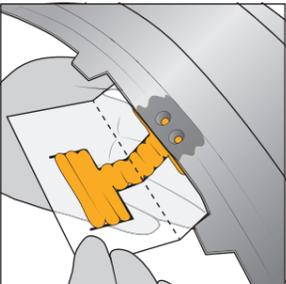
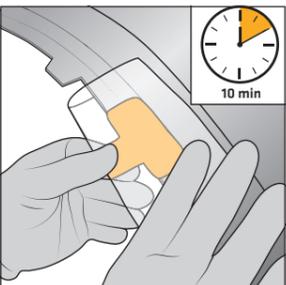
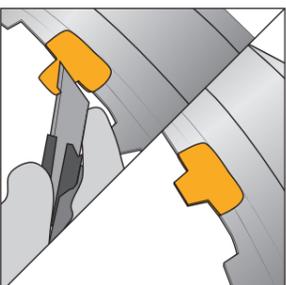


SIKA PLASTIC ADHESIVE SUPERFAST RESHAPE AND MODEL PLASTIC CLIPS

- 1  ■ Damage: a broken plastic clip
- 2  ■ Drill few holes with V-Neck
- 3  ■ Sand the area around the broken clip on the front and backside, use 180 grit sandpaper
- 4  ■ Clean entire work area using Sika® Cleaner G+P, making sure the surface is completely dry and no moisture remains
- 5  ■ Spray a thin coat of Plastic Primer on both sides, flash-off for 5 min¹⁾
- 6  ■ Draw the shape of the clip and bonding-areas on the Sika Contouring Film
- 7  ■ Before attaching mixer, extrude some material until both parts A and B flow evenly
■ Attach static mixer and dispense one third of mixer length
- 8  ■ Apply Plastic Adhesive Superfast within the prefigured area
- 9  ■ Press the Contouring Film with the adhesive on the backside of the area and bend it in the middle
- 10  ■ Press other side on the top and wait for curing
- 11  ■ After curing, cut the new clip to required shape



PLASTIC ADHESIVE SUPERFAST SikaForce®-302

| | |
|----------------------------|------------------|
| Article No. | 736291 |
| Working Time ¹⁾ | 90 sec |
| Clamp Time ¹⁾ | 5 min |
| Sanding Time ¹⁾ | 10 min |
| Content | 50 ml + 3 mixers |
| Mixing Ratio | 1:1 |
| Color | Black |

| ACCESSORIES | Article No. | Content | Box Content |
|-------------------------|-------------|-------------|-------------|
| Sika® Cleaner G+P | 527420 | 500 ml | 12 pc |
| SikaForce®-300 Primer | 736000 | 200 ml | 6 pc |
| Sika Contouring Film | 505296 | 360 cm | 30 pc |
| Sika Reinforcement Mesh | 505297 | 360 cm | 20 pc |
| Sika Mixer Quadro 73mm | 751521 | 12 pc / bag | 20 bags |
| Sika Dispensing Gun | 512113 | - | 1 |

¹⁾ All time indications are related to 23°C (ambient and substrate). Product curing behavior is temperature dependent and increases with higher temperature and vice versa. Curing speed might be accelerated by using infrared lamps or ovens. However, it must be ensured that the applied adhesive does not heat up to more than 50 °C as higher temperature can lead to blistering.

Our most current General Sales Conditions shall apply.
Please consult the most current local Product Data Sheets prior to any use.

www.sika.com/aftermarket

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