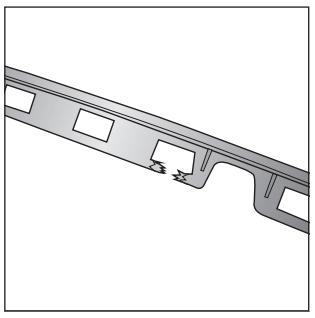
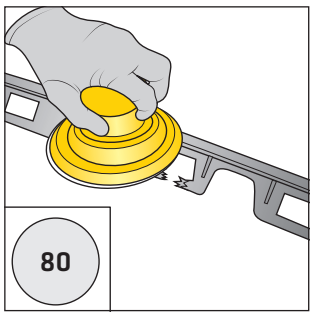
SIKA PLASTIC ADHESIVE SUPERFAST AND ULTRAFAST
RE-BUILD A BROKEN EYELET

1



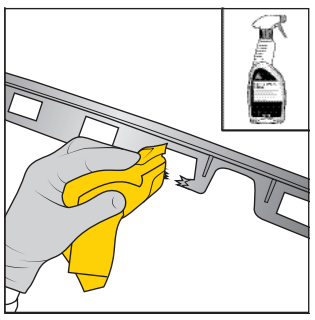
- Damage: a broken eyelet

2



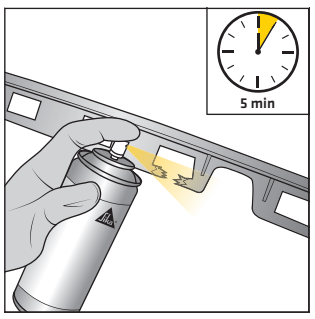
- Sand the edges, use 80 grit sandpaper for grinding

3



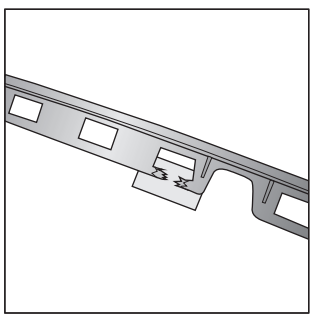
- Thoroughly clean the entire work area using Sika® Cleaner G+P, ensuring it is completely dry and free of moisture

4



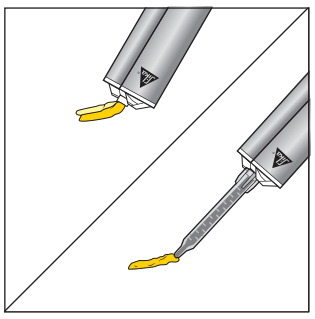
- Spray a thin coat of Plastic Primer on both sides, flash-off for 5 min [1)]

5



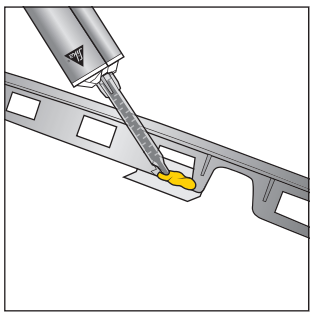
- Apply tape behind the gap to be bridged

6



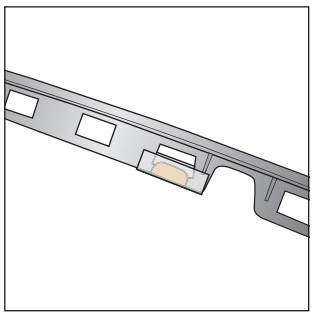
- Before attaching mixer, extrude some material until both parts A and B flow evenly
- Attach static mixer and dispense one third of it's length to ensure homogenous mixing

7



- Fill the gap with Plastic Adhesive Superfast or Plastic Adhesive Ultrafast Consider the corresponding working time

8



- Press the tape and adhesive together and allow it to cure. Once cured, trim the new eyelet to the required shape. The adhesive can be cut to shape more easily before it is fully cured

	PLASTIC ADHESIVE SUPERFAST SikaForce®-302	PLASTIC ADHESIVE ULTRAFAST SikaForce®-303
Article No.	736291	839192
Working Time[1)]	90 sec	30 sec
Clamp Time[1)]	5 min	3 min
Sanding Time[1)]	10 min	5 min
Content	50 ml + 3 mixers	50 ml + 3 mixers
Mixing Ratio	1:1	1:1
Color	Black	Black

ACCESSORIES	Article No.	Content	Box Content
Sika® Cleaner G+P	527420	500 ml	12 pc
SikaForce®-300 Primer	736000	200 ml	6 pc
Sika Contouring Film	505296	360 cm	30 pc
Sika Reinforcement Mesh	505297	360 cm	20 pc
Sika Mixer Quadro 73 mm	751521	12 pc / bag	20 bags
Sika Dispensing Gun	512113	–	1

[1)] All time indications are related to 23 °C (ambient and substrate). Product curing behavior is temperature dependent and increases with higher temperature and vice versa. Curing speed might be accelerated by using infrared lamps or ovens. However, it must be ensured that the applied adhesive does not heat up to more than 50 °C as higher temperature can lead to blistering.

Our most current General Sales Conditions shall apply.
Please consult the most current local Product Data Sheets prior to any use.

www.sika.com/aftermarket

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