

# SPL Scupper PVC

## Injection moulded PVC roof drain

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**Product Description** The SPL Scupper PVC is made of rigid PVC by injection moulding procedure.

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**Uses** The SPL Scupper PVC is used as rainwater outlet through the parapet of flat roofs.

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**Characteristics / Advantages**

- Outstanding resistance to weathering, including UV irradiation
- Outstanding stress-cracking resistance
- Membrane can be welded directly to the base plate
- Ease of application
- Excellent weldability
- Recyclable

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### Tests

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**Approvals / Standards** ■ Quality management system EN ISO 9001/14001

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### Product Data

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#### Form

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**Appearance** Surface: smooth

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**Colour** Grey

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#### Packaging

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#### Storage

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**Storage Conditions** The SPL Scupper PVC shall be stored in dry conditions.

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**Shelf-Life** The SPL Scupper PVC does not expire during correct storage.

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Art. No.	Spigot		Size of base plate	Flow rates		Inclination
	Outside Diameter	Length		60mm	100 mm	
164111	110 mm	490 mm	280 x 110/185 bent	0.26 l/s	0.43 l/s	5°

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## Technical Data

**Material Basis** Polyvinyl chloride (PVC)

## System Information

**System Structure** Compatible products: Sika-Trocal® PVC membranes

## Application Conditions / Limits

**Temperature** The use of the SPL Scupper PVC is limited to geographical locations with average monthly minimum temperatures of -50 °C. Permanent ambient temperature during use is limited to +50 °C.

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## Installation Instructions

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### Installation Method

According to the valid installation instructions for Sika-Trocal® roof waterproofing membranes.

The SPL Scupper PVC needs to be fastened securely to the roof deck/parapet.

In case of mechanically fastened roofs the fasteners must be designed to resist to the wind load on the project.

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### Notes on Installation / Limits

Installation works to be carried out only by Sika instructed contractors for roofing.

Temperature limits for the installation of the SPL Scupper PVC:

Substrate temperature: -30 °C min. / +60 °C max.

Ambient temperature: -20 °C min. / +60 °C max.

Installation of some ancillary products, e.g. contact adhesives / cleaners is limited to temperatures above +5 °C. Please observe information given by Product Data Sheets.

Special measures may be compulsory for installation below +5 °C ambient temperature due to safety requirements in accordance with national regulations.

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<b>Value Base</b>	All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.
<b>Local Restrictions</b>	Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.
<b>Ecology, Health and Safety Information</b>	The product does not fall within the EC-regulation of hazardous goods. As a result, a material safety data sheet following EC-Guideline 91/155 EWG is not needed to bring the product to the market, transport or use it. The product does not damage the environment when used as specified.
<b>Protective Measures</b>	Fresh air ventilation must be ensured, when working (welding) in closed rooms. Local safety regulations must be observed.
<b>Transportation Class</b>	The product is not classified as hazardous good for transport.
<b>Disposal</b>	The material is recyclable. Disposal must be according to local regulations. Please contact your local Sika sales organisation for more information.

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