

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikaflex® Crystal Clear

Date of last issue: 14.12.2023  
Revision Date: 26.01.2024

Version 8.15

Print Date 29.02.2024

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name : Sikaflex® Crystal Clear

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Adhesive

#### 1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Limited  
Watchmead Welwyn Garden City  
Hertfordshire. AL7 1BQ  
Telephone : +44 (0)1707 394444  
Telefax : +44 (0)1707 329129  
E-mail address of person : EHS@uk.sika.com  
responsible for the SDS

#### 1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC)  
24 Hour Emergency Telephone Number +44 870 190 6777

### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

##### Classification (REGULATION (EC) No 1272/2008)

Eye irritation, Category 2	H319: Causes serious eye irritation.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Category 3	H412: Harmful to aquatic life with long lasting effects.

#### 2.2 Label elements

##### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikaflex® Crystal Clear

Date of last issue: 14.12.2023  
Revision Date: 26.01.2024

Version 8.15

Print Date 29.02.2024

	H319	Causes serious eye irritation.
	H412	Harmful to aquatic life with long lasting effects.
Precautionary statements	P101	If medical advice is needed, have product container or label at hand.
	P102	Keep out of reach of children.
	<b>Prevention:</b>	
	P261	Avoid breathing mist or vapours.
	P264	Wash skin thoroughly after handling.
	P280	Wear protective gloves/ eye protection/ face protection.
	<b>Disposal:</b>	
	P501	Dispose of contents/container in accordance with local regulation.

### Hazardous components which must be listed on the label:

trimethoxyvinylsilane  
Pentamethyl piperidylsebacate

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures

#### Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
distillates (petroleum), hydrotreated light paraffinic	64742-55-8 265-158-7 01-2119487077-29-XXXX	Asp. Tox. 1; H304 EUH066	>= 5 - < 10

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikaflex® Crystal Clear

Date of last issue: 14.12.2023  
Revision Date: 26.01.2024

Version 8.15

Print Date 29.02.2024

trimethoxyvinylsilane Contains: tetramethyl orthosilicate <= 0,2 %	2768-02-7 220-449-8 01-2119513215-52-XXXX	Flam. Liq. 3; H226 Acute Tox. 4; H332 Skin Sens. 1B; H317 <hr/> Acute toxicity estimate  Acute inhalation toxicity (vapour): 16,8 mg/l	>= 2,5 - < 5
3-(trimethoxysilyl)propylamine	13822-56-5 237-511-5 01-2119510159-45-XXXX	Skin Irrit. 2; H315 Eye Dam. 1; H318	>= 2,5 - < 3
Pentamethyl piperidylsebacate Contains: bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	1065336-91-5 915-687-0 01-2119491304-40-XXXX	Skin Sens. 1A; H317 Repr. 2; H361f Aquatic Acute 1; H400 Aquatic Chronic 1; H410 <hr/> M-Factor (Acute aquatic toxicity): 1 M-Factor (Chronic aquatic toxicity): 1	>= 0,25 - < 1
octamethylcyclotetrasiloxane [D4]	556-67-2 209-136-7 01-2119529238-36-XXXX	Flam. Liq. 3; H226 Repr. 2; H361f Aquatic Chronic 1; H410 <hr/> M-Factor (Chronic aquatic toxicity): 1010	>= 0,0025 - < 0,025

For explanation of abbreviations see section 16.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikaflex® Crystal Clear

Date of last issue: 14.12.2023  
Revision Date: 26.01.2024

Version 8.15

Print Date 29.02.2024

---

- In case of eye contact : Immediately flush eye(s) with plenty of water.  
Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.  
Rinse mouth with water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.

### 4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Allergic reactions  
Excessive lachrymation  
See Section 11 for more detailed information on health effects and symptoms.
- Risks : irritant effects  
sensitising effects
- May cause an allergic skin reaction.  
Causes serious eye irritation.

### 4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.
- 

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

### 5.2 Special hazards arising from the substance or mixture

- Hazardous combustion products : No hazardous combustion products are known

### 5.3 Advice for firefighters

- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.
- Further information : Standard procedure for chemical fires.

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikaflex® Crystal Clear

Date of last issue: 14.12.2023  
Revision Date: 26.01.2024

Version 8.15

Print Date 29.02.2024

---

### SECTION 6: Accidental release measures

#### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.  
Deny access to unprotected persons.

#### 6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.

#### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

#### 6.4 Reference to other sections

For personal protection see section 8.

---

### SECTION 7: Handling and storage

#### 7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

#### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage : Keep container tightly closed in a dry and well-ventilated

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikaflex® Crystal Clear

Date of last issue: 14.12.2023  
Revision Date: 26.01.2024

Version 8.15

Print Date 29.02.2024

areas and containers place. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
------------	---------	-------------------------------	----------------------	---------

Contains no substances with occupational exposure limit values.

#### Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
methanol	67-56-1	TWA	200 ppm 260 mg/m <sup>3</sup>	2006/15/EC
			Further information: Indicative, Identifies the possibility of significant uptake through the skin	
		TWA	200 ppm 266 mg/m <sup>3</sup>	GB EH40
			Further information: Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.	
		STEL	250 ppm 333 mg/m <sup>3</sup>	GB EH40

\*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

### 8.2 Exposure controls

#### Engineering measures

Maintain air concentrations below occupational exposure standards.  
Ensure adequate ventilation, especially in confined areas.

#### Personal protective equipment

Eye/face protection : Safety glasses with side-shields conforming to EN166  
Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:  
Butyl rubber/nitrile rubber gloves (> 0,1 mm)

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikaflex® Crystal Clear

Date of last issue: 14.12.2023  
Revision Date: 26.01.2024

Version 8.15

Print Date 29.02.2024

Contaminated gloves should be removed.  
Suitable for permanent exposure:  
Viton gloves (0.4 mm),  
breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.

Respiratory protection : No special measures required.

### Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

---

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

Physical state : liquid  
Appearance : paste  
Colour : clear

Odour : alcohol-like

Melting point/range / Freezing point : No data available

Boiling point/boiling range : No data available

Flammability (solid, gas) : No data available

### Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : > 61 °C  
Method: closed cup

Auto-ignition temperature : No data available

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikaflex® Crystal Clear

Date of last issue: 14.12.2023  
Revision Date: 26.01.2024

Version 8.15

Print Date 29.02.2024

---

Decomposition temperature : No data available

pH : Not applicable  
substance/mixture is non-soluble (in water)

### Viscosity

Viscosity, dynamic : 250.000 mPa.s (20 °C)

Viscosity, kinematic : > 30 mm<sup>2</sup>/s (40 °C)

### Solubility(ies)

Water solubility : insoluble

Partition coefficient: n-octanol/water : No data available

Vapour pressure : 1 hPa

Density : ca. 1,04 g/cm<sup>3</sup> (20 °C)

Relative vapour density : No data available

Particle characteristics : No data available

### 9.2 Other information

No data available

---

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

### 10.2 Chemical stability

The product is chemically stable.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

---



# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikaflex® Crystal Clear

Date of last issue: 14.12.2023  
Revision Date: 26.01.2024

Version 8.15

Print Date 29.02.2024

### 10.4 Conditions to avoid

Conditions to avoid : No data available

### 10.5 Incompatible materials

Materials to avoid : No data available

### 10.6 Hazardous decomposition products

Hazardous decomposition products : methanol

---

## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute toxicity

Not classified based on available information.

#### Components:

##### **trimethoxyvinylsilane:**

Acute oral toxicity : LD50 Oral (Rat): ca. 7.120 mg/kg

Acute inhalation toxicity : LC50: ca. 16,8 mg/l  
Exposure time: 4 h  
Test atmosphere: vapour

Acute toxicity estimate: 16,8 mg/l  
Test atmosphere: vapour  
Method: Calculation method

Acute dermal toxicity : LD50: 3.540 mg/kg

##### **Pentamethyl piperidylsebacate:**

Acute oral toxicity : LD50 Oral (Rat): 3.230 mg/kg

##### **octamethylcyclotetrasiloxane [D4]:**

Acute inhalation toxicity : LC50 (Rat): 36 mg/l  
Exposure time: 4 h  
Test atmosphere: vapour

#### **Skin corrosion/irritation**

Not classified based on available information.

#### Components:

##### **distillates (petroleum), hydrotreated light paraffinic:**

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikaflex® Crystal Clear

Date of last issue: 14.12.2023  
Revision Date: 26.01.2024

Version 8.15

Print Date 29.02.2024

Assessment : Repeated exposure may cause skin dryness or cracking.

### Serious eye damage/eye irritation

Causes serious eye irritation.

### Respiratory or skin sensitisation

#### Skin sensitisation

May cause an allergic skin reaction.

#### Respiratory sensitisation

Not classified based on available information.

#### Germ cell mutagenicity

Not classified based on available information.

#### Carcinogenicity

Not classified based on available information.

#### Reproductive toxicity

Not classified based on available information.

#### STOT - single exposure

Not classified based on available information.

#### STOT - repeated exposure

Not classified based on available information.

#### Aspiration toxicity

Not classified based on available information.

## 11.2 Information on other hazards

### Endocrine disrupting properties

#### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

---

## SECTION 12: Ecological information

### 12.1 Toxicity

#### Components:

##### Pentamethyl piperidylsebacate:

Toxicity to fish : LC50 (Fish): 0,97 mg/l  
Exposure time: 96 h

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikaflex® Crystal Clear

Date of last issue: 14.12.2023  
Revision Date: 26.01.2024

Version 8.15

Print Date 29.02.2024

---

M-Factor (Acute aquatic toxicity) : 1

M-Factor (Chronic aquatic toxicity) : 1

### 12.2 Persistence and degradability

No data available

### 12.3 Bioaccumulative potential

No data available

### 12.4 Mobility in soil

No data available

### 12.5 Results of PBT and vPvB assessment

#### Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

#### Components:

##### octamethylcyclotetrasiloxane [D4]:

Assessment : PBT substance.

: vPvB substance.

### 12.6 Endocrine disrupting properties

#### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

### 12.7 Other adverse effects

#### Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Harmful to aquatic life with long lasting effects.

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikaflex® Crystal Clear

Date of last issue: 14.12.2023  
Revision Date: 26.01.2024

Version 8.15

Print Date 29.02.2024

### Global warming potential

Assessment Report of the Intergovernmental Panel on Climate Change (IPCC) of the United Nations Framework Convention on Climate Change (UNFCCC)

#### Components:

##### octamethylcyclotetrasiloxane [D4]:

20-year global warming potential: 2,66  
100-year global warming potential: 0,739  
500-year global warming potential: 0,211  
Atmospheric lifetime: 0,027 yr  
Radiative efficiency: 0,12 Wm<sup>2</sup>ppb  
Further information: Miscellaneous compounds

---

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

- Product : The generation of waste should be avoided or minimized wherever possible.  
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.  
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.  
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
- European Waste Catalogue : 08 04 09\* waste adhesives and sealants containing organic solvents or other dangerous substances
- Contaminated packaging : 15 01 10\* packaging containing residues of or contaminated by dangerous substances

---

## SECTION 14: Transport information

### 14.1 UN number or ID number

- ADR : Not regulated as a dangerous good  
IMDG : Not regulated as a dangerous good  
IATA : Not regulated as a dangerous good

### 14.2 UN proper shipping name

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikaflex® Crystal Clear

Date of last issue: 14.12.2023  
Revision Date: 26.01.2024

Version 8.15

Print Date 29.02.2024

---

**ADR** : Not regulated as a dangerous good

**IMDG** : Not regulated as a dangerous good

**IATA** : Not regulated as a dangerous good

### 14.3 Transport hazard class(es)

**ADR** : Not regulated as a dangerous good

**IMDG** : Not regulated as a dangerous good

**IATA** : Not regulated as a dangerous good

### 14.4 Packing group

**ADR** : Not regulated as a dangerous good

**IMDG** : Not regulated as a dangerous good

**IATA (Cargo)** : Not regulated as a dangerous good

**IATA (Passenger)** : Not regulated as a dangerous good

### 14.5 Environmental hazards

Not regulated as a dangerous good

### 14.6 Special precautions for user

Not applicable

### 14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

---

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17) : Not applicable

UK REACH Candidate list of substances of very high concern (SVHC) for Authorisation : Not applicable

The Persistent Organic Pollutants Regulations (retained Regulation (EU) 2019/1021 as amended for Great Britain) : Not applicable

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

Regulation (EC) No 1005/2009 on substances that de- : Not applicable

---

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikaflex® Crystal Clear

Date of last issue: 14.12.2023  
Revision Date: 26.01.2024

Version 8.15

Print Date 29.02.2024

plete the ozone layer

UK REACH List of substances subject to authorisation : Not applicable  
(Annex XIV)

GB Export and import of hazardous chemicals - Prior : Not applicable  
Informed Consent (PIC) Regulation

Control of Major Accident Hazards Regulations : Not applicable  
2015 (COMAH)

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)  
Volatile organic compounds (VOC) content: < 0% w/w  
no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)  
Volatile organic compounds (VOC) content: < 0% w/w

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture: : Environmental Protection Act 1990 & Subsidiary Regulations  
Health and Safety at Work Act 1974 & Subsidiary Regulations  
Control of Substances Hazardous to Health Regulations (COSHH)  
May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.

### 15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

---

## SECTION 16: Other information

### Full text of H-Statements

H226 : Flammable liquid and vapour.  
H304 : May be fatal if swallowed and enters airways.  
H315 : Causes skin irritation.  
H317 : May cause an allergic skin reaction.  
H318 : Causes serious eye damage.  
H332 : Harmful if inhaled.  
H361f : Suspected of damaging fertility.  
H400 : Very toxic to aquatic life.  
H410 : Very toxic to aquatic life with long lasting effects.

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikaflex® Crystal Clear

Date of last issue: 14.12.2023  
Revision Date: 26.01.2024

Version 8.15

Print Date 29.02.2024

### Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Acute	:	Short-term (acute) aquatic hazard
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Asp. Tox.	:	Aspiration hazard
Eye Dam.	:	Serious eye damage
Flam. Liq.	:	Flammable liquids
Repr.	:	Reproductive toxicity
Skin Irrit.	:	Skin irritation
Skin Sens.	:	Skin sensitisation
2006/15/EC	:	Europe. Indicative occupational exposure limit values
GB EH40	:	UK. EH40 WEL - Workplace Exposure Limits
2006/15/EC / TWA	:	Limit Value - eight hours
GB EH40 / TWA	:	Long-term exposure limit (8-hour TWA reference period)
GB EH40 / STEL	:	Short-term exposure limit (15-minute reference period)
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

### Further information

#### Classification of the mixture:

Eye Irrit. 2	H319
Skin Sens. 1	H317
Aquatic Chronic 3	H412

#### Classification procedure:

Calculation method
Calculation method
Calculation method

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## Sikaflex® Crystal Clear

Date of last issue: 14.12.2023  
Revision Date: 26.01.2024

Version 8.15

Print Date 29.02.2024

---

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.



Changes as compared to previous version !

GB / EN