

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaForce®-479 L45 Part A

Date of last issue: 02.11.2021
Revision Date: 15.04.2026

Version 2.0

Print Date 15.04.2026

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : SikaForce®-479 L45 Part A

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Adhesive

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Limited
Watchmead Welwyn Garden City
Hertfordshire. AL7 1BQ
Telephone : +44 (0)1707 394444
Telefax : +44 (0)1707 329129
E-mail address of person responsible for the SDS : EHS@uk.sika.com

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC)
24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Eye irritation, Category 2 H319: Causes serious eye irritation.
Long-term (chronic) aquatic hazard, Category 3 H412: Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Warning

Hazard statements : H319 Causes serious eye irritation.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
P264 Wash skin thoroughly after handling.
P273 Avoid release to the environment.
P280 Wear eye protection/ face protection.
Response:
P305 + P351 + P338 IF IN EYES: Rinse cautiously with wa-

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaForce®-479 L45 Part A

Date of last issue: 02.11.2021
Revision Date: 15.04.2026

Version 2.0

Print Date 15.04.2026

P337 + P313 ter for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.

Disposal:
P501 Dispose of contents/container in accordance with local regulation.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
2-ethylhexane-1,3-diol	94-96-2 202-377-9 603-087-00-9 01-2120000832-71-XXXX	Eye Dam. 1; H318	>= 1 - < 2,5

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaForce®-479 L45 Part A

Date of last issue: 02.11.2021
Revision Date: 15.04.2026

Version 2.0

Print Date 15.04.2026

2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	6864-37-5 229-962-1 612-110-00-1 01-2119497829-12-XXXX	STOT RE 2; H373 (Blood, Liver, Kidney, Heart, Adrenal gland) Acute Tox. 4; H302 Acute Tox. 2; H330 Acute Tox. 3; H311 Skin Corr. 1A; H314 Eye Dam. 1; H318 Aquatic Chronic 2; H411 <hr/> Acute toxicity estimate Acute oral toxicity: 320 mg/kg Acute inhalation toxicity (dust/mist): 0,42 mg/l Acute dermal toxicity: 201 mg/kg	>= 0,5 - < 1
diethylmethylbenzenediamine	68479-98-1 270-877-4 612-130-00-0 01-2119486805-25-XXXX	Acute Tox. 4; H302 Acute Tox. 4; H312 Eye Irrit. 2; H319 STOT RE 2; H373 (Pancreas) Aquatic Acute 1; H400 Aquatic Chronic 1; H410 <hr/> Acute toxicity estimate Acute oral toxicity: 738 mg/kg	>= 0,5 - < 1

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaForce®-479 L45 Part A

Date of last issue: 02.11.2021
Revision Date: 15.04.2026

Version 2.0

Print Date 15.04.2026

Wash off with soap and plenty of water.
If symptoms persist, call a physician.

In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Excessive lachrymation
See Section 11 for more detailed information on health effects and symptoms.

Risks : irritant effects

Causes serious eye irritation.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaForce®-479 L45 Part A

Date of last issue: 02.11.2021
Revision Date: 15.04.2026

Version 2.0

Print Date 15.04.2026

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Appropriate engineering controls

Maintain air concentrations below occupational exposure standards.
Ensure adequate ventilation, especially in confined areas.

Individual protection measures, such as personal protective equipment (PPE)

Eye/face protection : Safety glasses with side-shields conforming to EN166

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaForce®-479 L45 Part A

Date of last issue: 02.11.2021
Revision Date: 15.04.2026

Version 2.0

Print Date 15.04.2026

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (> 0,1 mm)
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min.
- Skin and body protection** : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Respiratory protection** : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
organic vapor filter (Type A)
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.
- Environmental exposure controls**
- General advice** : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

- Appearance : liquid
Colour : beige
Odour : amine-like
- Melting point/ range / Freezing point : No data available
- Boiling point/boiling range : > 199 °C
- Flammability (solid, gas) : No data available

Upper/lower flammability or explosive limits

- Upper explosion limit / Up- : No data available

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaForce®-479 L45 Part A

Date of last issue: 02.11.2021
Revision Date: 15.04.2026

Version 2.0

Print Date 15.04.2026

per flammability limit	:	
Lower explosion limit / Lower flammability limit	:	No data available
Flash point	:	> 100 °C Method: closed cup
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
pH	:	Not applicable substance/mixture is non-soluble (in water)
Viscosity		
Viscosity, kinematic	:	> 20,5 mm ² /s (40 °C)
Solubility(ies)		
Water solubility	:	insoluble
Partition coefficient: n- octanol/water	:	No data available
Vapour pressure	:	0,01 hPa
Density	:	1,2 g/cm ³ (20 °C)
Relative vapour density	:	No data available
Particle characteristics	:	No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaForce®-479 L45 Part A

Date of last issue: 02.11.2021
Revision Date: 15.04.2026

Version 2.0

Print Date 15.04.2026

10.6 Hazardous decomposition products

No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Components:

2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine):

Acute oral toxicity : LD50 Oral (Rat): 320 - 460 mg/kg

Acute toxicity estimate: 320 mg/kg
Method: Calculation method

Acute inhalation toxicity : LC50 (Rat): 0,42 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Acute toxicity estimate: 0,42 mg/l
Test atmosphere: dust/mist
Method: Calculation method

Acute dermal toxicity : LD50 Dermal (Rabbit): 201 - 400 mg/kg

Acute toxicity estimate: 201 mg/kg
Method: Calculation method

diethylmethylenediamine:

Acute oral toxicity : LD50 Oral (Rat): 738 mg/kg

Acute toxicity estimate: 738 mg/kg
Method: Calculation method

Acute dermal toxicity : LD50 Dermal (Rat): 2.500 mg/kg

Skin corrosion/irritation

Not classified due to lack of data.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation

Not classified due to lack of data.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaForce®-479 L45 Part A

Date of last issue: 02.11.2021
Revision Date: 15.04.2026

Version 2.0

Print Date 15.04.2026

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

Not classified due to lack of data.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration hazard

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Not classified due to lack of data.

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological infor- : An environmental hazard cannot be excluded in the event of

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaForce®-479 L45 Part A

Date of last issue: 02.11.2021
Revision Date: 15.04.2026

Version 2.0

Print Date 15.04.2026

mation unprofessional handling or disposal.
Harmful to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

- Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
- European Waste Catalogue : 20 01 27* paint, inks, adhesives and resins containing dangerous substances
- Contaminated packaging : 15 01 10* packaging containing residues of or contaminated by dangerous substances

SECTION 14: Transport information

14.1 UN number or ID number

- ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.2 UN proper shipping name

- ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.3 Transport hazard class(es)

- ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.4 Packing group

- ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA (Cargo) : Not regulated as a dangerous good

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaForce®-479 L45 Part A

Date of last issue: 02.11.2021
Revision Date: 15.04.2026

Version 2.0

Print Date 15.04.2026

IATA (Passenger) : Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17) : Conditions of restriction for the following entries should be considered:
Number on list 3

UK REACH Candidate list of substances of very high concern (SVHC) for Authorisation : Not applicable

The Persistent Organic Pollutants Regulations (retained Regulation (EU) 2019/1021 as amended for Great Britain) : Not applicable

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

Regulation (EU) No 2024/590 on substances that deplete the ozone layer : Not applicable

UK REACH List of substances subject to authorisation (Annex XIV) : Not applicable

GB Export and import of hazardous chemicals - Prior Informed Consent (PIC) Regulation : Not applicable

Control of Major Accident Hazards Regulations 2015 (COMAH) : Not applicable

Volatile organic compounds : Ordinance on the Incentive Tax on Volatile Organic Compounds (OVOC)
no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control)

Volatile organic compounds (VOC) content: < 0% w/w

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaForce®-479 L45 Part A

Date of last issue: 02.11.2021
Revision Date: 15.04.2026

Version 2.0

Print Date 15.04.2026

Health, safety and environmental regulation/legislation specific for the substance or mixture: : Environmental Protection Act 1990 & Subsidiary Regulations
Health and Safety at Work Act 1974 & Subsidiary Regulations
Control of Substances Hazardous to Health Regulations (COSHH)
May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H302 : Harmful if swallowed.
H311 : Toxic in contact with skin.
H312 : Harmful in contact with skin.
H314 : Causes severe skin burns and eye damage.
H318 : Causes serious eye damage.
H319 : Causes serious eye irritation.
H330 : Fatal if inhaled.
H373 : May cause damage to organs through prolonged or repeated exposure.
H400 : Very toxic to aquatic life.
H410 : Very toxic to aquatic life with long lasting effects.
H411 : Toxic to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox. : Acute toxicity
Aquatic Acute : Short-term (acute) aquatic hazard
Aquatic Chronic : Long-term (chronic) aquatic hazard
Eye Dam. : Serious eye damage
Eye Irrit. : Eye irritation
Skin Corr. : Skin corrosion
STOT RE : Specific target organ toxicity - repeated exposure
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS : Chemical Abstracts Service
DNEL : Derived no-effect level
EC50 : Half maximal effective concentration
GHS : Globally Harmonized System
IATA : International Air Transport Association
IMDG : International Maritime Code for Dangerous Goods
LD50 : Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50 : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL : International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaForce®-479 L45 Part A

Date of last issue: 02.11.2021
Revision Date: 15.04.2026

Version 2.0

Print Date 15.04.2026

OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

Further information

Classification of the mixture:

Eye Irrit. 2	H319
Aquatic Chronic 3	H412

Classification procedure:

Calculation method
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !

GB / EN