

SYSTEM DATA SHEET

Sika Comfortfloor® PS-65

SEAMLESS, SMOOTH, UNICOLOUR, LOW VOC, SOUND INSULATING, ELASTIC POLYURETHANE FLOOR COVERING

PRODUCT DESCRIPTION

Sika Comfortfloor® PS-65 is an elastic polyurethane self-smoothing flooring system and is part of the Sika Comfortfloor® decorative flooring range.

Sika Comfortfloor® PS-65 optimizes a balance between comfort and toughness by combining softness under foot and durability.

Sika Comfortfloor® PS-65 is flexible enough to provide comfort in areas where personnel walk or stand for long periods of time but tough enough to stand up to high levels of pedestrian traffic, chair castors and wheeled loads.

Sika Comfortfloor® PS-65 resilient flooring solution reduces footfall sound and horizontal noise transmission while providing an unprecedented number of advantages to building occupants.

USES

Sika Comfortfloor® PS-65 may only be used by experienced professionals.

- Commercial and public buildings
- Healthcare facilities
- Schools
- Retail spaces & laboratories
- Nursing facilities
- Showrooms & lobbies
- Museums and office space.

CHARACTERISTICS / ADVANTAGES

- Low VOC emission
- Flexible and resilient
- Very good acoustic isolation
- Good mechanical resistance
- Good UV resistance
- Reduces footfall sound
- Attractive colours available using pigmented UV

- stable top coat
- Non shrinking after cure
- High strength
- Low maintenance and life cycle cost
- Tough, durable and seamless floor

ENVIRONMENTAL INFORMATION

- Emission tested at Eurofins according to the AgBB- and CDPH rule 01350 schemes and guidelines. Sampling, testing and evaluation were performed according to ISO-16000, Reports No. 771284A and 771284E

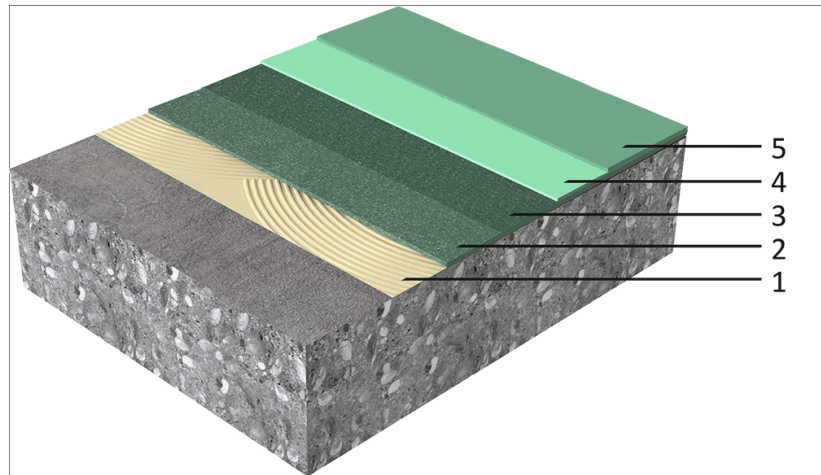
APPROVALS / STANDARDS

- Fire classification acc. to EN 13501-1, Test report 08-198, Ghent University
- Impact sound reduction according EN ISO 140-8, test report 102-B-08, iba Institut Gottfried & Rolof Germany.
- Determination of wear resistance EN651:2004 , indentation EN 433:2004, castor chair suitability EN425:1994 and effect of simulated movement of furniture leg according EN 424:2002 reports 391575-02 and 391580-02 TFI institute Aachen Germany.
- Castor Chair suitability EN425:1994 testing CSTB France report R2EM-12-26037515
- Avis Technique 12/13-1653 by the CSTB France.
- Synthetic resin screed material according to EN 13813:2002, Declaration of Performance and provided with the CE mark
- Coating for surface protection of concrete according to EN 1504-2:2004, Declaration of Performance and provided with the CE mark

SYSTEM INFORMATION

System Structure

Sika Comfortfloor® PS-65



Layer	Product
1. Adhesive	Sikafloor® Comfort Adhesive
2. Shockpad	Sikafloor® Comfort Regupol®-6015 H
3. Porefiller	Sikafloor® Comfort Porefiller
4. Base coat	Sikafloor®-330
5. Top coat	Sikafloor®-305 W (min. 2 layers)

Composition	Polyurethane
Appearance	Smooth, matt finish
Colour	Refer to product datasheet for Sikafloor®-305w or Sikafloor® Colour Chart for standard colours.
Nominal thickness	~ 6 mm
Volatile organic compound (VOC) content	Very low content of Volatile Organic Compounds. It fulfils the stringent demands for indoor air quality and low VOC emitting products AgBB

TECHNICAL INFORMATION

Shore A Hardness	~ 80 (14 days/+23°C)	(DIN 53505)
Resistance to wearing	Wearing group M	(EN 660-2:1999)
Resistance to moving furniture	No damage	(EN 424:2002)
Castor chair resistance	No damage (25000 cycles)	(EN 425:1994)
Resistance to Impact	Class II	(ISO 6272)
Indentation	0.07 mm	(EN 433:1994)
Tensile Strength	~ 8.0 N/mm ² (14 days/+23°C/Base coat)	(DIN 53504)
Tensile adhesion strength	> 1.5 N/mm ²	(EN 13892-8)
Reaction to Fire	Bfl-s1	(EN 13501-1)
Chemical Resistance	Sika Comfortfloor® PS-65 always has to be sealed with Sikafloor®-305 W. Refer to the chemical resistance of Sikafloor®-305 W.	
UV Exposure	8 / Colour fastness	(EN ISO 105-B02:2002)
Capillary Absorption	< 0.01 kg/(m ² h ^{0.5})	(EN 1062-3)
Permeability to CO2	> 50 m	(EN 1062-6)

Sound Insulation 19 dB (EN ISO 140-8)

Skid / Slip Resistance R10 / R11 (DIN 51130)

APPLICATION INFORMATION

Consumption	Layer	Product	Consumption
	1. Adhesive	Sikafloor® Comfort Adhesive	~0.9 kg/m ²
	2. Shockpad	Sikafloor® Comfort Regupol®-6015 H	~4 mm
	3. Porefiller	Sikafloor® Comfort Porefiller	~0.5 kg/m ² /layer
	4. Base coat	Sikafloor®-330	~2.8kg/m ² (2 mm)
	5. Top coat	Sikafloor®-305 W + 5% water	0.13 kg/m ² /layer (min. 2 layers)

Consumptions are theoretical and do not include any wastage or additional materials needed due to porosity, substrate profile etc.

Product Temperature +15 °C min. / +30 °C max.

Ambient Air Temperature +15 °C min. / +30 °C max.

Relative Air Humidity 80 % max.

Dew Point Beware of condensation!
The substrate and uncured floor must be at least 3 °C above dew point to reduce the risk of condensation or other disturbance of the surface on the floor finish

Substrate Temperature +15 °C min. / +30 °C max.

Substrate Moisture Content Sika Comfortfloor® PS-65 can be installed on substrates with moisture content of max. 3 % (checked by Tramex). The substrate needs to be visibly dry and have an adequate pull-off strength min 1.5 N/mm². Check for rising moisture.

Applied Product Ready for Use	Temperature	Foot traffic	Light traffic	Full cure
	+15 °C	~30 hours	~48 hours	~6 days
	+20 °C	~16 hours	~24 hours	~4 days
	+30 °C	~12 hours	~18 hours	~3 days

Note: Times are approximate and will be affected by changing ambient and substrate conditions

PRODUCT INFORMATION

Packaging Please refer to the individual Product Data Sheets

Shelf Life Please refer to the individual Product Data Sheets

Storage Conditions Please refer to the individual Product Data Sheets

MAINTENANCE

CLEANING

Please refer to the Sikafloor®- Cleaning Regime

FURTHER DOCUMENTS

Substrate Quality & Preparation

Please refer to Sika Information Manual: "Evaluation and preparation of surfaces for flooring systems".

Application Instructions

Please refer to Sika Information Manual: "Mixing & Application of flooring systems".

Maintenance

Please refer to "Sikafloor®- Cleaning regime".

LIMITATIONS

- Freshly applied Sikafloor® products must be protected from damp, condensation and water for at least 24 hours.
- Uncured material reacts in contact with water (foaming).
- During application care must be taken that no sweat drops into fresh Sikafloor® products (wear head and wrist bands).
- For exact colour matching, ensure the Sikafloor® product in each area is applied from the same control batch number.
- Under certain conditions, underfloor heating or high ambient temperatures combined with high point loading, may lead to imprints in the resin.
- If heating is required do not use gas, oil, paraffin or other fossil fuel heaters, these produce large quantities of both CO₂ and H₂O water vapour, which may adversely affect the finish. For heating use only electric powered warm air blower systems.

VALUE BASE

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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