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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : SikaBiresin® RG51 HS (Biresin RG51 HS) Part A

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Tooling system, For professional users only.

1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Limited Watchmead Welwyn Garden City
		Hertfordshire. AL7 1BQ
Telephone	:	+44 (0)1707 394444
Telefax	:	+44 (0)1707 329129
E-mail address of person responsible for the SDS	:	EHS@uk.sika.com

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC) 24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin sensitisation, Category 1 H317

H317: May cause an allergic skin reaction.

Long-term (chronic) aquatic hazard, Category 2 H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008) Hazard pictograms :



May cause an allergic skin reaction. Toxic to aquatic life with long lasting effects.



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Precautionary statements :	Prevention: P261 P273 P280	Avoid breathing mist or vapours Avoid release to the environme Wear protective gloves.	
	Response:		
	P333 + P313	If skin irritation or rash occurs: (advice/ attention.	Get medical

before reuse.

Take off contaminated clothing and wash it

P391 Collect spillage.

P362 + P364

Hazardous components which must be listed on the label:

6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.



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SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No.	Classification	Concentration
	EC-No.		(% w/w)
	Registration number		
6-methyl-2,4- bis(methylthio)phenylene-1,3-	106264-79-3 403-240-8	Acute Tox. 4; H302	>= 20 - < 25
diamine	403-240-8 01-0000015292-76-	Skin Sens. 1; H317	
ulamine	XXXX	Aquatic Acute 1; H400	
	^^^^		
		Aquatic Chronic 1;	
		H410	
		Acute toxicity esti-	
		mate	
		Aguta and taviaitu	
		Acute oral toxicity:	
		1.515 mg/kg	

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice	Cons	e out of dangerous area. oult a physician. v this safety data sheet to the doctor in attendance.
If inhaled		e to fresh air. sult a physician after significant exposure.
In case of skin contact	Wasl	off contaminated clothing and shoes immediately. n off with soap and plenty of water. nptoms persist, call a physician.
In case of eye contact	Keep	ove contact lenses. eye wide open while rinsing. e irritation persists, consult a specialist.
If swallowed	Rinse Do ne	ot induce vomiting without medical advice. e mouth with water. ot give milk or alcoholic beverages. r give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Allergic reactions



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		See Section 11 for more detailed information on and symptoms.	health effects
Risks	:	sensitising effects	
		May cause an allergic skin reaction.	
4.3 Indication of any immediate	me	dical attention and special treatment needed	
Treatment	:	Treat symptomatically.	
SECTION 5: Firefighting meas	sur	es	
5.1 Extinguishing media			
Suitable extinguishing media	:	In case of fire, use water/water spray/water jet/ca ide/sand/foam/alcohol resistant foam/chemical p extinction.	
5.2 Special hazards arising from	the	e substance or mixture	
Specific hazards during fire- fighting	:	Do not allow run-off from fire fighting to enter dra courses.	iins or water
Hazardous combustion prod- ucts	:	No hazardous combustion products are known	
5.3 Advice for firefighters			
Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathing	g apparatus.
Further information	:	Collect contaminated fire extinguishing water sep must not be discharged into drains. Fire residues and contaminated fire extinguishing be disposed of in accordance with local regulation	g water must

SECTION 6: Accidental release measures

6.1 Personal precautions, pro	tective	e equipment and emergency procedures
Personal precautions	:	Use personal protective equipment.

6.2 Environmental precautions

If t	not flush into surface water or sanitary sewer system. ne product contaminates rivers and lakes or drains inform pective authorities.
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Deny access to unprotected persons.



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6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

	Advice on safe handling :	 Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products
	Advice on protection against : fire and explosion	Normal measures for preventive fire protection.
	Hygiene measures :	Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.
7.2	Conditions for safe storage, inc	luding any incompatibilities
	Requirements for storage : areas and containers	Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully re- sealed and kept upright to prevent leakage. Store in accord- ance with local regulations.
	Further information on stor- : age stability	No decomposition if stored and applied as directed.
7.3	Specific end use(s)	
	Specific use(s) :	Consult most current local Product Data Sheet prior to any use.



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SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Components	CAS-No.	Value type (Form	Control parame-	Basis *
		of exposure)	ters *	

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards. Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection :	Safety glasses with side-shields conforming to EN166 Eye wash bottle with pure water		
Hand protection :	Chemical-resistant, impervious gloves complying with an ap- proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu- facturer specifications.		
	Suitable for short time use or protection against splashes: Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed. Suitable for permanent exposure: Viton gloves (0.4 mm), breakthrough time >30 min.		
Skin and body protection :	Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionaly recommended for mixing and stirring work.		
Respiratory protection :	No special measures required.		
Environmental exposure controls			
General advice	Do not flush into surface water or sanitary sewer system.		

eral advice : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state Colour		liquid various
Odour	:	characteristic



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Melting point/range / Freezing point	:	No data available	
Boiling point/boiling range	:	No data available	
Flammability (solid, gas)	:	No data available	
Upper/lower flammability or	exr	plosive limits	
Upper explosion limit / Upper flammability limit	-		
Lower explosion limit / Lower flammability limit	:	No data available	
Flash point	:	> 101 °C Method: closed cup	
Auto-ignition temperature	:	No data available	
Decomposition temperature	:	No data available	
рН	:	Not applicable substance/mixture is non-soluble (in water)	
Viscosity			
Viscosity, dynamic	:	ca. 1.300 mPa.s (23 °C)	
Viscosity, kinematic	:	> 20,5 mm2/s (40 °C)	
Solubility(ies) Water solubility	:	insoluble	
Partition coefficient: n- octanol/water	:	No data available	
Vapour pressure	:	0,01 hPa	
Density	:	ca. 1,05 g/cm3 (20 °C)	



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Relative vapour density	:	No data available	
Particle characteristics	:	No data available	
9.2 Other information			
No data available			
SECTION 10: Stability and r	eacti	vity	
10.1 Reactivity			
No dangerous reaction know	vn un	der conditions of normal use.	
10.2 Chemical stability			
The product is chemically st	able.		
10.3 Possibility of hazardous r	eactio	ons	
Hazardous reactions	:	Stable under recommended storage conditions	
10.4 Conditions to avoid			
Conditions to avoid	:	No data available	
10.5 Incompatible materials			
Materials to avoid	:	No data available	
10.6 Hazardous decomposition	-		
No decomposition if stored	and a	oplied as directed.	
SECTION 11: Toxicological	infor	mation	
11.1 Information on hazard cla	sses	as defined in Regulation (EC) No 1272/2008	
Acute toxicity			
Not classified based on ava	lable	information.	
Components:			

6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine:

Acute oral toxicity	:	LD50 Oral (Rat): 1.515 mg/kg	
		Acute toxicity estimate: 1.515 mg/kg Method: Calculation method	



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Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment

: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available



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12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment

: This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain con ered to have endocrine disrupting properties REACH Article 57(f) or Commission Delegat (EU) 2017/2100 or Commission Regulation (levels of 0.1% or higher.	es according to gated regulation
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12.7 Other adverse effects

Product:

Additional ecological infor- mation	:	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
		Toxic to aquatic life with long lasting effects.

Global warming potential

Assessment Report of the Intergovernmental Panel on Climate Change (IPCC) of the United Nations Framework Convention on Climate Change (UNFCCC)

Components:

octamethylcyclotetrasiloxane [D4]:

20-year global warming potential: 2,66 100-year global warming potential: 0,739 500-year global warming potential: 0,211 Atmospheric lifetime: 0,027 yr Radiative efficiency: 0,12 Wm2ppb Further information: Miscellaneous compounds

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

The generation of waste should be avoided or minimized wherever possible.



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	Empty containers or liners may retain sor This material and its container must be di way. Dispose of surplus and non-recyclable pr waste disposal contractor. Disposal of this product, solutions and an at all times comply with the requirements protection and waste disposal legislation local authority requirements. Avoid dispersal of spilled material and rur soil, waterways, drains and sewers.	isposed of in a safe oducts via a licensed by by-products should of environmental and any regional

SECTION 14: Transport information

14.1 UN number or ID number			
ADR	:	UN 3082	
IMDG	:	UN 3082	
ΙΑΤΑ	:	UN 3082	
14.2 UN proper shipping name			
ADR	:	N.O.S.	HAZARDOUS SUBSTANCE, LIQUID,
IMDG	:	N.O.S.	HAZARDOUS SUBSTANCE, LIQUID, ylthio)phenylene-1,3-diamine)
ΙΑΤΑ	:		dous substance, liquid, n.o.s. ylthio)phenylene-1,3-diamine)
14.3 Transport hazard class(es)			
		Class	Subsidiary risks
ADR	:	9	
IMDG	:	9	
ΙΑΤΑ	:	9	
14.4 Packing group			
ADR Packing group Classification Code Hazard Identification Number Labels Tunnel restriction code IMDG		III M6 90 9 (-)	

14.1 UN number or ID number



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Packing group Labels EmS Code	: III : 9 : F-A, S-F	
IATA (Cargo) Packing instruction (cargo aircraft) Packing instruction (LQ) Packing group Labels	: 964 : Y964 : III : Miscellaneous	
IATA (Passenger) Packing instruction (passen- ger aircraft) Packing instruction (LQ) Packing group Labels		
14.5 Environmental hazards		
ADR Environmentally hazardous	: yes	
IMDG Marine pollutant	: yes	
IATA (Passenger) Environmentally hazardous	: yes	
IATA (Cargo) Environmentally hazardous	: yes	

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17)	:	Not applicable
UK REACH Candidate list of substances of very high concern (SVHC) for Authorisation	:	Not applicable



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The Persistent Organic Pollutants Regulation (EU) 2019/1021 as an ain)				
International Chemical Weapons Schedules of Toxic Chemicals an				
Regulation (EC) No 1005/2009 or plete the ozone layer	n substances that de- : Not applicable			
UK REACH List of substances su (Annex XIV)	bject to authorisation : Not applicable			
GB Export and import of hazardo Informed Consent (PIC) Regulation				
Control of Major Accident Hazards Regulations E2 ENVIRONMENTAL HAZARDS 2015 (COMAH)				
Volatile organic compounds :	Law on the incentive tax for volatile organic compounds (VOCV) Volatile organic compounds (VOC) content: 0% w/w no VOC duties			
	Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: 0% w/w			
If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.				
Health, safety and environ- : mental regulation/legislation	Environmental Protection Act 1990 & Subsidia Health and Safety at Work Act 1974 & Subsidia			

Control of Substances Hazardous to Health Regulations specific for the substance or (COSHH) May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.

15.2 Chemical safety assessment

mixture:

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements		
H302	: Harmful if swallowed.	
Country GB 000000118355		



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H317 : H400 : H410 :	May cause an allergic skin reaction. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effe	ects.	
Full text of other abbreviation	Full text of other abbreviations		
Acute Tox.	Acute toxicity		
Aquatic Acute	Short-term (acute) aquatic hazard		
Aquatic Chronic :	Long-term (chronic) aquatic hazard		
Skin Sens.	Skin sensitisation		
ADR :	European Agreement concerning the Interna	tional Carriage of	
	Dangerous Goods by Road		
CAS :	Chemical Abstracts Service		
DNEL :	Derived no-effect level		
EC50 :	Half maximal effective concentration		
GHS :	Globally Harmonized System		
IATA :	International Air Transport Association		
IMDG :	International Maritime Code for Dangerous G		
LD50 :	Median lethal dosis (the amount of a materia once, which causes the death of 50% (one h test animals)		
LC50 :	Median lethal concentration (concentrations air that kills 50% of the test animals during th period)		
MARPOL :	International Convention for the Prevention c	of Pollution from	
	Ships, 1973 as modified by the Protocol of 1		
OEL :	Occupational Exposure Limit		
PBT :	Persistent, bioaccumulative and toxic		
PNEC :	Predicted no effect concentration		
REACH :	Regulation (EC) No 1907/2006 of the Europe and of the Council of 18 December 2006 con istration, Evaluation, Authorisation and Restr cals (REACH), establishing a European Che	cerning the Reg- iction of Chemi-	
SVHC :	Substances of Very High Concern		
vPvB	Very persistent and very bioaccumulative		
Further information			
Classification of the mixture:	Classification proc	cedure:	

Skin Sens. 1	H317	Calculation method
Aquatic Chronic 2	H411	Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !



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GB / EN