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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Sikadur[®]-42 HE Plus (B)

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Epoxy-Cementitious system

1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Limited
		Watchmead Welwyn Garden City
		Hertfordshire. AL7 1BQ
Telephone	:	+44 (0)1707 394444
Telefax	:	+44 (0)1707 329129
E-mail address of person	:	EHS@uk.sika.com
responsible for the SDS		-

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC) 24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Acute toxicity, Category 4H302: Harmful if swallowed.Skin corrosion, Sub-category 1BH314: Causes severe skin burns and eye damage.Serious eye damage, Category 1H318: Causes serious eye damage.Skin sensitisation, Category 1H317: May cause an allergic skin reaction.Long-term (chronic) aquatic hazard, Category 3H412: Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms		
Signal word	: Danger	•
Hazard statements	: H302 H314 H317	Harmful if swallowed. Causes severe skin burns and eye damage. May cause an allergic skin reaction.



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		H412	Harmful to aquatic life with long fects.	lasting ef-
Supplemental Hazard Statements	:	EUH071	Corrosive to the respiratory trac	ot.
Precautionary statements	:	Prevention:		
		P261	Avoid breathing dust/ fume/ gas pours/ spray.	s/ mist/ va-
		P273	Avoid release to the environme	nt.
		P280	Wear protective gloves/ protect eye protection/ face protection.	ive clothing/
		Response:		
		P303 + P361 +	P353 IF ON SKIN (or hair): Tak ately all contaminated clothing. with water.	
		P304 + P340 +	P310 IF INHALED: Remove pe air and keep comfortable for bro mediately call a POISON CENT	eathing. Im-
		P305 + P351 + I	P338 + P310 IF IN EYES: Rins with water for several minutes. tact lenses, if present and easy tinue rinsing. Immediately call a CENTER/ doctor.	e cautiously Remove con- to do. Con-

Hazardous components which must be listed on the label:

Amines, polyethylenepoly-, triethylenetetramine fraction 3-aminopropyldimethylamine

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.



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SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
Amines, polyethylenepoly-, tri- ethylenetetramine fraction Contains: 2-(2-aminoethylamino)ethanol <= 0,3 %	90640-67-8 292-588-2 01-2119487919-13- XXXX	Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Corr. 1B; H314 Skin Sens. 1; H317 Aquatic Chronic 3; H412 EUH071EUH071 Acute toxicity esti- mate Acute oral toxicity: 1.716 mg/kg Acute dermal toxicity: 1.465 mg/kg	>= 40 - < 60
benzyl alcohol	100-51-6 202-859-9 01-2119492630-38- XXXX	Acute Tox. 4; H302 Acute Tox. 4; H332 Eye Irrit. 2; H319 Acute toxicity esti- mate Acute oral toxicity: 1.620 mg/kg Acute inhalation tox- icity (dust/mist): 4,178 mg/l	>= 25 - < 40
2,4,6- tris(dimethylaminomethyl)phenol Contains: bis[(dimethylamino)methyl]phenol <= 15 %	90-72-2 202-013-9 01-2119560597-27- XXXX	Acute Tox. 4; H302 Skin Corr. 1C; H314 Eye Dam. 1; H318	>= 5 - < 10
3-aminopropyldimethylamine	109-55-7 203-680-9 01-2119486842-27- XXXX	Flam. Liq. 3; H226 Acute Tox. 4; H302 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1; H317 Acute Tox. 4; H312 STOT SE 3; H335	< 1

For explanation of abbreviations see section 16.



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SECTION 4: First aid measures

4.1 Description of first aid measure	95
General advice :	Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance.
If inhaled :	Move to fresh air. Consult a physician after significant exposure.
In case of skin contact :	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficul- ty.
In case of eye contact :	Small amounts splashed into eyes can cause irreversible tis- sue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing.
If swallowed :	Do not induce vomiting without medical advice. Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person.
4.2 Most important symptoms and	effects, both acute and delayed
Symptoms :	Gastrointestinal discomfort Allergic reactions Dermatitis See Section 11 for more detailed information on health effects and symptoms.
Risks :	Health injuries may be delayed. corrosive effects sensitising effects
	Harmful if swallowed. May cause an allergic skin reaction. Causes serious eye damage. Corrosive to the respiratory tract. Causes severe burns.
4.3 Indication of any immediate me	dical attention and special treatment needed

Treatment : Treat symptomatically.



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SECTION 5: Firefighting measu	res	
5.1 Extinguishing media		
Suitable extinguishing media :	In case of fire, use water/water spray/wate ide/sand/foam/alcohol resistant foam/cher extinction.	
5.2 Special hazards arising from the	ne substance or mixture	
Hazardous combustion prod- : ucts	No hazardous combustion products are ki	nown
5.3 Advice for firefighters		
Special protective equipment : for firefighters	In the event of fire, wear self-contained br	eathing apparatus.
Further information	Standard procedure for chemical fires.	
SECTION 6: Accidental release	measures	
6.1 Personal precautions, protection	ve equipment and emergency procedures	1
	Use personal protective equipment. Deny access to unprotected persons.	

6.2 Environmental precautions

Environmental precautions	:	Do not flush into surface water or sanitary sewer system.
		If the product contaminates rivers and lakes or drains inform
		respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel,
		acid binder, universal binder, sawdust).
		Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on sat	fe handling	:	Do n
			A :

Do not breathe vapours or spray mist. Avoid exceeding the given occupational exposure limits (see



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		section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation prof ma, allergies, chronic or recurrent respiratory d not be employed in any process in which this n used. Smoking, eating and drinking should be prohib plication area. Follow standard hygiene measures when hand products	lisease should nixture is being ited in the ap-
Advice on protection against fire and explosion	:	Normal measures for preventive fire protection	
Hygiene measures	:	Handle in accordance with good industrial hygi practice. When using do not eat or drink. When smoke. Wash hands before breaks and at the	n using do not
7.2 Conditions for safe storage,	inc	luding any incompatibilities	
Requirements for storage areas and containers	:	Keep container tightly closed in a dry and well- place. Containers which are opened must be c sealed and kept upright to prevent leakage. Sto ance with local regulations.	arefully re-
Further information on stor- age stability	:	No decomposition if stored and applied as dire	cted.
7 3 Specific and use(s)			

7.3 Specific end use(s)

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters *	Basis *
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Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Personal protective equipment

Eye/face protection	 Safety glasses with side-shields conforming to EN166 Eye wash bottle with pure water Wear eye/face protection.
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
	Suitable for short time use or protection against splashes: Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed.



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		Suitable for permanent exposure: Viton gloves (0.4 mm), breakthrough time >30 min.	
Skin and body protection	:	Protective clothing (e.g. Safety shoes acc. to long-sleeved working clothing, long trousers and protective boots are additionaly recomm and stirring work.). Rubber aprons
Respiratory protection	:	In case of inadequate ventilation wear respin Respirator selection must be based on know exposure levels, the hazards of the product ing limits of the selected respirator. organic vapor (Type A) and particulate filter A1: < 1000 ppm; A2: < 5000 ppm; A3: < 100 P1: Inert material; P2, P3: hazardous substa Ensure adequate ventilation. This can be ad exhaust extraction or by general ventilation. ods for determining inhalation exposure). The ticular to the mixing / stirring area. In case the to keep the concentrations under the occupa limits then respiration protection measures responses.	vn or anticipated and the safe work- 000 ppm ances chieved by local (EN 689 - Meth- nis applies in par- nis is not sufficent ational exposure
Environmental exposure co	ntr	ols	

General advice	: Do not flush into surface water or sanitary sewer system.
	If the product contaminates rivers and lakes or drains inform
	respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state Colour Odour	:	liquid colourless amine-like
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flammability (solid, gas)		No data available
Upper/lower flammability or e	əxp	losive limits
Upper explosion limit / Up- per flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available



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Flash point	:	ca. 119 °C Method: closed cup	
Auto-ignition temperature	:	No data available	
Decomposition temperature	:	No data available	
рН	:	ca. 11 (20 °C) Concentration: 100 %	
Viscosity			
Viscosity, dynamic	:	ca. 15 mPa.s (20 °C)	
Viscosity, kinematic	:	< 20,5 mm2/s (40 °C)	
Solubility(ies)			
Water solubility	:	insoluble	
Partition coefficient: n- octanol/water	:	No data available	
Vapour pressure	:	0,07 hPa	
Density	:	ca. 0,89 g/cm3 (20 °C)	
Relative vapour density	:	No data available	
Particle characteristics	:	No data available	

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials



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Materials to avoid : No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Harmful if swallowed.

Components:

Amines, polyethylenepoly-, triethylenetetramine fraction:

Acute oral toxicity	:	LD50 Oral (Rat): 1.716 mg/kg
		Acute toxicity estimate: 1.716 mg/kg Method: Calculation method
Acute inhalation toxicity	:	Assessment: Corrosive to the respiratory tract.
Acute dermal toxicity	:	LD50 Dermal (Rabbit): 1.465 mg/kg
		Acute toxicity estimate: 1.465 mg/kg Method: Calculation method
benzyl alcohol:		
Acute oral toxicity	:	LD50 Oral (Rat): 1.620 mg/kg
		Acute toxicity estimate: 1.620 mg/kg Method: Calculation method
Acute inhalation toxicity	:	LC50 (Rat): > 4,178 mg/l Exposure time: 4 h Test atmosphere: dust/mist
		Acute toxicity estimate: 4,178 mg/l Test atmosphere: dust/mist Method: Calculation method
2,4,6-tris(dimethylaminometh	nyl)phenol:
Acute oral toxicity	:	LD50 (Rat): > 1.999 mg/kg Remarks: Harmful if swallowed.



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Skin corrosion/irritation

Causes severe burns.

Components:

2,4,6-tris(dimethylaminomethyl)phenol:

Species	: Rabbit
Assessment	: Corrosive
Method	: OECD Test Guideline 404
Assessment	: irritating
Remarks	: Annex VI - Harmonised
	REGULATION (EC) No 1272/2008

Serious eye damage/eye irritation

Causes serious eye damage.

Components:

2,4,6-tris(dimethylaminomethyl)phenol:

Species Assessment	-	Rabbit Causes serious eye damage.
Assessment Remarks		irritating Annex VI - Harmonised REGULATION (EC) No 1272/2008

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Corrosive to the respiratory tract.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.



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11.2 Information on other hazard	s	
Endocrine disrupting prope	rties	
Product:		
Assessment	 The substance/mixture does not contain c ered to have endocrine disrupting properti REACH Article 57(f) or Commission Deleg (EU) 2017/2100 or Commission Regulation levels of 0.1% or higher. 	es according to gated regulation

SECTION 12: Ecological information

12.1 Toxicity

Componentes

Components:	
benzyl alcohol:	
Toxicity to fish :	LC50 (Fish): > 100 mg/l Exposure time: 96 h
Toxicity to daphnia and other : aquatic invertebrates	EC50 (Daphnia magna (Water flea)): > 100 mg/l Exposure time: 48 h
2,4,6-tris(dimethylaminomethy	l)phenol:
Toxicity to algae/aquatic : plants	- 100 mg/l
	Exposure time: 72 h
12.2 Persistence and degradability	
No data available	
12.3 Bioaccumulative potential	

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment

: This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..



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12.6 Endocrine disrupting propert	ies	
Product:		
Assessment	 The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher. 	
12.7 Other adverse effects		
Product:		
Additional ecological infor- mation	: An environmental hazard cannot be exclude unprofessional handling or disposal. Harmful to aquatic life with long lasting effect	
SECTION 13: Disposal conside	erations	

13.1 Waste treatment methods

Product	 The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
	Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

14.1 UN number or ID number		
ADR	:	UN 2735
IMDG	:	UN 2735
ΙΑΤΑ	:	UN 2735
14.2 UN proper shipping name		
ADR	:	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (Amines, polyethylenepoly-, triethylenetetramine fraction, 2,4,6-tris(dimethylaminomethyl)phenol)



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IMDG	:	POLYAMINES, LIQUID, CORROS (Amines, polyethylenepoly-, triethy 2,4,6-tris(dimethylaminomethyl)pho	lenetetramine fraction,
ΙΑΤΑ	:	Polyamines, liquid, corrosive, n.o.s (Amines, polyethylenepoly-, triethy 2,4,6-tris(dimethylaminomethyl)pho	lenetetramine fraction,
4.3 Transport hazard class(es)			
		Class Subsidiary r	isks
ADR	:	8	
IMDG	:	8	
ΙΑΤΑ	:	8	
4.4 Packing group			
ADR Packing group Classification Code Hazard Identification Number Labels Tunnel restriction code	:	II C7 80 8 (E)	
IMDG Packing group Labels EmS Code	:	II 8 F-A, S-B	
IATA (Cargo) Packing instruction (cargo aircraft) Packing instruction (LQ) Packing group Labels	:	855 Y840 II Corrosive	
IATA (Passenger) Packing instruction (passen- ger aircraft) Packing instruction (LQ)	:	851 Y840	
Packing group Labels	:	II Corrosive	
4.5 Environmental hazards			
ADR Environmentally hazardous	:	no	
IMDG Marine pollutant	:	no	
IATA (Passenger) Environmentally hazardous	:	no	
IATA (Cargo)			



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Environmentally hazardous : no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture Relevant EU provisions transposed through retained EU law

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors			Not applicable	
Regulation (EC) No 1005/2009 on substances that de- : Not applicable plete the ozone layer				
(VOCV) Volatile organic compo Directive 2010/75/EU o emissions (integrated p		(VOCV) Volatile organic compound Directive 2010/75/EU of 2 emissions (integrated poll	tax for volatile organic compounds ounds (VOC) content: 32,5% w/w of 24 November 2010 on industrial pollution prevention and control) ounds (VOC) content: 32,9% w/w	

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environ-	Environmental Protection Act 1990 & Subsidiary Regulations
mental regulation/legislation	Health and Safety at Work Act 1974 & Subsidiary Regulations
specific for the substance or	Control of Substances Hazardous to Health Regulations
mixture:	(COSHH)
	May be subject to the Control of Major Accident Hazards
	Regulations (COMAH), and amendments.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.



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SECTION 16: Other information

Full text of H-Statements	
H226	: Flammable liquid and vapour.
H302	: Harmful if swallowed.
H312	: Harmful in contact with skin.
H314	: Causes severe skin burns and eye damage.
H317	: May cause an allergic skin reaction.
H318	: Causes serious eye damage.
H319	: Causes serious eye irritation.
H332	: Harmful if inhaled.
H335	: May cause respiratory irritation.
H412	: Harmful to aquatic life with long lasting effects.
Full text of other abbreviatior	IS
Acute Tox.	: Acute toxicity
Aquatic Chronic	: Long-term (chronic) aquatic hazard
Eye Dam.	: Serious eye damage
Eye Irrit.	: Eye irritation
Flam. Liq.	: Flammable liquids
Skin Corr.	: Skin corrosion
Skin Sens.	Skin sensitisation
STOT SE	: Specific target organ toxicity - single exposure
ADR	European Agreement concerning the International Carriage of
	Dangerous Goods by Road
CAS	: Chemical Abstracts Service
DNEL	: Derived no-effect level
EC50	: Half maximal effective concentration
GHS	: Globally Harmonized System
ΙΑΤΑ	: International Air Transport Association
IMDG	: International Maritime Code for Dangerous Goods
LD50	: Median lethal dosis (the amount of a material, given all at
	once, which causes the death of 50% (one half) of a group of
	test animals)
LC50	: Median lethal concentration (concentrations of the chemical in
	air that kills 50% of the test animals during the observation
	period)
MARPOL	International Convention for the Prevention of Pollution from
	Ships, 1973 as modified by the Protocol of 1978
OEL	: Occupational Exposure Limit
PBT	Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	Regulation (EC) No 1907/2006 of the European Parliament
	and of the Council of 18 December 2006 concerning the Reg-
	istration, Evaluation, Authorisation and Restriction of Chemi-
	cals (REACH), establishing a European Chemicals Agency
SVHC	: Substances of Very High Concern
vPvB	: Very persistent and very bioaccumulative
	. Very persistent and very bloaccumulative



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Acute Tox. 4	H302	Calculation met	hod	
Skin Corr. 1B	H314	Calculation met	hod	
Eye Dam. 1	H318	Calculation met	hod	
Skin Sens. 1	H317	Calculation met	hod	
Aquatic Chronic 3	H412	Calculation met	hod	

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

GB / EN