SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : SikaCor® EG1 Rapid (B)

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Corrosion protection

1.3 Details of the supplier of the safety data sheet

Company : Sika Limited
Watchmead
Welwyn Garden City
Hertfordshire AL7 1BQ
United Kingdom

Telephone : +44 (0)1707 394444

1.4 Emergency telephone number

Emergency telephone number : +44 (0)1707 363899 (available during office hours)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Type of product : Mixture

Classification (REGULATION (EC) No 1272/2008)

Flammable liquids, Category 3	H226: Flammable liquid and vapour.
Skin irritation, Category 2	H315: Causes skin irritation.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Specific target organ toxicity - single exposure, Category 3, Central nervous system	H336: May cause drowsiness or dizziness.
Specific target organ toxicity - single exposure, Category 3, Respiratory system	H335: May cause respiratory irritation.
Specific target organ toxicity - repeated exposure, Category 2, hearing organs	H373: May cause damage to organs through prolonged or repeated exposure if inhaled.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :

Signal word : Danger

Hazard statements :

H226	Flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs (hearing organs) through prolonged or repeated exposure if inhaled.

Precautionary statements :

Prevention:

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260	Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
P264	Wash skin thoroughly after handling.
P280	Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P305 + P351 + P338 + P310	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Hazardous components which must be listed on the label:

- 201-148-0 2-methylpropan-1-ol
- 215-535-7 xylene
- 202-013-9 2,4,6-tris(dimethylaminomethyl)phenol
- 203-468-6 ethylenediamine

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name CAS-No. EC-No. Registration number	Classification (REGULATION (EC) No 1272/2008)	Concentration [%]
2-methylpropan-1-ol 78-83-1 201-148-0 01-2119484609-23-XXXX	Flam. Liq.3; H226 STOT SE3; H335, H336 Skin Irrit.2; H315 Eye Dam.1; H318	>= 20 - < 25
xylene 1330-20-7 215-535-7 01-2119488216-32-XXXX Contains: ethylbenzene <= 25 %	Flam. Liq.3; H226 Acute Tox.4; H332 Acute Tox.4; H312 Skin Irrit.2; H315 Eye Irrit.2; H319 STOT SE3; H335 STOT RE2; H373 Asp. Tox.1; H304	>= 10 - < 20
2,4,6-tris(dimethylaminomethyl)phenol 90-72-2 202-013-9 01-2119560597-27-XXXX Contains: bis[(dimethylamino)methyl]phenol <= 15 %	Skin Sens.1B; H317 Skin Corr.1C; H314 Eye Dam.1; H318	>= 3 - < 5
butan-1-ol 71-36-3 200-751-6 01-2119484630-38-XXXX	Flam. Liq.3; H226 Acute Tox.4; H302 Skin Irrit.2; H315 Eye Dam.1; H318 STOT SE3; H336 STOT SE3; H335	>= 1 - < 2,5
ethylenediamine 107-15-3 203-468-6 01-2119480383-37-XXXX	Flam. Liq.3; H226 Acute Tox.4; H302 Acute Tox.4; H332 Acute Tox.3; H311 Skin Corr.1B; H314 Eye Dam.1; H318 Resp. Sens.1; H334 Skin Sens.1; H317 Aquatic Chronic3; H412	>= 0,25 - < 1

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.

Consult a physician.
Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.
Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.

In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.

If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Cough
Respiratory disorder
Allergic reactions
Excessive lachrymation
Erythema
Dermatitis
Loss of balance
Vertigo
See Section 11 for more detailed information on health effects and symptoms.

Risks : irritant effects
sensitising effects

Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye damage.
May cause respiratory irritation.
May cause drowsiness or dizziness.
May cause damage to organs through prolonged or repeated exposure if inhaled.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media	:	Alcohol-resistant foam, Carbon dioxide (CO2), Dry chemical
Unsuitable extinguishing media	:	Water, High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting	:	Do not use a solid water stream as it may scatter and spread fire.
Hazardous combustion products	:	No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathing apparatus.
Further information	:	Use water spray to cool unopened containers.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions	:	Use personal protective equipment. Remove all sources of ignition. Deny access to unprotected persons. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

6.2 Environmental precautions

Environmental precautions	:	Prevent product from entering drains. If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and materials for containment and cleaning up

Methods for cleaning up	:	Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharge. Open drum carefully as content may be under pressure. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Use explosion-proof equipment. Keep away from heat/sparks/open flames/hot surfaces. No smoking. Take precautionary measures against electrostatic discharges.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully re-sealed and kept upright to prevent leakage. Store in accordance with local regulations.

Other data : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Components with workplace control parameters

Components	CAS-No.	Value	Control parameters *	Basis *
2-methylpropan-1-ol	78-83-1	TWA	50 ppm 154 mg/m3	GB EH40

		STEL	75 ppm 231 mg/m3	GB EH40
xylene	1330-20-7	STEL	100 ppm 441 mg/m3	GB EH40
		TWA	50 ppm 220 mg/m3	GB EH40
		TWA	50 ppm 221 mg/m3	2000/39/EC
		STEL	100 ppm 442 mg/m3	2000/39/EC
butan-1-ol	71-36-3	STEL	50 ppm 154 mg/m3	GB EH40

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

Biological occupational exposure limits

Substance name	CAS-No.	Control parameters	Sampling time	Basis
xylene	1330-20-7	methyl hippuric acid: 650Millimoles per mole Creatinine (Urine)	After shift	GB EH40 BAT

8.2 Exposure controls

Personal protective equipment

Eye protection : Safety glasses with side-shields conforming to EN166
Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (0,4 mm),
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionaly recommended for mixing and stirring work.

Respiratory protection	:	Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. organic vapor (Type A) and particulate filter A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm P1: Inert material; P2, P3: hazardous substances Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficent to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Environmental exposure controls

General advice	:	Prevent product from entering drains. If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance	:	liquid
Colour	:	orange
Odour	:	amine-like
Odour Threshold	:	No data available
Flash point	:	ca. 34 °C
Autoignition temperature	:	ca. 343 °C
Decomposition temperature	:	No data available
Lower explosion limit (Vol-%)	:	1 %(V)
Upper explosion limit (Vol-%)	:	6,2 %(V)
Flammability	:	No data available
Explosive properties	:	No data available
Oxidizing properties	:	No data available
pH	:	Not applicable
Melting point/range / Freez-	:	No data available

ing point Boiling point/boiling range	:	No data available
Vapour pressure	:	11,9999 hPa
Density	:	ca.0,9 g/cm3 at 20 °C
Water solubility	:	insoluble
Partition coefficient: n-octanol/water	:	No data available
Viscosity, dynamic	:	ca.100 mPa.s at 20 °C
Viscosity, kinematic	:	> 20,5 mm2/s at 40 °C
Relative vapour density	:	No data available
Evaporation rate	:	No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions	:	Stable under recommended storage conditions. Vapours may form explosive mixture with air.

10.4 Conditions to avoid

Conditions to avoid	:	Heat, flames and sparks.

10.5 Incompatible materials

Materials to avoid	:	No data available

10.6 Hazardous decomposition products

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Not classified based on available information.

Components:

xylene:

Acute oral toxicity	:	LD50 Oral (Rat): 3.523 mg/kg
Acute dermal toxicity	:	LD50 Dermal (Rabbit): 1.700 mg/kg

2,4,6-tris(dimethylaminomethyl)phenol:

Acute oral toxicity	:	LD50 Oral (Rat): 2.169 mg/kg

butan-1-ol:

Acute oral toxicity	:	LD50 Oral (Rat): ca. 2.000 mg/kg
Acute dermal toxicity	:	LD50 Dermal (Rabbit): 3.430 mg/kg

ethylenediamine:

Acute oral toxicity	:	LD50 Oral (Rat): 866 mg/kg
Acute inhalation toxicity	:	LC50 (Rat): 14,7 mg/l Exposure time: 4 h Test atmosphere: vapour
Acute dermal toxicity	:	LD50 Dermal (Rat): 560 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitisation

Skin sensitisation: May cause an allergic skin reaction.
Respiratory sensitisation: Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

May cause respiratory irritation.
May cause drowsiness or dizziness.

STOT - repeated exposure

May cause damage to organs (hearing organs) through prolonged or repeated exposure if inhaled.

Aspiration toxicity

Not classified based on available information.

SECTION 12: Ecological information

12.1 Toxicity

Components:

xylene :

Toxicity to fish : LC50: 3,3 mg/l, 96 h, Oncorhynchus mykiss (rainbow trout)

2,4,6-tris(dimethylaminomethyl)phenol :

Toxicity to algae : EC50: > 10 - 100 mg/l, 72 h, Scenedesmus capricornutum (fresh water algae)

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Other adverse effects

Product:

Additional ecological information : There is no data available for this product.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.

		Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
European Waste Catalogue	:	08 01 11* waste paint and varnish containing organic solvents or other dangerous substances
Contaminated packaging	:	15 01 10* packaging containing residues of or contaminated by dangerous substances

SECTION 14: Transport information

ADR

14.1 UN number	:	1263
14.2 UN proper shipping name	:	PAINT
14.3 Transport hazard class(es)	:	3
14.4 Packing group	:	III
Classification Code	:	F1
Labels	:	3
Tunnel restriction code	:	(D/E)
14.5 Environmental hazards	:	no

IATA

14.1 UN number	:	1263
14.2 UN proper shipping name	:	Paint
14.3 Transport hazard class(es)	:	3
14.4 Packing group	:	III
Labels	:	3
14.5 Environmental hazards	:	no

IMDG

14.1 UN number	:	1263
14.2 UN proper shipping name	:	PAINT
14.3 Class	:	3
14.4 Packing group	:	III
Labels	:	3
EmS Number 1	:	F-E
EmS Number 2	:	S-E
14.5 Marine pollutant	:	no

14.6 Special precautions for user
No data available

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code
Not applicable

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Prohibition/Restriction

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors	:	Not applicable
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	:	This product contains substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57). (ethylenediamine)
REACH - List of substances subject to authorisation (Annex XIV)	:	Not applicable
REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII)	:	Conditions of restriction for the following entries should be considered: (3)

REACH Information: All substances contained in our Products are
- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

		Quantity 1	Quantity 2
P5c	FLAMMABLE LIQUIDS	5.000 t	50.000 t

VOC-CH (VOCV)	:	40,84 %
VOC-EU (solvent)	:	40,84 %

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture:	:	Environmental Protection Act 1990 & Subsidiary Regulations Health and Safety at Work Act 1974 & Subsidiary Regulations Control of Substances Hazardous to Health Regulations (COSHH) May be subject to the Control of Major Accident Hazards

Regulations (COMAH), and amendments.

Other regulations : Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H311	Toxic in contact with skin.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated exposure if inhaled.
H412	Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	Acute toxicity
Aquatic Chronic	Long-term (chronic) aquatic hazard
Asp. Tox.	Aspiration hazard
Eye Dam.	Serious eye damage
Eye Irrit.	Eye irritation
Flam. Liq.	Flammable liquids
Resp. Sens.	Respiratory sensitisation
Skin Corr.	Skin corrosion
Skin Irrit.	Skin irritation
Skin Sens.	Skin sensitisation
STOT RE	Specific target organ toxicity - repeated exposure
STOT SE	Specific target organ toxicity - single exposure
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	Chemical Abstracts Service
DNEL	Derived no-effect level
EC50	Half maximal effective concentration
GHS	Globally Harmonized System

IATA	International Air Transport Association
IMDG	International Maritime Code for Dangerous Goods
LD50	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	Occupational Exposure Limit
PBT	Persistent, bioaccumulative and toxic
PNEC	Predicted no effect concentration
REACH	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	Substances of Very High Concern
vPvB	Very persistent and very bioaccumulative

Classification of the mixture:		**Classification procedure:**
Flam. Liq. 3	H226	Based on product data or assessment
Skin Irrit. 2	H315	Calculation method
Eye Dam. 1	H318	Calculation method
Skin Sens. 1	H317	Calculation method
STOT SE 3	H336	Calculation method
STOT SE 3	H335	Calculation method
STOT RE 2	H373	Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !