According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sikalastic®-631

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Sikalastic®-631

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Liquid applied membranes

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Limited

Watchmead Welwyn Garden City

Hertfordshire. AL7 1BQ

Telephone : +44 (0)1707 394444
Telefax : +44 (0)1707 329129
E-mail address of person : EHS@uk.sika.com

responsible for the SDS

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC) 24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Eye irritation, Category 2 H319: Causes serious eye irritation.

Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

Long-term (chronic) aquatic hazard, Cat-

egory 3

H412: Harmful to aquatic life with long lasting ef-

fects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms



Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.

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H319 Causes serious eve irritation. Harmful to aquatic life with long lasting ef-H412 fects. Prevention: Precautionary statements P261 Avoid breathing mist or vapours. P273 Avoid release to the environment. P280 Wear protective gloves/ eye protection/ face protection. Response: P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P337 + P313 If eye irritation persists: Get medical advice/ attention. P362 + P364 Take off contaminated clothing and wash it before reuse.

Hazardous components which must be listed on the label:

Hardener AI (Isophorondialdimine) aromatic polyisocyanate 4-morpholinecarbaldehyde m-tolylidene diisocyanate

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

| Chemical name | CAS-No. EC-No. Registration number | Classification | Concentration (% w/w) |
|--|--|--|--------------------------|
| propylene carbonate | 108-32-7 203-572-1 01-2119537232-48- XXXX | Eye Irrit. 2; H319 | >= 5 - < 10 |
| Hardener AI (Isophorondialdimine) Contains: 3-(acetyloxy)-2,2- dimethylpropanal <= 4 % | 1064082-81-0 805-722-7 UK-01-5587470733- 8-0001 | Skin Sens. 1A; H317 Aquatic Chronic 2; H411 | >= 5 - < 10 |
| Diphenyl tolyl phosphate MCS | Not Assigned 945-730-9 01-2119511174-52- XXXX | Aquatic Acute 1; H400 Aquatic Chronic 3; H412 | >= 5 - < 10 |
| aromatic polyisocyanate | 53317-61-6 Not Assigned | Eye Irrit. 2; H319 Skin Sens. 1; H317 | >= 2,5 - < 5 |
| 4-morpholinecarbaldehyde | 4394-85-8 224-518-3 01-2119987993-12- XXXX | Skin Sens. 1; H317 | >= 0,1 - < 0,5 |

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| m-tolylidene diisocyanate | 26471-62-5 247-722-4 01-2119454791-34- XXXX | Acute Tox. 1; H330 Skin Irrit. 2; H315 Eye Irrit. 2; H319 Resp. Sens. 1; H334 Skin Sens. 1; H317 Carc. 2; H351 STOT SE 3; H335 (Respiratory system) Aquatic Chronic 3; H412 specific concentration limit Resp. Sens. 1; H334 >= 0,1 % | >= 0,025 - < 0,1 |
|---------------------------|--|--|---------------------|
| | | Acute toxicity esti- mate | |
| | | Acute inhalation toxicity (vapour): 0,107 | |

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.

Consult a physician.

Show this safety data sheet to the doctor in attendance.

mq/l

If inhaled : Move to fresh air.

Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water. If symptoms persist, call a physician.

In case of eye contact : Immediately flush eye(s) with plenty of water.

Remove contact lenses.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed : Do not induce vomiting without medical advice.

Rinse mouth with water.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

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4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Allergic reactions

Excessive lachrymation

See Section 11 for more detailed information on health effects

and symptoms.

irritant effects Risks

sensitising effects

May cause an allergic skin reaction. Causes serious eye irritation.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media In case of fire, use water/water spray/water jet/carbon diox-

ide/sand/foam/alcohol resistant foam/chemical powder for

extinction.

5.2 Special hazards arising from the substance or mixture

ucts

Hazardous combustion prod- : No hazardous combustion products are known

5.3 Advice for firefighters

for firefighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

Further information Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment.

Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions Do not flush into surface water or sanitary sewer system.

If the product contaminates rivers and lakes or drains inform

respective authorities.

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6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see

section 8).

Do not get in eyes, on skin, or on clothing. For personal protection see section 8.

Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Smoking, eating and drinking should be prohibited in the ap-

plication area.

Follow standard hygiene measures when handling chemical

products

Advice on protection against

fire and explosion

Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety

practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers

: Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accord-

ance with local regulations.

Further information on stor-

age stability

No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any

use.

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SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

| Components | CAS-No. | Value type (Form of exposure) | Control parame- ters * | Basis * | |
|---------------------------|----------------|---|---------------------------|-----------|--|
| m-tolylidene diisocyanate | 26471-62-5 | TWA | 0,02 mg/m3 (NCO) | GB EH40 | |
| | Further inform | ation: Substances t | | upational | |
| | | Further information: Substances that can cause occupational asthma (also known as asthmagens and respiratory sensitisers) | | | |
| | | can induce a state of specific airway hyper-responsiveness via an | | | |
| | | immunological irritant or other mechanism. Once the airways have | | | |
| | | become hyper-responsive, further exposure to the substance, | | | |
| | | | | | |
| | | sometimes even in tiny quantities, may cause respiratory symp- | | | |
| | | toms. These symptoms can range in severity from a runny nose to | | | |
| | | asthma. Not all workers who are exposed to a sensitiser will be- | | | |
| | | come hyper-responsive and it is impossible to identify in advance | | | |
| | | those who are likely to become hyper-responsive. Substances | | | |
| | | that can cause occupational asthma should be distinguished from | | | |
| | | substances which may trigger the symptoms of asthma in people | | | |
| | | with pre-existing airway hyper-responsiveness, but which do not | | | |
| | | include the disease themselves. The latter substances are not | | | |
| | | classified as asthmagens or respiratory sensitisers. Further infor- | | | |
| | | mation can be found in the HSE publication Asthmagen? Critical | | | |
| | | assessments of the evidence for agents implicated in occupational | | | |
| | | asthma., Wherever it is reasonably practicable, exposure to sub- | | | |
| | | stances that can cause occupational asthma should be prevented. | | | |
| | | Where this is not possible, the primary aim is to apply adequate | | | |
| | | standards of control to prevent workers from becoming hyper- | | | |
| | | responsive. For substances that can cause occupational asthma, | | | |
| | | COSHH requires that exposure be reduced to as low as is rea- | | | |
| | | sonably practicable. Activities giving rise to short-term peak con- | | | |
| | | centrations should receive particular attention when risk manage- | | | |
| | ment is being | ment is being considered. Health surveillance is appropriate for all | | | |
| | employees ex | employees exposed or liable to be exposed to a substance which | | | |
| | may cause oc | may cause occupational asthma and there should be appropriate | | | |
| | consultation w | consultation with an occupational health professional over the | | | |
| | degree of risk | degree of risk and level of surveillance., Capable of causing occu- | | | |
| | pational asthm | pational asthma., The 'Sen' notation in the list of WELs has been | | | |
| | | assigned only to those substances which may cause occupational | | | |
| | | asthma in the categories shown in Table 1. It should be remem- | | | |
| | O | substances not in these tables may cause occu- | | | |
| | | pational asthma. HSE's asthma web pages (www.hse.gov.uk/asthma) provide further information. | | | |
| | | | | | |
| | , and a second | STEL | 0,07 mg/m3 (NCO) | GB EH40 | |

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Biological occupational exposure limits

| Substance name | CAS-No. | Control parame- ters | Sampling time | Basis |
|---------------------------|------------|---|--|-------------|
| m-tolylidene diisocyanate | 26471-62-5 | isocyanate- derived diamine (Isocyanates): 1 µmol/mol creati- nine (Urine) | At the end of the period of expo- sure | GB EH40 BAT |

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.

Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection : Safety glasses with side-shields conforming to EN166

Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an ap-

proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu-

facturer specifications.

Suitable for short time use or protection against splashes:

Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed.

Suitable for permanent exposure:

Viton gloves (0.4 mm), breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345,

long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing

and stirring work.

Respiratory protection : In case of inadequate ventilation wear respiratory protection.

Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe work-

ing limits of the selected respirator.

organic vapor filter (Type A)

A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficent to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

^{*}The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

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Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.

If the product contaminates rivers and lakes or drains inform

respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state liquid Colour red

Odour mild

Melting point/range / Freezing : No data available

point

Boiling point/boiling range No data available

Flammability (solid, gas) No data available

Upper/lower flammability or explosive limits

per flammability limit

Upper explosion limit / Up- : No data available

Lower explosion limit /

Lower flammability limit

: No data available

Flash point 86 °C

Auto-ignition temperature No data available

Decomposition temperature No data available

pΗ Not applicable

substance/mixture reacts with water

Viscosity

Viscosity, dynamic 2.000 mPa.s (20 °C)

Viscosity, kinematic : < 20,5 mm2/s (40 °C)

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Solubility(ies)

Water solubility : soluble

Partition coefficient: n-

octanol/water

: No data available

Vapour pressure : 22 hPa

Density : 1,45 g/cm3

Relative vapour density : No data available

Particle characteristics : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

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SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.

Components:

Hardener Al (Isophorondialdimine):

Acute oral toxicity : LD50 Oral (Rat): >= 2.084 mg/kg

Method: OECD Test Guideline 423

Acute inhalation toxicity : Remarks: No data available

Acute dermal toxicity : Remarks: No data available

Diphenyl tolyl phosphate MCS:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rat): > 2.000 mg/kg

aromatic polyisocyanate:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

m-tolylidene diisocyanate:

Acute inhalation toxicity : LC50 (Rat): 0,107 mg/l

Exposure time: 4 h
Test atmosphere: vapour

Acute toxicity estimate: 0,107 mg/l

Test atmosphere: vapour Method: Calculation method

Skin corrosion/irritation

Not classified based on available information.

Components:

Hardener AI (Isophorondialdimine):

Remarks : Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Components:

Hardener Al (Isophorondialdimine):

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Remarks : No data available

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified based on available information.

Components:

Hardener Al (Isophorondialdimine):

Species : Mouse

Method : OECD Test Guideline 429

Result : May cause sensitisation by skin contact.

Method : Regulation (EC) No. 440/2008, Annex, B.42 (LLNA)

Germ cell mutagenicity

Not classified based on available information.

Components:

Hardener Al (Isophorondialdimine):

Germ cell mutagenicity- As- : No data available

sessment

Carcinogenicity

Not classified based on available information.

Components:

Hardener AI (Isophorondialdimine):

Carcinogenicity - Assess- : No data available

ment

Reproductive toxicity

Not classified based on available information.

Components:

Hardener AI (Isophorondialdimine):

Reproductive toxicity - As- : No data available

sessment

No data available

STOT - single exposure

Not classified based on available information.

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STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment The substance/mixture does not contain components consid-

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

Hardener Al (Isophorondialdimine):

aquatic invertebrates

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 8,3 mg/l

Exposure time: 48 h

Toxicity to algae/aquatic

plants

: EC50 (Pseudokirchneriella subcapitata (green algae)): 11,1

mg/l

Exposure time: 72 h

EC10 (Pseudokirchneriella subcapitata (green algae)): 1,8

Exposure time: 72 h

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment This substance/mixture contains no components considered

to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

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0.1% or higher...

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components consid-

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological infor-

mation

: An environmental hazard cannot be excluded in the event of

unprofessional handling or disposal.

Harmful to aquatic life with long lasting effects.

Components:

Hardener Al (Isophorondialdimine):

Additional ecological infor-

mation

An environmental hazard cannot be excluded in the event of

unprofessional handling or disposal.

Harmful to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized

wherever possible.

Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe

wav.

Dispose of surplus and non-recyclable products via a licensed

waste disposal contractor.

Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.

Avoid dispersal of spilled material and runoff and contact with

soil, waterways, drains and sewers.

SECTION 14: Transport information

14.1 UN number or ID number

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ADR Not regulated as a dangerous good **IMDG** Not regulated as a dangerous good **IATA** Not regulated as a dangerous good

14.2 UN proper shipping name

ADR Not regulated as a dangerous good **IMDG** Not regulated as a dangerous good **IATA** Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADR Not regulated as a dangerous good **IMDG** Not regulated as a dangerous good **IATA** Not regulated as a dangerous good

14.4 Packing group

ADR Not regulated as a dangerous good **IMDG** Not regulated as a dangerous good IATA (Cargo) Not regulated as a dangerous good IATA (Passenger) Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17) Not applicable

UK REACH Candidate list of substances of very high

concern (SVHC) for Authorisation

Not applicable

Not applicable

The Persistent Organic Pollutants Regulations (retained

Regulation (EU) 2019/1021 as amended for Great Brit-

ain)

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International Chemical Weapons Convention (CWC)

Schedules of Toxic Chemicals and Precursors

Regulation (EC) No 1005/2009 on substances that de-

plete the ozone layer

Not applicable

Not applicable

UK REACH List of substances subject to authorisation

(Annex XIV)

Not applicable

GB Export and import of hazardous chemicals - Prior

Informed Consent (PIC) Regulation

Not applicable

Control of Major Accident Hazards Regulations

2015 (COMAH)

Volatile organic compounds : Law on the incentive tax for volatile organic compounds

(VOCV)

Volatile organic compounds (VOC) content: 7,4% w/w

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: 16,5% w/w

Not applicable

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture: Environmental Protection Act 1990 & Subsidiary Regulations Health and Safety at Work Act 1974 & Subsidiary Regulations Control of Substances Hazardous to Health Regulations (COSHH)

May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.

Other regulations:

Take note of The Management of Health and Safety at Work Regulations 1999 (requirements relating to new and expectant mothers at work contained in Regulation 16 to 18) and of the Pregnant Workers Directive 92/85/EEC.

Take note of The Management of Health and Safety at Work Regulations 1999 (requirements relating to protection of young people at work contained in Regulation 19) and of Directive 94/33/EC on the protection of young people at work.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

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SECTION 16: Other information

Full text of H-Statements

H315 : Causes skin irritation.

H317 : May cause an allergic skin reaction.
H319 : Causes serious eye irritation.

H330 : Fatal if inhaled.

H334 : May cause allergy or asthma symptoms or breathing difficul-

ties if inhaled.

H335 : May cause respiratory irritation. H351 : Suspected of causing cancer. H400 : Very toxic to aquatic life.

H411 : Toxic to aquatic life with long lasting effects.
H412 : Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox. : Acute toxicity

Aquatic Acute : Short-term (acute) aquatic hazard Aquatic Chronic : Long-term (chronic) aquatic hazard

Carc. : Carcinogenicity
Eye Irrit. : Eye irritation

Resp. Sens. : Respiratory sensitisation

Skin Irrit. : Skin irritation
Skin Sens. : Skin sensitisation

STOT SE : Specific target organ toxicity - single exposure GB EH40 : UK. EH40 WEL - Workplace Exposure Limits GB EH40 BAT : UK. Biological monitoring guidance values

GB EH40 / TWA : Long-term exposure limit (8-hour TWA reference period)
GB EH40 / STEL : Short-term exposure limit (15-minute reference period)

ADR : European Agreement concerning the International Carriage of

Dangerous Goods by Road

CAS : Chemical Abstracts Service
DNEL : Derived no-effect level

EC50 : Half maximal effective concentration

GHS : Globally Harmonized System

IATA : International Air Transport Association

IMDG : International Maritime Code for Dangerous Goods

LD50 : Median lethal dosis (the amount of a material, given all at

once, which causes the death of 50% (one half) of a group of

test animals)

LC50 : Median lethal concentration (concentrations of the chemical in

air that kills 50% of the test animals during the observation

period)

MARPOL : International Convention for the Prevention of Pollution from

Ships, 1973 as modified by the Protocol of 1978

OEL : Occupational Exposure Limit

PBT : Persistent, bioaccumulative and toxic
PNEC : Predicted no effect concentration

REACH : Regulation (EC) No 1907/2006 of the European Parliament

and of the Council of 18 December 2006 concerning the Reg-

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istration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

SVHC : Substances of Very High Concern

vPvB : Very persistent and very bioaccumulative

Further information

Classification of the mixture: Classification procedure:

Eye Irrit. 2 H319 Calculation method
Skin Sens. 1 H317 Calculation method
Aquatic Chronic 3 H412 Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version!

GB / EN