Sika® Cleaner P
Cleaning agent for non porous substrates

Technical Product Data

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chemical base</td>
<td>Organic solvent</td>
</tr>
<tr>
<td>Colour</td>
<td>Colourless, clear</td>
</tr>
<tr>
<td>Density (CQP 006-3 / ISO 2811-1)</td>
<td>0.8 kg/l approx.</td>
</tr>
<tr>
<td>Flash point (CQP 007-1 / ISO 13736)</td>
<td>12°C (55°F)</td>
</tr>
<tr>
<td>Application temperature</td>
<td>5 - 40°C (40 - 105°F)</td>
</tr>
<tr>
<td>Storage</td>
<td>Wipe-on, wipe-off with lint-free paper towel</td>
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<tr>
<td>Shelf life</td>
<td>24 months</td>
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</tbody>
</table>

Description

Sika® Cleaner P is a low-viscosity, solvent-based cleaning agent for non porous substrates. Sika® Cleaner P is manufactured in accordance with ISO 9001 quality assurance system and the responsible care program.

Areas of Application

Sika® Cleaner P can be used to remove foreign matter and contaminants, such as grease, oil, dust and dirt from the surface of, for example, plastics, polyester powder-coated metals and PVDF-coated metals prior to the application of sealants and adhesives. Sika® Cleaner P is also suitable for cleaning glass and metal surfaces. It should only be used on non-porous substrates. The above information is offered for general guidance only. Advice on specific applications will be given on request.

This product is suitable for experienced professional users only. Test with actual substrates and conditions have to be performed to ensure adhesion and material compatibility.

Method of Application

Ideal application and surface temperature is between 15°C and 25°C (60 - 75°F).

Use only clean, white, lint-free paper towels. Wet the paper towel with solvent by pouring the liquid onto the cloth. Never dip the paper towel into the cleaner as it may contaminate it! Wipe the surface with the wetted paper towel. Use fresh paper towels regularly in order to retain the cleansing power.

Before the solvent dries on the surface (evaporates), wipe it off with a different clean, dry paper towel. Repeat the last two steps until no contaminants show up on a white paper towel.

If cleaned parts are not bonded subsequently cover them in order to prevent new contamination. If the time between cleaning and further processing is more than two hours, repeat the treatment as described above.

Tightly re-seal container immediately after each use.
Important Note
Compatibly with the actual substrate is to be verified prior the application.
Discard any Sika® Cleaner P that looses its clear appearance (contaminated).
Advice on specific surface pre-treatment for various substrates is available from the Technical Service Department of Sika Industry.

Further Information
Working instructions issued for a defined application may further specify technical data contained in this Product Data Sheet. Copies of the following publications are available on request:
- Material Safety Data Sheet
- Sika Pre-treatment Charts

Packaging Information
<table>
<thead>
<tr>
<th></th>
<th>0.8 kg</th>
<th>4 kg</th>
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<tbody>
<tr>
<td>Can</td>
<td></td>
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</tbody>
</table>

Value Bases
All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

Health and Safety Information
For information and advice regarding transportation, handling, storage and disposal of chemical products, users shall refer to the actual Material Safety Data Sheets containing physical, ecological, toxicological and other safety-related data.

Legal Notes
The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.