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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : SikaBiresin® G442 L70 (EPO 4042/L) Part B

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Tooling system, Product is not intended for consumer use

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Limited

Watchmead Welwyn Garden City

Hertfordshire. AL7 1BQ : +44 (0)1707 394444

Telephone : +44 (0)1707 394444
Telefax : +44 (0)1707 329129
E-mail address of person : EHS@uk.sika.com

responsible for the SDS

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC) 24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Acute toxicity, Category 4 H302: Harmful if swallowed.

Skin corrosion, Category 1 H314: Causes severe skin burns and eye damage.

Serious eye damage, Category 1 H318: Causes serious eye damage.

Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

Long-term (chronic) aquatic hazard, Cat-

fects.

H412: Harmful to aquatic life with long lasting ef-

egory 3

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

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Hazard pictograms





Signal word : Danger

Hazard statements : H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H412 Harmful to aquatic life with long lasting ef-

fects.

Precautionary statements : Prevention:

P261 Avoid breathing mist or vapours.
P273 Avoid release to the environment.

P280 Wear protective gloves/ protective clothing/

eye protection/ face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immedi-

ately all contaminated clothing. Rinse skin

with water.

P304 + P340 + P310 IF INHALED: Remove person to fresh

air and keep comfortable for breathing. Im-

mediately call a POISON CENTER/ doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously

with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON

CENTER/ doctor.

Hazardous components which must be listed on the label:

3-aminomethyl-3,5,5-trimethylcyclohexylamine Amines, polyethylenepoly-, tetraethylenepentamine fraction 3,6-diazaoctanethylenediamin

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
3-aminomethyl-3,5,5- trimethylcyclohexylamine	2855-13-2 220-666-8 01-2119514687-32- XXXX	Acute Tox. 4; H302 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1A; H317 specific concentration limit Skin Sens. 1A; H317 >= 0,001 % Acute toxicity estimate Acute oral toxicity: 1.030 mg/kg	>= 60 - < 80
Amines, polyethylenepoly-, tetra- ethylenepentamine fraction	90640-66-7 292-587-7 01-2119487290-37- XXXX	Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1B; H317 Aquatic Chronic 2; H411 ——————————————————————————————————	>= 10 - < 20

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3,6-diazaoctanethylenediamin	112-24-3 203-950-6 01-2119487919-13- XXXX (covered by CAS 90640-67-8)	Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1; H317 Aquatic Chronic 3; H412 Acute toxicity estimate	>= 1 - < 2,5
		Acute oral toxicity: 1.716 mg/kg Acute dermal toxicity: 1.465 mg/kg	

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.

Consult a physician.

Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.

Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water.

Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficul-

ty.

In case of eye contact : Small amounts splashed into eyes can cause irreversible tis-

sue damage and blindness.

In the case of contact with eyes, rinse immediately with plenty

of water and seek medical advice.

Continue rinsing eyes during transport to hospital.

Remove contact lenses.

Keep eye wide open while rinsing.

If swallowed : Do not induce vomiting without medical advice.

Rinse mouth with water.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Gastrointestinal discomfort

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Allergic reactions

Dermatitis

See Section 11 for more detailed information on health effects

and symptoms.

Risks Health injuries may be delayed.

> corrosive effects sensitising effects

Harmful if swallowed.

May cause an allergic skin reaction. Causes serious eye damage.

Causes severe burns.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon diox-

ide/sand/foam/alcohol resistant foam/chemical powder for

extinction.

5.2 Special hazards arising from the substance or mixture

ucts

Hazardous combustion prod- : No hazardous combustion products are known

5.3 Advice for firefighters

for firefighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

Further information Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment.

Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions Do not flush into surface water or sanitary sewer system.

If the product contaminates rivers and lakes or drains inform

respective authorities.

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6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see

section 8).

Do not get in eyes, on skin, or on clothing. For personal protection see section 8.

Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Smoking, eating and drinking should be prohibited in the ap-

plication area.

Follow standard hygiene measures when handling chemical

products

Advice on protection against

fire and explosion

Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety

practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers

Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accord-

ance with local regulations.

Further information on stor-

age stability

No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any

use.

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SECTION 8: Exposure controls/personal protection

8.1 Control parameters

C	omponents	CAS-No.	Value type (Form	Control parame-	Basis *
			of exposure)	ters *	

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.

Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection : Safety glasses with side-shields conforming to EN166

Eye wash bottle with pure water Wear eye/face protection.

Hand protection : Chemical-resistant, impervious gloves complying with an ap-

proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu-

facturer specifications.

Suitable for short time use or protection against splashes:

Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed.

Suitable for permanent exposure:

Viton gloves (0.4 mm), breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345,

long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing

and stirring work.

Respiratory protection : No special measures required.

Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.

If the product contaminates rivers and lakes or drains inform

respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid Colour : blue

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: amine-like Odour

Melting point/range / Freezing : No data available

point

Boiling point/boiling range 333 °C

Flammability (solid, gas) No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Up- : No data available

per flammability limit

Lower explosion limit /

Lower flammability limit

: No data available

Flash point : > 100 °C

Method: closed cup

Auto-ignition temperature No data available

Decomposition temperature : No data available

pН 11 - 12

Concentration: 100 %

Viscosity

Viscosity, kinematic $> 20,5 \text{ mm2/s} (40 ^{\circ}\text{C})$

Solubility(ies)

Water solubility partly soluble

Partition coefficient: n-

octanol/water

No data available

Vapour pressure : 0,02 hPa

Density 0,94 g/cm3 (20 °C)

Relative vapour density No data available

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Particle characteristics : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Harmful if swallowed.

Components:

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Acute oral toxicity : Acute toxicity estimate: 1.030 mg/kg

Method: Acute toxicity estimate according to Regulation (EC)

No. 1272/2008

LD50 Oral (Rat): 1.030 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 5 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist

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Acute dermal toxicity : LD50 Dermal (Rabbit): > 2.000 mg/kg

LD50 (Rabbit): > 2.000 - 5.000 mg/kg

Amines, polyethylenepoly-, tetraethylenepentamine fraction:

Acute oral toxicity : LD50 Oral (Rat): 1.716 mg/kg

Acute toxicity estimate: 1.716 mg/kg

Method: Calculation method

Acute dermal toxicity : LD50 Dermal (Rat): 1.465 mg/kg

Acute toxicity estimate: 1.465 mg/kg

Method: Calculation method

3,6-diazaoctanethylenediamin:

Acute oral toxicity : LD50 Oral (Rat): 1.716 mg/kg

Acute toxicity estimate: 1.716 mg/kg

Method: Calculation method

Acute dermal toxicity : LD50 Dermal (Rabbit): 1.465 mg/kg

Acute toxicity estimate: 1.465 mg/kg

Method: Calculation method

Skin corrosion/irritation

Causes severe burns.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

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STOT - single exposure

Not classified due to lack of data.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment The substance/mixture does not contain components consid-

> ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Toxicity to algae/aquatic

plants

ErC50 (Desmodesmus subspicatus (green algae)): > 10 - 100

mg/l

Exposure time: 72 h

NOEC (Desmodesmus subspicatus (green algae)): 1,5 mg/l

Exposure time: 72 h

3,6-diazaoctanethylenediamin:

Toxicity to fish LC50 (Pimephales promelas (fathead minnow)): > 100 mg/l

Exposure time: 96 h

aquatic invertebrates

Toxicity to daphnia and other : EC50 (Daphnia (water flea)): 10 - 100 mg/l

Exposure time: 48 h

Toxicity to algae/aquatic

plants

EC50 (Pseudokirchneriella subcapitata (green algae)): 10 -

100 mg/l

Exposure time: 72 h

12.2 Persistence and degradability

No data available

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



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12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered

to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components consid-

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological infor-

mation

An environmental hazard cannot be excluded in the event of

unprofessional handling or disposal.

Harmful to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized

wherever possible.

Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe

wav.

Dispose of surplus and non-recyclable products via a licensed

waste disposal contractor.

Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.

Avoid dispersal of spilled material and runoff and contact with

soil, waterways, drains and sewers.

European Waste Catalogue : 20 01 27* paint, inks, adhesives and resins containing dan-

gerous substances

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Contaminated packaging : 15 01 10* packaging containing residues of or contaminated

by dangerous substances

SECTION 14: Transport information

14.1 UN number or ID number

ADR : UN 1760 IMDG : UN 1760 IATA : UN 1760

14.2 UN proper shipping name

ADR : CORROSIVE LIQUID, N.O.S.

(3-aminomethyl-3,5,5-trimethylcyclohexylamine, Amines, pol-

yethylenepoly-, tetraethylenepentamine fraction)

IMDG : CORROSIVE LIQUID, N.O.S.

(3-aminomethyl-3,5,5-trimethylcyclohexylamine, Amines, pol-

yethylenepoly-, tetraethylenepentamine fraction)

IATA : Corrosive liquid, n.o.s.

(3-aminomethyl-3,5,5-trimethylcyclohexylamine, Amines, pol-

yethylenepoly-, tetraethylenepentamine fraction)

14.3 Transport hazard class(es)

Class Subsidiary risks

 ADR
 : 8

 IMDG
 : 8

 IATA
 : 8

14.4 Packing group

ADR

Packing group : III
Classification Code : C9
Hazard Identification Number : 80
Labels : 8
Tunnel restriction code : (E)

IMDG

Packing group : III
Labels : 8
EmS Code : F-A, S-B

IATA (Cargo)

Packing instruction (cargo : 856

aircraft)

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Packing instruction (LQ) : Y841
Packing group : III

Labels : Corrosive

IATA (Passenger)

Packing instruction (passen- : 852

ger aircraft)

Packing instruction (LQ) : Y841
Packing group : III

Labels : Corrosive

14.5 Environmental hazards

ADR

Environmentally hazardous : no

IMDG

Marine pollutant : no

IATA (Passenger)

Environmentally hazardous : no

IATA (Cargo)

Environmentally hazardous : no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixtureRelevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17) : Not applicable

UK REACH Candidate list of substances of very high

concern (SVHC) for Authorisation

Not applicable

The Persistent Organic Pollutants Regulations (retained

Regulation (EU) 2019/1021 as amended for Great Brit-

ain)

Not applicable

International Chemical Weapons Convention (CWC)

Schedules of Toxic Chemicals and Precursors

Not applicable

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Regulation (EC) No 1005/2009 on substances that de-

plete the ozone layer

: Not applicable

UK REACH List of substances subject to authorisation

(Annex XIV)

Not applicable

GB Export and import of hazardous chemicals - Prior

Informed Consent (PIC) Regulation

: Not applicable

Control of Major Accident Hazards Regulations

2015 (COMAH)

Volatile organic compounds : Law on the incentive tax for volatile organic compounds

(VOCV) no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)

Not applicable

Not applicable

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture: Environmental Protection Act 1990 & Subsidiary Regulations Health and Safety at Work Act 1974 & Subsidiary Regulations Control of Substances Hazardous to Health Regulations

(COSHH)

May be subject to the Control of Major Accident Hazards

Regulations (COMAH), and amendments.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H302 : Harmful if swallowed. H312 : Harmful in contact with skin.

H314 : Causes severe skin burns and eye damage. H317 : May cause an allergic skin reaction.

H318 : Causes serious eye damage.

H411 : Toxic to aquatic life with long lasting effects.
H412 : Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

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Acute Tox. : Acute toxicity

Aquatic Chronic : Long-term (chronic) aquatic hazard

Eye Dam.Skin Corr.Skin corrosionSkin sensitisation

ADR : European Agreement concerning the International Carriage of

Dangerous Goods by Road

CAS : Chemical Abstracts Service
DNEL : Derived no-effect level

EC50 : Half maximal effective concentration
GHS : Globally Harmonized System

IATA : International Air Transport Association

IMDG : International Maritime Code for Dangerous Goods

LD50 : Median lethal dosis (the amount of a material, given all at

once, which causes the death of 50% (one half) of a group of

test animals)

LC50 : Median lethal concentration (concentrations of the chemical in

air that kills 50% of the test animals during the observation

period)

MARPOL : International Convention for the Prevention of Pollution from

Ships, 1973 as modified by the Protocol of 1978

OEL : Occupational Exposure Limit

PBT : Persistent, bioaccumulative and toxic
PNEC : Predicted no effect concentration

REACH : Regulation (EC) No 1907/2006 of the European Parliament

and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

SVHC : Substances of Very High Concern

vPvB : Very persistent and very bioaccumulative

Further information

Classification of the mixture: Classification procedure:

Acute Tox. 4 H302 Calculation method

Skin Corr. 1 H314 Based on product data or assessment Eye Dam. 1 H318 Based on product data or assessment

Skin Sens. 1 H317 Calculation method Aquatic Chronic 3 H412 Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version!

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