

Date of last issue: 01.03.2023	Version 6.1	Print Date 29.02.2024
Revision Date: 15.12.2023		

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : SikaBiresin® RG53 FR (Biresin RG53 FR) Part A

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Tooling system

1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Limited
		Watchmead Welwyn Garden City
		Hertfordshire. AL7 1BQ
Telephone	:	+44 (0)1707 394444
Telefax	:	+44 (0)1707 329129
E-mail address of person	:	EHS@uk.sika.com
responsible for the SDS		

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC) 24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Eye irritation, Category 2

H319: Causes serious eye irritation.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms	:		
Signal word	:	Warning	
Hazard statements	:	H319	Causes serious eye irritation.
Precautionary statements	:	Prevention: P264 P280	Wash skin thoroughly after handling. Wear eye protection/ face protection.



Date of last issue: 01.03.2023	Version 6.1	Print Date 29.02.2024
Revision Date: 15.12.2023		

Response:

P305 + P351 +	P338 IF IN EYES: Rinse cautiously with wa-
	ter for several minutes. Remove contact
	lenses, if present and easy to do. Continue
	rinsing.
P337 + P313	If eye irritation persists: Get medical advice/ attention.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No.	Classification	Concentration
	EC-No.		(% w/w)
	Registration number		
Alkyl amino polyoxyalkylenol	25214-63-5	Eye Irrit. 2; H319	>= 20 - < 25
	500-035-6	-	
	01-2119471485-32-		
	XXXX		

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice	: Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance.
If inhaled	: Move to fresh air. Consult a physician after significant exposure.



Date of last issue: 01.03.2023 Revision Date: 15.12.2023	Version 6.1	Print Date 29.02.2024
In case of skin contact	Take off contaminated clothing and shoes imm Wash off with soap and plenty of water. If symptoms persist, call a physician.	rediately.
In case of eye contact	Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.	
If swallowed	Do not induce vomiting without medical advice Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscio	
4.2 Most important symptoms and	effects, both acute and delayed	
Symptoms	Excessive lachrymation See Section 11 for more detailed information of and symptoms.	on health effects
Risks	irritant effects	
	Causes serious eye irritation.	
4.3 Indication of any immediate m Treatment	edical attention and special treatment needed Treat symptomatically.	
SECTION 5: Firefighting measu	res	
5.1 Extinguishing media		
Suitable extinguishing media	In case of fire, use water/water spray/water jet ide/sand/foam/alcohol resistant foam/chemical extinction.	
5.2 Special hazards arising from t	e substance or mixture	
Hazardous combustion prod- ucts		1
5.3 Advice for firefighters		
Special protective equipment for firefighters	In the event of fire, wear self-contained breath	ing apparatus.
Further information	Standard procedure for chemical fires.	



Date of last issue: 01.03.2023	Version 6.1
Revision Date: 15.12.2023	

Print Date 29.02.2024

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions	Use personal protective equipment.
	Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions	:	If the product contaminates rivers and lakes or drains inform respective authorities.
		No special environmental precautions required.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel,
	acid binder, universal binder, sawdust).
	Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling	:	 Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products
Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Hygiene measures	:	Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage	:	Keep container tightly closed in a dry and well-ventilated
areas and containers		place. Containers which are opened must be carefully re-
		sealed and kept upright to prevent leakage. Store in accord-
		ance with local regulations.



Date of last issue: 01.03.2023 Revision Date: 15.12.2023		Version 6.1	Print Date 29.02.2024
Further information on stor- age stability	:	No decomposition if stored and applied as directed	əd.
7.3 Specific end use(s) Specific use(s)	:	Consult most current local Product Data Sheet pr use.	rior to any

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters *	Basis *

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards. Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection	:	Safety glasses with side-shields conforming to EN166 Eye wash bottle with pure water		
Hand protection	:	Chemical-resistant, impervious gloves complying with an ap- proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu- facturer specifications.		
		Suitable for short time use or protection against splashes: Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed. Suitable for permanent exposure: Viton gloves (0.4 mm), breakthrough time >30 min.		
Skin and body protection	:	Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.		
Respiratory protection	:	No special measures required.		
Environmental exposure controls				
General advice	:	If the product contaminates rivers and lakes or drains inform respective authorities.		

No special environmental precautions required.



Date of last issue: 01.03.2023
Revision Date: 15.12.2023

Version 6.1

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state Colour		liquid various
Odour	:	characteristic
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flammability (solid, gas)	:	No data available
Upper/lower flammability or e	vn	losivo limits
Upper explosion limit / Up- per flammability limit	-	
Lower explosion limit / Lower flammability limit	:	No data available
Flash point	:	> 101 °C Method: closed cup
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
рН	:	Not applicable substance/mixture is non-soluble (in water)
Viscosity		
Viscosity, dynamic	:	ca. 3.500 mPa.s (25 °C)
Viscosity, kinematic	:	> 20,5 mm2/s (40 °C)
Solubility(ies)		
Water solubility	:	insoluble



Date of last issue: 01.03.2023 Revision Date: 15.12.2023	Version 6.1	Print Date 29.02.2024
Partition coefficient: n- octanol/water	: No data available	
Vapour pressure	: 0,01 hPa	
Density	: ca. 1,2 g/cm3 (20 °C)	
Relative vapour density	: No data available	
Particle characteristics	: No data available	

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid	:	No data available
---------------------	---	-------------------

10.5 Incompatible materials

:	No data available
	:

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.



Date of last issue: 01.03.2023 Revision Date: 15.12.2023	Version 6.1	Print Date 29.02.202
Components:		
Alkyl amino polyoxyalkyle	nol:	
Acute oral toxicity	: LD50 Oral (Rat): > 2.000 mg/kg	
Skin corrosion/irritation		
Not classified based on avai	able information.	
Serious eye damage/eye ir		
Causes serious eye irritation		
Respiratory or skin sensiti	sation	
Skin sensitisation Not classified based on avai	able information	
Respiratory sensitisation Not classified based on avai		
Germ cell mutagenicity Not classified based on avai	able information.	
Carcinogenicity Not classified based on avai	able information.	
Reproductive toxicity Not classified based on avai	able information.	
STOT - single exposure		
Not classified based on avai	able information.	
STOT - repeated exposure Not classified based on avai	able information	
Aspiration toxicity		
Not classified based on avai		
11.2 Information on other haza	ds	
Endocrine disrupting prop	erties	
Product:		
Assessment	 The substance/mixture does not contain of ered to have endocrine disrupting propert REACH Article 57(f) or Commission Deler (EU) 2017/2100 or Commission Regulation loyals of 0.1% or higher 	ties according to gated regulation

levels of 0.1% or higher.



SikaBiresin[®] RG53 FR (Biresin RG53 FR) Part A

Date of last issue: 01.03.2023 Revision Date: 15.12.2023 Version 6.1

Print Date 29.02.2024

SECTION 12: Ecological information

12.1 Toxicity

Components:

Alkyl amino polyoxyalkylenol:

Toxicity to fish	:	LC50 (Fish): > 100 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia (water flea)): > 100 mg/l Exposure time: 48 h
Toxicity to algae/aquatic plants	:	EC50 (Desmodesmus subspicatus (green algae)): > 100 mg/l Exposure time: 72 h

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment

: This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment

: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological infor- : There is no data available for this product. mation



Date of last issue: 01.03.2023	Version 6.1	Print
Revision Date: 15.12.2023		

int Date 29.02.2024

Global warming potential

Assessment Report of the Intergovernmental Panel on Climate Change (IPCC) of the United Nations Framework Convention on Climate Change (UNFCCC)

Components:

octamethylcyclotetrasiloxane [D4]:

20-year global warming potential: 2,66 100-year global warming potential: 0,739 500-year global warming potential: 0,211 Atmospheric lifetime: 0,027 yr Radiative efficiency: 0,12 Wm2ppb Further information: Miscellaneous compounds

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product	: The generation of waste should be avoided or minimized wherever possible.	
	Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.	
	Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.	
	Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.	
	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.	
	local authority requirements. Avoid dispersal of spilled material and runoff and contact with	th

SECTION 14: Transport information

14.1 UN number or ID number

ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
ΙΑΤΑ	:	Not regulated as a dangerous good
14.2 UN proper shipping name		
ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
ΙΑΤΑ	:	Not regulated as a dangerous good
14.3 Transport hazard class(es)		

14.3 Transport hazard class(es)



Date of last issue: 01.03.2023 Revision Date: 15.12.2023	Version 6.1	Print Date 29.02.2024
ADR	Not regulated as a dangerous good	
IMDG	Not regulated as a dangerous good	
ΙΑΤΑ	Not regulated as a dangerous good	
14.4 Packing group		
ADR	Not regulated as a dangerous good	
IMDG	Not regulated as a dangerous good	
IATA (Cargo)	Not regulated as a dangerous good	
IATA (Passenger)	Not regulated as a dangerous good	
14.5 Environmental hazards Not regulated as a dangerous g	ood	
14.6 Special precautions for user Not applicable		
14.7 Maritime transport in bulk acc Not applicable for product as su	-	

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17)	:	Not applicable
UK REACH Candidate list of substances of very high concern (SVHC) for Authorisation	:	Not applicable
The Persistent Organic Pollutants Regulations (retained Regulation (EU) 2019/1021 as amended for Great Britain)	:	Not applicable
International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors	:	Not applicable
Regulation (EC) No 1005/2009 on substances that deplete the ozone layer	:	Not applicable
UK REACH List of substances subject to authorisation (Annex XIV)	:	Not applicable



Date of last issue: 01.03.2023 Revision Date: 15.12.2023	Version 6.1	Print Date 29.02.2024
GB Export and import of hazardou Informed Consent (PIC) Regulation		
Control of Major Accident Hazards 2015 (COMAH)	s Regulations Not applicable	
Volatile organic compounds :	Law on the incentive tax for volatile organic con (VOCV) Volatile organic compounds (VOC) content: 0,2 no VOC duties Directive 2010/75/EU of 24 November 2010 on emissions (integrated pollution prevention and o Volatile organic compounds (VOC) content: 0,2	% w/w industrial control)
If other regulatory information app Sheet, then it is described in this s	lies that is not already provided elsewhere in the subsection.	Safety Data
Health, safety and environ- : mental regulation/legislation specific for the substance or mixture:	Environmental Protection Act 1990 & Subsidiary Health and Safety at Work Act 1974 & Subsidia Control of Substances Hazardous to Health Reg (COSHH)	ry Regulations

(COSHH) May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.

Other regulations:

Take note of The Management of Health and Safety at Work Regulations 1999 (requirements relating to new and expectant mothers at work contained in Regulation 16 to 18) and of the Pregnant Workers Directive 92/85/EEC.

Take note of The Management of Health and Safety at Work Regulations 1999 (requirements relating to protection of young people at work contained in Regulation 19) and of Directive 94/33/EC on the protection of young people at work.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements		
H319	:	Causes serious eye irritation.
Full text of other abbreviat	ions	
Eye Irrit.	:	Eye irritation
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service



Date of last issue: 01.03.2023 Revision Date: 15.12.2023	Version 6.1	Print Date 29.02.2024
DNEL	: Derived no-effect level	
EC50	: Half maximal effective concentration	
GHS	: Globally Harmonized System	
IATA	: International Air Transport Association	
IMDG	: International Maritime Code for Dangerous	Goods
LD50	: Median lethal dosis (the amount of a mate	
2200	once, which causes the death of 50% (one test animals)	
LC50	: Median lethal concentration (concentration air that kills 50% of the test animals during period)	
MARPOL	 International Convention for the Preventior Ships, 1973 as modified by the Protocol of 	
OEL	: Occupational Exposure Limit	
PBT	: Persistent, bioaccumulative and toxic	
PNEC	: Predicted no effect concentration	
REACH	: Regulation (EC) No 1907/2006 of the Euro and of the Council of 18 December 2006 c istration, Evaluation, Authorisation and Res	oncerning the Reg- striction of Chemi-
0.410	cals (REACH), establishing a European Ch	nemicals Agency
SVHC	: Substances of Very High Concern	
vPvB	: Very persistent and very bioaccumulative	
Further information		

Further information

Classification of the mixture:		Classification procedure:	
Eye Irrit. 2	H319	Calculation method	

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

GB / EN