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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name

SikaBiresin[®] UR350 (A)

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Tooling system

1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Limited
		Watchmead Welwyn Garden City
		Hertfordshire. AL7 1BQ
Telephone	:	+44 (0)1707 394444
Telefax	:	+44 (0)1707 329129
E-mail address of person	:	EHS@uk.sika.com
responsible for the SDS		-

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC) 24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

Additional Labelling

EUH210	Safety data sheet available on request.
EUH204	Contains isocyanates. May produce an allergic reaction.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.



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Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Components			_
Chemical name	CAS-No.	Classification	Concentration
	EC-No.		(% w/w)
-	Registration number		
4-methyl-m-phenylene diisocya-	584-84-9	Acute Tox. 1; H330	>= 0,025 - <
nate	209-544-5	Skin Irrit. 2; H315	0,1
	01-2119486974-18-	Eye Irrit. 2; H319	
	XXXX	Resp. Sens. 1; H334	
		Skin Sens. 1; H317	
		Carc. 2; H351	
		STOT SE 3; H335	
		(Respiratory system)	
		Aquatic Chronic 3;	
		H412	
		specific concentration	
		limit	
		Resp. Sens. 1; H334	
		>= 0,1 %	
		-,	
		Acute toxicity esti-	
		mate	
		inato	
		Acute inhalation tox-	
		icity (vapour): 0,107	
		mg/l	

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : No hazards which require special first aid measures.



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If inhaled	:	Move to fresh air.		
In case of skin contact	:	Take off contaminated clothing and shoes imn Wash off with soap and plenty of water.	nediately.	
In case of eye contact	:	Remove contact lenses. Keep eye wide open while rinsing.		
If swallowed	:	Do not induce vomiting without medical advice Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscio		
4.2 Most important symptoms a	nd e	effects, both acute and delayed		
Symptoms	:	See Section 11 for more detailed information of and symptoms.	on health effects	
Risks	:	No known significant effects or hazards.		
	: me	-		
	: meo :	No known significant effects or hazards. dical attention and special treatment needed Treat symptomatically.		
4.3 Indication of any immediate Treatment	:	dical attention and special treatment needed Treat symptomatically.		
4.3 Indication of any immediate Treatment SECTION 5: Firefighting measure	:	dical attention and special treatment needed Treat symptomatically.		
4.3 Indication of any immediate Treatment	: sur	dical attention and special treatment needed Treat symptomatically.	/carbon diox-	

5.3 Advice for firefighters		
Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathing apparatus.
Further information	:	Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions	:	For personal protection see section 8.

SAFETY DATA SHEET According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



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6.2 Environmental precautions

- Environmental precautions :
 - : No special environmental precautions required.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Wipe up with absorbent material (e.g. cloth, fleece). Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handlin	g	
Advice on safe handling	:	For personal protection see section 8. No special handling advice required. Follow standard hygiene measures when handling chemical products
Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Hygiene measures	:	When using do not eat or drink. When using do not smoke.
7.2 Conditions for safe storage,	inc	luding any incompatibilities
Requirements for storage areas and containers	:	Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.
Advice on common storage	:	No special restrictions on storage with other products.
Further information on stor- age stability	:	No decomposition if stored and applied as directed.
7.3 Specific end use(s)		
Specific use(s)	:	Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters *	Basis *
4-methyl-m-phenylene diisocyanate	584-84-9	TWA	0,02 mg/m3	GB EH40

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	(NCO)
	Further information: Substances that can cause occupational
	asthma (also known as asthmagens and respiratory sensitisers)
	can induce a state of specific airway hyper-responsiveness via an
	immunological irritant or other mechanism. Once the airways have
	become hyper-responsive, further exposure to the substance,
	sometimes even in tiny quantities, may cause respiratory symp-
	toms. These symptoms can range in severity from a runny nose to
	asthma. Not all workers who are exposed to a sensitiser will be-
	come hyper-responsive and it is impossible to identify in advance
	those who are likely to become hyper-responsive. Substances
	that can cause occupational asthma should be distinguished from
	substances which may trigger the symptoms of asthma in people
	with pre-existing airway hyper-responsiveness, but which do not
	include the disease themselves. The latter substances are not
	classified as asthmagens or respiratory sensitisers. Further infor-
	mation can be found in the HSE publication Asthmagen? Critical
	assessments of the evidence for agents implicated in occupational
	asthma., Wherever it is reasonably practicable, exposure to sub-
	stances that can cause occupational asthma should be prevented.
	Where this is not possible, the primary aim is to apply adequate
	standards of control to prevent workers from becoming hyper-
	responsive. For substances that can cause occupational asthma,
	COSHH requires that exposure be reduced to as low as is rea-
	sonably practicable. Activities giving rise to short-term peak con-
	centrations should receive particular attention when risk manage-
	ment is being considered. Health surveillance is appropriate for all
	employees exposed or liable to be exposed to a substance which
	may cause occupational asthma and there should be appropriate
	consultation with an occupational health professional over the
	degree of risk and level of surveillance., Capable of causing occu-
	pational asthma., The 'Sen' notation in the list of WELs has been
	assigned only to those substances which may cause occupational
	asthma in the categories shown in Table 1. It should be remem-
	bered that other substances not in these tables may cause occu-
	pational asthma. HSE's asthma web pages
	(www.hse.gov.uk/asthma) provide further information.
	STEL 0,07 mg/m3 GB EH40
	(NCO)

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*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

Biological occupational exposure limits

Substance name	CAS-No.	Control parame-	Sampling time	Basis
		ters		
4-methyl-m-phenylene diisocyanate	584-84-9	isocyanate- derived diamine (Isocyanates): 1 µmol/mol creati- nine (Urine)	At the end of the period of expo- sure	GB EH40 BAT



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8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards. Ensure adequate ventilation, especially in confined areas.

Personal protective equipment					
Eye/face protection : Hand protection :	Safety glasses Chemical-resistant, impervious gloves complying with an ap- proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu- facturer specifications. Butyl rubber/nitrile rubber gloves (> 0,1 mm)				
	Recommended: Butyl rubber/nitrile rubber gloves.				
Skin and body protection :	Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionaly recommended for mixing and stirring work.				
Respiratory protection :	In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe work- ing limits of the selected respirator. organic vapor filter (Type A) A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Meth- ods for determining inhalation exposure). This applies in par- ticular to the mixing / stirring area. In case this is not sufficent to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.				
Environmental exposure controls					

General advice	:	No special environmental	precautions require	ed.
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SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state Colour Odour	:	liquid amber characteristic
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	> 250 °C
Flammability (solid, gas)	:	No data available



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Upper/lower flammability or	exp	losive limits	
Upper explosion limit / Up- per flammability limit	:	No data available	
Lower explosion limit / Lower flammability limit	:	No data available	
Flash point	:	> 110 °C Method: closed cup	
Auto-ignition temperature	:	No data available	
Decomposition temperature	:	No data available	
pH	:	Not applicable	
Viscosity			
Viscosity, kinematic	:	No data available	
Solubility(ies)			
Water solubility	:	insoluble	
Partition coefficient: n- octanol/water	:	No data available	
Vapour pressure	:	0,01 hPa	
Density	:	1,08 g/cm3 (20 °C)	
Relative vapour density	:	No data available	
Particle characteristics	:	No data available	

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid



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Conditions to avoid	: Avoid moisture.	
10.5 Incompatible materials Materials to avoid	: No data available	
10.6 Hazardous decompositio No decomposition if stored	-	
SECTION 11: Toxicologica	information	
11.1 Information on hazard cl	asses as defined in Regulation (EC) No 1272/2008	
Acute toxicity Not classified based on av	ilable information.	
Components:		
4-methyl-m-phenylene di	socyanate:	
Acute oral toxicity	: LD50 Oral (Rat): > 5.000 mg/kg	
Acute inhalation toxicity	: LC50 (Rat): 0,107 mg/l Exposure time: 4 h Test atmosphere: vapour	
	Acute toxicity estimate: 0,107 mg/l Test atmosphere: vapour Method: Calculation method	
Acute dermal toxicity	: LD50 Dermal (Rat): > 9.400 mg/kg	
Skin corrosion/irritation Not classified based on av	ilable information.	
Serious eye damage/eye Not classified based on av		
Respiratory or skin sens	lisation	
Skin sensitisation Not classified based on av	illable information.	
Respiratory sensitisation Not classified based on av	ilable information.	
Germ cell mutagenicity Not classified based on av	illable information.	
Carcinogenicity Not classified based on av	illable information.	
Country GB 000000680362		8 / 13



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Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment

: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment

: This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

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Product:

Assessment

The substance/mixture does not contain components considered to have endocrine disrupting properties according to



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	REACH Article 57(f) or Commission D (EU) 2017/2100 or Commission Regul levels of 0.1% or higher.	
12.7 Other adverse effects		
Product: Additional ecological infor- mation	: There is no data available for this prod	luct.
SECTION 13: Disposal consid	lerations	
13.1 Waste treatment methods		
Product	: The generation of waste should be avo	aidad ar minimizad
Floduct	wherever possible.	
	Empty containers or liners may retain	some product residues.
	This material and its container must be	e disposed of in a safe
	way. Dispose of surplus and non-recyclable waste disposal contractor.	products via a licensed
	Disposal of this product, solutions and	any by-products should
	at all times comply with the requirement	
	protection and waste disposal legislation	on and any regional
		, 3
	local authority requirements. Avoid dispersal of spilled material and soil, waterways, drains and sewers.	

SECTION 14: Transport information

14.1 UN number or ID number

ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
ΙΑΤΑ	:	Not regulated as a dangerous good
14.2 UN proper shipping name		
ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
ΙΑΤΑ	:	Not regulated as a dangerous good
14.3 Transport hazard class(es)		
ADR	:	Not regulated as a dangerous good



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IMDG	:	Not regulated as a dangerous good	
ΙΑΤΑ	:	Not regulated as a dangerous good	
14.4 Packing group			
ADR	:	Not regulated as a dangerous good	
IMDG	:	Not regulated as a dangerous good	
IATA (Cargo)	:	Not regulated as a dangerous good	
IATA (Passenger)	:	Not regulated as a dangerous good	
14.5 Environmental hazards Not regulated as a dangerous	go	od	
14.6 Special precautions for use	r		
Not applicable			
14.7 Maritime transport in bulk a Not applicable for product as		•	

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17)	:	Not applicable
UK REACH Candidate list of substances of very high concern (SVHC) for Authorisation	:	Not applicable
The Persistent Organic Pollutants Regulations (retained Regulation (EU) 2019/1021 as amended for Great Britain)	:	Not applicable
International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors	:	Not applicable
Regulation (EC) No 1005/2009 on substances that deplete the ozone layer	:	Not applicable
UK REACH List of substances subject to authorisation (Annex XIV)	:	Not applicable
GB Export and import of hazardous chemicals - Prior Informed Consent (PIC) Regulation	:	Not applicable
Control of Major Accident Hazards Regulations 2015 (COMAH)		applicable
Volatile organic compounds : Law on the incentive	iax to	or volatile organic compounds



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(VOCV) no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control) Not applicable

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

mental regulation/legislation Heal specific for the substance or Con mixture: (CO May	ronmental Protection Act 1990 & Subsidiary Regulations th and Safety at Work Act 1974 & Subsidiary Regulations rol of Substances Hazardous to Health Regulations SHH) be subject to the Control of Major Accident Hazards Ilations (COMAH), and amendments.
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15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements		
H315	:	Causes skin irritation.
H317	:	May cause an allergic skin reaction.
H319	:	Causes serious eye irritation.
H330	:	Fatal if inhaled.
H334	:	May cause allergy or asthma symptoms or breathing difficul- ties if inhaled.
H335	:	May cause respiratory irritation.
H351	:	Suspected of causing cancer.
H412	:	Harmful to aquatic life with long lasting effects.
Full text of other abbreviation	ons	
Acute Tox.	:	Acute toxicity
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Carc.	:	Carcinogenicity
Eye Irrit.	:	Eye irritation
Resp. Sens.	:	Respiratory sensitisation
Skin Irrit.	:	Skin irritation
Skin Sens.	:	Skin sensitisation
STOT SE	:	Specific target organ toxicity - single exposure
GB EH40	:	UK. EH40 WEL - Workplace Exposure Limits
GB EH40 BAT	:	UK. Biological monitoring guidance values
GB EH40 / TWA	:	Long-term exposure limit (8-hour TWA reference period)
GB EH40 / STEL	:	Short-term exposure limit (15-minute reference period)
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road



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CAS	:	Chemical Abstracts Service	
DNEL	:	Derived no-effect level	
EC50	:	Half maximal effective concentration	
GHS	:	Globally Harmonized System	
IATA	:	International Air Transport Association	
IMDG	:	International Maritime Code for Dangerous Goo	ods
LD50	:	Median lethal dosis (the amount of a material, g	
		once, which causes the death of 50% (one half) of a group of
		test animals)	
LC50	:	Median lethal concentration (concentrations of	
		air that kills 50% of the test animals during the	observation
		period)	
MARPOL	:	International Convention for the Prevention of F	
		Ships, 1973 as modified by the Protocol of 1978	8
OEL	:	Occupational Exposure Limit	
PBT	:	Persistent, bioaccumulative and toxic	
PNEC	:	Predicted no effect concentration	
REACH	:	Regulation (EC) No 1907/2006 of the Europear	
		and of the Council of 18 December 2006 conce	5 5
		istration, Evaluation, Authorisation and Restrict	
SV/HC		cals (REACH), establishing a European Chemic	cais Agency
SVHC	÷	Substances of Very High Concern	
vPvB	•	Very persistent and very bioaccumulative	

Further information

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

GB / EN