

PRODUCT DATA SHEET

SikaBond® Contact Adhesive

All purpose contact adhesive for bonding a wide variety of materials

PRODUCT DESCRIPTION

SikaBond® Contact Adhesive is a rubber based adhesive that provides an instant bond on contact. Suitable for use both internally and externally, SikaBond® Contact Adhesive bonds decorative laminates, wood, rigid PVC, ABS, metals, rubber, stone and dense fabrics.

CHARACTERISTICS / ADVANTAGES

- Instant bond on contact
- High initial bond strength
- Bonds a multitude of substrates

USES

- Bonding automotive trim
- Bonding decorative laminates to wood and wood composites
- Bonding plastics, metals, leather, wood, rubbers, urethane foams and fabrics

PRODUCT INFORMATION

Packaging	250 mL bottles, 750 mL and 5 L tins
Colour	Amber / beige
Shelf Life	12 months from date of manufacture in original, unopened containers
Storage Conditions	Store in original, unopened containers between +5 °C and +25 °C away from sources of ignition.
Viscosity	ca. 4000 cPs
Thermal Resistance	-30 °C to +90 °C
Consumption	Approx. 3.5 - 5.5 m ² /L
Open Time	5 to 35 minutes
Surface temperature	+5 to +25 °C
Application condition	+5 to +25 °C

VALUE BASE

vary due to circumstances beyond our control.

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may

LIMITATIONS

- Do not use on soft (plasticised) PVC.
- Do not use on polystyrene.
- Do not use on bitumen, asphalt or cellulose-painted surfaces.
- Do not use on bitumen or tar-leaching products.
- Do not use as a mirror adhesive as the product may attack the mirror backing.
- Do not expose bonded areas to direct sunlight.
- Do not use in areas subject to continuous water immersion.
- Always allow the adhesive to become touch dry on both surfaces before bringing surfaces together – premature bonding will cause solvent entrapment and blistering of laminates.
- At low temperatures, care must be taken to ensure that the temperature of the adhesive and of both surfaces to be bonded is higher than the ambient temperature. Cold materials have a strong tendency to attract moisture present in the surrounding air, which can have a disastrous effect on the bond strength.

ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

APPLICATION INSTRUCTIONS

SUBSTRATE QUALITY

The surfaces to be bonded must be clean, dry and free from dust, grease and contamination. Materials to be bonded should be stored in a warm environment prior to bonding to avoid chilling of the bond line, which can lead to extended setting times and possible adhesion problems.

APPLICATION

Stir adhesive well before use. Apply the adhesive to both surfaces in a thin coat using a short stiff brush or spreader. Allow the surfaces to become “touch dry” (adhesive is glossy and no longer transfers to gloved fingers), usually between 5 and 15 minutes (depending on temperature). Porous surfaces must receive two coats, allowing the adhesive to dry between coats. Align the bond edges and bond under maximum pressure. For best results, laminates should be nip-rolled or pressed. If this is not possible, use a hard roller and go over the entire surface using as much bodyweight as possible, working from the centre outwards. Seams and edges should also receive extra pressure. The newly bonded material should not be subjected to extreme temperature changes for 3 - 4 days after bonding and avoid further fabrication until the adhesive has fully cured.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

SIKA LIMITED

Watchmead
Welwyn Garden City
Hertfordshire, AL7 1BQ
Tel: 01707 394444
Web: www.sika.co.uk
Twitter: @SikaLimited



Product Data Sheet
SikaBond® Contact Adhesive
July 2026, Version 01.01
020513070000264206

SikaBondContactAdhesive-en-GB-(07-2026)-1-1.pdf

