

Application Manual

Instructions for using **SikaForce-7550[®]** in cartridge.

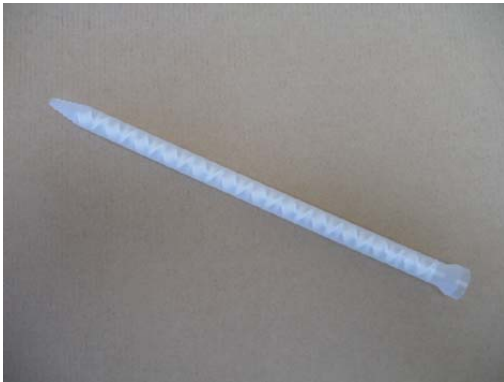
To use with a pneumatic gun Typ Kröger TS 459 LX



and a static mixer Typ Mixpac MC 13/24



1. Use a static-mixer MC 13-24



2. Cut off the first four rings of the nozzle



3. Remove the retaining nut



4. Remove the nose plugs



5. Put the static mixer on the cartridge with the retaining nut



6. Use a compressed air piston type cartridge gun



7. Before application on original substrates it is absolutely necessary to apply a bead of 30 cm to have a good mixing quality



8. Now you can apply SikaForce®-7550



9. To ensure uniform thickness of adhesive when compressed, we recommend to apply the adhesive in the form of a triangular bead.

