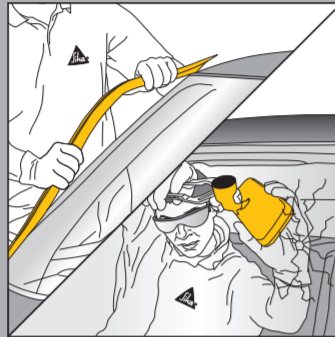


# Sika Automotive Glass Replacement Installation Guide

1



Remove all decorative trims.

2



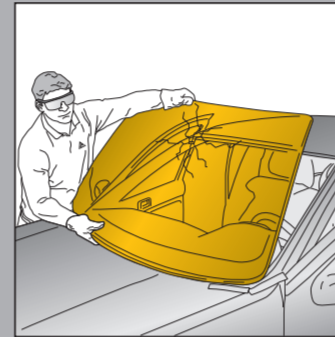
Cover the aperture with masking tape.

3



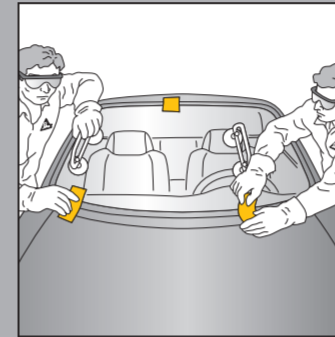
Cut out damaged windshield using an electrical knife, cutting wire, cold knife etc.

4



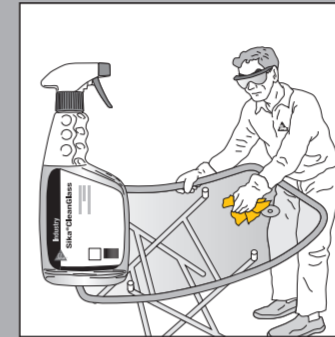
Remove damaged windshield.

5



Dry fit new windshield.

6



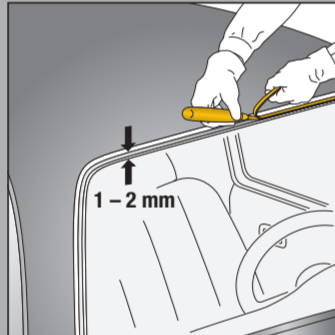
Clean the new windshield with Sika® CleanGlass.

7



Activate the bonding surface of the glass using Sika® Aktivator PRO.

8



Trim back the remaining adhesive bead to 1 – 2 mm.

9



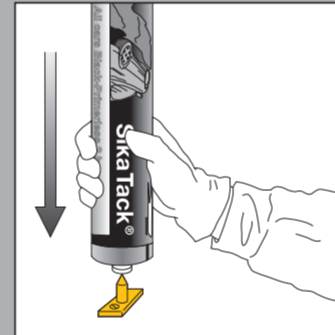
Clean the aperture using Sika® CleanGlass and activate the remaining bead with Sika® Aktivator PRO.

10



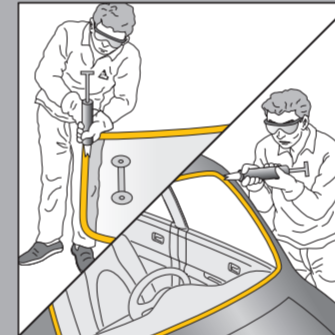
Cover any minor damage to paint work using Sika® Primer-206 G+P. In case of larger areas contact your body shop or refer to the car manufacturer's specification remove damaged windshield.

11



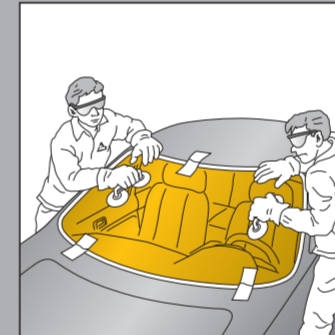
Open the cartridge or the unipack.

12



Apply a triangular bead of adhesive either to the glass or the aperture.

13



Place the windshield in position within the open time of the adhesive.

14



Refit trims and mouldings.

Installation Guideline valid between 5 °C up to 35 °C, please always refer to the most current local Product and Material Safety Datasheets.

## Sika Installation Guide

