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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : SikaCor® EG-1 Plus Part A

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Epoxy coating, Corrosion protection, For professional users

only.

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Limited

Watchmead Welwyn Garden City

Hertfordshire. AL7 1BQ

Telephone : +44 (0)1707 394444
Telefax : +44 (0)1707 329129
E-mail address of person : EHS@uk.sika.com

responsible for the SDS

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC)
24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Flammable liquids, Category 3 H226: Flammable liquid and vapour. Skin irritation, Category 2 H315: Causes skin irritation.

Serious eye damage, Category 1

Skin sensitisation, Category 1

Specific target organ toxicity - single ex
H318: Causes skin initiation.

H318: Causes serious eye damage.

H317: May cause an allergic skin reaction.

H335: May cause respiratory irritation.

Specific target organ toxicity - single exposure, Category 3, Respiratory system
Specific target organ toxicity - repeated
H335: May cause respiratory system
H373: May cause damage

Specific target organ toxicity - repeated H373: May cause damage to organs through proexposure, Category 2 longed or repeated exposure if inhaled.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :





Signal word : Danger

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Hazard statements :	H315 Ca H317 Ma H318 Ca H335 Ma H373 Ma	ammable liquid and vapour. tuses skin irritation. ay cause an allergic skin reaction. tuses serious eye damage. ay cause respiratory irritation. ay cause damage to organs throug repeated exposure if inhaled.	gh prolonged
Precautionary statements :	Prevention: P210 P260 P264 P280	Keep away from heat, hot surfa open flames and other ignition s smoking. Do not breathe mist or vapours Wash skin thoroughly after han Wear protective gloves/ protect eye protection/ face protection.	sources. No dling.
	Response: P305 + P351 + P370 + P378	P338 + P310 IF IN EYES: Rins with water for several minutes. tact lenses, if present and easy tinue rinsing. Immediately call a CENTER/ doctor. In case of fire: Use dry sand, dr alcohol-resistant foam to exting	Remove conto do. Conto do. Conto POISON y chemical or

Hazardous components which must be listed on the label:

reaction product: bisphenol-A-(epichlorhydrin) and epoxy resin (number average molecular weight 700 - 1100) reaction mass of ethylbenzene and xylene 2-methylpropan-1-ol

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Index-No.	Classification	Concentration (% w/w)	
	Registration number			
reaction product: bisphenol-A- (epichlorhydrin) and epoxy resin (number average molecular weight 700 - 1100)	25068-38-6 Not Assigned	Eye Irrit. 2; H319 Skin Irrit. 2; H315 Skin Sens. 1; H317	>= 10 - < 20	
reaction mass of ethylbenzene and xylene	Not Assigned 905-588-0 601-022-00-9 01-2119488216-32- XXXX	Flam. Liq. 3; H226 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Irrit. 2; H319 STOT SE 3; H335 (Respiratory system) STOT RE 2; H373 (hearing organs) Asp. Tox. 1; H304 Aquatic Chronic 3; H412	>= 10 - < 20	
2-methylpropan-1-ol	78-83-1 201-148-0 603-108-00-1 01-2119484609-23- XXXX	Flam. Liq. 3; H226 Skin Irrit. 2; H315 Eye Dam. 1; H318 STOT SE 3; H336 (Central nervous system) STOT SE 3; H335 (Respiratory system)	>= 5 - < 10	
N,N'-ethane-1,2-diylbis(12- hydroxyoctadecan-1-amide)	123-26-2 204-613-6 01-2119978265-26- XXXX	,	>= 0,1 - < 0,25	
Substances with a workplace exposure limit :				
aluminium powder (stabilised)	7429-90-5 231-072-3 013-002-00-1 01-2119529243-45- XXXX	Flam. Sol. 1; H228	>= 1 - < 2,5	

For explanation of abbreviations see section 16.

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SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.

Consult a physician.

Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.

Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water. If symptoms persist, call a physician.

In case of eye contact : Small amounts splashed into eyes can cause irreversible tis-

sue damage and blindness.

In the case of contact with eyes, rinse immediately with plenty

of water and seek medical advice.

Continue rinsing eyes during transport to hospital.

Remove contact lenses.

Keep eye wide open while rinsing.

If swallowed : Do not induce vomiting without medical advice.

Rinse mouth with water.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Cough

Respiratory disorder Allergic reactions Excessive lachrymation

Erythema Dermatitis

See Section 11 for more detailed information on health effects

and symptoms.

Risks : Causes skin irritation.

May cause an allergic skin reaction. Causes serious eye damage. May cause respiratory irritation.

May cause damage to organs through prolonged or repeated

exposure if inhaled.

irritant effects sensitising effects

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4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media Alcohol-resistant foam

Carbon dioxide (CO2)

Dry chemical

Unsuitable extinguishing

Water

media

High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-

fighting

Do not use a solid water stream as it may scatter and spread

fire.

Hazardous combustion prod- : No hazardous combustion products are known

5.3 Advice for firefighters

for firefighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

Further information Use water spray to cool unopened containers.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment.

> Remove all sources of ignition. Deny access to unprotected persons.

Beware of vapours accumulating to form explosive concentra-

tions. Vapours can accumulate in low areas.

6.2 Environmental precautions

Environmental precautions Prevent product from entering drains.

If the product contaminates rivers and lakes or drains inform

respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up Contain spillage, and then collect with non-combustible ab-

> sorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local

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/ national regulations (see section 13).

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see

section 8).

Do not get in eyes, on skin, or on clothing. For personal protection see section 8.

Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Smoking, eating and drinking should be prohibited in the ap-

plication area.

Take precautionary measures against static discharge. Open drum carefully as content may be under pressure. Take necessary action to avoid static electricity discharge

(which might cause ignition of organic vapours).

Follow standard hygiene measures when handling chemical

products

Advice on protection against

fire and explosion

Use explosion-proof equipment. Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. Take precautionary

measures against electrostatic discharges.

Hygiene measures : Handle in accordance with good industrial hygiene and safety

practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers

: Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accord-

ance with local regulations.

Further information on stor-

age stability

No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any

use.

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SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters *	Basis *
reaction mass of ethylbenzene and xy- lene	Not Assigned	TWA	50 ppm 221 mg/m3	2000/39/EC
	Further information: Identifies the possibility of significa through the skin, Indicative			ficant uptake
		STEL	100 ppm 442 mg/m3	2000/39/EC
		TWA	50 ppm 220 mg/m3	GB EH40
	Further information: Can be absorbed through the skin. The as-			
	signed substances are those for which there are concerns that			
	dermal absorption will lead to systemic toxicity.			
		STEL	100 ppm 441 mg/m3	GB EH40
2-methylpropan-1-ol	78-83-1	TWA	50 ppm 154 mg/m3	GB EH40
		STEL	75 ppm 231 mg/m3	GB EH40
aluminium powder (stabilised)	7429-90-5	TWA (inhalable dust)	10 mg/m3	GB EH40
		TWÁ (Respirable dust)	4 mg/m3	GB EH40

^{*}The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

Biological occupational exposure limits

Substance name	CAS-No.	Control parame- ters	Sampling time	Basis
reaction mass of ethylbenzene and xylene	Not Assigned	methyl hippuric acid: 650 Millimo- les per mole cre- atinine (Urine)	After shift	GB EH40 BAT

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.

Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection : Safety glasses with side-shields conforming to EN166

Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an ap-

proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu-

facturer specifications.

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Suitable for short time use or protection against splashes:

Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed.

Suitable for permanent exposure:

Viton gloves (0.4 mm), breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345,

long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing

and stirring work.

Respiratory protection : In case of inadequate ventilation wear respiratory protection.

Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe work-

ing limits of the selected respirator.

organic vapor (Type A) and particulate filter

A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm P1: Inert material; P2, P3: hazardous substances

Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficent to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Environmental exposure controls

General advice : Prevent product from entering drains.

If the product contaminates rivers and lakes or drains inform

respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance : liquid

Colour : various, colourless

Odour : solvent-like

Melting point/ range / Freez-

ing point

No data available

Boiling point/boiling range : No data available

Flammability (solid, gas) : No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Up- : Upper explosion limit

per flammability limit ca. 7 %(V)

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Lower explosion limit / : Lower explosion limit

Lower flammability limit ca. 1 %(V)

Flash point : ca. 23 °C

Method: closed cup

Auto-ignition temperature : 415 °C

Decomposition temperature : No data available

pH : Not applicable

substance/mixture is non-soluble (in water)

Viscosity

Viscosity, dynamic : 2.400 - 3.600 mPa.s (20 °C)

Viscosity, kinematic : > 20,5 mm2/s (40 °C)

Solubility(ies)

Water solubility : insoluble

Partition coefficient: n-

octanol/water

No data available

Vapour pressure : ca. 11,99 hPa (20 °C)

Density : ca. 1,51 g/cm3 (20 °C)

Relative vapour density : No data available

Particle characteristics : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

Vapours may form explosive mixture with air.

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10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

.

No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Components:

reaction mass of ethylbenzene and xylene:

Acute oral toxicity : LD50 Oral (Rat): 3.523 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

May cause respiratory irritation.

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STOT - repeated exposure

May cause damage to organs through prolonged or repeated exposure if inhaled.

Aspiration toxicity

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components consid-

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

reaction mass of ethylbenzene and xylene:

Toxicity to fish (Chronic tox-

icity)

NOEC: > 1,3 mg/l

Exposure time: 56 d

Species: Oncorhynchus mykiss (rainbow trout)

Toxicity to daphnia and other :

aquatic invertebrates (Chron-

ic toxicity)

NOEC: 1,17 mg/l Exposure time: 7 d

Species: Daphnia (water flea)

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered

to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

0.1% or higher...

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12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components consid-

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological infor-

mation

: There is no data available for this product.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized

wherever possible.

Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe

way.

Dispose of surplus and non-recyclable products via a licensed

waste disposal contractor.

Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.

Avoid dispersal of spilled material and runoff and contact with

soil, waterways, drains and sewers.

SECTION 14: Transport information

14.1 UN number or ID number

ADR : UN 1263 IMDG : UN 1263 IATA : UN 1263

14.2 UN proper shipping name

ADR : PAINT IMDG : PAINT IATA : Paint

14.3 Transport hazard class(es)

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Class Subsidiary risks

 ADR
 : 3

 IMDG
 : 3

 IATA
 : 3

14.4 Packing group

ADR

Packing group : III
Classification Code : F1
Hazard Identification Number : 30
Labels : 3
Tunnel restriction code : (D/E)

IMDG

Packing group : III
Labels : 3
EmS Code : F-E, S-E

IATA (Cargo)

Packing instruction (cargo : 366

aircraft)

Packing instruction (LQ) : Y344
Packing group : III

Labels : Flammable Liquids

IATA (Passenger)

Packing instruction (passen: 355

ger aircraft)

Packing instruction (LQ) : Y344
Packing group : III

Labels : Flammable Liquids

14.5 Environmental hazards

ADR

Environmentally hazardous : no

IMDG

Marine pollutant : no

IATA (Passenger)

Environmentally hazardous : no

IATA (Cargo)

Environmentally hazardous : no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

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14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixtureRelevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17) : Not applicable

UK REACH Candidate list of substances of very high

concern (SVHC) for Authorisation

Not applicable

Not applicable

The Persistent Organic Pollutants Regulations (retained Pagulation (FLI) 2019/1021 as amended for Great Brit-

Regulation (EU) 2019/1021 as amended for Great Brit-

ain)

International Chemical Weapons Convention (CWC)

Schedules of Toxic Chemicals and Precursors

Not applicable

Regulation (EU) No 2024/590 on substances that de-

plete the ozone layer

Not applicable

UK REACH List of substances subject to authorisation

(Annex XIV)

Not applicable

GB Export and import of hazardous chemicals - Prior

Informed Consent (PIC) Regulation

Not applicable

Control of Major Accident Hazards Regulations P5c FLAMMABLE LIQUIDS

2015 (COMAH)

Volatile organic compounds

: Law on the incentive tax for volatile organic compounds

(VOCV)

Volatile organic compounds (VOC) content: 21,8% w/w

Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention

and control)

Volatile organic compounds (VOC) content: 21,8% w/w

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture:

 Environmental Protection Act 1990 & Subsidiary Regulations Health and Safety at Work Act 1974 & Subsidiary Regulations Control of Substances Hazardous to Health Regulations (COSHH)

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May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.

Other regulations:

Take note of The Management of Health and Safety at Work Regulations 1999 (requirements relating to new and expectant mothers at work contained in Regulation 16 to 18) and of the Pregnant Workers Directive 92/85/EEC.

Take note of The Management of Health and Safety at Work Regulations 1999 (requirements relating to protection of young people at work contained in Regulation 19) and of Directive 94/33/EC on the protection of young people at work.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H226 : Flammable liquid and vapour.

H228 : Flammable solid.

H304 : May be fatal if swallowed and enters airways.

H312 : Harmful in contact with skin.

H315 : Causes skin irritation.

H317 : May cause an allergic skin reaction.
H318 : Causes serious eye damage.
H319 : Causes serious eye irritation.

H332 : Harmful if inhaled.

H335 : May cause respiratory irritation. H336 : May cause drowsiness or dizziness.

H373 : May cause damage to organs through prolonged or repeated

exposure if inhaled.

H412 : Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox. : Acute toxicity

Aquatic Chronic : Long-term (chronic) aquatic hazard

Asp. Tox. : Aspiration hazard Eye Dam. : Serious eye damage

Eye Irrit. : Eye irritation
Flam. Liq. : Flammable liquids
Flam. Sol. : Flammable solids
Skin Irrit. : Skin irritation
Skin Sens. : Skin sensitisation

STOT RE : Specific target organ toxicity - repeated exposure STOT SE : Specific target organ toxicity - single exposure

2000/39/EC : Europe. Commission Directive 2000/39/EC establishing a first

list of indicative occupational exposure limit values

GB EH40 : UK. EH40 WEL - Workplace Exposure Limits
GB EH40 BAT : UK. Biological monitoring guidance values

2000/39/EC / TWA : Limit Value - eight hours

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2000/39/EC / STEL Short term exposure limit

Long-term exposure limit (8-hour TWA reference period) GB EH40 / TWA Short-term exposure limit (15-minute reference period) GB EH40 / STEL

European Agreement concerning the International Carriage of ADR

Dangerous Goods by Road

CAS Chemical Abstracts Service **DNEL** Derived no-effect level

EC50 Half maximal effective concentration

GHS Globally Harmonized System

International Air Transport Association IATA

International Maritime Code for Dangerous Goods **IMDG**

LD50 Median lethal dosis (the amount of a material, given all at

once, which causes the death of 50% (one half) of a group of

test animals)

Median lethal concentration (concentrations of the chemical in LC50

air that kills 50% of the test animals during the observation

MARPOL International Convention for the Prevention of Pollution from

Ships, 1973 as modified by the Protocol of 1978

OEL Occupational Exposure Limit

PBT Persistent, bioaccumulative and toxic **PNEC** Predicted no effect concentration

Regulation (EC) No 1907/2006 of the European Parliament REACH

and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

SVHC Substances of Very High Concern

vPvB Very persistent and very bioaccumulative

Further information

Classification of the mixture: Classification procedure: Flam Lin 3

Flam. Liq. 3	H226	Based on product data or assessment
Skin Irrit. 2	H315	Calculation method
Eye Dam. 1	H318	Calculation method
Skin Sens. 1	H317	Calculation method
STOT SE 3	H335	Calculation method
STOT RE 2	H373	Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version!

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GB/EN