SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier
   Trade name : Sikadur®-41 CF Normal (B)

1.2 Relevant identified uses of the substance or mixture and uses advised against
   Product use : Adhesive, Product is not intended for consumer use

1.3 Details of the supplier of the safety data sheet
   Company : Sika Limited
              Watchmead
              Welwyn Garden City
              Hertfordshire AL7 1BQ
              United Kingdom
   Telephone : +44 (0)1707 394444

1.4 Emergency telephone number
   Emergency telephone number : +44 (0)1707 363899 (available during office hours)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture
   Type of product : Mixture
   Classification (REGULATION (EC) No 1272/2008)
   Skin corrosion, Category 1B : H314: Causes severe skin burns and eye damage.
   Serious eye damage, Category 1 : H318: Causes serious eye damage.
   Skin sensitisation, Category 1 : H317: May cause an allergic skin reaction.
   Chronic aquatic toxicity, Category 2 : H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements
   Labelling (REGULATION (EC) No 1272/2008)
   Hazard pictograms :
   Signal word : Danger
Hazard statements:
- H314: Causes severe skin burns and eye damage.
- H317: May cause an allergic skin reaction.
- H411: Toxic to aquatic life with long lasting effects.

Precautionary statements:

**Prevention:**
- P261: Avoid breathing dust/fume/gas/mist/vapours/spray.
- P273: Avoid release to the environment.
- P280: Wear protective gloves/protective clothing/eye protection/face protection.

**Response:**
- P303 + P361 + P353: IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
- P304 + P340 + P310: IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.
- P305 + P351 + P338 + P310: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.

Hazardous components which must be listed on the label:
- 220-666-8 3-aminomethyl-3,5,5-trimethylcyclohexylamine
- 292-588-2 Amines, polyethylenepoly-, triethyleneetetramine fraction
- 202-013-9 2,4,6-tris(dimethylaminomethyl)phenol

**2.3 Other hazards**
This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

**SECTION 3: Composition/information on ingredients**

**3.2 Mixtures**

**Hazardous components**

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Classification (REGULATION (EC) No 1272/2008)</th>
<th>Concentration [%]</th>
</tr>
</thead>
<tbody>
<tr>
<td>benzyl alcohol 100-51-6 202-859-9 01-2119492630-38-XXXX</td>
<td>Acute Tox.4; H302 Acute Tox.4; H332 Eye Irrit.2; H319</td>
<td>&gt;= 5 - &lt; 10</td>
</tr>
<tr>
<td>3-aminomethyl-3,5,5-trimethylcyclohexylamine 2855-13-2 220-666-8 01-2119514687-32-XXXX</td>
<td>Acute Tox.4; H302 Acute Tox.4; H312 Skin Corr.1B; H314 Skin Sens.1A; H317 Aquatic Chronic3;</td>
<td>&gt;= 3 - &lt; 5</td>
</tr>
</tbody>
</table>
SECTION 4: First aid measures

4.1 Description of first aid measures

General advice: Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance.

If inhaled: Move to fresh air. Consult a physician after significant exposure.

In case of skin contact: Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.

In case of eye contact: Small amounts splashed into eyes can cause irreversible tissue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing.

If swallowed: Do not induce vomiting without medical advice. Rinse mouth with water. Do not give milk or alcoholic beverages.

For the full text of the H-Statements mentioned in this Section, see Section 16.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms: Allergic reactions
Dermatitis
See Section 11 for more detailed information on health effects and symptoms.

Risks: Health injuries may be delayed.
corrosive effects
sensitising effects
May cause an allergic skin reaction.
Causes serious eye damage.
Causes severe burns.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment: Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting: Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products: No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters: In the event of fire, wear self-contained breathing apparatus.

Further information: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions: Use personal protective equipment.
Deny access to unprotected persons.
6.2 Environmental precautions

Environmental precautions: Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and materials for containment and cleaning up

Methods for cleaning up: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling: Do not breathe vapours or spray mist. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products.

Advice on protection against fire and explosion: Normal measures for preventive fire protection.

Hygiene measures: Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers: Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.

Other data: No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s): Consult most current local Product Data Sheet prior to any use.
SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

**Personal protective equipment**

Eye protection : Safety glasses with side-shields conforming to EN166
                 Eye wash bottle with pure water
                 Wear eye/face protection.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (0.4 mm),
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345,
                          long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.

Respiratory protection : No special measures required.

**Environmental exposure controls**

General advice : Do not flush into surface water or sanitary sewer system.
                If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance : paste

Colour : dark grey
Odour : amine-like
Odour Threshold : No data available
Flash point : > 101 °C
Autoignition temperature : Not applicable
Decomposition temperature : No data available
Lower explosion limit (Vol-%) : No data available
Upper explosion limit (Vol-%) : No data available
Flammability : No data available
Explosive properties : No data available
Oxidizing properties : No data available
pH : > 11 at 500.00 g/l
              at 20 °C
Melting point/range / Freezing point : No data available
Boiling point/boiling range : No data available
Vapour pressure : 0.07 hPa
Density : ca. 1.94 g/cm³
          at 20 °C
Water solubility : No data available
Partition coefficient: n-octanol/water : No data available
Viscosity, dynamic : No data available
Viscosity, kinematic : > 20.5 mm²/s
        at 40 °C
Relative vapour density : No data available
Evaporation rate : No data available

9.2 Other information
No data available
SECTION 10: Stability and reactivity

10.1 Reactivity
No dangerous reaction known under conditions of normal use.

10.2 Chemical stability
The product is chemically stable.

10.3 Possibility of hazardous reactions
Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid
Conditions to avoid : No data available

10.5 Incompatible materials
Materials to avoid : No data available

10.6 Hazardous decomposition products

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity
Not classified based on available information.

Components:
benzyl alcohol:
Acute oral toxicity : LD50 Oral (Rat): 1.620 mg/kg
Acute inhalation toxicity :
   LC50 (Rat):  4,178 mg/l
   Exposure time: 4 h
   Test atmosphere: dust/mist

3-aminomethyl-3,5,5-trimethylcyclohexylamine:
Acute oral toxicity : LD50 Oral (Rat): 1.030 mg/kg
Acute inhalation toxicity :
   LC50 (Rat): > 5.01 mg/l
   Exposure time: 4 h
   Test atmosphere: dust/mist
Acute dermal toxicity : LD50 Dermal (Rabbit): > 2.000 mg/kg

Amines, polyethylenepoly-, triethylenetetramine fraction:
Acute oral toxicity : LD50 Oral (Rat): 1.716 mg/kg
Acute dermal toxicity : LD50 Dermal (Rabbit): 1.465 mg/kg
Skin corrosion/irritation
Causes severe burns.

Serious eye damage/eye irritation
Causes serious eye damage.

Respiratory or skin sensitisation
Skin sensitisation: May cause an allergic skin reaction.
Respiratory sensitisation: Not classified based on available information.

Components:
3-aminomethyl-3,5,5-trimethylcyclohexylamine:
Assessment: The product is a skin sensitisier, sub-category 1A.
Result: The product is a skin sensitisier, sub-category 1A.

Germ cell mutagenicity
Not classified based on available information.

Carcinogenicity
Not classified based on available information.

Reproductive toxicity
Not classified based on available information.

STOT - single exposure
Not classified based on available information.

STOT - repeated exposure
Not classified based on available information.

Aspiration toxicity
Not classified based on available information.

SECTION 12: Ecological information

12.1 Toxicity

Components:
benzyl alcohol:
Toxicity to fish: LC50: > 100 mg/l, 96 h, Fish
Toxicity to daphnia and other aquatic invertebrates: EC50: > 100 mg/l, 48 h, Daphnia magna (Water flea)

3-aminomethyl-3,5,5-trimethylcyclohexylamine:
Toxicity to algae: ErC50: > 10 - 100 mg/l, 72 h, Desmodesmus subspicatus (green algae)

(1-methylethyl)-1,1'-biphenyl:
Toxicity to daphnia and other aquatic invertebrates: LC50: 0,167 mg/l, 48 h, Daphnia magna (Water flea)

2,4,6-tris(dimethylaminomethyl)phenol:
Toxicity to algae: EC50: > 10 - 100 mg/l, 72 h, Scenedesmus capricornutum (fresh water algae)

12.2 Persistence and degradability
No data available

12.3 Bioaccumulative potential
No data available

12.4 Mobility in soil
No data available

12.5 Results of PBT and vPvB assessment

Product: Assessment
This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Other adverse effects

Product: Additional ecological information
An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product: The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

European Waste Catalogue: 08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances

Contaminated packaging: 15 01 10* packaging containing residues of or contaminated
SECTION 14: Transport information

ADR
14.1 UN number : 1759
14.2 UN proper shipping name : CORROSIVE SOLID, N.O.S.
(3-aminomethyl-3,5,5-trimethylcyclohexylamine, (1-methylethyl)-1,1'-biphenyl)
14.3 Transport hazard class(es) : 8
14.4 Packing group : III
Classification Code : C10
Labels : 8
Tunnel restriction code : (E)
14.5 Environmental hazards : yes

IATA
14.1 UN number : 1759
14.2 UN proper shipping name : Corrosive solid, n.o.s.
(3-aminomethyl-3,5,5-trimethylcyclohexylamine, (1-methylethyl)-1,1'-biphenyl)
14.3 Transport hazard class(es) : 8
14.4 Packing group : III
Labels : 8
14.5 Environmental hazards : yes

IMDG
14.1 UN number : 1759
14.2 UN proper shipping name : CORROSIVE SOLID, N.O.S.
(3-aminomethyl-3,5,5-trimethylcyclohexylamine, (1-methylethyl)-1,1'-biphenyl)
14.3 Class : 8
14.4 Packing group : III
Labels : 8
EmS Number 1 : F-A
EmS Number 2 : S-B
14.5 Marine pollutant : yes

IMDG
Alkalis

14.6 Special precautions for user
No data available

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code
Not applicable
SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

**Prohibition/Restriction**
- REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII): Not applicable
- REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59): None of the components are listed (=> 0.1 %).
- REACH - List of substances subject to authorisation (Annex XIV): Not applicable

REACH Information:
All substances contained in our Products are
- preregistered or registered by our upstream suppliers, and/or
- preregistered or registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.


<table>
<thead>
<tr>
<th>E2</th>
<th>ENVIRONMENTAL HAZARDS</th>
</tr>
</thead>
<tbody>
<tr>
<td>VOC-CH (VOCV)</td>
<td>no VOC duties</td>
</tr>
<tr>
<td>VOC-EU (solvent)</td>
<td>8.13 %</td>
</tr>
</tbody>
</table>

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture:
- Environmental Protection Act 1990 & Subsidiary Regulations
- Health and Safety at Work Act 1974 & Subsidiary Regulations
- Control of Substances Hazardous to Health Regulations (COSHH)
- May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements
H302  Harmful if swallowed.
H304  May be fatal if swallowed and enters airways.
H312  Harmful in contact with skin.
H314  Causes severe skin burns and eye damage.
H317  May cause an allergic skin reaction.
H318  Causes serious eye damage.
H319  Causes serious eye irritation.
H332  Harmful if inhaled.
H400  Very toxic to aquatic life.
H410  Very toxic to aquatic life with long lasting effects.
H412  Harmful to aquatic life with long lasting effects.

**Full text of other abbreviations**

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute Tox.</td>
<td>Acute toxicity</td>
</tr>
<tr>
<td>Aquatic Acute</td>
<td>Acute aquatic toxicity</td>
</tr>
<tr>
<td>Aquatic Chronic</td>
<td>Chronic aquatic toxicity</td>
</tr>
<tr>
<td>Asp. Tox.</td>
<td>Aspiration hazard</td>
</tr>
<tr>
<td>Eye Dam.</td>
<td>Serious eye damage</td>
</tr>
<tr>
<td>Eye Irrit.</td>
<td>Eye irritation</td>
</tr>
<tr>
<td>Skin Corr.</td>
<td>Skin corrosion</td>
</tr>
<tr>
<td>Skin Sens.</td>
<td>Skin sensitisation</td>
</tr>
<tr>
<td>ADR</td>
<td>Accord européen relatif au transport international des marchandises Dangereuses par Route</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstracts Service</td>
</tr>
<tr>
<td>DNEL</td>
<td>Derived no-effect level</td>
</tr>
<tr>
<td>EC50</td>
<td>Half maximal effective concentration</td>
</tr>
<tr>
<td>GHS</td>
<td>Globally Harmonized System</td>
</tr>
<tr>
<td>IATA</td>
<td>International Air Transport Association</td>
</tr>
<tr>
<td>IMDG</td>
<td>International Maritime Code for Dangerous Goods</td>
</tr>
<tr>
<td>LD50</td>
<td>Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)</td>
</tr>
<tr>
<td>LC50</td>
<td>Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)</td>
</tr>
<tr>
<td>MARPOL</td>
<td>International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978</td>
</tr>
<tr>
<td>OEL</td>
<td>Occupational Exposure Limit</td>
</tr>
<tr>
<td>PBT</td>
<td>Persistent, bioaccumulative and toxic</td>
</tr>
<tr>
<td>PNEC</td>
<td>Predicted no effect concentration</td>
</tr>
<tr>
<td>SVHC</td>
<td>Substances of Very High Concern</td>
</tr>
<tr>
<td>vPvB</td>
<td>Very persistent and very bioaccumulative</td>
</tr>
</tbody>
</table>

**Classification of the mixture:**

<table>
<thead>
<tr>
<th>Category</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin Corr. 1B</td>
<td>H314 (Calculation method)</td>
</tr>
<tr>
<td>Eye Dam. 1</td>
<td>H318 (Calculation method)</td>
</tr>
<tr>
<td>Skin Sens. 1</td>
<td>H317 (Calculation method)</td>
</tr>
<tr>
<td>Aquatic Chronic 2</td>
<td>H411 (Calculation method)</td>
</tr>
</tbody>
</table>
The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version!