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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : SikaBiresin[®] L400 (EPOPAST 400) Part A

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Tooling system

1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Limited Watchmead Welwyn Garden City Hertfordshire. AL7 1BQ
Telephone	:	+44 (0)1707 394444
Telefax	:	+44 (0)1707 329129
E-mail address of person responsible for the SDS	:	EHS@uk.sika.com

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC) 24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)	
Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Cat- egory 2	H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms



Signal word

Warning

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Hazard statements :	H315 H317 H319 H411	Causes skin irritation. May cause an allergic skin reac Causes serious eye irritation. Toxic to aquatic life with long las	
Precautionary statements :	Prevention: P261 P264 P273 P280	Avoid breathing mist or vapours Wash skin thoroughly after hand Avoid release to the environmen Wear protective gloves/ eye pro protection.	dling. nt.
	Response: P333 + P313 P391	If skin irritation or rash occurs: 0 advice/ attention. Collect spillage.	Get medical

Hazardous components which must be listed on the label:

bis-[4-(2,3-epoxipropoxi)phenyl]propane bis-[4-(2,3-epoxypropoxy)phenyl]methane

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.



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SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
bis-[4-(2,3- epoxipropoxi)phenyl]propane	1675-54-3 216-823-5 01-2119456619-26- XXXX	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 2; H411 specific concentration limit Eye Irrit. 2; H319 >= 5 % Skin Irrit. 2; H315 >= 5 %	>= 20 - < 25
bis-[4-(2,3- epoxypropoxy)phenyl]methane	Not Assigned 701-263-0 01-2119454392-40- XXXX	Skin Irrit. 2; H315 Skin Sens. 1A; H317 Aquatic Chronic 2; H411	>= 10 - < 20

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice	: Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance.
If inhaled	: Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	 Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	 Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	: Do not induce vomiting without medical advice. Rinse mouth with water.



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		Do not give milk or alcoholic beverages. Never give anything by mouth to an uncor	nscious person.
4.2 Most important symptoms a	nd e	effects, both acute and delayed	
Symptoms	:	Allergic reactions Excessive lachrymation Erythema Dermatitis See Section 11 for more detailed informati and symptoms.	ion on health effects
Risks	:	irritant effects sensitising effects	
		Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.	
4 3 Indication of any immediate	mei	dical attention and special treatment nee	ded
Treatment	:	Treat symptomatically.	
5.1 Extinguishing media Suitable extinguishing media	:	In case of fire, use water/water spray/wate ide/sand/foam/alcohol resistant foam/chen extinction.	
5.2 Special hazards arising from	the	e substance or mixture	
	:		ter drains or water
Hazardous combustion prod- ucts	:	No hazardous combustion products are kr	nown
4010			
5.3 Advice for firefighters			
	:	In the event of fire, wear self-contained bro	eathing apparatus.



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SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions	:	Use personal protective equipment.
		Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel,
	acid binder, universal binder, sawdust).
	Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling	:	 Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products
Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Hygiene measures	:	Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage	:	Keep container tightly closed in a dry and well-ventilated
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areas and containers	place. Store in accordance with local regulations	
Further information on stor-	No decomposition if stored and applied as directed	ed.
7.3 Specific end use(s)		
Specific use(s)	Consult most current local Product Data Sheet puuse.	rior to any

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

	ue type (Form Contro exposure) ters *	l parame- Basis *
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Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards. Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection	:	Safety glasses with side-shields conforming to EN166 Eye wash bottle with pure water
Hand protection	:	Chemical-resistant, impervious gloves complying with an ap- proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu- facturer specifications.
		Suitable for short time use or protection against splashes: Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed. Suitable for permanent exposure: Viton gloves (0.4 mm), breakthrough time >30 min.
Skin and body protection	:	Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionaly recommended for mixing and stirring work.
Respiratory protection	:	No special measures required.
Environmental exposure controls		
General advice	:	Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.



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SECTION 9: Physical and chemical properties

9.1 Information on basic physica Physical state	al and	d chemical properties liquid
Appearance Colour	:	paste grey
Odour	:	characteristic, very faint
Melting point/range / Freezing point	g :	No data available
Boiling point/boiling range	:	> 200 °C
Flammability (solid, gas)	:	No data available
Upper/lower flammability or	r exp	losive limits
Upper explosion limit / Upper flammability limit	-	
Lower explosion limit / Lower flammability limit	:	No data available
Flash point	:	> 110 °C Method: closed cup
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
рН	:	6 - 9 Concentration: 100 %
Viscosity		
Viscosity, kinematic	:	No data available
Solubility(ies)		
Water solubility	:	insoluble
Partition coefficient: n-	:	No data available



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octanol/water		
Vapour pressure	: 0,01 hPa	
Density	: 0,9 g/cm3 (20 °C)	
Relative vapour density	: No data available	
Particle characteristics	: No data available	
9.2 Other information No data available		

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.



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bis-[4-(2,3-epoxipropoxi)phe	vilpropane:	
Acute oral toxicity	: LD50 Oral (Rat): > 5.000 mg/kg	
Acute dermal toxicity	: LD50 Dermal (Rabbit): > 5.000 mg/kg	
Skin corrosion/irritation Causes skin irritation.		
Serious eye damage/eye irri Causes serious eye irritation.	ation	
Respiratory or skin sensitis	tion	
Skin sensitisation May cause an allergic skin rea	ction.	
Respiratory sensitisation Not classified based on availa	le information.	
Germ cell mutagenicity Not classified based on availa	le information.	
Carcinogenicity Not classified based on availa	le information.	
Reproductive toxicity Not classified based on availa	le information.	
STOT - single exposure Not classified based on availa	le information.	
STOT - repeated exposure Not classified based on availa	le information.	
Aspiration toxicity Not classified based on availa	le information.	
11.2 Information on other hazard	5	
Endocrine disrupting prope	ies	
Product:		
Assessment	: The substance/mixture does not contain ered to have endocrine disrupting prope REACH Article 57(f) or Commission De (EU) 2017/2100 or Commission Regula	erties according to legated regulation

levels of 0.1% or higher.



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SECTION 12: Ecological information

12.1 Toxicity

Components:

r opane: C50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l ixposure time: 96 h			
C50 (Daphnia magna (Water flea)): 1,8 mg/l xposure time: 48 h			
bis-[4-(2,3-epoxypropoxy)phenyl]methane:			
C50 (Leuciscus idus (Golden orfe)): 2,54 mg/l exposure time: 96 h			
C50 (Daphnia magna (Water flea)): 2,55 mg/l Exposure time: 48 h			
C50 (algae): 1,8 mg/l xposure time: 72 h			

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment

: This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher...

12.6 Endocrine disrupting properties

Product:

Assessment	: The substance/mixture does not contain components consid-
	ered to have endocrine disrupting properties according to
	REACH Article 57(f) or Commission Delegated regulation
	(EU) 2017/2100 or Commission Regulation (EU) 2018/605 at
	levels of 0.1% or higher.



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12.7 Other adverse effects

Product:

Additional ecological infor-	:	An environmental hazard cannot be excluded in the event of
mation		unprofessional handling or disposal.
		Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product	:	The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
European Waste Catalogue	:	20 01 27* paint, inks, adhesives and resins containing dan- gerous substances
Contaminated packaging	:	15 01 10* packaging containing residues of or contaminated by dangerous substances

SECTION 14: Transport information

14.1 UN number or ID number		
ADR	:	UN 3082
IMDG	:	UN 3082
ΙΑΤΑ	:	UN 3082
14.2 UN proper shipping name		
ADR	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (epoxy resin)
IMDG	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (epoxy resin)



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ΙΑΤΑ	:	Environmentally haza (epoxy resin)	rdous substance, liquid, n.o	.S.
14.3 Transport hazard class(es)				
		Class	Subsidiary risks	
ADR	:	9		
IMDG	:	9		
ΙΑΤΑ	:	9		
14.4 Packing group				
ADR Packing group Classification Code Hazard Identification Number Labels Tunnel restriction code	: : : : : : : : : : : : : : : : : : : :	III M6 90 9 (-)		
IMDG Packing group Labels EmS Code	:	III 9 F-A, S-F		
IATA (Cargo) Packing instruction (cargo aircraft) Packing instruction (LQ) Packing group Labels	:	964 Y964 III Miscellaneous		
IATA (Passenger) Packing instruction (passen- ger aircraft) Packing instruction (LQ) Packing group Labels	:	964 Y964 III Miscellaneous		
14.5 Environmental hazards				
ADR Environmentally hazardous	:	yes		
IMDG Marine pollutant	:	yes		
IATA (Passenger) Environmentally hazardous	:	yes		
IATA (Cargo) Environmentally hazardous	:	yes		



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14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17)	: Not applicable
UK REACH Candidate list of substances of very high concern (SVHC) for Authorisation	: Not applicable
The Persistent Organic Pollutants Regulations (retained Regulation (EU) 2019/1021 as amended for Great Britain)	: Not applicable
International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors	: Not applicable
Regulation (EC) No 1005/2009 on substances that deplete the ozone layer	: Not applicable
UK REACH List of substances subject to authorisation (Annex XIV)	: Not applicable
GB Export and import of hazardous chemicals - Prior Informed Consent (PIC) Regulation	: Not applicable
Control of Major Accident Hazards Regulations E2 2015 (COMAH)	ENVIRONMENTAL HAZARDS
	ax for volatile organic compounds
	of 24 November 2010 on industrial pollution prevention and control)



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Not applicable

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture: Environmental Protection Act 1990 & Subsidiary Regulations Health and Safety at Work Act 1974 & Subsidiary Regulations Control of Substances Hazardous to Health Regulations (COSHH)
 May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H315 H317 H319 H411	Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Toxic to aquatic life with long lasting effects.		
Full text of other abbreviations			
Aquatic Chronic Eye Irrit. Skin Irrit. Skin Sens.	Long-term (chronic) aquatic hazard Eye irritation Skin irritation Skin sensitisation	⊳f.	
ADR	European Agreement concerning the International Carriage o Dangerous Goods by Road	л	
CAS DNEL EC50 GHS IATA	Chemical Abstracts Service Derived no-effect level Half maximal effective concentration Globally Harmonized System International Air Transport Association		
IMDG	International Maritime Code for Dangerous Goods		
LD50	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)	ŕ	
LC50	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)	n	
MARPOL	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978		
OEL PBT PNEC REACH	Occupational Exposure Limit Persistent, bioaccumulative and toxic Predicted no effect concentration Regulation (EC) No 1907/2006 of the European Parliament		



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SVHC vPvB Further information	istration, Evaluation, Au		n of Chemi-
Classification of the mixture	9:	Classification procedu	ire:
Skin Irrit. 2	H315	Calculation method	
Eye Irrit. 2	H319	Calculation method	
Skin Sens. 1	H317	Calculation method	
Aquatic Chronic 2	H411	Calculation method	

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

GB / EN