

# Sika® Aktivator

## Technical Product Data

Chemical base	Solvent based adhesion promoter
Colour	Colourless to slightly yellow
Density (CQP <sup>1</sup> 006-3 / ISO 2811-1)	0.70 kg/l approx.
Flash point (CQP 007-1 / ISO 13736)	-4°C approx.
Application temperature	5°C to 40°C
Application method	Wipe on, wipe off with lint-free paper towel
Consumption	30 – 60 ml/m <sup>2</sup> approx.
Flash off time <sup>3</sup>	below 15°C 30 min above 15°C 10 min maximum 2 hours
Storage	Store in sealed container in a cool dry place below 25°C
Shelf life	12 months

<sup>1)</sup> CQP = Corporate Quality Procedure

<sup>2)</sup> 23°C (73°F) / 50% r.h.

<sup>3)</sup> In specific applications temperature and drying time may be different

### Description

Sika® Aktivator is an activating agent used to improve adhesion. It is specifically formulated for the treatment of bond faces prior to application of various Sika® polyurethane adhesives.

Sika® Aktivator is manufactured in accordance with ISO 9001/14001 quality assurance system and with the responsible care program.

### Areas of Application

Sika® Aktivator improves adhesion on substrates such as glass, ceramic coated glass, the cut face of old polyurethane adhesive, polyurethane pre-applied windows and two pack paint systems.

This product is suitable for professional experienced users only. Tests with actual substrates and conditions have to be performed to ensure adhesion and material compatibility.

### Method of Application

Wipe bond faces with a clean lint-free paper towel moistened with Sika® Aktivator.

Apply Sika® Aktivator sparingly and apply once only. Immediately wipe off any excess with a clean, dry lint-free paper towel.

Ideal application and surface temperature is 15 - 25°C. Consumption depends on the specific nature of the substrates and manufacturing process. Tightly re-seal container immediately after use.

Industry



### Important Note

Sika® Aktivator contains solvent which may dull the surface finish of some freshly applied paints.

Preliminary trials should be carried out. Never apply to porous substrates. Sika® Aktivator may not dry completely on porous surfaces and this will prevent the adhesive or sealant from curing properly. Where necessary, adjacent porous surfaces should be masked.

Sika® Aktivator should be used within one month of opening the can. Discard any Sika® Aktivator that has become opaque instead of clear. Prolonged exposure to atmospheric moisture will cause Sika® Aktivator to become inactive. Sika® Aktivator may not be used for removing or tooling uncured Sikaflex® polyurethane products.

### Further Information

Working instructions issued for a defined application may further specify technical data contained in this Product Data Sheet.

Copies of the following publications are available on request:

- Material Safety Data Sheets
- Sika Pre-treatment Chart

### Packaging Information

Can	30 ml 250 ml 1litre
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### Value Bases

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

### Health and Safety Information

For information and advice regarding transportation, handling, storage and disposal of chemical products, users should refer to the actual Material Safety Data Sheets containing physical, ecological, toxicological and other safety-related data.

### Legal Notes

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

Further information available at:  
[www.sika.co.uk](http://www.sika.co.uk)  
[www.sika.com](http://www.sika.com)

Sika Limited  
Industry  
Watchmead, Welwyn Garden City  
Hertfordshire, AL7 1BQ  
United Kingdom  
Tel: +44 (0)1707 394444  
Fax: +44 (0)1707 329129

