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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name

SikaBiresin[®] GC14 (B)

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Tooling system

1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Limited
		Watchmead Welwyn Garden City
		Hertfordshire. AL7 1BQ
Telephone	:	+44 (0)1707 394444
Telefax	:	+44 (0)1707 329129
E-mail address of person	:	EHS@uk.sika.com
responsible for the SDS		0

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC) 24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin corrosion, Sub-category 1BH314: CauseSerious eye damage, Category 1H318: CauseSkin sensitisation, Category 1H317: May caReproductive toxicity, Category 2H361d: SuspLong-term (chronic) aquatic hazard, Category 2H411: Toxic ta

- H314: Causes severe skin burns and eye damage.
- H318: Causes serious eye damage.
- H317: May cause an allergic skin reaction.
- H361d: Suspected of damaging the unborn child.
- H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms	:		
Signal word	:	Danger	• • •
Hazard statements	:	H314 H317 H361d	Causes severe skin burns and eye damage. May cause an allergic skin reaction. Suspected of damaging the unborn child.



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I	H411	Toxic to aquatic life with long la	sting effects.
Precautionary statements :	Prevention:		
	P273 P280	Avoid release to the environme Wear protective gloves/ protect eye protection/ face protection.	
	Response:		
	P303 + P361 +	P353 IF ON SKIN (or hair): Tal ately all contaminated clothing. with water.	
	P304 + P340 +	P310 IF INHALED: Remove pe air and keep comfortable for bro mediately call a POISON CENT	eathing. Im-
	P305 + P351 +	P338 + P310 IF IN EYES: Rins with water for several minutes. tact lenses, if present and easy tinue rinsing. Immediately call a CENTER/ doctor.	se cautiously Remove con- to do. Con-
	P391	Collect spillage.	

Hazardous components which must be listed on the label:

Reaction mass of trientine and trientine, mono- and di-propoxylated 3,6-diazaoctanethylenediamin Amines, polyethylenepoly-, tetraethylenepentamine fraction salicylic acid 3-aminomethyl-3,5,5-trimethylcyclohexylamine Phenol, styrenated

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
Reaction mass of trientine and trientine, mono- and di- propoxylated	Not Assigned 942-835-1 01-2120098765-38- XXXX	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1B; H317 Aquatic Chronic 2; H411	>= 40 - < 60
3,6-diazaoctanethylenediamin	112-24-3 203-950-6 01-2119487919-13- XXXX (covered by CAS 90640-67-8)	Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1; H317 Aquatic Chronic 3; H412 Acute toxicity esti- mate Acute oral toxicity: 1.716 mg/kg Acute dermal toxicity: 1.465 mg/kg	>= 20 - < 25
Amines, polyethylenepoly-, tetra- ethylenepentamine fraction	90640-66-7 292-587-7 01-2119487290-37- XXXX	Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1B; H317 Aquatic Chronic 2; H411 Acute toxicity esti- mate Acute oral toxicity: 1.716 mg/kg Acute dermal toxicity: 1.465 mg/kg	>= 10 - < 20

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salicylic acid	69-72-7 200-712-3 01-2119486984-17- XXXX	Acute Tox. 4; H302 Eye Dam. 1; H318 Repr. 2; H361d Acute toxicity esti- mate Acute oral toxicity:	>= 5 - < 10
3-aminomethyl-3,5,5- trimethylcyclohexylamine	2855-13-2 220-666-8 01-2119514687-32- XXXX	891 mg/kg Acute Tox. 4; H302 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1A; H317 	>= 5 - < 10
Phenol, styrenated	61788-44-1 262-975-0 01-2119980970-27- XXXX, 01- 2119979575-18- XXXX	1.030 mg/kg Skin Irrit. 2; H315 Skin Sens. 1A; H317 Aquatic Chronic 2; H411	>= 2,5 - < 5

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice	Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance.
If inhaled	Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficul- ty.



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In case of eye contact	 Small amounts splashed into eyes can a sue damage and blindness. In the case of contact with eyes, rinse ir of water and seek medical advice. Continue rinsing eyes during transport to Remove contact lenses. Keep eye wide open while rinsing. 	nmediately with plenty
If swallowed	 Do not induce vomiting without medical Rinse mouth with water. Do not give milk or alcoholic beverages Never give anything by mouth to an unc 	
4.2 Most important symptoms an	d effects, both acute and delayed	
Symptoms	: Allergic reactions Dermatitis See Section 11 for more detailed inform and symptoms.	ation on health effects
Risks	: Health injuries may be delayed. corrosive effects sensitising effects	
	May cause an allergic skin reaction. Causes serious eye damage. Suspected of damaging the unborn child Causes severe burns.	d.
4.3 Indication of any immediate n Treatment	edical attention and special treatment not special treatment not symptomatically.	eeded
SECTION 5: Firefighting meas	ures	
5.1 Extinguishing media		
Suitable extinguishing media	: In case of fire, use water/water spray/wa ide/sand/foam/alcohol resistant foam/ch extinction.	
5.2 Special hazards arising from	he substance or mixture	
Specific hazards during fire- fighting	: Do not allow run-off from fire fighting to courses.	enter drains or water
Hazardous combustion prod- ucts	: No hazardous combustion products are	known



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5.3 Advice for firefighters Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathing	g apparatus.
Further information	:	Collect contaminated fire extinguishing water sep must not be discharged into drains. Fire residues and contaminated fire extinguishing be disposed of in accordance with local regulation	g water must
SECTION 6: Accidental release	e I	neasures	

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions	:	Use personal protective equipment. Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions	:	Do not flush into surface water or sanitary sewer system.
		If the product contaminates rivers and lakes or drains inform
		respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel,
	acid binder, universal binder, sawdust).
	Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling	:	 Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products
Advise on protection against		Normal manageroa for proventive fire protection

Advice on protection against : Normal measures for preventive fire protection.



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fire and explosion				
Hygiene measures	:	Handle in accordance with good industrial hygic practice. When using do not eat or drink. When smoke. Wash hands before breaks and at the e	using do not	
7.2 Conditions for safe storage, including any incompatibilities				
Requirements for storage areas and containers	:	Keep container tightly closed in a dry and well-well-well-well-well-well-well-well	arefully re-	
Further information on stor- age stability	:	No decomposition if stored and applied as direc	ted.	
7.3 Specific end use(s)				
Specific use(s)	:	Consult most current local Product Data Sheet use.	prior to any	

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

		Components				CAS-No.		Value type (Form of exposure)	Control parame- ters *	Basis *
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Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards. Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection	:	Safety glasses with side-shields conforming to EN166 Eye wash bottle with pure water Wear eye/face protection.
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
		Suitable for short time use or protection against splashes: Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed. Suitable for permanent exposure: Viton gloves (0.4 mm), breakthrough time >30 min.
Skin and body protection	:	Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionaly recommended for mixing



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Respiratory protection	:	and stirring work. No special measures required.	
Environmental exposure con	ntro	bls	
General advice	:	Do not flush into surface water or sanitary sew If the product contaminates rivers and lakes or respective authorities.	
SECTION 9: Physical and cher	mi	cal properties	
9.1 Information on basic physical	l a	nd chemical properties	
Physical state Colour Odour	:	liquid amber amine-like	
Melting point/range / Freezing point	:	No data available	
Boiling point/boiling range	:	256 °C	
Flammability (solid, gas)	:	No data available	
Upper/lower flammability or o	ex	olosive limits	
Upper explosion limit / Upper flammability limit	:	No data available	
Lower explosion limit / Lower flammability limit	:	No data available	
Flash point	:	> 110 °C Method: closed cup	
Auto-ignition temperature	:	No data available	
Decomposition temperature	:	No data available	
рН	:	Not applicable	
Viscosity Viscosity, kinematic	:	> 20,5 mm2/s (40 °C)	
Solubility(ies) Water solubility	:	partly soluble	
Partition coefficient: n- octanol/water	:	No data available	
Vapour pressure	:	0,02 hPa	



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Density	:	1,03 g/cm3 (20 °C)	
Relative vapour density	:	No data available	
Particle characteristics	:	No data available	
9.2 Other information No data available			
SECTION 10: Stability and re	eactiv	vity	
10.1 Reactivity No dangerous reaction know	vn und	ler conditions of normal use.	
10.2 Chemical stability The product is chemically st	able.		
10.3 Possibility of hazardous re	eactio	ns	
Hazardous reactions	:		
10.4 Conditions to avoid			
Conditions to avoid	:	No data available	
10.5 Incompatible materials			
Materials to avoid	:	No data available	
10.6 Hazardous decomposition No decomposition if stored a	-		
SECTION 11: Toxicological	inforr	nation	
11.1 Information on hazard clas	sses a	as defined in Regulation (EC) No 1272/2008	
Acute toxicity Not classified due to lack of	data.		
Components:			
Reaction mass of trientine Acute oral toxicity		rientine, mono- and di-propoxylated: LD50 Oral (Rat): 4.500 mg/kg	
2		· · · · · · · · · · · · · · · · · · ·	

3,6-diazaoctanethylenediamin:

Acute oral toxicity	: LD50 Oral (Rat): 1.716 mg/kg
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Acute toxicity estimate: 1.716 mg/kg



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		Method: Calculation method	
Acute dermal toxicity	:	LD50 Dermal (Rabbit): 1.465 mg/kg	
		Acute toxicity estimate: 1.465 mg/kg Method: Calculation method	
Amines, polyethylenepoly-	. tet	raethylenepentamine fraction:	
Acute oral toxicity	•	LD50 Oral (Rat): 1.716 mg/kg	
		Acute toxicity estimate: 1.716 mg/kg Method: Calculation method	
Acute dermal toxicity	:	LD50 Dermal (Rat): 1.465 mg/kg	
		Acute toxicity estimate: 1.465 mg/kg Method: Calculation method	
salicylic acid:			
Acute oral toxicity	:	LD50 Oral (Rat): 891 mg/kg	
		Acute toxicity estimate: 891 mg/kg Method: Calculation method	
Acute dermal toxicity	:	LD50 Dermal (Rat): > 2.000 mg/kg	
3-aminomethyl-3,5,5-trimet	hvlo	vclohexvlamine:	
Acute oral toxicity	-	Acute toxicity estimate: 1.030 mg/kg Method: Acute toxicity estimate accordin No. 1272/2008	ng to Regulation (EC)
		LD50 Oral (Rat): 1.030 mg/kg	
Acute inhalation toxicity	:	LC50 (Rat): > 5 mg/l Exposure time: 4 h Test atmosphere: dust/mist	
Acute dermal toxicity	:	LD50 Dermal (Rabbit): > 2.000 mg/kg	
		LD50 (Rabbit): > 2.000 - 5.000 mg/kg	
Phenol, styrenated:			
Acute oral toxicity	:	LD50 Oral (Rat): 2.500 mg/kg	
Acute dermal toxicity	:	LD50 Dermal (Rat): > 5.000 mg/kg	



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Skin corrosion/irritation Causes severe burns.		
Serious eye damage/eye irritatio Causes serious eye damage.	n	
Respiratory or skin sensitisation	I	
Skin sensitisation May cause an allergic skin reaction	1.	
Respiratory sensitisation Not classified due to lack of data.		
Germ cell mutagenicity Not classified due to lack of data.		
Carcinogenicity Not classified due to lack of data.		
Reproductive toxicity Suspected of damaging the unbor	n child.	
STOT - single exposure Not classified due to lack of data.		
STOT - repeated exposure Not classified due to lack of data.		
Aspiration toxicity Not classified due to lack of data.		
11.2 Information on other hazards		
Endocrine disrupting properties		
	The substance/mixture does not contair ered to have endocrine disrupting prope REACH Article 57(f) or Commission De (EU) 2017/2100 or Commission Regula levels of 0.1% or higher.	erties according to legated regulation

SECTION 12: Ecological information

12.1 Toxicity

Components:

3,6-diazaoctanethylenediamin:

Toxicity to fish

: LC50 (Pimephales promelas (fathead minnow)): > 100 mg/l Exposure time: 96 h



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Toxicity to daphnia and other : aquatic invertebrates	EC50 (Daphnia (water flea)): 10 - 100 mg/l Exposure time: 48 h	
Toxicity to algae/aquatic : plants	EC50 (Pseudokirchneriella subcapitata (gr 100 mg/l Exposure time: 72 h	een algae)): 10 -
3-aminomethyl-3,5,5-trimethylc	cyclohexylamine:	
Toxicity to algae/aquatic : plants	ErC50 (Desmodesmus subspicatus (green mg/l Exposure time: 72 h	algae)): > 10 - 100
	NOEC (Desmodesmus subspicatus (green Exposure time: 72 h	algae)): 1,5 mg/l
12.2 Persistence and degradability		
No data available		

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment

: This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment

: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological infor-	:	An environmental hazard cannot be excluded in the event of
mation		unprofessional handling or disposal.
		Toxic to aquatic life with long lasting effects.



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SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product	:	The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
European Waste Catalogue	:	20 01 27* paint, inks, adhesives and resins containing dan- gerous substances
Contaminated packaging	:	15 01 10* packaging containing residues of or contaminated by dangerous substances

SECTION 14: Transport information

14.1 UN number or ID number

ADR	:	UN 1760		
IMDG	:	UN 1760		
ΙΑΤΑ	:	UN 1760		
14.2 UN proper shipping name				
ADR	:	CORROSIVE LIQUID (3,6-diazaoctanethyle tetraethylenepentami	enediamin, Amines, polyethylenepoly-	,
IMDG	:	CORROSIVE LIQUID (3,6-diazaoctanethyle tetraethylenepentami	enediamin, Amines, polyethylenepoly-	,
ΙΑΤΑ	:	Corrosive liquid, n.o.s. (3,6-diazaoctanethylenediamin, Amines, polyethylenepoly-, tetraethylenepentamine fraction)		,
14.3 Transport hazard class(es)				
		Class	Subsidiary risks	
ADR	:	8		
Country GB 10000013295				13

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



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IMDG	:	8		
ΙΑΤΑ	:	8		
14.4 Packing group				
ADR Packing group Classification Code Hazard Identification Number Labels Tunnel restriction code	: : : : : : : : : : : : : : : : : : : :	8		
IMDG Packing group Labels EmS Code	::	II 8 F-A, S-B		
IATA (Cargo) Packing instruction (cargo aircraft) Packing instruction (LQ) Packing group Labels	:	855 Y840 II Corrosive		
IATA (Passenger) Packing instruction (passen- ger aircraft) Packing instruction (LQ) Packing group Labels	:	851 Y840 II Corrosive		
14.5 Environmental hazards				
ADR Environmentally hazardous	:	yes		
IMDG Marine pollutant	:	yes		
IATA (Passenger) Environmentally hazardous	:	yes		
IATA (Cargo) Environmentally hazardous 14.6 Special precautions for use	:	yes		

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.



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SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture Relevant EU provisions transposed through retained EU law

	UK REACH List of restrictions (Ar	nnex 17)	:	Not applicable
	UK REACH Candidate list of subs concern (SVHC) for Authorisation		:	Not applicable
	The Persistent Organic Pollutants Regulation (EU) 2019/1021 as an ain)		:	Not applicable
	International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors			Not applicable
	Regulation (EC) No 1005/2009 or plete the ozone layer	egulation (EC) No 1005/2009 on substances that de- ete the ozone layer		
	UK REACH List of substances su (Annex XIV)	bject to authorisation	:	Not applicable
	GB Export and import of hazardous chemicals - Prior Informed Consent (PIC) Regulation			Not applicable
	Control of Major Accident Hazard 2015 (COMAH) Volatile organic compounds :	Is Regulations E2 ENVIRONMENTAL HAZARDS		
		Law on the incentive tax for volatile organic compounds (VOCV) no VOC duties		
		Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control) Not applicable		
	If other regulatory information app Sheet, then it is described in this		pro∖	vided elsewhere in the Safety Data
	Health, safety and environ- : mental regulation/legislation specific for the substance or	Health and Safety at V	Nork	Act 1990 & Subsidiary Regulations Act 1974 & Subsidiary Regulations zardous to Health Regulations

tions ations specific for the substance or Control of Substances Hazardous to Health Regulations (COSHH) May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

mixture:





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SECTION 16: Other information

Full text of H-Statements	
H302 :	Harmful if swallowed.
H312 :	Harmful in contact with skin.
H314 :	Causes severe skin burns and eye damage.
H315 :	Causes skin irritation.
H317 :	May cause an allergic skin reaction.
H318 :	Causes serious eye damage.
H319 :	Causes serious eye irritation.
H361d :	Suspected of damaging the unborn child.
H411 :	Toxic to aquatic life with long lasting effects.
H412 :	Harmful to aquatic life with long lasting effects.
Full text of other abbreviations	5
Acute Tox. :	Acute toxicity
Aquatic Chronic :	Long-term (chronic) aquatic hazard
Eye Dam.	Serious eye damage
Eye Irrit. :	Eye irritation
Repr. :	Reproductive toxicity
Skin Corr.	Skin corrosion
Skin Irrit.	Skin irritation
Skin Sens.	Skin sensitisation
ADR :	European Agreement concerning the International Carriage of
	Dangerous Goods by Road
CAS :	Chemical Abstracts Service
DNEL :	Derived no-effect level
EC50 :	Half maximal effective concentration
GHS :	Globally Harmonized System
IATA :	International Air Transport Association
IMDG :	International Maritime Code for Dangerous Goods
LD50 :	Median lethal dosis (the amount of a material, given all at
	once, which causes the death of 50% (one half) of a group of
	test animals)
LC50 :	Median lethal concentration (concentrations of the chemical in
	air that kills 50% of the test animals during the observation
	period)
MARPOL :	International Convention for the Prevention of Pollution from
	Ships, 1973 as modified by the Protocol of 1978
OEL :	Occupational Exposure Limit
PBT :	Persistent, bioaccumulative and toxic
PNEC :	Predicted no effect concentration
REACH :	Regulation (EC) No 1907/2006 of the European Parliament
	and of the Council of 18 December 2006 concerning the Reg-
	istration, Evaluation, Authorisation and Restriction of Chemi-
	cals (REACH), establishing a European Chemicals Agency
SVHC :	Substances of Very High Concern
vPvB :	Very persistent and very bioaccumulative



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Further information

Classification of the mixtur	Classification procedure:	
Skin Corr. 1B	H314	Calculation method
Eye Dam. 1	H318	Calculation method
Skin Sens. 1	H317	Calculation method
Repr. 2	H361d	Calculation method
Aquatic Chronic 2	H411	Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

GB / EN