

## SYSTEM DATA SHEET

# Sikagard®-7000 CR

Highly chemical resistant, crack-bridging System based on Xolutec® Technology for protection of concrete water infrastructure in harsh conditions.

### PRODUCT DESCRIPTION

Sikagard®-7000 CR is a concrete protection System based on Xolutec® Technology and designed for the protection of water infrastructures exposed to chemical attack and/or biogenic sulfuric acid deterioration.



Xolutec® is an innovative and smart way of combining complementary chemistries. When the material is mixed on site a cross-linked interpenetrating network (XPN) is formed enhancing the overall material properties. By controlling the cross-linking density, the properties of Xolutec® can be adjusted depending on the product performance required (e.g. this allows the formulation of materials with varying degrees of toughness and flexibility). Xolutec® is very low in volatile organic components (VOC), is quick and easy to apply with both spray and hand application depending on requirements. It cures rapidly even at low temperature, reducing application time thus enabling fast return to service and minimising downtime. This technology is not sensitive to moisture and tolerates a wide variety of different site conditions, greatly expanding the application window and reducing the potential for delays and failures. Long maintenance cycles and lower life cycle costs significantly reduce total cost of ownership.

### USES

For concrete protection in:

- Sewers
- Lift stations, inlet chambers
- Primary and secondary treatment tanks in waste water treatment plants
- Sludge treatment tanks, biogas tanks
- Water treatment of process water in industry (chemical, food and beverage, pharmaceutical, etc.)
- Secondary containment of chemical tanks in industrial environments

**NOTE:** Sikagard®-7000 CR may only be used by experienced and trained professionals.

### CHARACTERISTICS / ADVANTAGES

- High resistance to a wide range of chemicals including organic acids, solvents and biogenic sulfuric acid.
- Crack-bridging (static): up to 0.5 mm at +23°C.
- Moisture tolerant during application.
- Fast curing to allow fast System installation.
- Solvent free, low VOC emissions and low odour.

### APPROVALS / STANDARDS

- CE Certification according to EN 1504-2.
- Biogenic sulfuric acid corrosion resistance of Sikagard®-7000 CR, Fraunhofer, Test Report No. 20241010A.
- Chemical resistance according to EN 13529.
- Bond strength and blistering if exposed to reverse moisture according to DAFStb Repair Guideline.
- DIBt-Approval for use in concrete in biogas facilities, tanks, bunker silos and for containment areas in storage and filling of liquid manure and silage (JGS).
- Determination of methane permeability (7000 CR Methandurchlässigkeit, Fachlaboratorium für Permeationsprüfung Wiebaden).

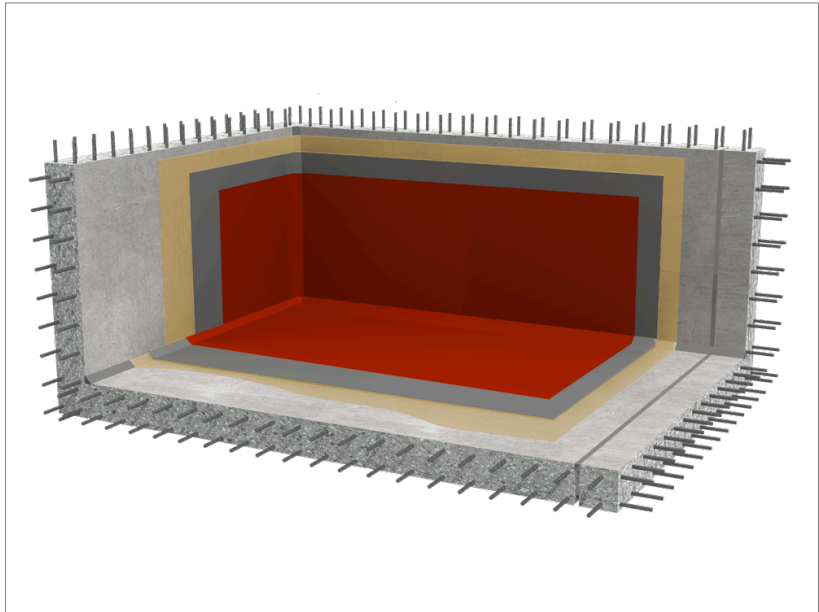
- Reaction to fire EN 13501-1, Sikagard® P 770 + Sikagard® M 790, GHENT, Test Report No. CR 24-0756-01.

## PRODUCT INFORMATION

<b>Packaging</b>	Please refer to the Product Data Sheets of the System components.
<b>Shelf Life</b>	Please refer to the Product Data Sheets and the information given on the packaging of the System components.
<b>Storage Conditions</b>	Please refer to the Product Data Sheets and the information given on the packaging of the System components.

## SYSTEM INFORMATION

### System Structure



Primer	Thickness	Consumption
Sikagard® P 770: 1 coat on smooth substrates with low absorption	~0.2 mm	0.2 to 0.3 kg/m <sup>2</sup>
Alternative - Sikagard® P 770: 2 coats on slightly irregular, absorbing substrates	~0.3 mm	1st coat: 0.2 to 0.3 kg/m <sup>2</sup> + 2nd coat: ~0.2 kg/m <sup>2</sup>
Optional - Sikagard® P 770 scatchcoat: Sikagard P 770 mixed 1:1 with fine silica sand (0.1 - 0.3 mm) and Sika® Extender T (1% on total weight of mix); for irregular, rough substrates or filling of pinholes	0.4 to 0.7 mm	0.8 to 1.2 kg/m <sup>2</sup>

Membrane (hand application)	Thickness	Consumption
Sikagard® M 790 1st coat, recommended colour: grey*	~0.4 mm	0.4 to 0.5 kg/m <sup>2</sup>
Sikagard® M 790 2nd coat, recommended colour: red**	~0.4 mm	0.4 to 0.5 kg/m <sup>2</sup>
Optional (in case of very high chemical and mechanical impact): Sikagard® M 790 3rd coat, recommended colour: red	~0.4 mm	0.4 to 0.5 kg/m <sup>2</sup>

\* red when applying 3 coats of Sikagard® M 790 (i.e. red, grey and red).  
 \*\* grey when applying of 3 coats of Sikagard® M 790 (i.e. red, grey and red).

Membrane (spray application)	Thickness	Consumption
Sikagard® M 790, recommended colour: red	From 0.8 mm (normal conditions, possible in one coat) up to 1.2 mm (harsh conditions, 2 coat application)	0.8 to 1.0 kg/m <sup>2</sup> (normal conditions) 1.2 to 1.4 kg/m <sup>2</sup> (harsh conditions)

Please refer to Sikagard®-7000 CR Application Manual for further details.

## VALUE BASE

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## FURTHER DOCUMENTS

Detailed Chemical Resistance Chart and Method Statement available on request.

## LIMITATIONS

### For professional use only!

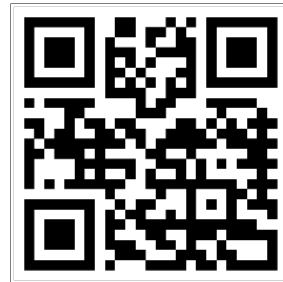
Please refer to the relevant Product Data Sheets and the Sikagard®-7000 CR Application Manual for safe installations.

## ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

## Regulation (EC) No 1907/2006 (REACH) - Mandatory training

As from 24 August 2023 adequate training is required before industrial or professional use of this product. For more information and a link to the training visit [www.sika.com/pu-training](http://www.sika.com/pu-training).



## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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