

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## SikaRoof® Adhesive-400 Spray

Date of last issue: 23.03.2023  
Revision Date: 28.03.2023

Version 11.2

Print Date 28.03.2023

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name : SikaRoof® Adhesive-400 Spray

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Special system

#### 1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Limited  
Watchmead Welwyn Garden City  
Hertfordshire. AL7 1BQ  
Telephone : +44 (0)1707 394444  
Telefax : +44 (0)1707 329129  
E-mail address of person : EHS@uk.sika.com  
responsible for the SDS

#### 1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC)  
24 Hour Emergency Telephone Number +44 870 190 6777

### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

##### Classification (REGULATION (EC) No 1272/2008)

Aerosols, Category 1	H222: Extremely flammable aerosol. H229: Pressurised container: May burst if heated.
Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Respiratory sensitisation, Category 1	H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Carcinogenicity, Category 2	H351: Suspected of causing cancer.
Specific target organ toxicity - single exposure, Category 3, Central nervous system	H336: May cause drowsiness or dizziness.
Specific target organ toxicity - single exposure, Category 3, Respiratory system	H335: May cause respiratory irritation.
Specific target organ toxicity - repeated exposure, Category 2	H373: May cause damage to organs through prolonged or repeated exposure if inhaled.

#### 2.2 Label elements

##### Labelling (REGULATION (EC) No 1272/2008)

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Hazard pictograms	:	  
Signal word	:	Danger
Hazard statements	:	H222 Extremely flammable aerosol. H229 Pressurised container: May burst if heated. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled. H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness. H351 Suspected of causing cancer. H373 May cause damage to organs through prolonged or repeated exposure if inhaled.
Precautionary statements	:	<b>Prevention:</b> P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P211 Do not spray on an open flame or other ignition source. P251 Do not pierce or burn, even after use. P260 Do not breathe dust or mist. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. <b>Response:</b> P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell. P308 + P313 IF exposed or concerned: Get medical advice/ attention. <b>Storage:</b> P410 + P412 Protect from sunlight. Do not expose to temperatures exceeding 50 °C/ 122 °F.

### Hazardous components which must be listed on the label:

4,4'-methylenediphenyl diisocyanate  
ethyl acetate

### Additional Labelling

"As from 24 August 2023 adequate training is required before industrial or professional use."

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### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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### SECTION 3: Composition/information on ingredients

#### 3.2 Mixtures

##### Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
4,4'-methylenediphenyl diisocyanate	101-68-8 202-966-0 01-2119457014-47-XXXX	Acute Tox. 4; H332 Skin Irrit. 2; H315 Eye Irrit. 2; H319 Resp. Sens. 1; H334 Skin Sens. 1; H317 Carc. 2; H351 STOT SE 3; H335 (Respiratory system) STOT RE 2; H373  specific concentration limit Eye Irrit. 2; H319 >= 5 % STOT SE 3; H335 >= 5 % Skin Irrit. 2; H315 >= 5 % Resp. Sens. 1; H334 >= 0,1 %  Acute toxicity estimate  Acute inhalation toxicity (dust/mist): 1,5 mg/l	>= 25 - < 40
ethyl acetate	141-78-6 205-500-4 01-2119475103-46-XXXX	Flam. Liq. 2; H225 Eye Irrit. 2; H319 STOT SE 3; H336 (Central nervous system) EUH066	>= 25 - < 40
Substances with a workplace exposure limit :			
dimethyl ether	115-10-6 204-065-8 01-2119472128-37-XXXX	Flam. Gas 1A; H220	>= 40 - < 60

For explanation of abbreviations see section 16.

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### SECTION 4: First aid measures

#### 4.1 Description of first aid measures

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.  
Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.  
Rinse mouth with water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.

#### 4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Asthmatic appearance  
Cough  
Respiratory disorder  
Allergic reactions  
Excessive lachrymation  
Erythema  
Dermatitis  
Loss of balance  
Vertigo  
See Section 11 for more detailed information on health effects and symptoms.
- Risks : irritant effects  
sensitising effects
- Causes skin irritation.  
May cause an allergic skin reaction.  
Causes serious eye irritation.  
May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
May cause respiratory irritation.  
May cause drowsiness or dizziness.  
Suspected of causing cancer.  
May cause damage to organs through prolonged or repeated exposure if inhaled.

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### 4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

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## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

Suitable extinguishing media : Water spray jet  
Dry powder  
Foam  
Carbon dioxide (CO<sub>2</sub>)

Unsuitable extinguishing media : High volume water jet

### 5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : No hazardous combustion products are known

### 5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Use water spray to cool unopened containers.

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## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.  
Deny access to unprotected persons.

### 6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.

### 6.3 Methods and material for containment and cleaning up

### 6.4 Reference to other sections

For personal protection see section 8.

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### SECTION 7: Handling and storage

#### 7.1 Precautions for safe handling

- Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Take precautionary measures against static discharge.  
Open drum carefully as content may be under pressure.  
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours).  
Follow standard hygiene measures when handling chemical products
- Advice on protection against fire and explosion : Use explosion-proof equipment. Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. Do not spray on a naked flame or any incandescent material. Take precautionary measures against electrostatic discharges.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

#### 7.2 Conditions for safe storage, including any incompatibilities

- Requirements for storage areas and containers : BEWARE: Aerosol is pressurized. Keep away from direct sun exposure and temperatures over 50 °C. Do not open by force or throw into fire even after use. Do not spray on flames or red-hot objects. Store in original container. Keep container tightly closed in a dry and well-ventilated place. Observe label precautions. Store in accordance with local regulations.
- Further information on storage stability : No decomposition if stored and applied as directed.

#### 7.3 Specific end use(s)

- Specific use(s) : Cleaning with aprotic polar solvents must be avoided.  
Consult most current local Product Data Sheet prior to any use.

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### SECTION 8: Exposure controls/personal protection

#### 8.1 Control parameters

##### Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
dimethyl ether	115-10-6	TWA	1.000 ppm 1.920 mg/m <sup>3</sup>	2000/39/EC
Further information: Indicative				
		TWA	400 ppm 766 mg/m <sup>3</sup>	GB EH40
		STEL	500 ppm 958 mg/m <sup>3</sup>	GB EH40
4,4'-methylenediphenyl diisocyanate	101-68-8	TWA	0,02 mg/m <sup>3</sup> (NCO)	GB EH40
Further information: Capable of causing occupational asthma.				
		STEL	0,07 mg/m <sup>3</sup> (NCO)	GB EH40
ethyl acetate	141-78-6	STEL	400 ppm 1.468 mg/m <sup>3</sup>	2017/164/EU
Further information: Indicative				
		TWA	200 ppm 734 mg/m <sup>3</sup>	2017/164/EU
		TWA	200 ppm 734 mg/m <sup>3</sup>	GB EH40
		STEL	400 ppm 1.468 mg/m <sup>3</sup>	GB EH40

\*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

##### Biological occupational exposure limits

Substance name	CAS-No.	Control parameters	Sampling time	Basis
4,4'-methylenediphenyl diisocyanate	101-68-8	isocyanate-derived diamine (Isocyanates): 1 µmol/mol creatinine (Urine)	At the end of the period of exposure	GB EH40 BAT

#### 8.2 Exposure controls

##### Engineering measures

Maintain air concentrations below occupational exposure standards.  
Ensure adequate ventilation, especially in confined areas.

##### Personal protective equipment

- Eye/face protection : Safety glasses with side-shields conforming to EN166  
Eye wash bottle with pure water
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu-



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facturer specifications.

Suitable for short time use or protection against splashes:

Butyl rubber/nitrile rubber gloves (> 0,1 mm)

Contaminated gloves should be removed.

Suitable for permanent exposure:

Viton gloves (0.4 mm),

breakthrough time >30 min.

- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers).
- Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.  
organic vapor (Type A) and particulate filter  
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm  
P1: Inert material; P2, P3: hazardous substances  
Ensure adequate ventilation, especially in confined areas.  
When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

### Environmental exposure controls

- General advice : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.

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## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

- Physical state : aerosol  
Colour : various  
Odour : ether-like
- Melting point/range / Freezing point : No data available
- Boiling point/boiling range : No data available
- Flammability (solid, gas) : No data available

### Upper/lower flammability or explosive limits

- Upper explosion limit / Upper flammability limit : Upper flammability limit  
per flammability limit 26,2 %(V)
- Lower explosion limit / Lower flammability limit : Lower flammability limit  
1,1 %(V)

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Flash point	:	ca. -41 °C Method: closed cup
Auto-ignition temperature	:	No data available
Self ignition temperature	:	226 °C
Decomposition temperature	:	No data available
pH	:	Not applicable substance/mixture reacts with water

### Viscosity

Viscosity, dynamic	:	not determined
Viscosity, kinematic	:	> 20,5 mm <sup>2</sup> /s (40 °C)

### Solubility(ies)

Water solubility	:	insoluble
Partition coefficient: n-octanol/water	:	No data available
Vapour pressure	:	Not applicable
Density	:	1,10 g/cm <sup>3</sup> (20 °C)
Relative vapour density	:	No data available
Particle characteristics	:	No data available

### 9.2 Other information

No data available

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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

### 10.2 Chemical stability

The product is chemically stable.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

### 10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.

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### 10.5 Incompatible materials

Materials to avoid : No data available

### 10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

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## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute toxicity

Not classified based on available information.

#### Components:

##### **4,4'-methylenediphenyl diisocyanate:**

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg  
Method: OECD Test Guideline 401

Acute inhalation toxicity : LC50: 1,5 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Method: Expert judgement

Acute toxicity estimate: 1,5 mg/l  
Test atmosphere: dust/mist  
Method: Calculation method

##### **ethyl acetate:**

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

Acute inhalation toxicity : LC50 (Rat): ca. 1.600 mg/l  
Exposure time: 4 h  
Test atmosphere: vapour

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5.000 mg/kg

#### **Skin corrosion/irritation**

Causes skin irritation.

#### **Serious eye damage/eye irritation**

Causes serious eye irritation.

#### **Respiratory or skin sensitisation**

#### **Skin sensitisation**

May cause an allergic skin reaction.

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### **Respiratory sensitisation**

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

### **Germ cell mutagenicity**

Not classified based on available information.

### **Carcinogenicity**

Suspected of causing cancer.

### **Reproductive toxicity**

Not classified based on available information.

### **STOT - single exposure**

May cause respiratory irritation.  
May cause drowsiness or dizziness.

### **STOT - repeated exposure**

May cause damage to organs through prolonged or repeated exposure if inhaled.

### **Aspiration toxicity**

Not classified based on available information.

## **11.2 Information on other hazards**

### **Endocrine disrupting properties**

#### **Product:**

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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## **SECTION 12: Ecological information**

### **12.1 Toxicity**

No data available

### **12.2 Persistence and degradability**

No data available

### **12.3 Bioaccumulative potential**

No data available

### **12.4 Mobility in soil**

No data available

### **12.5 Results of PBT and vPvB assessment**

#### **Product:**

Assessment : This substance/mixture contains no components considered

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to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

### 12.6 Endocrine disrupting properties

**Product:**

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

### 12.7 Other adverse effects

**Product:**

Additional ecological information : There is no data available for this product.

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## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.  
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.  
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.  
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

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## SECTION 14: Transport information

### 14.1 UN number or ID number

ADR : UN 3501  
IMDG : UN 3501  
IATA (Cargo) : UN 3501  
IATA (Passenger) : UN 3501  
Not permitted for transport

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### 14.2 UN proper shipping name

<b>ADR</b>	:	CHEMICAL UNDER PRESSURE, FLAMMABLE, N.O.S. (dimethyl ether)
<b>IMDG</b>	:	CHEMICAL UNDER PRESSURE, FLAMMABLE, N.O.S. (dimethyl ether)
<b>IATA (Cargo)</b>	:	Chemical under pressure, flammable, n.o.s. (dimethyl ether)
<b>IATA (Passenger)</b>	:	CHEMICAL UNDER PRESSURE, FLAMMABLE, N.O.S. Not permitted for transport

### 14.3 Transport hazard class(es)

	Class	Subsidiary risks
<b>ADR</b>	: 2	2.1
<b>IMDG</b>	: 2.1	
<b>IATA (Cargo)</b>	: 2.1	
<b>IATA (Passenger)</b>	: Not permitted for transport	

### 14.4 Packing group

<b>ADR</b>	
Packing group	: Not assigned by regulation
Classification Code	: 8F
Hazard Identification Number	: 23
Labels	: 2.1
Tunnel restriction code	: (B/D)

<b>IMDG</b>	
Packing group	: Not assigned by regulation
Labels	: 2.1
EmS Code	: <u>F-D, S-U</u>

<b>IATA (Cargo)</b>	
Packing instruction (cargo aircraft)	: 218
Packing group	: Not assigned by regulation
Labels	: Flammable Gas
<b>IATA (Passenger)</b>	: Not permitted for transport

### 14.5 Environmental hazards

<b>ADR</b>	
Environmentally hazardous	: no
<b>IMDG</b>	
Marine pollutant	: no
<b>IATA (Passenger)</b>	
Environmentally hazardous	: no
<b>IATA (Cargo)</b>	

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Environmentally hazardous : no

### 14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

### 14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

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## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

International Chemical Weapons Convention (CWC) : Not applicable  
Schedules of Toxic Chemicals and Precursors

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)  
Volatile organic compounds (VOC) content: 65% w/w

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)  
Volatile organic compounds (VOC) content: 65% w/w

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture: : Environmental Protection Act 1990 & Subsidiary Regulations  
Health and Safety at Work Act 1974 & Subsidiary Regulations  
Control of Substances Hazardous to Health Regulations (COSHH)  
May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.

### Other regulations:

### 15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

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### SECTION 16: Other information

#### Full text of H-Statements

H220	:	Extremely flammable gas.
H225	:	Highly flammable liquid and vapour.
H315	:	Causes skin irritation.
H317	:	May cause an allergic skin reaction.
H319	:	Causes serious eye irritation.
H332	:	Harmful if inhaled.
H334	:	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	:	May cause respiratory irritation.
H336	:	May cause drowsiness or dizziness.
H351	:	Suspected of causing cancer.
H373	:	May cause damage to organs through prolonged or repeated exposure if inhaled.

#### Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Carc.	:	Carcinogenicity
Eye Irrit.	:	Eye irritation
Flam. Gas	:	Flammable gases
Flam. Liq.	:	Flammable liquids
Resp. Sens.	:	Respiratory sensitisation
Skin Irrit.	:	Skin irritation
Skin Sens.	:	Skin sensitisation
STOT RE	:	Specific target organ toxicity - repeated exposure
STOT SE	:	Specific target organ toxicity - single exposure
2000/39/EC	:	Europe. Commission Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values
2017/164/EU	:	Europe. Commission Directive 2017/164/EU establishing a fourth list of indicative occupational exposure limit values
GB EH40	:	UK. EH40 WEL - Workplace Exposure Limits
GB EH40 BAT	:	UK. Biological monitoring guidance values
2000/39/EC / TWA	:	Limit Value - eight hours
2017/164/EU / STEL	:	Short term exposure limit
2017/164/EU / TWA	:	Limit Value - eight hours
GB EH40 / TWA	:	Long-term exposure limit (8-hour TWA reference period)
GB EH40 / STEL	:	Short-term exposure limit (15-minute reference period)
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)



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LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

### Further information

#### Classification of the mixture:

Aerosol 1	H222, H229
Skin Irrit. 2	H315
Eye Irrit. 2	H319
Resp. Sens. 1	H334
Skin Sens. 1	H317
Carc. 2	H351
STOT SE 3	H336
STOT SE 3	H335
STOT RE 2	H373

#### Classification procedure:

Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method

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||| Changes as compared to previous version !

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