

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sikaflex®-515

Date of last issue: 10.03.2023
Revision Date: 11.08.2023

Version 8.0

Print Date 14.08.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Sikaflex®-515

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Sealant/adhesive

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Limited
Watchmead Welwyn Garden City
Hertfordshire. AL7 1BQ
Telephone : +44 (0)1707 394444
Telefax : +44 (0)1707 329129
E-mail address of person : EHS@uk.sika.com
responsible for the SDS

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC)
24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

|| Not a hazardous substance or mixture.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

|| No hazard pictogram, no signal word, no hazard statement(s), no precautionary statement(s) required

Additional Labelling

EUH208 Contains trimethoxyvinylsilane. May produce an allergic reaction.

EUH211 Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sikaflex®-515

Date of last issue: 10.03.2023
Revision Date: 11.08.2023

Version 8.0

Print Date 14.08.2023

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
Urea,N,N"-(methylenedi-4,1-phenylene)bis[N'-butyl-	77703-56-1 416-600-4 01-0000016345-72-XXXX	Aquatic Chronic 4; H413	>= 2,5 - < 5
distillates (petroleum), hydrotreated light paraffinic	64742-55-8 265-158-7 01-2119487077-29-XXXX	Asp. Tox. 1; H304 EUH066	>= 2,5 - < 5
trimethoxyvinylsilane Contains: tetramethyl orthosilicate <= 0,2 %	2768-02-7 220-449-8 01-2119513215-52-XXXX	Flam. Liq. 3; H226 Acute Tox. 4; H332 Skin Sens. 1B; H317 Acute toxicity estimate Acute inhalation toxicity (vapour): 16,8 mg/l	>= 0,1 - < 0,5
Substances with a workplace exposure limit :			
titanium dioxide; [in powder form containing 1 % or more of particles with aerodynamic diameter ≤ 10 µm]	13463-67-7 236-675-5 01-2119489379-17-XXXX		>= 1 - < 2,5

For explanation of abbreviations see section 16.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sikaflex®-515

Date of last issue: 10.03.2023
Revision Date: 11.08.2023

Version 8.0

Print Date 14.08.2023

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : No hazards which require special first aid measures.
- If inhaled : Move to fresh air.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
- In case of eye contact : Remove contact lenses.
Keep eye wide open while rinsing.
- If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : See Section 11 for more detailed information on health effects and symptoms.
- Risks : No known significant effects or hazards.

4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.
-

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

5.2 Special hazards arising from the substance or mixture

- Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.
- Further information : Standard procedure for chemical fires.
-

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sikaflex®-515

Date of last issue: 10.03.2023
Revision Date: 11.08.2023

Version 8.0

Print Date 14.08.2023

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : For personal protection see section 8.

6.2 Environmental precautions

Environmental precautions : No special environmental precautions required.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Wipe up with absorbent material (e.g. cloth, fleece).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : For personal protection see section 8.
No special handling advice required.
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.

Advice on common storage : No special restrictions on storage with other products.

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sikaflex®-515

Date of last issue: 10.03.2023
Revision Date: 11.08.2023

Version 8.0

Print Date 14.08.2023

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
titanium dioxide; [in powder form containing 1 % or more of particles with aerodynamic diameter $\leq 10 \mu\text{m}$]	13463-67-7	TWA (inhalable dust)	10 mg/m ³	GB EH40
		TWA (Respirable dust)	4 mg/m ³	GB EH40

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
methanol	67-56-1	TWA	200 ppm 260 mg/m ³	2006/15/EC
	Further information: Indicative, Identifies the possibility of significant uptake through the skin			
		TWA	200 ppm 266 mg/m ³	GB EH40
	Further information: Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			
		STEL	250 ppm 333 mg/m ³	GB EH40

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.
Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection : Safety glasses
Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Butyl rubber/nitrile rubber gloves (> 0,1 mm)
Recommended: Butyl rubber/nitrile rubber gloves.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sikaflex®-515

Date of last issue: 10.03.2023
Revision Date: 11.08.2023

Version 8.0

Print Date 14.08.2023

Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
organic vapor filter (Type A)
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Environmental exposure controls

General advice : No special environmental precautions required.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid
Appearance : paste
Colour : various
Odour : odourless

Melting point/range / Freezing point : No data available

Boiling point/boiling range : No data available

Flammability (solid, gas) : No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : ca. 64 °C
Method: closed cup

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : Not applicable
substance/mixture is non-soluble (in water)

Viscosity

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sikaflex®-515

Date of last issue: 10.03.2023
Revision Date: 11.08.2023

Version 8.0

Print Date 14.08.2023

Viscosity, dynamic : Not applicable

Viscosity, kinematic : Not applicable

Solubility(ies)

Water solubility : insoluble

Partition coefficient: n-octanol/water : No data available

Vapour pressure : 0,01 hPa

Density : ca. 1,5 g/cm³ (20 °C)

Relative vapour density : No data available

Particle characteristics : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

: methanol

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sikaflex®-515

Date of last issue: 10.03.2023
Revision Date: 11.08.2023

Version 8.0

Print Date 14.08.2023

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Components:

Urea,N,N''-(methylenedi-4,1-phenylene)bis[N'-butyl-:

Acute oral toxicity : LD50 Oral (Rat): > 2.000 mg/kg
Method: OECD Test Guideline 401

Acute dermal toxicity : LD50 Dermal (Rabbit): > 2.000 mg/kg
Method: OECD Test Guideline 402

trimethoxyvinylsilane:

Acute oral toxicity : LD50 Oral (Rat): ca. 7.120 mg/kg

Acute inhalation toxicity : LC50: ca. 16,8 mg/l
Exposure time: 4 h
Test atmosphere: vapour

Acute toxicity estimate: 16,8 mg/l
Test atmosphere: vapour
Method: Calculation method

Acute dermal toxicity : LD50: 3.540 mg/kg

Skin corrosion/irritation

Not classified due to lack of data.

Components:

distillates (petroleum), hydrotreated light paraffinic:

Assessment : Repeated exposure may cause skin dryness or cracking.

Serious eye damage/eye irritation

Not classified due to lack of data.

Respiratory or skin sensitisation

Skin sensitisation

Not classified due to lack of data.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sikaflex®-515

Date of last issue: 10.03.2023
Revision Date: 11.08.2023

Version 8.0

Print Date 14.08.2023

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

Not classified due to lack of data.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

Urea,N,N"-(methylenedi-4,1-phenylene)bis[N'-butyl-:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 250 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l
Exposure time: 48 h

Toxicity to algae/aquatic plants : EC50 (Raphidocelis subcapitata (freshwater green alga)): > 100 mg/l
Exposure time: 72 h

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sikaflex®-515

Date of last issue: 10.03.2023
Revision Date: 11.08.2023

Version 8.0

Print Date 14.08.2023

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : There is no data available for this product.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

European Waste Catalogue : 08 04 10 waste adhesives and sealants other than those mentioned in 08 04 09

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sikaflex®-515

Date of last issue: 10.03.2023
Revision Date: 11.08.2023

Version 8.0

Print Date 14.08.2023

SECTION 14: Transport information

14.1 UN number or ID number

ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.2 UN proper shipping name

ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.4 Packing group

ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA (Cargo) : Not regulated as a dangerous good
IATA (Passenger) : Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17) : Conditions of restriction for the following entries should be considered:
1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich
(Number on list 52)

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sikaflex®-515

Date of last issue: 10.03.2023
Revision Date: 11.08.2023

Version 8.0

Print Date 14.08.2023

UK REACH Candidate list of substances of very high concern (SVHC) for Authorisation : Not applicable

The Persistent Organic Pollutants Regulations (retained Regulation (EU) 2019/1021 as amended for Great Britain) : Not applicable

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

UK REACH List of substances subject to authorisation (Annex XIV) : Not applicable

GB Export and import of hazardous chemicals - Prior Informed Consent (PIC) Regulation : Not applicable

Control of Major Accident Hazards Regulations 2015 (COMAH) : Not applicable

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)
Volatile organic compounds (VOC) content: 0% w/w
no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)
Volatile organic compounds (VOC) content: 0% w/w

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture : Environmental Protection Act 1990 & Subsidiary Regulations
Health and Safety at Work Act 1974 & Subsidiary Regulations
Control of Substances Hazardous to Health Regulations (COSHH)
May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.

Other regulations:

Take note of The Management of Health and Safety at Work Regulations 1999 (requirements relating to new and expectant mothers at work contained in Regulation 16 to 18) and of the Pregnant Workers Directive 92/85/EEC.

Take note of The Management of Health and Safety at Work Regulations 1999 (requirements relating to protection of young people at work contained in Regulation 19) and of Directive 94/33/EC on the protection of young people at work.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sikaflex®-515

Date of last issue: 10.03.2023
Revision Date: 11.08.2023

Version 8.0

Print Date 14.08.2023

SECTION 16: Other information

Full text of H-Statements

H226	:	Flammable liquid and vapour.
H304	:	May be fatal if swallowed and enters airways.
H317	:	May cause an allergic skin reaction.
H332	:	Harmful if inhaled.
H413	:	May cause long lasting harmful effects to aquatic life.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Asp. Tox.	:	Aspiration hazard
Flam. Liq.	:	Flammable liquids
Skin Sens.	:	Skin sensitisation
2006/15/EC	:	Europe. Indicative occupational exposure limit values
GB EH40	:	UK. EH40 WEL - Workplace Exposure Limits
2006/15/EC / TWA	:	Limit Value - eight hours
GB EH40 / TWA	:	Long-term exposure limit (8-hour TWA reference period)
GB EH40 / STEL	:	Short-term exposure limit (15-minute reference period)
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

Further information

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sikaflex®-515

Date of last issue: 10.03.2023
Revision Date: 11.08.2023

Version 8.0

Print Date 14.08.2023

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.



Changes as compared to previous version !

GB / EN