

# Sika® Aktivator PRO

## The all seasons glass activator for primerless bonding

### Technical Product Data

Chemical base	Solvent based adhesion promoter	
Colour	Clear	
Density (CQP <sup>1</sup> 006-3 / ISO 2811-1)	0.74 kg/l approx.	
Viscosity <sup>2</sup> (CQP 029-3 / ISO 3219)	2 mPas approx.	
Flash point (CQP 007-1 / ISO 13736)	4°C	
Application temperature	-10 to 40°C	
Application method	Single wipe	
Coverage	50 ml/m <sup>2</sup>	
Flash off time (-10 to 40°C)	minimum	3 min
	maximum	8 hours
Storage	Store in sealed container in a cool dry place	
Shelf life	12 months	

<sup>1)</sup> CQP = Corporate Quality Procedure<sup>2)</sup> 23°C (73°F) / 50% r.h.

# Industry

### Description

Sika® Aktivator PRO is a unique pretreatment system for automotive windscreen replacements. It is especially designed to provide adhesion on Automotive Glass Replacement substrates. Sika® Aktivator PRO allows a constant process during the whole year, without special requirements for winter conditions. With the new Single Wipe process it simplifies the work process, increases the work performance and leads to a high quality work with increased safety. The large application temperature range in combination with the short flash-off time makes it an all-year-round product, which is ideal for mobile or in-house applications.

Sika® Aktivator PRO is manufactured in accordance with ISO 9001 / 14001 quality assurance system and the responsible care program.

### Areas of Application

Sika® Aktivator PRO has been especially designed for the Automotive Glass Replacement business.

This product is to be used by professional experienced fitters only. If this product is used for other applications than Automotive Glass Replacement, trials must be carried out prior to use.

### Method of Application

Moisten a clean and lint free cloth or paper towel with Sika® Aktivator PRO and wipe bonding surfaces once. Apply Sika® Aktivator PRO sparingly without wipe-off process. Ideal application and surface temperature is between -10 and 40°C. Prolonged exposure to atmospheric moisture will cause Sika® Aktivator PRO to become inactive. Sika® Aktivator PRO should be used within one month after opening the bottle. After this time, or if the Sika® Aktivator PRO has become opaque instead of clear, the product has to be discarded. Always reseal container tightly immediately after use.

This product is suitable for professional experienced users only. Test with actual substrates and conditions have to be performed to ensure adhesion and material compatibility.



### Important Note

Discard any Sika® Aktivator PRO that has become opaque instead of clear.

### Further Information

Working instructions issued for a defined application may further specify technical data contained in this Product Data Sheet. Copies of the following publications are available on request:

Material Safety Data Sheets  
Sika Pre-treatment Chart

### Packaging Information

Can	100 ml
	250ml
	1l

### Value Bases

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

### Health and Safety Information

For information and advice regarding transportation, handling, storage and disposal of chemical products, users should refer to the actual Material Safety Data Sheets containing physical, ecological, toxicological and other safety-related data.

### Legal Notes

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.



Further information available at:  
[www.sika.co.uk](http://www.sika.co.uk)  
[www.sika.com](http://www.sika.com)

Sika Limited  
Industry  
Watchmead, Welwyn Garden City  
Hertfordshire, AL7 1BQ  
United Kingdom  
Tel: +44 (0)1707 394444  
Fax: +44 (0)1707 329129

