

Date of last issue: 24.10.2022	Version 2.2	Print Date 29.02.2024
Revision Date: 08.06.2023		

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : SikaBiresin® F180 Part B

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Tooling system

1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Limited Watchmead Welwyn Garden City Hertfordshire. AL7 1BQ
Telephone Telefax	:	+44 (0)1707 394444 +44 (0)1707 329129
E-mail address of person responsible for the SDS	:	EHS@uk.sika.com

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC) 24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 12 Acute toxicity, Category 4	72/2008) H332: Harmful if inhaled.
Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Respiratory sensitisation, Category 1	H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Carcinogenicity, Category 2	H351: Suspected of causing cancer.
Specific target organ toxicity - single ex- posure, Category 3, Respiratory system	H335: May cause respiratory irritation.
Specific target organ toxicity - repeated exposure, Category 2	H373: May cause damage to organs through pro- longed or repeated exposure if inhaled.

Labelling (REGULATION (EC) No 1272/2008)

Date of last issue: 24.10.2022 Revision Date: 08.06.2023

Version 2.2

2.2 Label elements

Hazard pictograms :		!
Signal word :	Danger	
Hazard statements :	H315 H317 H319 H332 H334 H335 H351 H373	Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation. Suspected of causing cancer. May cause damage to organs through pro- longed or repeated exposure if inhaled.
Precautionary statements :	Prevention: P201 P260 P264 P280 Response: P304 + P340 + I	•
	P308 + P313	air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell. IF exposed or concerned: Get medical ad- vice/ attention.

Hazardous components which must be listed on the label:

4,4`-Methylenediphenyl diisocyanate, oligomers Copolymer based on Methylendiisocyanate, Dipropylenglycole und Tripropylenglycole

Additional Labelling

"As from 24 August 2023 adequate training is required before industrial or professional use."

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.





Date of last issue: 24.10.2022 Revision Date: 08.06.2023 Version 2.2

Print Date 29.02.2024

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Components			
Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
4,4`-Methylenediphenyl diisocya- nate, oligomers	25686-28-6 500-040-3 01-2119457013-49- XXXX	Acute Tox. 4; H332 Skin Irrit. 2; H315 Eye Irrit. 2; H319 Resp. Sens. 1; H334 Skin Sens. 1; H317 Carc. 2; H351 STOT SE 3; H335 (Respiratory system) STOT RE 2; H373 Acute toxicity esti- mate Acute inhalation tox- icity (dust/mist): 1,5 mg/l	>= 25 - < 40
Copolymer based on Methylend- iisocyanate, Dipropylenglycole und Tripropylenglycole	159168-82-8 500-439-2 01-2119492304-39- XXXX	Acute Tox. 4; H332 Skin Irrit. 2; H315 Eye Irrit. 2; H319 Resp. Sens. 1; H334 Skin Sens. 1; H317 Carc. 2; H351 STOT SE 3; H335 (Respiratory system) STOT RE 2; H373	>= 25 - < 40

For explanation of abbreviations see section 16.



Date of last issue: 24.10.2022 Revision Date: 08.06.2023 Version 2.2

Print Date 29.02.2024

SECTION 4: First aid measures

4.1 Description of first aid measures			
 Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance. 			
: Move to fresh air. Consult a physician after significant exposure.			
 Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician. 			
 Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist. 			
 Do not induce vomiting without medical advice. Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. 			
l effects, both acute and delayed			
 Asthmatic appearance Cough Respiratory disorder Allergic reactions Excessive lachrymation Erythema Headache Dermatitis See Section 11 for more detailed information on health effects and symptoms. 			
 irritant effects sensitising effects Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficul- ties if inhaled. May cause respiratory irritation. Suspected of causing cancer. 			



dical attention and special treatment ne Treat symptomatically.	eded
res	
In case of fire, use water/water spray/wa ide/sand/foam/alcohol resistant foam/che extinction.	
e substance or mixture	
No hazardous combustion products are l	Known
In the event of fire, wear self-contained b	preathing apparatus.
Standard procedure for chemical fires.	
measures	
e equipment and emergency procedure	e
a complication and emergency procedure	5
	No hazardous combustion products are le

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

Deny access to unprotected persons.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel,
		acid binder, universal binder, sawdust).
		Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.



Date of last issue: 24.10.2022 Revision Date: 08.06.2023 Version 2.2

Print Date 29.02.2024

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling	g :	 Avoid formation of aerosol. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Provide sufficient air exchange and/or exhaust in work rooms. Follow standard hygiene measures when handling chemical products
Advice on protection ag fire and explosion	ainst :	Normal measures for preventive fire protection.
Hygiene measures	:	Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.
7.2 Conditions for safe sto	rage, incl	luding any incompatibilities
Requirements for storage areas and containers	ge :	Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully re- sealed and kept upright to prevent leakage. Store in accord- ance with local regulations.
Further information on s age stability	stor- :	No decomposition if stored and applied as directed.
7.3 Specific end use(s)		
Specific use(s)	:	Cleaning with aprotic polar solvents must be avoided. Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form	Control parame-	Basis *
		of exposure)	ters *	



Date of last issue: 24.10.2022 Revision Date: 08.06.2023 Version 2.2

Print Date 29.02.2024

4,4`-Methylenediphenyl diisocyanate, oligomers	25686-28-6	TWA	0,02 mg/m3 (NCO)	GB EH40
	asthma (also H can induce a s immunological become hyper sometimes ev toms. These s asthma. Not a come hyper-re those who are that can cause substances wh with pre-existin include the dis classified as a mation can be assessments of asthma., Whe stances that c Where this is n standards of c responsive. For COSHH requin sonably practi- centrations sh ment is being employees ex may cause oc consultation w degree of risk pational asthm assigned only asthma in the bered that oth pational asthm	ation: Substances t cnown as asthmage state of specific airw l irritant or other me -responsive, further en in tiny quantities, ymptoms can range Il workers who are e esponsive and it is ir likely to become hy e occupational asthr nich may trigger the ng airway hyper-res sease themselves. T sthmagens or respi found in the HSE p of the evidence for a rever it is reasonabl an cause occupation to possible, the prin ontrol to prevent wo or substances that or res that exposure be cable. Activities givi ould receive particu considered. Health posed or liable to be cupational asthma a rith an occupational and level of surveill na., The 'Sen' notati to those substance categories shown ir er substances not ir na. HSE's asthma w uk/asthma) provide	hat can cause occ ins and respiratory yay hyper-respons chanism. Once the exposure to the s may cause respira- exposed to a sens mpossible to ident /per-responsive. ma should be distin symptoms of asth ponsiveness, but The latter substance ratory sensitisers. publication Asthma agents implicated y practicable, exp nal asthma should mary aim is to app orkers from becom can cause occupat e reduced to as low ng rise to short-te lar attention when surveillance is app e exposed to a sub and there should b health professiona ance., Capable of on in the list of WB s which may caus n Table 1. It should in these tables may reb pages e further informatic	v sensitisers) iveness via an e airways have substance, ratory symp- a runny nose to itiser will be- ify in advance Substances nguished from ma in people which do not ces are not Further infor- igen? Critical in occupational osure to sub- l be prevented. by adequate ing hyper- ional asthma, w as is rea- rm peak con- risk manage- propriate for all ostance which he appropriate al over the causing occu- ELs has been e occupational d be remem- y cause occu-
		STEL	0,07 mg/m3 (NCO)	GB EH40

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards. Ensure adequate ventilation, especially in confined areas.

:

Personal protective equipment

Eye/face protection

Safety glasses with side-shields conforming to EN166 Eye wash bottle with pure water



_

Date of last issue: 24.10.2022 Revision Date: 08.06.2023	Version 2.2	Print Date 29.02.2024
Hand protection	: Chemical-resistant, impervious gloves con proved standard must be worn at all times chemical products. Reference number EN facturer specifications.	when handling
	Suitable for short time use or protection ag Butyl rubber/nitrile rubber gloves (> 0,1 mr Contaminated gloves should be removed. Suitable for permanent exposure: Viton gloves (0.4 mm), breakthrough time >30 min.	m)
Skin and body protection :	Protective clothing (e.g. Safety shoes acc. long-sleeved working clothing, long trouse and protective boots are additionaly recom and stirring work.	rs). Rubber aprons
Respiratory protection	 In case of inadequate ventilation wear resp Respirator selection must be based on known exposure levels, the hazards of the product ing limits of the selected respirator. Use a properly fitted NIOSH approved air- respirator complying with an approved star sessment indicates this is necessary. organic vapor filter (Type A) A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10 Ensure adequate ventilation. This can be a exhaust extraction or by general ventilation ods for determining inhalation exposure). ticular to the mixing / stirring area. In case to keep the concentrations under the occu limits then respiration protection measures Ensure adequate ventilation, especially in 	own or anticipated ct and the safe work- purifying or air-fed ndard if a risk as- 0000 ppm achieved by local n. (EN 689 - Meth- This applies in par- this is not sufficent pational exposure s must be used.
Environmental exposure cont	rols	
General advice	: Do not flush into surface water or sanitary If the product contaminates rivers and lake respective authorities.	

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state Colour		liquid amber	
Odour	: 0	characteristic	



Date of last issue: 24.10.2022 Revision Date: 08.06.2023		Version 2.2	Print Date 29.02.202
Melting point/range / Freezing point	:	No data available	
Boiling point/boiling range	:	208 °C	
Flammability (solid, gas)	:	No data available	
Upper/lower flammability or	exp	losive limits	
Upper explosion limit / Up- per flammability limit	:	No data available	
Lower explosion limit / Lower flammability limit	:	No data available	
Flash point	:	> 200 °C Method: closed cup	
Auto-ignition temperature	:	No data available	
Decomposition temperature	:	No data available	
рН	:	Not applicable	
Viscosity			
Viscosity, kinematic	:	No data available	
Solubility(ies)			
Water solubility	:	insoluble	
Partition coefficient: n- octanol/water	:	No data available	
Vapour pressure	:	0,01 hPa	
Density	:	1,1 g/cm3 (20 °C)	
Relative vapour density	:	No data available	
Particle characteristics	:	No data available	



Date of last issue: 24.10.2022	Version 2.2	Print Date 29.02.2024
Revision Date: 08.06.2023		

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

No data available

10.5 Incompatible materials

Materials to avoid	:	No data available
Materials to avoid	-	No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Harmful if inhaled.

Components:

4,4`-Methylenediphenyl diisocyanate, oligomers:

Acute oral toxicity	:	LD50 Oral (Rat): > 5.000 mg/kg
Acute inhalation toxicity		LC50: 1,5 mg/l Exposure time: 4 h Test atmosphere: dust/mist Method: Expert judgement
		Acute toxicity estimate: 1,5 mg/l Test atmosphere: dust/mist Method: Calculation method



Date of last issue: 24.10.2022 Revision Date: 08.06.2023	Version 2.2	Print Date 29.02.2024
Acute dermal toxicity :	LD50 Dermal (Rabbit): > 9.400 mg/kg	
Skin corrosion/irritation Causes skin irritation.		
Serious eye damage/eye irritati Causes serious eye irritation.	on	
Respiratory or skin sensitisation	n	
Skin sensitisation May cause an allergic skin reaction	on.	
Respiratory sensitisation	ptoms or breathing difficulties if inhaled.	
Germ cell mutagenicity Not classified based on available		
Carcinogenicity Suspected of causing cancer.		
Reproductive toxicity Not classified based on available	information.	
STOT - single exposure May cause respiratory irritation.		
STOT - repeated exposure May cause damage to organs thr	ough prolonged or repeated exposure if inha	aled.
Aspiration toxicity Not classified based on available	information.	
11.2 Information on other hazards		
Endocrine disrupting propertie	s	
Product: Assessment :	The substance/mixture does not contain co ered to have endocrine disrupting propertie REACH Article 57(f) or Commission Delega (EU) 2017/2100 or Commission Regulation levels of 0.1% or higher.	es according to ated regulation
SECTION 12: Ecological informa	tion	

12.1 Toxicity

No data available



Date of last issue: 24.10.2022 Revision Date: 08.06.2023		Version 2.2	Print Date 29.02.2024
12.2 Persistence and degradal	oility		
No data available			
12.3 Bioaccumulative potentia	I		
No data available			
12.4 Mobility in soil			
No data available			
12.5 Results of PBT and vPvB	asse	ssment	
Product:			
Assessment	:	This substance/mixture contains no compo to be either persistent, bioaccumulative and very persistent and very bioaccumulative (v 0.1% or higher	d toxic (PBT), or
12.6 Endocrine disrupting pro	pertie	S	
Product:			
Assessment	:	The substance/mixture does not contain co ered to have endocrine disrupting propertie REACH Article 57(f) or Commission Delega (EU) 2017/2100 or Commission Regulation levels of 0.1% or higher.	s according to ated regulation
12.7 Other adverse effects			
12.7 Other adverse effects <u>Product:</u>			

13.1 Waste treatment methods		
Product	:	The generation of w wherever possible. Empty containers o This material and it

waste should be avoided or minimized

or liners may retain some product residues. its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should

at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.



Date of last issue: 24.10.2022 Revision Date: 08.06.2023	Version 2.2	Print Date 29.02.2024
European Waste Catalogue	: 08 05 01* waste isocyanates	
Contaminated packaging	: 15 01 10* packaging containing residues by dangerous substances	of or contaminated

SECTION 14: Transport information

14.1 UN number or ID number		
ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
ΙΑΤΑ	:	Not regulated as a dangerous good
14.2 UN proper shipping name		
ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
ΙΑΤΑ	:	Not regulated as a dangerous good
14.3 Transport hazard class(es)		
ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
ΙΑΤΑ	:	Not regulated as a dangerous good
14.4 Packing group		
ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
IATA (Cargo)	:	Not regulated as a dangerous good
IATA (Passenger)	:	Not regulated as a dangerous good
14.5 Environmental hazards		
Not regulated as a dangerous	go	od
14.6 Special precautions for use	r	

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture Relevant EU provisions transposed through retained EU law



Date of last issue: 24.10.2022 Revision Date: 08.06.2023	Ve	rsion 2.2		Print Date 29.02.2024
UK REACH List of restrictions	(Annex 17)	:	Banned and/or restric	ted
International Chemical Weapor Schedules of Toxic Chemicals		C) :	Not applicable	
Regulation (EC) No 1005/2009 plete the ozone layer	on substances that	de- :	Not applicable	
GB Export and import of hazar Informed Consent (PIC) Regul		or :	Not applicable	
Control of Major Accident Haza 2015 (COMAH) Volatile organic compounds	: Law on the incer (VOCV) Volatile organic on NOC duties Directive 2010/7 emissions (integ	ntive tax for compounds 5/EU of 24 rated pollut	applicable r volatile organic comp s (VOC) content: 0,3% November 2010 on ir tion prevention and co s (VOC) content: 0,3%	5 w/w ndustrial ontrol)
If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection. Health, safety and environ- mental regulation/legislation specific for the substance or mixture:				

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements		
H315	:	Causes skin irritation.
H317	:	May cause an allergic skin reaction.
H319	:	Causes serious eye irritation.
H332	:	Harmful if inhaled.
H334	:	May cause allergy or asthma symptoms or breathing difficul- ties if inhaled.



Date of last issue: 24.10.2022 Revision Date: 08.06.2023	Version 2.2	Print Date 29.02.2024
H335 :	May cause respiratory irritation.	
H351 :	Suspected of causing cancer.	
H373 :	May cause damage to organs through pr exposure if inhaled.	olonged or repeated
Full text of other abbreviation	·	
Acute Tox.	Acute toxicity	
Carc.	Carcinogenicity	
Eye Irrit.	Eye irritation	
Resp. Sens.	Respiratory sensitisation	
Skin Irrit.	Skin irritation	
Skin Sens. :	Skin sensitisation	
STOT RE :	Specific target organ toxicity - repeated e	
STOT SE :	Specific target organ toxicity - single exp	
GB EH40 :	UK. EH40 WEL - Workplace Exposure Li	
GB EH40 / TWA :	Long-term exposure limit (8-hour TWA re	
GB EH40 / STEL :	Short-term exposure limit (15-minute refe	
ADR :	European Agreement concerning the Inte	ernational Carriage of
010	Dangerous Goods by Road	
CAS :	Chemical Abstracts Service	
DNEL :	Derived no-effect level	
EC50 :	Half maximal effective concentration	
GHS :	Globally Harmonized System	
IATA :	International Air Transport Association	
IMDG :	International Maritime Code for Dangerou	
LD50 :	Median lethal dosis (the amount of a mat	
	once, which causes the death of 50% (or	ne half) of a group of
	test animals)	
LC50 :	Median lethal concentration (concentration	
	air that kills 50% of the test animals durin	ng the observation
	period)	
MARPOL :	International Convention for the Prevention	
	Ships, 1973 as modified by the Protocol	of 1978
OEL :	Occupational Exposure Limit	
PBT :	Persistent, bioaccumulative and toxic	
PNEC :	Predicted no effect concentration	
REACH :	Regulation (EC) No 1907/2006 of the Eu	
	and of the Council of 18 December 2006	
	istration, Evaluation, Authorisation and R	
	cals (REACH), establishing a European (Chemicals Agency
SVHC :	Substances of Very High Concern	-
vPvB :	Very persistent and very bioaccumulative	9

Further information

Classification of the mixture:		Classification procedure:
Acute Tox. 4	H332	Calculation method
Skin Irrit. 2	H315	Calculation method
Eye Irrit. 2	H319	Calculation method



Date of last issue: 24.10.2022 Revision Date: 08.06.2023		Version 2.2	Print Date 29.02.2024
Resp. Sens. 1	H334	Calculation method	
Skin Sens. 1	H317	Calculation method	
Carc. 2	H351	Calculation method	
STOT SE 3	H335	Calculation method	
STOT RE 2	H373	Calculation method	

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

GB / EN