

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Incorez 034/045

Date of last issue: 15.06.2023
Revision Date: 15.06.2023

Version 6.6

Print Date 23.03.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Incorez 034/045

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Polyurethane coating

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Limited
Watchmead Welwyn Garden City
Hertfordshire. AL7 1BQ
Telephone : +44 (0)1707 394444
Telefax : +44 (0)1707 329129
E-mail address of person : EHS@uk.sika.com
responsible for the SDS

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC)
24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Acute toxicity, Category 4	H332: Harmful if inhaled.
Respiratory sensitisation, Category 1	H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Category 3	H412: Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



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Signal word	:	Danger	
Hazard statements	:	H317 H332 H334 H412	May cause an allergic skin reaction. Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Harmful to aquatic life with long lasting effects.
Precautionary statements	:	Prevention: P261 P273 P280 P284	Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray. Avoid release to the environment. Wear protective gloves. In case of inadequate ventilation wear respiratory protection.
		Response: P304 + P340 + P312 P342 + P311	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell. If experiencing respiratory symptoms: Call a POISON CENTER/ doctor.

Hazardous components which must be listed on the label:

3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
Diphenyl tolyl phosphate MCS	Not Assigned 945-730-9 01-2119511174-52-XXXX	Aquatic Acute 1; H400 Aquatic Chronic 3; H412	>= 20 - < 25

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3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	4098-71-9 223-861-6 01-2119490408-31-XXXX	Acute Tox. 1; H330 Skin Irrit. 2; H315 Eye Irrit. 2; H319 Resp. Sens. 1; H334 Skin Sens. 1; H317 STOT SE 3; H335 (Respiratory system) Aquatic Chronic 2; H411 specific concentration limit Resp. Sens. 1; H334 >= 0,5 % Skin Sens. 1; H317 >= 0,5 % Acute toxicity estimate Acute inhalation toxicity (dust/mist): 0,031 mg/l	>= 1 - < 2,5
Substances with a workplace exposure limit :			
2-methoxy-1-methylethyl acetate Contains: 2-methoxypropyl acetate <= 1 %	108-65-6 203-603-9 01-2119475791-29-XXXX	Flam. Liq. 3; H226 STOT SE 3; H336	>= 5 - < 10

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

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If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Asthmatic appearance
Respiratory disorder
Allergic reactions
Headache
See Section 11 for more detailed information on health effects and symptoms.

Risks : sensitising effects

May cause an allergic skin reaction.
Harmful if inhaled.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.

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Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid formation of aerosol.
Do not breathe vapours or spray mist.
Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Provide sufficient air exchange and/or exhaust in work rooms.
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accord-

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ance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
2-methoxy-1-methylethyl acetate	108-65-6	STEL	100 ppm 550 mg/m3	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			
		TWA	50 ppm 275 mg/m3	2000/39/EC
		TWA	50 ppm 274 mg/m3	GB EH40
	Further information: Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.			
		STEL	100 ppm 548 mg/m3	GB EH40
3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	4098-71-9	TWA	0,02 mg/m3 (NCO)	GB EH40
	Further information: Substances that can cause occupational asthma (also known as asthmagens and respiratory sensitisers) can induce a state of specific airway hyper-responsiveness via an immunological irritant or other mechanism. Once the airways have become hyper-responsive, further exposure to the substance, sometimes even in tiny quantities, may cause respiratory symptoms. These symptoms can range in severity from a runny nose to asthma. Not all workers who are exposed to a sensitiser will become hyper-responsive and it is impossible to identify in advance those who are likely to become hyper-responsive. Substances that can cause occupational asthma should be distinguished from substances which may trigger the symptoms of asthma in people with pre-existing airway hyper-responsiveness, but which do not include the disease themselves. The latter substances are not classified as asthmagens or respiratory sensitisers. Further information can be found in the HSE publication Asthmagen? Critical assessments of the evidence for agents implicated in occupational asthma., Wherever it is reasonably practicable, exposure to substances that can cause occupational asthma should be prevented. Where this is not possible, the primary aim is to apply adequate standards of control to prevent workers from becoming hyper-responsive. For substances that can cause occupational asthma,			

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	COSHH requires that exposure be reduced to as low as is reasonably practicable. Activities giving rise to short-term peak concentrations should receive particular attention when risk management is being considered. Health surveillance is appropriate for all employees exposed or liable to be exposed to a substance which may cause occupational asthma and there should be appropriate consultation with an occupational health professional over the degree of risk and level of surveillance., Capable of causing occupational asthma., The 'Sen' notation in the list of WELs has been assigned only to those substances which may cause occupational asthma in the categories shown in Table 1. It should be remembered that other substances not in these tables may cause occupational asthma. HSE's asthma web pages (www.hse.gov.uk/asthma) provide further information.			
		STEL	0,07 mg/m ³ (NCO)	GB EH40

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

Biological occupational exposure limits

Substance name	CAS-No.	Control parameters	Sampling time	Basis
3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	4098-71-9	isocyanate-derived diamine (Isocyanates): 1 µmol/mol creatinine (Urine)	At the end of the period of exposure	GB EH40 BAT

8.2 Exposure controls

Personal protective equipment

- Eye/face protection : Safety glasses with side-shields conforming to EN166
Eye wash bottle with pure water
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
- Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (> 0,1 mm)
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : Respirator selection must be based on known or anticipated

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exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

organic vapor filter (Type A)

A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm

Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Ensure adequate ventilation, especially in confined areas.

Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid
Colour : No data available

Odour : sweet

Melting point/range / Freezing point : No data available

Boiling point/boiling range : No data available

Flammability (solid, gas) : No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : 78 °C

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Method: closed cup

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : Not applicable

Viscosity

Viscosity, dynamic : 2.600 mPa.s

Viscosity, kinematic : > 7 mm²/s (40 °C)

Solubility(ies)

Water solubility : insoluble

Partition coefficient: n-octanol/water : No data available

Vapour pressure : 3,1 hPa

Density : 1,075 g/cm³ (20 °C)

Relative vapour density : No data available

Particle characteristics : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

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Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Harmful if inhaled.

Components:

Diphenyl tolyl phosphate MCS:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rat): > 2.000 mg/kg

3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate:

Acute oral toxicity : LD50 Oral (Rat): 4.814 mg/kg

Acute inhalation toxicity : LC50 (Rat): 0,031 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Acute toxicity estimate: 0,031 mg/l
Test atmosphere: dust/mist
Method: Calculation method

Acute dermal toxicity : LD50 Dermal (Rat): > 7.000 mg/kg

2-methoxy-1-methylethyl acetate:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5.000 mg/kg

Skin corrosion/irritation

Not classified based on available information.

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Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

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12.6 Endocrine disrupting properties

No data available

12.7 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Harmful to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

14.1 UN number or ID number

ADR : UN 3082
IMDG : UN 3082
IATA : UN 3082

14.2 UN proper shipping name

ADR : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(CRESYL DIPHENYL PHOSPHATE)
IMDG : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(CRESYL DIPHENYL PHOSPHATE)
IATA : Environmentally hazardous substance, liquid, n.o.s.
(CRESYL DIPHENYL PHOSPHATE)

14.3 Transport hazard class(es)

Country GB 000000609993

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	Class	Subsidiary risks
ADR	: 9	
IMDG	: 9	
IATA	: 9	

14.4 Packing group

ADR

Packing group	: III
Classification Code	: M6
Hazard Identification Number	: 90
Labels	: 9
Tunnel restriction code	: (-)

IMDG

Packing group	: III
Labels	: 9
EmS Code	: F-A, S-F

IATA (Cargo)

Packing instruction (cargo aircraft)	: 964
Packing instruction (LQ)	: Y964
Packing group	: III
Labels	: Miscellaneous

IATA (Passenger)

Packing instruction (passenger aircraft)	: 964
Packing instruction (LQ)	: Y964
Packing group	: III
Labels	: Miscellaneous

14.5 Environmental hazards

ADR

Environmentally hazardous	: yes
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IMDG

Marine pollutant	: yes
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IATA (Passenger)

Environmentally hazardous	: yes
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IATA (Cargo)

Environmentally hazardous	: yes
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14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

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14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17) : Conditions of restriction for the following entries should be considered:
3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate
(Number on list 74)

International Chemical Weapons Convention (CWC)
Schedules of Toxic Chemicals and Precursors : Not applicable

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

GB Export and import of hazardous chemicals - Prior Informed Consent (PIC) Regulation : Not applicable

Control of Major Accident Hazards Regulations 2015 (COMAH) : Not applicable

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)
Volatile organic compounds (VOC) content: 7,1% w/w

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)
Volatile organic compounds (VOC) content:
7,1% w/w, 77,08 g/l
VOC content excluding water

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture: : Environmental Protection Act 1990 & Subsidiary Regulations
Health and Safety at Work Act 1974 & Subsidiary Regulations
Control of Substances Hazardous to Health Regulations (COSHH)
May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.

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15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H226	:	Flammable liquid and vapour.
H315	:	Causes skin irritation.
H317	:	May cause an allergic skin reaction.
H319	:	Causes serious eye irritation.
H330	:	Fatal if inhaled.
H334	:	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	:	May cause respiratory irritation.
H336	:	May cause drowsiness or dizziness.
H400	:	Very toxic to aquatic life.
H411	:	Toxic to aquatic life with long lasting effects.
H412	:	Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Acute	:	Short-term (acute) aquatic hazard
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Eye Irrit.	:	Eye irritation
Flam. Liq.	:	Flammable liquids
Resp. Sens.	:	Respiratory sensitisation
Skin Irrit.	:	Skin irritation
Skin Sens.	:	Skin sensitisation
STOT SE	:	Specific target organ toxicity - single exposure
2000/39/EC	:	Europe. Commission Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values
GB EH40	:	UK. EH40 WEL - Workplace Exposure Limits
GB EH40 BAT	:	UK. Biological monitoring guidance values
2000/39/EC / TWA	:	Limit Value - eight hours
2000/39/EC / STEL	:	Short term exposure limit
GB EH40 / TWA	:	Long-term exposure limit (8-hour TWA reference period)
GB EH40 / STEL	:	Short-term exposure limit (15-minute reference period)
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in

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	air that kills 50% of the test animals during the observation period)
MARPOL	: International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	: Occupational Exposure Limit
PBT	: Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	: Substances of Very High Concern
vPvB	: Very persistent and very bioaccumulative

Further information

Classification of the mixture:

Acute Tox. 4	H332
Resp. Sens. 1	H334
Skin Sens. 1	H317
Aquatic Chronic 3	H412

Classification procedure:

Calculation method
Calculation method
Calculation method
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

||| Changes as compared to previous version !

GB / EN