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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : SikaForce[®]-840 (B)

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Sealant/adhesive

1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Limited
		Watchmead Welwyn Garden City
		Hertfordshire. AL7 1BQ
Telephone	:	+44 (0)1707 394444
Telefax	:	+44 (0)1707 329129
E-mail address of person	:	EHS@uk.sika.com
responsible for the SDS		-

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC) 24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Acute toxicity, Category 4 Skin irritation, Category 2 Eye irritation, Category 2 Respiratory sensitisation, Category 1

Skin sensitisation, Category 1 Carcinogenicity, Category 2 Specific target organ toxicity - single exposure, Category 3, Respiratory system Specific target organ toxicity - repeated exposure, Category 2

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms



H332: Harmful if inhaled.

H315: Causes skin irritation.

breathing difficulties if inhaled.

H319: Causes serious eye irritation.

H351: Suspected of causing cancer.

H335: May cause respiratory irritation.

longed or repeated exposure if inhaled.

H334: May cause allergy or asthma symptoms or

H373: May cause damage to organs through pro-

H317: May cause an allergic skin reaction.

SAFETY DATA SHEET According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



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Signal word :	Danger		
Hazard statements :	H315 H317 H319 H332 H334 H335 H351 H373	Causes skin irritation. May cause an allergic skin rea Causes serious eye irritation. Harmful if inhaled. May cause allergy or asthma breathing difficulties if inhaled May cause respiratory irritatio Suspected of causing cancer. May cause damage to organs longed or repeated exposure	symptoms or n. through pro-
Precautionary statements :	Prevention: P201 P260 P264 P280	Obtain special instructions be Do not breathe mist or vapour Wash skin thoroughly after ha Wear protective gloves/ protection eye protection/ face protection	s. Indling. ctive clothing/
	Response: P304 + P340 + P342 + P311	P312 IF INHALED: Remove p air and keep comfortable for b POISON CENTER/ doctor if y If experiencing respiratory syr POISON CENTER/ doctor.	oreathing. Call a rou feel unwell.

Hazardous components which must be listed on the label:

4,4'-Methylenediphenyl diisocyanate, oligomers 4,4'-methylenediphenyl diisocyanate

Additional Labelling

"As from 24 August 2023 adequate training is required before industrial or professional use."

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
4,4`-Methylenediphenyl diisocya- nate, oligomers	25686-28-6 500-040-3 01-2119457013-49- XXXX	Acute Tox. 4; H332 Skin Irrit. 2; H315 Eye Irrit. 2; H319 Resp. Sens. 1; H334 Skin Sens. 1; H317 Carc. 2; H351 STOT SE 3; H335 (Respiratory system) STOT RE 2; H373 Acute toxicity esti- mate Acute inhalation tox- icity (dust/mist): 1,5 mg/l	>= 40 - < 60



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For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice	: Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance.
If inhaled	: Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	: Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	 Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.



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If swallowed	: Do not induce vomiting without medical a Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unco	
4.2 Most important symptor	ns and effects, both acute and delayed	
Symptoms	 Asthmatic appearance Cough Respiratory disorder Allergic reactions Excessive lachrymation Erythema Headache Dermatitis See Section 11 for more detailed informa and symptoms. 	ation on health effects
Risks	: irritant effects sensitising effects	
	Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause allergy or asthma symptoms ties if inhaled. May cause respiratory irritation. Suspected of causing cancer. May cause damage to organs through pr exposure if inhaled.	
4.3 Indication of any immed	iate medical attention and special treatment ne	eded
Treatment	: Treat symptomatically.	

5.1 Extinguishing media	In case of fire, use water/water spray/water jet/carbon diox-
Suitable extinguishing media :	ide/sand/foam/alcohol resistant foam/chemical powder for extinction.
5.2 Special hazards arising from th	e substance or mixture

Hazardous combustion prod- : No hazardous combustion products are known ucts



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5.3 Advice for firefighters						
Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathing	j apparatus.			
Further information	:	Standard procedure for chemical fires.				
SECTION 6: Accidental releas	i 96	neasures				
6.1 Personal precautions, protective equipment and emergency procedures						
Personal precautions	:	Use personal protective equipment. Deny access to unprotected persons.				
6.2 Environmental precautions						
Environmental precautions	:	Do not flush into surface water or sanitary sewer If the product contaminates rivers and lakes or du respective authorities.				
6.3 Methods and material for cor	ntai	nment and cleaning up				
Methods for cleaning up	:	Soak up with inert absorbent material (e.g. sand, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.	silica gel,			

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling	:	 Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Provide sufficient air exchange and/or exhaust in work rooms. Follow standard hygiene measures when handling chemical products
Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.



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Hygiene measures	:	Handle in accordance with good industrial hygic practice. When using do not eat or drink. When smoke. Wash hands before breaks and at the e	using do not
7.2 Conditions for safe storage, i	ncl	uding any incompatibilities	
Requirements for storage areas and containers	:	Keep container tightly closed in a dry and well- place. Store in accordance with local regulation	
Further information on stor- age stability	:	No decomposition if stored and applied as direc	oted.
7.3 Specific end use(s)			
Specific use(s)	:	Cleaning with aprotic polar solvents must be av Consult most current local Product Data Sheet use.	

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters *	Basis *
4,4`-Methylenediphenyl diisocyanate, oligomers	25686-28-6	TWA	0,02 mg/m3 (NCO)	GB EH40
	asthma (also k can induce a s immunological become hyper- sometimes ever toms. These sy asthma. Not al come hyper-re those who are that can cause substances wh with pre-existin include the dis classified as as mation can be assessments of asthma., Wher stances that ca Where this is r standards of co responsive. Fo COSHH requir sonably practio	ation: Substances the mown as asthmage tate of specific airw irritant or other mee- responsive, further en in tiny quantities, ymptoms can range I workers who are e- sponsive and it is ir likely to become hy e occupational asthmatic in may trigger the ng airway hyper-res- ease themselves. T sthmagens or respin found in the HSE p of the evidence for a rever it is reasonable an cause occupation to possible, the prin- ontrol to prevent wo or substances that co- res that exposure be cable. Activities givin puld receive particu	ns and respiratory ay hyper-responsi chanism. Once the exposure to the s may cause respir in severity from a exposed to a sensi npossible to identi yper-responsive. In a should be distin symptoms of asth ponsiveness, but the latter substance ratory sensitisers. ublication Asthma agents implicated y practicable, exp nal asthma should mary aim is to app orkers from becom an cause occupate e reduced to as low ng rise to short-ten	v sensitisers) iveness via an e airways have substance, ratory symp- a runny nose to itiser will be- ify in advance Substances nguished from ma in people which do not ces are not Further infor- gen? Critical in occupational osure to sub- l be prevented. by adequate ing hyper- ional asthma, w as is rea- rm peak con-



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	employees e may cause of consultation degree of ris pational asth assigned on asthma in th bered that o pational asth	exposed or liable occupational asth with an occupati k and level of su ma., The 'Sen' n ly to those substa e categories sho ther substances i ma. HSE's asthr ov.uk/asthma) pro-	ovide further informat	ubstance which be appropriate nal over the of causing occu- VELs has been se occupational ild be remem- ay cause occu- ion.
		STEL	0,07 mg/m3 (NCO)	GB EH40
4,4'-methylenediphenyl diisocyanate	101-68-8	TWA	0,02 mg/m3 (NCO)	GB EH40
	Further infor	mation: Capable	of causing occupatio	nal asthma.
		STEL	0,07 mg/m3 (NCO)	GB EH40

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

Biological occupational exposure limits

Substance name	CAS-No.	Control parame- ters	Sampling time	Basis
4,4'-methylenediphenyl diisocyanate	101-68-8	isocyanate- derived diamine (Isocyanates): 1 µmol/mol creati- nine (Urine)	At the end of the period of expo- sure	GB EH40 BAT

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards. Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye protection	:	Safety glasses with side-shields conforming to EN166 Eye wash bottle with pure water
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
		Suitable for short time use or protection against splashes: Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed. Suitable for permanent exposure: Viton gloves (0.4 mm), breakthrough time >30 min.
Skin and body protection	:	Protective clothing (e.g. Safety shoes acc. to EN ISO 20345,



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Respiratory protection	 long-sleeved working clothing, long trou and protective boots are additionaly red and stirring work. In case of inadequate ventilation wear in Respirator selection must be based on exposure levels, the hazards of the pro- ing limits of the selected respirator. Use a properly fitted NIOSH approved a respirator complying with an approved a sessment indicates this is necessary. organic vapor filter (Type A) A1: < 1000 ppm; A2: < 5000 ppm; A3: < Ensure adequate ventilation. This can be exhaust extraction or by general ventila ods for determining inhalation exposure ticular to the mixing / stirring area. In can to keep the concentrations under the od limits then respiration protection measure Ensure adequate ventilation, especially 	commended for mixing respiratory protection. known or anticipated duct and the safe work- air-purifying or air-fed standard if a risk as- < 10000 ppm be achieved by local ation. (EN 689 - Meth- e). This applies in par- ase this is not sufficent ccupational exposure ures must be used.
Environmental exposure co	ntrols	

Environmental exposure controls

General advice	: Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform
	respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state Appearance Colour	:	liquid paste black
Odour	:	odourless
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flammability (solid, gas)	:	No data available
Upper/lower flammability or o	exp	losive limits
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Flash point	:	> 101 °C



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		Method: closed cup	
Auto-ignition temperature	:	No data available	
Decomposition temperature	:	No data available	
рН	:	Not applicable substance/mixture is non-soluble (in water)	
Viscosity			
Viscosity, dynamic	:	ca. 10.000 mPa.s (20 °C)	
Viscosity, kinematic	:	> 20,5 mm2/s (40 °C)	
Solubility(ies)			
Water solubility	:	insoluble	
Partition coefficient: n- octanol/water	:	No data available	
Vapour pressure	:	0,01 hPa	
Density	:	ca. 1,27 g/cm3 (20 °C)	
Relative vapour density	:	No data available	
Particle characteristics	:	No data available	
9.2 Other information No data available			
SECTION 10: Stability and rea	activ	/ity	
10.1 Reactivity			
No dangerous reaction knowr	n und	der conditions of normal use.	
10.2 Chemical stability The product is chemically stal	ole.		
10.3 Possibility of hazardous rea		ons	
Hazardous reactions	:	No hazards to be specially mentioned.	
10.4 Conditions to avoid			
Conditions to avoid	:	No data available	

10.5 Incompatible materials

Materials to avoid	:	No data available
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10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Harmful if inhaled.

Components:

4,4`-Methylenediphenyl diisocyanate, oligomers:

Acute oral toxicity	:	LD50 Oral (Rat): > 5.000 mg/kg
Acute inhalation toxicity	:	LC50: 1,5 mg/l Exposure time: 4 h Test atmosphere: dust/mist Method: Expert judgement
		Acute toxicity estimate: 1,5 mg/l Test atmosphere: dust/mist Method: Calculation method
Acute dermal toxicity	:	LD50 Dermal (Rabbit): > 9.400 mg/kg
4,4'-methylenediphenyl diis	осу	anate:
Acute oral toxicity	:	LD50 Oral (Rat): > 5.000 mg/kg Method: OECD Test Guideline 401
Acute inhalation toxicity	:	LC50: 1,5 mg/l Exposure time: 4 h Test atmosphere: dust/mist Method: Expert judgement Acute toxicity estimate: 1,5 mg/l Test atmosphere: dust/mist Method: Calculation method
Skin corrosion/irritation Causes skin irritation.		

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.



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Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Suspected of causing cancer.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

May cause respiratory irritation.

STOT - repeated exposure

May cause damage to organs through prolonged or repeated exposure if inhaled.

Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment

: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available



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12.5 Results of PBT and vPvB as	essment			
Product:				
Assessment	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher			
12.6 Endocrine disrupting prope	ies			
Product:				
Assessment	 The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher. 			
12.7 Other adverse effects				
Product:				
Additional ecological infor- mation	: There is	no data available for this pro	oduct.	
SECTION 13: Disposal consid	rations			
13.1 Waste treatment methods				
Product	whereve	neration of waste should be av er possible. containers or liners may retain		

This material and its container must be disposed of in a safe

Dispose of surplus and non-recyclable products via a licensed

Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

Avoid dispersal of spilled material and runoff and contact with

SECTION 14: Transport information

14.1 UN number or ID number

ADR	: N	Not regulated as a dangerous good
IMDG	: N	Not regulated as a dangerous good

way.

waste disposal contractor.

local authority requirements.

soil, waterways, drains and sewers.



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ΙΑΤΑ	: Not regulated as a dangerous good	
14.2 UN proper shipping nam		
ADR	: Not regulated as a dangerous good	
IMDG	: Not regulated as a dangerous good	
ΙΑΤΑ	: Not regulated as a dangerous good	
14.3 Transport hazard class(es)	
ADR	: Not regulated as a dangerous good	
IMDG	: Not regulated as a dangerous good	
ΙΑΤΑ	: Not regulated as a dangerous good	
14.4 Packing group		
ADR	: Not regulated as a dangerous good	
IMDG	: Not regulated as a dangerous good	
IATA (Cargo)	: Not regulated as a dangerous good	
IATA (Passenger)	: Not regulated as a dangerous good	
14.5 Environmental hazards Not regulated as a danger	ous good	
14.6 Special precautions for Not applicable	user	
14.7 Maritime transport in bu Not applicable for product	Ik according to IMO instruments as supplied.	

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture Relevant EU provisions transposed through retained EU law

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors	: Not applicable
Regulation (EC) No 1005/2009 on substances that de- plete the ozone layer	: Not applicable
GB Export and import of hazardous chemicals - Prior Informed Consent (PIC) Regulation	: Not applicable
Volatile organic compounds : Law on the incentive t (VOCV) no VOC duties	ax for volatile organic compounds

Directive 2010/75/EU of 24 November 2010 on industrial



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emissions (integrated pollution prevention and control) Not applicable

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture: Environmental Protection Act 1990 & Subsidiary Regulations Health and Safety at Work Act 1974 & Subsidiary Regulations Control of Substances Hazardous to Health Regulations (COSHH)
 May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

Full text of other abbreviationsAcute Tox.:Acute toxicityCarc.:CarcinogenicityEye Irrit.:Eye irritationResp. Sens.:Respiratory sensitisationSkin Irrit.:Skin irritationSkin Sens.:Skin sensitisationSTOT RE:Specific target organ toxicity - repeated exposureSTOT SE:Specific target organ toxicity - single exposureGB EH40:UK. EH40 WEL - Workplace Exposure LimitsGB EH40 / TWA:Long-term exposure limit (8-hour TWA reference period)GB EH40 / STEL:Short-term exposure limit (15-minute reference period)	H315 H317 H319 H332 H334 H335 H351 H373	Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficul- ties if inhaled. May cause respiratory irritation. Suspected of causing cancer. May cause damage to organs through prolonged or repeated exposure if inhaled.			
Carc.:CarcinogenicityEye Irrit.:Eye irritationResp. Sens.:Respiratory sensitisationSkin Irrit.:Skin irritationSkin Sens.:Skin sensitisationSTOT RE:Specific target organ toxicity - repeated exposureSTOT SE:Specific target organ toxicity - single exposureGB EH40:UK. EH40 WEL - Workplace Exposure LimitsGB EH40 BAT:UK. Biological monitoring guidance valuesGB EH40 / TWA:Long-term exposure limit (8-hour TWA reference period)GB EH40 / STEL:Short-term exposure limit (15-minute reference period)	Full text of other abbreviations				
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road CAS : Chemical Abstracts Service DNEL : Derived no-effect level	Carc. Eye Irrit. Resp. Sens. Skin Irrit. Skin Sens. STOT RE STOT SE GB EH40 GB EH40 BAT GB EH40 / TWA GB EH40 / STEL ADR CAS	Carcinogenicity Eye irritation Respiratory sensitisation Skin irritation Skin sensitisation Specific target organ toxicity - repeated exposure Specific target organ toxicity - repeated exposure Specific target organ toxicity - single exposure UK. EH40 WEL - Workplace Exposure Limits UK. Biological monitoring guidance values Long-term exposure limit (8-hour TWA reference period) Short-term exposure limit (15-minute reference period) European Agreement concerning the International Carriage of Dangerous Goods by Road Chemical Abstracts Service			



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GHS : IATA : IMDG : LD50 :	Globally Harmonized System International Air Transport Association International Maritime Code for Dangerous Goo Median lethal dosis (the amount of a material, g once, which causes the death of 50% (one half	given all at
LC50 :	test animals) Median lethal concentration (concentrations of air that kills 50% of the test animals during the period)	
MARPOL :	International Convention for the Prevention of F Ships, 1973 as modified by the Protocol of 197	
OEL :	Occupational Exposure Limit	
PBT :	Persistent, bioaccumulative and toxic	
PNEC :	Predicted no effect concentration	
REACH :	Regulation (EC) No 1907/2006 of the European and of the Council of 18 December 2006 conce istration, Evaluation, Authorisation and Restrict cals (REACH), establishing a European Chemi	erning the Reg- ion of Chemi-
SVHC :	Substances of Very High Concern	5 7
vPvB :	Very persistent and very bioaccumulative	

Further information

Classification of the mixture:		Classification procedure:
Acute Tox. 4	H332	Calculation method
Skin Irrit. 2	H315	Calculation method
Eye Irrit. 2	H319	Calculation method
Resp. Sens. 1	H334	Calculation method
Skin Sens. 1	H317	Calculation method
Carc. 2	H351	Calculation method
STOT SE 3	H335	Calculation method
STOT RE 2	H373	Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

GB / EN